The Department of Energy
Hanford Site Radioactive Air Emissions License
#FF-01

Partial Approval of the Clean Air Act, Section 112(l), Delegation of Authority to the Washington State Department of Health Federal Register Notice ... 3
Memorandum of Understanding between the Department of Ecology and the Department of Health ... 13
Definitions Used in This License. ... 20
40 CFR 61 Subpart A Definitions (61.02) ... 21
40 CFR 61 Subpart H Definitions (61.91) ... 23
WAC 246-247 Definitions (WAC 246-247-030 June 26, 2005) ... 24
Hanford Site License General Conditions and Limitations Applicable to Sources of Radioactive Air Emissions ... 29
1.0 40CFR61 Subpart A ... 30
1.1 List of pollutants and applicability of part 61 ... 30
1.2 Address ... 30
1.3 Prohibitive activities ... 30
1.4 Determination of construction or modification. ... 31
1.5 Application for approval of construction or modification. ... 31
1.6 Approval of construction or modification ... 32
1.7 Notification of startup. ... 33
1.8 Wavier of compliance ... 33
1.9 Compliance with standards and maintenance requirements. ... 34
1.10 Emission tests and waiver of emission tests ... 34
1.11 Monitoring requirements. ... 34
1.12 Modification. ... 36
1.13 Circumvention ... 36
2.0 40CFR61 Subpart H ... 37
2.1 Designation of facilities ... 37
2.2 Standard ... 37
2.3 Determining compliance ... 37
2.4 Emissions monitoring and test procedures. ... 37
2.5 Compliance and reporting ... 42
2.6 Recordkeeping requirements. ... 43
2.7 Applications to construct or modify ... 44
2.8 Exemption from the reporting and testing requirements of 40CFR61.10 ... 44
3.0 WAC 246-247 (June 26, 2005) ... 45
3.1 Applicability ... 45
3.2 Exemptions ... 45
3.3 National standards adopted by reference for sources of radionuclulide emissions ... 46
3.4 General standards ... 47
3.5 Applications, registration and licensing ... 47
3.6 Fees ... 50
3.7 Monitoring, testing and quality assurance ... 50
3.8 Inspections, reporting, and recordkeeping ... 51
3.9 Compliance determination for existing emission units and facilities ... 53
3.10 Enforcement actions ... 54
3.11 Appendix A -- Application information requirements. ... 54
4.0 Quality Assurance Requirements for PCM Using Stack Sampling (AIR 05-303 dated March 18, 2005) State Only Requirement ... 57
5.0 Method for Monitoring and Reporting of Diffuse and Fugitive Sources and Emissions. 58
5.1 Diffuse and Fugitive Sources at Hanford ... 58
5.1.1 Monitoring ... 58
5.1.2 Near-Facility Monitoring ... 58
5.1.3 Site-Wide Monitoring ... 59
5.1.4 Quality Assurance and Analysis ... 59
5.1.5 Reporting ... 60
5.1.5.1 Near Facility Monitoring and Reporting ... 60

5.1.5.2 Hanford Facility Off-site Diffuse and Fugitive Ambient Air Concentration Procedure for Annual Reporting of Emissions..... 60
5.1.6 Additional Monitoring Requirements for Specific Activities with Diffuse/Fugitive Emissions 61
5.1.7 Changes to the Diffuse and Fugitive Environmental Monitoring..... 61
Attachment 1 Emission Unit Specific License..... 62
Attachment 2 Table 2-1 Diffuse and Fugitive Emission Units..... 63
Attachment 3 ALARACT Agreements..... 64

Partial Approval of the Clean Air Act, Section 112(l), Delegation of Authority to the Washington State Department of Health Federal Register Notice

U.S. Environmental Protection Agency
Federal Register Environmental Documents
Recent Additions | Contact Us | Print Version Search: GO
EPA Home > Federal Register > FR Years > FR Months > FR Days > FR Daily > Partial Approval of the Clean Air Act, Section 112(l), Delegation of Authority to the Washington State Department of Health

FR Home
About the Site
FR Listserv
FR Search
Contact Us

Selected Electronic Dockets
Regulatory Agenda
Executive Orders
Current Laws and Regulations

Partial Approval of the Clean Air Act, Section 112(l), Delegation of Authority to the Washington State Department of Health

[Federal Register: June 5, 2006 (Volume 71, Number 107)]
[Rules and Regulations]
[Page 32276-32282]
From the Federal Register Online via GPO Access [wais.access.gpo.gov]
[DOCID:fr05jn06-8]

ENVIRONMENTAL PROTECTION AGENCY
40 CFR Part 61
[EPA-R10-OAR-2006-0001; FRL-8177-2]

Partial Approval of the Clean Air Act, Section 112(l), Delegation of Authority to the Washington State Department of Health

AGENCY: Environmental Protection Agency (EPA).
ACTION: Final rule.

SUMMARY: EPA is granting partial approval to Washington State Department of Health's (WDOH) request for delegation of authority to implement and enforce the National Emission Standards for Hazardous Air Pollutants (NESHAP) for radionuclide air emission. This action is being taken under the Clean Air Act (CAA or the Act).

DATES: Effective Date: This final rule is effective on July 5, 2006.

ADDRESSES: EPA has established a docket for this action under Docket ID No. EPA-R10-OAR-2006-0001. All documents in the electronic docket are listed in the http://www.regulations.gov EXIT Disclaimer index. Although listed in the index, some information is not publicly available, i.e., Confidential Business Information (CBI) or other information whose disclosure is restricted by statute. Certain other material, such as copyrighted material is not placed on the Internet and will be publicly available only in hard copy form. Publicly available docket materials are available either electronically in http://www.regulations.gov EXIT Disclaimer or in hard copy during normal business hours at the Office of Air, Waste and Toxics, U.S. Environmental Protection Agency, Region 10, 1200 Sixth Avenue, Seattle, Washington 98101. EPA requests that if at all possible, you contact the individual listed in the FOR FURTHER INFORMATION CONTACT section to view the hard copy of the docket.

FOR FURTHER INFORMATION CONTACT: Davis Zhen, (206) 553-7660, or by e-

mail at zhen.davis@epa.gov.

SUPPLEMENTARY INFORMATION:

Table of Contents

I. Background
II. Response to Comments
III. Final Action
A. What Authorities Are Excluded From This Partial Approval and Delegation?
B. How Will This Partial Approval and Delegation Affect the Regulated Community?
C. Where Will the Regulated Community Send Notifications and Reports?
D. What Are WDOH's Reporting Obligations?
E. What Is the Effect of Other State Laws Regulating Radionuclide Air Emissions?
F. How Will WDOH Receive Partial Approval and Delegation of Newly Promulgated and Revised Radionuclide NESHAPs?
G. How Frequently Should WDOH Update Its Partial Approval and Delegations?
H. How Will This Partial Approval and Delegation Affect Indian Country?
IV. Statutory and Executive Order Reviews

I. Background

On June 6, 2005, WDOH submitted a request for delegation of authority to implement and enforce 40 CFR part 61, subparts A, B, H, I, K, Q, R, T, and W (Radionuclide NESHAPs). WDOH's request showed that it had adopted without change or modification all of the provisions of the Radionuclide NESHAPs, as in effect on July 1, 2004. On February 22, 2006, EPA proposed a partial approval of WDOH's delegation request. The reason for EPA's decision to grant partial rather than full approval was that WDOH does not currently have express authority to recover criminal fines for knowingly making a false material statement, representation, or certificate in any form, notice or report, or knowingly rendering inadequate any required monitoring device or method, as required by 40 CFR 70.11(a)(3)(iii) and 40 CFR 63.91(d)(3)(i). Please refer to 71 FR 9059 (February 22, 2006) for a detailed description of our proposed partial approval and delegation.

II. Response to Comments

EPA provided a 30-day period for public comment on our February 22, 2006 proposal, which ended on March 24, 2006. No comments were received

[[Page 32277]]

during the public comment period. EPA did receive a comment letter, however, on March 27, 2006, after the close of the public comment period. Although EPA is not legally obligated to respond, a summary of the commenter's concerns and EPA's response to the comments follows. A copy of the comment letter is in the docket.

The commenter states that WDOH's radionuclide regulations are not consistent with and are more stringent than the Radionuclide NESHAPs. The commenter cites a 1983 EPA guidance document regarding delegation of NSPS and NESHAP standards which states that ``state regulations dealing with NSPS and NESHAPS must be consistent with the Federal regulations as outlined in 40 CFR Part 60 and 61.'' Good Practices Manual for Delegation of NSPS and NESHAPs, February 1983. The commenter

continues that, although a state regulation is allowed to be more stringent than the corresponding federal regulation, the state regulation should be consistent.

The commenter notes several ways in which it believes WDOH's radionuclide regulations are not consistent with the Radionuclide NESHAPs. First, the commenter states that the WDOH regulations have no de minimis exemption from the requirement to obtain a construction permit and that there is no scientific basis for permitting sources below EPA's standard of 0.1 mrem per year. EPA assumes this is a reference to the exemption in 40 CFR 61.96(b) for new construction and modifications with emissions less than 1% of the standard in 40 CFR 61.92 (referred to here as the ``de minimis exemption'' or ``de minimis level''). The commenter is also concerned that WDOH has allegedly stated that it does not review or assess the economic impact of regulating sources below this de minimis level. Second, the commenter states that some of WDOH's exemptions are narrower than those provided in the Radionuclide NESHAPs. As an example, the commenter states that WDOH's exemption to the definition of ``modification'' for routine maintenance, repair and replacement applies only to abatement technology, whereas EPA's definition of modification has no such limitation. Third, the commenter states that WDOH requires notice of construction applications for accidental releases, whereas the Radionuclide NESHAPs do not. Fourth, the commenter states that WDOH has expressed concern, and even reluctance, to permit some individual sources, even though their effective doses were below the de minimis level individually and actual facility-wide emissions are approximately 0.3% of the Radionuclide NESHAPs facility-wide standard of 10 mrem per year because the unabated (uncontrolled) emissions of the Department of Energy's Hanford facility (DOE Hanford) are approaching the facility-wide standard of 10 mrem per year. The commenter concludes that EPA should not delegate the Radionuclide NESHAPs to WDOH unless WDOH promulgates regulations consistent with the regulations and the intent of the Radionuclide NESHAPs or documents substantial evidence other than that compiled by the EPA to reinforce their regulations.

As the commenter notes and as discussed in the proposal, WDOH has, in addition, adopted other provisions as a matter of state law that regulated radionuclide emissions and that apply to sources subject to the Radionuclide NESHAPs. These requirements are additional to and more stringent than the Radionuclide NESHAPs, by, for example, eliminating exemptions that may be available under the Radionuclide NESHAPs. Section 116 of the CAA makes clear, however, that with some exceptions not relevant here, nothing in title I of the CAA precludes or denies the right of any State to adopt or enforce any standard or limitation respecting emissions of air pollutants or any requirement respecting control or abatement of air pollutant so long as it is not less stringent than a standard or limitation in effect under an applicable implementation plan or under section 111 or 112 of the CAA. EPA made clear in proposing to approve WDOH's delegation request that EPA's partial approval and delegation of the Radionuclide NESHAPs to WDOH does not extend to any additional state standards regulating radionuclide emissions. See 71 FR 9062 and 9063. These additional State standards are enforceable as a matter of State law, but are not enforceable under the CAA or in any way part of this delegation.

III. Final Action

EPA is granting partial approval to WDOH's request for partial approval and delegation of authority to implement and enforce the Radionuclide NESHAPs. Pursuant to the authority of section 112(l) of the CAA, this partial approval is based on EPA's finding that State

law, regulations and agency resources meet the requirements for partial program approval and delegation of authority specified in 40 CFR 63.91 and applicable EPA guidance. Except as provided in Section III.B., EPA is delegating to WDOH authority to implement and enforce 40 CFR part 61, subparts A, B, H, I, K, Q, R, T, and W, as in effect on July 1, 2004. NESHAPs that are promulgated or revised substantively after July 1, 2004 are not delegated to WDOH. These remain the responsibility of EPA. Included as part of the delegation is the authority to approve:

1. ``Minor changes to monitoring,'' including the use of the specified monitoring requirements and procedures with minor changes in methodology as described in 40 CFR 61.14(g)(1)(i);
2. ``Intermediate changes to monitoring;''
3. ``Minor changes to recordkeeping/reporting;'';
4. ``Minor changes in test methods,'' including the use of a reference method with minor changes in methodology as described in 40 CFR 61.13(h)(1)(i);
5. Waiver of the requirement for emission testing because the owner or operator of a source has demonstrated by other means to WDOH's satisfaction that the source is in compliance with the standard as described in 40 CFR 61.13(h)(1)(iii).

For purposes of this paragraph, the terms in quotations have the meaning assigned to them in 40 CFR 63.90.

EPA is also updating the table published at 40 CFR 61.04(c)(10) showing the most recent delegation status of specific part 61 subparts that have been delegated to State and local air pollution control authorities in Region 10.

A. What Authorities Are Excluded From This Partial Approval and Delegation?

EPA is not delegating authorities under 40 CFR part 61 that specifically indicate they can not be delegated, that require rulemaking to implement, that affect the stringency of the standard, or where national oversight is the only way to ensure national consistency. Table 1 below identifies the specific authorities within 40 CFR part 61, subparts A, B, H, I, K, Q, R, T, and W that EPA is specifically excluding from this delegation.

[[Page 32278]]

Table 1.--Part 61 Authorities Excluded From Partial Approval and Delegation

Section	Authorities
61.04(b)	Waiver of recordkeeping.
61.12(d)(1)	Approval of alternative means of emission limitation.
61.13(h)(1)(ii)	Approval of alternatives to test methods (except as provided in 40 CFR 61.13(h)(1)(i)).
61.14(g)(1)(ii)	Approval of alternatives to monitoring that do not qualify as ``Minor changes to monitoring,'' ``Intermediate changes to monitoring,'' or ``Minor changes to recordkeeping/reporting'' For purposes of the previous sentence, the terms in quotes are defined in 40 CFR 63.90.
61.16	Availability of information.

61.23(b).....	Subpart B--Radon Emissions from Underground Uranium Mines Alternative compliance demonstration to COMPLY-R (requires EPA Headquarters approval).
61.93(b)(2)(iii), (c)(2)(iii).....	Subpart H--Emissions of Radionuclides Other than Radon from DOE Facilities (alternatives to test methods).
61.107(b)(2)(iii), (d)(2)(iii)....	Subpart I--Radionuclide Emissions from Federal Facilities Other than NRC licensees and Not Covered in Subpart H (alternatives to test methods).
61.125(a).....	Subpart K--Radionuclide Emissions from elemental Phosphorus Plants (alternatives to test methods).
61.206(c), (d), and (e).....	Subpart R--Emission from Phosphogypsum Stacks (requires Approval from Assistant Administrator of EPA Office of Air and Radiation).

In addition, because WDOH does not currently have express authority to recover criminal fines for knowingly making a false material statement, representation, or certificate in any form, notice or report or knowingly rendering inadequate any required monitoring device or method, as required by 40 CFR 70.11(a)(3)(iii) and 40 CFR 63.91(d)(3)(i), EPA will continue to retain primary authority to implement and enforce these authorities. This is the basis for partial rather than full approval.

B. How Will This Partial Approval and Delegation Affect Regulated Community?

Generally speaking, the transfer of authority from EPA to WDOH in this delegation changes EPA's role from primary implementer and enforcer to overseer. As a result, sources in Washington subject to the delegated Radionuclide NESHAPs should direct questions and compliance issues to WDOH. For authorities that are NOT delegated (those noted in Section III.A. above), affected sources should continue to work with EPA as their primary contact and submit materials directly to EPA. In such cases, affected sources should copy WDOH on all submittals, questions, and requests. EPA will continue to have primary responsibility to implement and enforce Federal regulations that do not have current state or local agency delegations.

C. Where Will the Regulated Community Send Notifications and Reports?

Sources subject to the delegated NESHAPs will be required to send required notifications, reports and requests to WDOH for WDOH's action and to provide copies to EPA. For authorities that are excluded from this delegation, sources should continue to send required notifications, reports, and requests to EPA and to provide copies to WDOH.

D. What Are WDOH's Reporting Obligations?

WDOH must maintain a record of all approved alternatives to all monitoring, testing, recordkeeping, and reporting requirements and

provide this list of alternatives to EPA at least semi-annually, or at a more frequent basis if requested by EPA. EPA may audit the WDOH-approved alternatives and disapprove any that it determines are inappropriate, after discussion with WDOH. If changes are disapproved, WDOH must notify the source that it must revert to the original applicable monitoring, testing, recordkeeping, and/or reporting requirements (either those requirements of the original section 112 requirements, the alternative requirements approved under 40 CFR part 63, subpart A, or the previously approved site-specific alternative requirements). Also, in cases where the source does not maintain the conditions which prompted the approval of the alternatives to the monitoring testing, recordkeeping, and/or reporting requirements, WDOH must require the source to revert to the original monitoring, testing, recordkeeping, and reporting requirements, or more stringent requirements, if justified.

E. What Is the Effect of Other State Laws Regulating Radionuclide Air Emissions?

This partial approval and delegation delegates to WDOH authority to implement and enforce 40 CFR part 61, subparts A, B, H, I, K, Q, R, T, and W, as in effect on July 1, 2004. The partial approval and delegation does not extend to any additional state standards, including other state standards regulating radionuclide air emissions. However, if both a State or local regulation and a Federal regulation apply to the same source, both must be complied with, regardless of whether the one is more stringent than the other, pursuant to the requirements of section 116 of the Clean Air Act.

F. Delegation of Newly Promulgated and Revised Radionuclide NESHAPs

WDOH may receive partial approval and delegation of newly promulgated or revised Radionuclide NEHAPS by the following streamlined process: (1) WDOH will send a letter to EPA requesting delegation for such new or revised NESHAPs which WDOH has adopted by reference into Washington regulations; (2) EPA will send a letter of response back to WDOH granting partial approval of the delegation request (or explaining why EPA cannot grant the request), and publish only EPA's approval in the Federal Register; (3) WDOH does not need to send a response back to EPA.

G. How Will WDOH Receive Partial Approval and Delegation of Newly Promulgated and Revised Radionuclide NESHAPs?

WDOH is not obligated to request or receive future delegations. However, EPA encourages WDOH, on an annual basis, to revise its rules to incorporate by reference newly promulgated or revised Radionuclide NESHAPs and request updated delegation. Preferably, WDOH should adopt Federal regulations effective July 1, of each year; this corresponds with the publication date of the Code of Federal Regulations (CFR).

H. How Will This Partial Approval and Delegation Affect Indian Country?

This partial approval and delegation to WDOH to implement and enforce the

[[Page 32279]]

Radionuclide NESHAPs does not extend to sources or activities located in Indian country, as defined in 18 U.S.C. 1151. ``Indian country'' is defined under 18 U.S.C. 1151 as: (1) All land within the limits of any

Indian reservation under the jurisdiction of the United States Government, notwithstanding the issuance of any patent, and including rights-of-way running through the reservation; (2) all dependent Indian communities within the borders of the United States, whether within the original or subsequently acquired territory thereof, and whether within or without the limits of a State; and (3) all Indian allotments, the Indian titles to which have not been extinguished, including rights-of-way running through the same. Under this definition, EPA treats as reservations trust lands validly set aside for the use of a Tribe, even if the trust lands have not been formally designated as a reservation. Consistent with previous Federal program approvals or delegations, EPA will continue to implement the NESHAPs in Indian country, because WDOH has not adequately demonstrated its authority over sources and activities located within the exterior boundaries of Indian reservations and other areas in Indian country.

IV. Statutory and Executive Order Reviews

Under Executive Order 12866 (58 FR 51735, October 4, 1993), this action is not a ``significant regulatory action'' and therefore is not subject to review by the Office of Management and Budget. For this reason, this action is also not subject to Executive Order 13211, ``Actions Concerning Regulations That Significantly Affect Energy Supply, Distribution, or Use'' (66 FR 28355, May 22, 2001). This action merely approves State law as meeting Federal requirements and imposes no additional requirements beyond those imposed by State law. Accordingly, the Administrator certifies that this rule will not have a significant economic impact on a substantial number of small entities under the Regulatory Flexibility Act (5 U.S.C. 601 et seq.). Because this rule approves pre-existing requirements under State law and does not impose any additional enforceable duty beyond that required by State law, it does not contain any unfunded mandate or significantly or uniquely affect small governments, as described in the Unfunded Mandates Reform Act of 1995 (Pub. L. 104-4).

The rule also does not have Tribal implications because it will not have a substantial direct effect on one or more Indian Tribes, on the relationship between the Federal Government and Indian Tribes, or on the distribution of power and responsibilities between the Federal Government and Indian Tribes, as specified by Executive Order 13175 (59 FR 22951, November 9, 2000). Consistent with EPA policy, however, EPA nonetheless initiated consultation with representatives of tribal governments in the process of developing this proposal to permit them to have meaningful and timely input into its development.

This action also does not have Federalism implications because it does not have substantial direct effects on the States, on the relationship between the national government and the States, or on the distribution of power and responsibilities among the various levels of government, as specified in Executive Order 13132 (64 FR 43255, August 10, 1999). This action merely approves a State request to receive delegation of certain Federal standards, and does not alter the relationship or the distribution of power and responsibilities established in the Clean Air Act. This rule also is not subject to Executive Order 13045 ``Protection of Children from Environmental Health Risks and Safety Risks'' (62 FR 19885, April 23, 1997), because it is not economically significant.

In reviewing program approval and delegation submissions, EPA's role is to approve submissions provided that they meet the criteria of the Clean Air Act. In this context, in the absence of a prior existing requirement for the State to use voluntary consensus standards (VCS), EPA has no authority to disapprove a delegation submission for failure

to use VCS. It would thus be inconsistent with applicable law for EPA to use VCS in place of a delegation submission that otherwise satisfies the provisions of the Clean Air Act. Thus the requirements of section 12(d) of the National Technology Transfer and Advancement Act of 1995 (15 U.S.C. 272 note) do not apply. This rule does not impose an information collection burden under the provisions of Paperwork Reduction Act of 1995 (44 U.S.C. 3501 et seq.).

The Congressional Review Act, 5 U.S.C. 801 et seq., as added by the Small Business Regulatory Enforcement Fairness Act of 1996, generally provides that before a rule may take effect, the agency promulgating the rule must submit a rule report, which includes a copy of the rule, to each House of the Congress and to the Comptroller General of the United States. EPA will submit a report containing this rule and other required information to the U.S. Senate, the U.S. House of Representatives, and the Comptroller General of the United States prior to publication of the rule in the Federal Register. A major rule cannot take effect until 60 days after it is published in the Federal Register. This action is not a ``major rule'' as defined by 5 U.S.C. 804(2).

Under section 307(b)(1) of the Clean Air Act, petitions for judicial review of this action must be filed in the United States Court of Appeals for the appropriate circuit by August 4, 2006. Filing a petition for reconsideration by the Administrator of this final rule does not affect the finality of this rule for the purposes of judicial review nor does it extend the time within which a petition for judicial review may be filed, and shall not postpone the effectiveness of such rule or action. This action may not be challenged later in proceedings to enforce its requirements (See section 307(b)(2)).

List of Subjects in 40 CFR Part 61

Environmental protection, Air pollution control, Radionuclides, Reporting, and recordkeeping requirements.

Dated: May 19, 2006.
L. Michael Bogert,
Regional Administrator, Region 10.

• 40 CFR part 61 is amended to read as follows:

PART 61--[AMENDED]

• 1. The authority citation for part 61 continues to read as follows:

Authority: 42 U.S.C. 7401, 7412, 7413, 7414, 7416, 7601 and 7602.

Subpart A--General Provisions

• 2. Section 61.04 is amended by revising the table in paragraph (c)(10) to read as follows:

Sec. 61.04 Address.

* * * * *
(c) * * *
(10) * * *

[[Page 32280]]

Delegation Status for Part 61

	AK	ID	OR		
Subparts \2\	ADEC \3\	IDEQ \4\	ODEQ \5\	LRAPA \6\	Ecolc \7\
A General Provisions \16\.....	X \16\	X \16\	X \16\	X \16\	X \1(
B Radon from Underground Uranium Mines.....	.....	.....	.....	.....	.....
C Beryllium.....	.....	X	X	X	
D Beryllium Rocket Motor Firing....	.....	X	X	X	
E Mercury.....	X	X	X	X	
F Vinyl Chloride.....	.....	X	X	X	
H Radionuclide other than Radon from Dept. of Energy Facilities...	.....	.....	.....	.....	.....
I Radionuclide from Federal Facilities other than Nuclear Regulatory Commission Licensees and not covered by Subpart H.....	.....	.....	.....	.....	.....
J Equipment Leaks of Benzene.....	X	X	X	X	
K Radionuclide from Elemental Phosphorus Plants.....	.....	.....	.....	.....	.....
L Benzene from Coke By-Product Recovery Plants.....	.....	X	X	X	
M Asbestos.....	X	.....	.....	.....	
N Inorganic Arsenic from Glass Manufacturing Plants.....	.....	X	X	.....	
O Inorganic Arsenic from Primary Copper Smelters.....	.....	X	X	.....	
P Inorganic Arsenic emissions from Arsenic Trioxide and Metallic Arsenic Production Facilities.....	.....	X	X	.....	
Q Radon from Dept. of Energy Facilities.....	.....	.....	.....	.....	.....
R Radon from Phosphogypsum Stacks..	.....	.....	.....	.....	.....
T Radon from Disposal Uranium Mill Tailings.....	.....	.....	.....	.....	.....
V Equipment Leaks (Fugitive Sources).....	X	X	X	.....	
W Radon from Operating Mill Tailings.....	.....	.....	.....	.....	.....
Y Benzene from Benzene Storage Vessels.....	X	X	X	.....	
BB Benzene from Benzene Transfer Operations.....	.....	X	X	.....	
FF Benzene Waste Operations.....	X	X	X	.....	

1. Table last updated on July 5, 2006.
2. Any authority within any subpart of this part (i.e. under ``Delegation of A
3. Alaska Department of Environmental Conservation (01/18/1997). Note: Alaska (Asbestos), along with other sections and appendices which are referenced ir operating permit under Alaska's regulations. Alaska has not received delegat under Alaska's regulations.
4. Idaho Department of Environmental Quality (07/01/2003). Note: Delegation of obtain an operating permit under title V of the Clean Air Act.
5. Oregon Department of Environmental Quality (07/01/2004).
6. Lane Regional Air Pollution Authority (07/01/2001).
7. Washington Department of Ecology (02/20/2001). Note: Delegation of part 61, under title V of the Clean Air Act, including Hanford. (Pursuant to RCW 70.1

8. Benton Clean Air Authority (02/20/2001). Note: Delegation of part 61, subpa

9. Northwest Clean Air Agency (07/01/2003).
10. Olympic Regional Clean Air Agency (07/01/2000). Note: Delegation of part 6
permit under title V of the Clean Air Act.

[[Page 32281]]

11. Puget Sound Clean Air Agency (07/01/2005).
12. Southwest Clean Air Agency (08/01/1998).
13. Spokane County Air Pollution Control Authority (02/20/2001).
14. Yakima Regional Clean Air Authority (07/01/2000).
15. Washington State Department of Health (07/01/2004). Note: WDOH is only del
Washington State Department of Ecology and local air agencies, as applicable
16. General Provisions Authorities which are not delegated include: Sec. Sec.
alternatives to test methods; Sec. 61.14(g)(1)(ii) for approval of major a
sections in the subparts pertaining to approval of alternative standards (i.
alternatives to test methods or monitoring. For definitions of minor, intern
see 40 CFR 63.90.
17. General Provisions Authorities which are not delegated include: waiver of
approval of alternatives to test methods, except as provided in 40 CFR 61.13
``Minor changes to monitoring,'' ``Intermediate changes to monitoring,'' or
and availability of information.

[[Page 32282]]

[FR Doc. E6-8470 Filed 6-2-06; 8:45 am]
BILLING CODE 6560-50-P

EPA Home | Privacy and Security Notice | Contact Us

Last updated on Monday, June 5th, 2006
URL: http://www.epa.gov/fedrgstr/EPA-AIR/2006/June/Day-05/a8470.htm

Memorandum of Understanding between the Department of Ecology and the Department of Health

MEMORANDUM OF UNDERSTANDING

Between the

Washington State Department of Ecology

and the

Washington State Department of Health

Related to the

RESPECTIVE ROLES AND RESPONSIBILITIES

OF THE TWO AGENCIES IN COORDINATING ACTIVITIES

CONCERNING HANFORD SITE RADIOACTIVE AIR EMISSIONS

DOH Contract #N1256

PURPOSE

This Memorandum of Understanding (MOU) is between the Washington State Department of Health (Health) and the Washington State Department of Ecology (Ecology) under authorities granted within Chapters 43.70, 43.21A, 70.94, and 70.98 of the Revised Code of Washington (RCW). The purpose of this MOU is to clarify the respective roles of Health and Ecology in the issuance and administration of air operating permits and the performance of new source reviews at Hanford. It recognizes Health as the state agency responsible for public health protection and the primary agency responsible for regulation of Hanford facility radioactive air emissions (except as provided in Clause 5 of Ecology's Roles and Responsibilities). It recognizes Ecology as the agency responsible for environmental protection as described in this MOU, including both nonradioactive air and radioactive air issues with specific responsibilities for radionuclides outlined below.

BACKGROUND

Health and Ecology share responsibility for the control of radioactive air emissions pursuant to state and federal statues. Both agencies have authority to set standards for and to regulate radioactive air emissions per RCW 70.94 and RCW 70.98.

This MOU is designed to aid coordination between the agencies, and to avoid conflicting regulatory requirements for radioactive air emissions at the Hanford facility. This MOU defines the respective roles of Health and Ecology in the regulation of Hanford Site radioactive air emissions, including the determination of compliance, radioactive air emissions control technology standards and the performance of new source review.

NOTE: This document does not affect the delegation from the U.S. Environmental Protection Agency (EPA) of the National Emission Standards for Hazardous Air Pollutants Program.

RECITALS

Chapter 70.94 RCW and Chapter 173-401 Washington Administrative Code (WAC), administered by Ecology, establish a comprehensive air operating permit program in Washington State consistent with the requirements of Title V of the federal Clean Air Act (42 U.S.C. 7401, et seq.). All sources subject to these laws and regulations must have a permit to operate that assures compliance by the source with all applicable requirements.

Chapter 70.98 RCW and chapter 246-247 WAC, administered by Health, establish radioactive air emission requirements. These requirements are "applicable requirements" under Ecology's WAC 173-401-200.

Air emissions, including radioactive air emissions, at the Hanford Site must be covered under an air operating permit. The U. S. Department of Energy (USDOE) is required to submit two copies of its air operating permit application, one to Health for the licensing of radionuclides, and one to Ecology for the permitting of nonradioactive air emissions. Health will issue a radionuclide air emission license (hereinafter "radioactive air emissions license" or "license") for USDOE, which will be incorporated into the air operating permit issued by Ecology as an applicable requirement in accordance with the interagency procedures outlined below. A permit will be issued by Ecology with Health as a signatory reviewer and issuer of the radioactive air emissions license portion of the permit.

Health and Ecology will work with USDOE to establish a schedule of application submittals. All air operating permits for the Hanford facility will be issued by Ecology and reviewed by Health. All future re-openings, revisions and renewals of permits will follow the same process as outlined in this MOU.

NOTE: Wherever practicable, the provisions of this MOU shall apply to new source review, as well as to air operating permits.

DEFINITIONS

The definitions of terms contained in Chapters 173-400 and 173-401 WAC are incorporated by reference, unless otherwise defined here. Unless a different meaning is clearly required by context, the following words and phrases, as used in this MOU, shall have the following meanings:

> "Compliance determination" refers to the process whereby Health verifies how and whether a specific source meets standards set by Ecology in Chapter 173-480 WAC.
>
> "License" or "radioactive air emissions license" refers to the document issued by Health in accordance with Chapter 246-247 WAC that prescribes the relevant control requirements for radionuclide air emissions.

"Permit" or "operating permit" refers to the document issued by Ecology to USDOE in accordance with Chapter 173-401 WAC, chapter 70.94 RCW, and Title V of the federal Clean Air Act (42 U.S.C. 7401, et seq.). The operating permit gathers in one document all air emission limitations and requirements that apply to a given source.

"Primary or Primarily" - While both Ecology and Health have authority to regulate radionuclide air emissions under Chapters 70.94 RCW and 70.98 RCW, respectively, "primary" exercise of that authority means that, unless extenuating circumstances exist (for example, see Clauses 5 and 6 in the Joint Rules and Activities section), Health will be responsible for the particular activity.

"Standard," without further description, refers to any requirement established by Ecology through revision of Chapter 173-480 WAC that limits the quantity, rate or concentration of emissions of air pollution on a continuous basis including any requirement relating to the operation or maintenance of a source to assure continuous emission reduction, and any design, equipment, work practice or operational standard promulgated under Chapter 173-480 WAC.

RESPECTIVE ROLES AND ACTIVITIES OF ECOLOGY AND HEALTH

The parties to this MOU describe their responsibilities as follows:

Ecology

1. Ecology issues the air operating permit.

2. Ecology is the state agency responsible for federal and state regulation of nonradioactive hazardous air pollutants at Hanford.

3. Ecology is the point of contact for issues and questions involving nonradioactive air emissions.

4. Ecology is the state agency responsible for determining requirements related to control technologies for nonradioactive air emissions.

5. Ecology sets air quality and emission standards for radioactive air emissions in Chapter 173-480 WAC.[1]

[1]Addition of this clause clarifies that the vehicle anticipated to be the primary way for Ecology to regulate is through the establishment of standards by the rule revision process and does not eliminate any powers that Ecology may have to regulate if Health fails to perform. The Joint Responsibilities section refers to scenarios in which Ecology may exercise its authority in other ways.

Health

1. Health is the state agency primarily responsible for regulation of Hanford Site radionuclide air emissions (except as provided in Clause 5 of Ecology's Roles and Responsibilities). This responsibility does not alter, in any way, existing statutory authorities of Health or Ecology.

2. Health is the state agency primarily responsible for evaluating airborne radionuclide emissions, including during new source reviews, and the agency responsible for the issuance of a radionuclide license that will be incorporated into the Hanford Air Operating Permit consistent with such evaluations.

3. Health is the point of contact for issues and questions pertaining to the regulation of Hanford Site radioactive air emissions.

4. Health is the state agency primarily responsible for evaluating airborne radioactive emissions in order to verify that offsite doses comply with applicable human health standards, and that site worker exposures from radionuclide air emissions are as low as reasonably achievable.

5. Health is the state agency primarily responsible for the implementation of state and federal requirements for radioactive air emission control technology, using EPA guidance for "top down" Best Available Control Technology (BACT). In Health's regulations the BACT process has been adapted to radionuclides and called BARCT in accordance with Chapter 173-480 WAC.

6. Health establishes control requirements for radionuclides for Hanford in a license, issued under Chapter 246-247 WAC, that is incorporated into the air operating permit for Hanford.

JOINT ROLES AND ACTIVITIES
OF THE DEPARTMENTS OF ECOLOGY AND HEALTH

The parties to this MOU recognize and agree to the following:

1. A staff point of contact for each agency will be identified for each Hanford Site new source or source modification to ensure that both agencies' interests are maintained, and to ensure that requirements placed on Hanford facilities are compatible.

2. If it can be demonstrated by Ecology that there will be risk to the public or to the environment without the use of technology different than that proposed by Health, Ecology may request that Health implement the different technology. Health will consider Ecology's request and justify its conclusion on whether to implement the requested technology. If the two parties cannot agree, the issue shall be referred to the General Dispute Resolution Process outlined in this MOU.

3. Both Ecology and Health are committed to cooperation and the sharing of pertinent information in order to aid compliance with applicable regulations, and to ensure protection of both human health and the environment.

4. In accordance with RCW 70.94.162(1) and §502(b)(3) of the federal Clean Air Act Amendments of 1990, air operating permit fees will cover all costs involved in administering the Operating Permit Program with respect to sources of air emissions. Health will bill Energy and collect fees separately, in accordance with Chapter 246-254 WAC, for all costs incurred by Health in regulating the radionuclides portions of the air operating permit. Ecology's permit program costs will include permit administration costs and development and oversight costs associated with Health's regulatory activities. Ecology will also bill USDOE and collect fees separately for all costs incurred by Ecology in the setting of standards and regulation of radionuclide air emissions, as well as for all costs incurred by Ecology in regulating nonradioactive air emissions. Health and Ecology will avoid billing USDOE for overlapping costs regarding the Hanford facility. There will be separate costs for separate duties under separate authorities.

5. Both Ecology and Health have identical enforcement authority under Chapter 70.94 RCW, and access to all applicable areas of the Hanford facility for inspections by both or either of the agencies will be a condition of the permit. Health will assume primary responsibility for inspection and enforcement actions that involve only radionuclides at Hanford, including the issuance of notices of violations and any administrative or judicial proceedings that stem from such actions. Ecology will have responsibility for inspection and enforcement actions that involve only nonradionuclides at Hanford, including the issuance of notices of violations and any administrative or judicial proceedings that stem from such actions. Wherever inspections or enforcement actions involve both radionuclide and nonradionuclide air emissions at Hanford, both agencies will share responsibility, including responsibility for issuance of notices of violations and any administrative or judicial proceedings that stem from such actions. However, in all instances of suspected violation, the agencies will confer before a notice of violation is issued (unless an imminent and substantial threat to the environment or human health exists - see below). The EPA will have enforcement authority over all federally enforceable portions of the permit.

   If in Ecology's judgment it can be demonstrated that there is risk to the public or to the environment from radioactive air emissions, Ecology will consult with Health. If Health fails to adequately address Ecology's concerns, the Dispute Resolution process outlined in this document will be followed, beginning at the section manager level. If a dispute arises as to which agency is responsible for enforcement, the dispute resolution procedures outlined in this MOU shall be followed, except as provided in Clause 6 of the Joint Roles and Activities Section. No enforcement action on the issue under consideration may be taken by either party until the full dispute resolution procedures have been followed, except as provided in Clause 6 of the Joint Roles and Activities Section.

6. If either agency recognizes an imminent and substantial threat to human health or the environment, that agency may take steps to mitigate the problem, then consult the other agency, and if warranted, follow the dispute resolution process.

7. Under the timeline requirements for operating permit issuance, Health will handle all radioactive air emissions license procedures, and Ecology will handle all air operating permit issuance procedures and requirements as per this MOU. Ecology will submit notices of permit issuance, modifications, and renewals to the Permit Register as required under WAC 173-401-805. The two agencies will hold joint hearings and will jointly assure proper notice of hearings. The two agencies will jointly prepare responses to public comments. Ecology will submit notices, comments, and the proposed permit to EPA.

8. Under the timeline requirements for operating permit issuance, permitting authorities have 180 days between the time a completeness determination is made and the time when the Draft Permit or Renewal is due. Under this MOU, each agency (Ecology and Health) shall submit to the other a Draft of its license or portion of a Hanford Operating Permit within 90 days after the date that a completeness determination is due or made. Each will then have 30 days to send comments to the other agency. Each agency will then have 30 days to respond to the comments and revise the license or the original Draft Permit. Each agency will have discretion to consider comments received after the 30-day comment period has expired. If a disagreement exists or one agency believes the other agency's response to the comments is insufficient, the issue shall follow the dispute resolution process outlined in this MOU, but in no event shall the deadlines for permit submittals to the EPA be missed.

GENERAL RESOLUTION OF DISPUTES

Both agencies recognize the time constraints that are involved with meeting the operating permit deadlines under the federal Clean Air Act and commit to resolving disputes as expeditiously as possible. Disputes arising from the implementation of this MOU will be resolved at the lowest level possible utilizing standard agency chains of command. Elevation to Ecology's Deputy Director and Health's Assistant Secretary for Environmental Health shall occur only after all reasonable efforts at the Program and Division level have failed or after two weeks after a comment period deadline has passed, whichever comes first. If the dispute still cannot be resolved at the Assistant Director and Assistant Secretary levels, the dispute shall be referred to the Director of Ecology and the Secretary of Health. If the dispute cannot be resolved at the highest agency levels within one week, the dispute shall be referred to the Governor's Office in accordance with RCW 43.17.330. Both agencies shall refrain from issuing a final determination until all disputes are resolved, but in no event shall the deadlines for permit submittals to the EPA be missed.

EFFECTIVE DATE, MODIFICATION, AND TERMINATION

This Memorandum of Understanding shall be effective upon signature by the parties, may be amended in writing by mutual consent, and may be terminated by either party after giving 30 days notice to the other party.

Signatures:

Janice Adair, Assistant Secretary
Environmental Health
Washington State Department of Health

Date 18 Aug 05

Ann Thompson, Contracts Manager
Washington State Department of Health

Date 8/19/05

Approved as to Form

Lilia Lopez, Assistant Attorney General
Washington State Department of Health

Date 8/18/05

Polly Zehm, Deputy Director
Washington State Department of Ecology

Date 9/14/05

Interpretation of the Regulations and Definitions

Use the following guidance when interpreting the combination of 40 CFR 61 Subparts A and H with WAC 173-480 and 246-247. The following definitions apply:

- Federal Clean Air Act and 40 CFR 61 Subparts A and H
    - Apply only those definitions given for these laws or regulations.
- Washington State Clean Air Act, WAC 173-480 and 246-247
    - Apply only those definitions given for these laws and regulations
- When a conflict of definition may arise, the more stringent definition as determined by the administrator applies.

Clarification of these general conditions will occur during the WAC 246-247 regulation rewrite. When determining applicable of a regulation the facility should contact the department for guidance prior to use. The department reserves the right to make final determination on applicability of regulations.

The emission unit specific information

The emission unit specific information (i.e., stack height and diameter, average temperature and velocity) are parameters used by the department to identify significant changes in operation of an emission unit. The emission unit specific information contained in this license is to assure consistent emission unit operation, the actual emission unit parameters must be maintained by the emission unit owner/operator and reported as required by both WAC 246-247 and 40CFR61 Subpart H.

Referenced documents in the emission unit specific conditions and limitations

If the document cited in the emission unit specific conditions and limitations reflects:

- Data that justifies the project or a specific requirement (i.e., design data, calculation data, etc.) it will stand as the referenced document.
- Description (i.e., monitoring process etc.), but does not change a requirement (i.e., frequency of monitoring etc) the latest approved revision of that document will stand as the referenced document.

When determining applicable referenced document the facility should contact the department for guidance prior to use. The department reserves the right to make final determination on which document will stand as the referenced document.

Definitions Used in This License.

40 CFR 61 Subpart A Definitions (61.02)

The terms used in this part are defined in the Act or in this section as follows:

Act means the Clean Air Act (42 U.S.C. 7401 *et seq.*).

Administrator means the Administrator of the Environmental Protection Agency or his authorized representative.

Alternative method means any method of sampling and analyzing for an air pollutant which is not a reference method but which has been demonstrated to the Administrator's satisfaction to produce results adequate for the Administrator's determination of compliance.

Approved permit program means a State permit program approved by the Administrator as meeting the requirements of part 70 of this chapter (40 CFR) or a Federal permit program established in this chapter pursuant to title V of the Act (42 U.S.C. 7661).

Capital expenditure means an expenditure for a physical or operational change to a stationary source which exceeds the product of the applicable “annual asset guideline repair allowance percentage” specified in the latest edition of Internal Revenue Service (IRS) Publication 534 and the stationary source's basis, as defined by section 1012 of the Internal Revenue Code. However, the total expenditure for a physical or operational change to a stationary source must not be reduced by any “excluded additions” as defined for stationary sources constructed after December 31, 1981, in IRS Publication 534, as would be done for tax purposes. In addition, “annual asset guideline repair allowance” may be used even though it is excluded for tax purposes in IRS Publication 534.

Commenced means, with respect to the definition of “new source” in section 111(a)(2) of the Act, that an owner or operator has undertaken a continuous program of construction or modification or that an owner or operator has entered into a contractual obligation to undertake and complete, within a reasonable time, a continuous program of construction or modification.

Compliance schedule means the date or dates by which a source or category of sources is required to comply with the standards of this part and with any steps toward such compliance which are set forth in a waiver of compliance under §61.11.

Construction means fabrication, erection, or installation of an affected facility.

Effective date is the date of promulgation in the Federal Register of an applicable standard or other regulation under this part.

Existing source means any stationary source which is not a new source.

Issuance of a part 70 permit will occur, if the State is the permitting authority, in accordance with the requirements of part 70 of this chapter (40 CFR) and the applicable, approved State permit program. When the EPA is the permitting authority, issuance of a title V permit occurs immediately after the EPA takes final action on the final permit.

Monitoring system means any system, required under the monitoring sections in applicable subparts, used to sample and condition (if applicable), to analyze, and to provide a record of emissions or process parameters.

New source means any stationary source, the construction or modification of which is commenced after the publication in the Federal Register of proposed national emission standards for hazardous air pollutants which will be applicable to such source.

Owner or operator means any person who owns, leases, operates, controls, or supervises a stationary source.

Part 70 permit means any permit issued, renewed, or revised pursuant to part 70 of this chapter (40 CFR).

Permit program means a comprehensive State operating permit system established pursuant to title V of the Act (42 U.S.C. 7661) and regulations codified in part 70 of this chapter (40 CFR) and applicable State regulations, or a comprehensive Federal operating permit system established pursuant to title V of the Act and regulations codified in this chapter.

Permitting authority means:

(1) The State air pollution control agency, local agency, other State agency, or other agency authorized by the Administrator to carry out a permit program under part 70 of this chapter (40 CFR); or

(2) The Administrator, in the case of EPA-implemented permit programs under title V of the Act (42 U.S.C. 7661).

Reference method means any method of sampling and analyzing for an air pollutant, as described in appendix B, 40 CFR 61.

Run means the net period of time during which an emission sample is collected. Unless otherwise specified, a run may be either intermittent or continuous within the limits of good engineering practice.

Standard means a national emission standard including a design, equipment, work practice or operational standard for a hazardous air pollutant proposed or promulgated under this part.

Startup means the setting in operation of a stationary source for any purpose.

State means all non-Federal authorities, including local agencies, interstate associations, and State-wide programs, that have delegated authority to implement:

(1) The provisions of this part; and/or

(2) The permit program established under part 70 of this chapter (40 CFR). The term State shall have its conventional meaning where clear from the context.

Stationary source means any building, structure, facility, or installation which emits or may emit any air pollutant (radionuclides in this case) which has been designated as hazardous by the Administrator.

Title V permit means any permit issued, renewed, or revised pursuant to Federal or State regulations established to implement title V of the Act (42 U.S.C. 7661). A title V permit issued by a State permitting authority is called a part 70 permit in this part.

40 CFR 61 Subpart H Definitions *(61.91)*

As used in this subpart, all terms not defined here have the meaning given them in the Clean Air Act or 40 CFR part 61, subpart A. The following terms shall have the following specific meanings:

(a) *Effective dose equivalent* means the sum of the products of absorbed dose and appropriate factors to account for differences in biological effectiveness due to the quality of radiation and its distribution in the body of reference man. The unit of the effective dose equivalent is the rem. For purposes of this subpart, doses caused by radon-222 and its respective decay products formed after the radon is released from the facility are not included. The method for calculating effective dose equivalent and the definition of reference man are outlined in the International Commission on Radiological Protection's Publication No. 26.

(b) *Facility* means all buildings, structures and operations on one contiguous site.

(c) *Radionuclide* means a type of atom which spontaneously undergoes radioactive decay.

(d) *Residence* means any home, house, apartment building, or other place of dwelling which is occupied during any portion of the relevant year.

WAC 246-247 Definitions *(WAC 246-247-030 June 26, 2005)*

Terms used in this chapter have the definitions set forth below with reference to radioactive air emissions.

(1) "Abatement technology" means any mechanism, process or method that has the potential to reduce public exposure to radioactive air emissions. Abatement control features include automatic mechanisms and administrative controls used in the operation and control of abatement technology from entry of radionuclides into the ventilated vapor space to release to the environment.

(2) "Administrative control" means any policy or procedure that limits the emission of radionuclides.

(3) "ALARA" means as low as reasonably achievable making every reasonable effort to maintain exposures to radiation as far below the dose standards in this chapter as is practical, consistent with the purpose for which the licensed activity is undertaken, taking into account the state of technology, the economics of improvements in relation to the state of technology, the economics of improvements in relation to benefits to the public health and safety, and other socioeconomic considerations, and in relation to the utilization of nuclear energy, ionizing radiation, and radioactive materials in the public interest. See WAC 246-220-007.

(4) "As low as reasonably achievable control technology" (ALARACT) means the use of radionuclide emission control technology that achieves emission levels that are consistent with the philosophy of ALARA. ALARACT compliance is demonstrated by evaluating the existing control system and proposed nonsignificant modifications in relation to applicable technology standards and other control technologies operated successfully in similar applications. In no event shall application of ALARACT result in emissions of radionuclides that could cause exceedance of the applicable standards of WAC 246-247-040. See the definition of ALARA in this section. Note that ALARACT is equivalent to, but replaces, RACT in the May 7, 1986, version of chapter 173-480 WAC.

(5) "Annual possession quantity" means the sum of the quantity of a radionuclide on hand at the beginning of the calendar year and the quantity of that radionuclide received or produced during the calendar year.

(6) "Best available radionuclide control technology" (BARCT) means technology that will result in a radionuclide emission limitation based on the maximum degree of reduction for radionuclides from any proposed newly constructed or significantly modified emission units that the licensing authority determines is achievable on a case-by-case basis. A BARCT compliance demonstration must consider energy, environmental, and economic impacts, and other costs through examination of production processes, and available methods, systems, and techniques for the control of radionuclide

emissions. A BARCT compliance demonstration is the conclusion of an evaluative process that results in the selection of the most effective control technology from all known feasible alternatives. In no event shall application of BARCT result in emissions of radionuclides that could exceed the applicable standards of WAC 246-247-040. Control technology that meets BARCT requirements also meets ALARACT requirements. See WAC 173-480-030 and 246-247-120.

(7) "Committed effective dose equivalent" (CEDE) means the sum of the products of absorbed dose from internally deposited radionuclides and appropriate factors to account for differences in biological effectiveness due to the quality of radiation and its distribution in the body of reference man over a fifty-year period.

(8) "Construction" means fabrication, erection, or installation of a new building, structure, plant, process, or operation within a facility tat has the potential to emit airborne radionuclides. Construction includes activities of a permanent nature aimed at completion of the emission unit, such as pouring concrete, putting in a foundation, or installing utilities directly related to the emission unit. It does not include preliminary activities such as tests to determine site suitability, equipment procurement and storage, site clearing and grading, and the construction of ancillary buildings.

(9) "Decommissioning" means actions taken to reduce or eliminate the potential public health and safety impacts of a building, structure, or plant that has permanently ceased operations, including, but not limited to, actions such as decontamination, demolition, and disposition.

(10) "Emission unit" means any single location that emits or has the potential to emit airborne radioactive material. This may be a point source, nonpoint source, or source of fugitive emissions.

(11) "Facility" means all buildings, structures, plants, processes, and operations on one contiguous site under control of the same owner or operator.

(12) "Fugitive emissions" are radioactive air emissions which do not and could not reasonably pass through a stack, vent, or other functionally equivalent structure, and which are not feasible to directly measure and quantify.

(13) "Indication device" means any method or apparatus used to monitor, or to enable monitoring, the operation of abatement controls or the potential or actual radioactive air emissions.

(14) "License" means a radioactive air emissions license, either issued by the department or incorporated by the department as an applicable portion of an air operating permit issued by the department of ecology or a local air pollution control authority, with requirements and limitations listed therein to which the licensed or permitted party must comply. Compliance with the license requirements shall be determined and enforced by the department.

(15) "Maximally exposed individual" (MEI) means any member of the public (real or hypothetical) who abides or resides in an unrestricted area, and may receive the highest TEDE from the emission unit(s) under consideration, taking into account all exposure pathways affected by the radioactive air emissions

(16) "Modification" means any physical change in, or change in the method of operation of, an emission unit that could increase the amount of radioactive materials emitted or may result in the emission of any radionuclide not previously emitted. This definition includes the cleanup of land contaminated with radioactive material, the decommissioning of buildings, structures, or plants where radioactive contamination exists, and changes that will cause an increase in the emission unit's operating design capacity. This definition excludes routine maintenance, routine repair, replacement-in-kind, any increases in the production rate or hours of operation, provided the emission unit does not exceed the release quantities specified in the license application or the operating design capacity approved by the department, addition of abatement technology as long as it is not less environmentally beneficial than existing, approved controls, and changes that result in an increase in the quantity of emissions of an existing radionuclide that will be offset by an equal or greater decrease in the quantity of emissions of another radionuclide that is deemed at least as hazardous with regard to its TEDE to the MEI.

(17) "Monitoring" means the measurement of radioactive material released to the ambient air by means of an in-line radiation detector, and/or by the withdrawal of representative samples from the effluent stream. Ambient air measurements may be acceptable for nonpoint sources and fugitive emissions.

(18) "Nonpoint source" is a location at which radioactive air emissions originate from an area, such as contaminated ground above a near-surface waste disposal unit, whose extent may or may not be well-defined.

(19) "Notice of construction" (NOC) is an application submitted to the department by an applicant that contains information required by WAC 246-247-060 for proposed construction or modification of a registered emission unit(s), or for modification of an existing, unregistered emission unit(s).

(20) "Point source" is a discrete, well-defined location from which radioactive air emissions originate, such as a stack, vent, or other functionally equivalent structure.

(21) "Potential-to-emit" means the rate of release of radionuclides from an emission unit based on the actual or potential discharge of the effluent stream that would result if all abatement control equipment did not exist, but operations are otherwise normal. Determine the potential-to-emit by one of the following methods:

(a) Multiply the annual possession quantity of each radionuclide by the release fraction for that radionuclide, depending on its physical state. Use the following release fractions:

(i) 1 for gases;

(ii) 10-3 for liquids or particulate solids; and

(iii) 10-6 for solids.

Determine the physical state for each radionuclide by considering its chemical form and the highest temperature to which it is subjected. Use a release fraction of one if the radionuclide is subjected to temperatures at or above its boiling point; use a release fraction of 10-3 if the radionuclide is subjected to temperatures at or above its melting point, but below its boiling point. If the chemical form is not known, use a release fraction of one for any radionuclide that is heated to a temperature of one hundred degrees Celsius or more, boils at a temperature of one hundred degrees Celsius or less, or is intentionally dispersed into the environment. Other release fractions may be used only with the department's approval; or

(b) Perform a back-calculation using measured emission rates and in situ measurements of the control equipment efficiencies, as approved by the department; or

(c) Measure the quantities of radionuclides captured in each control device, coupled with in situ measurements of the control equipment efficiencies, as approved by the department; or

(d) Sample the effluent upstream from all control devices, as approved by the department; or

(e) Use an alternative method approved by the department.

(22) "Replacement-in-kind" means the substitution of existing systems, equipment, components, or devices of an emission unit's control technology with systems, equipment, components, or devices with equivalent, or better, performance specifications that will perform the same function(s).

(23) "Routine" means:

(a) Maintenance, repair, or replacement-in-kind performed on systems, equipment, components, or devices of an emission unit's abatement technology as a planned part of an established inspection, maintenance, or quality assurance program that does not increase the emission unit's operating design capacity; or

(b) Normal, day-to-day operations of a facility.

(24) "Sealed source" means radioactive material that is permanently bonded or fixed in a capsule or matrix, or radioactive material in airtight containers, designed to prevent release and dispersal of the radioactive material under the most severe conditions encountered in normal use and handling.

(25) "Significant" means the potential-to-emit airborne radioactivity at a rate that could increase the TEDE to the MEI by at least 1.0 mrem/yr as a result of a proposed modification.

(26) "Total effective dose equivalent" (TEDE) means the sum of the dose equivalent due to external exposures and the CEDE due to internal exposures.

(27) "Uranium fuel cycle" means the operations of milling uranium ore, chemical conversion of uranium, isotopic enrichment of uranium, fabrication of uranium fuel, generation of electricity in a nuclear power plant that uses uranium fuel, and reprocessing of spent uranium fuel, to the extent that these operations solely support the production of electrical power for public use.
Excluded are mining operations, waste disposal sites, transportation of any radioactive material, and the reuse of recovered nonuranium special nuclear and by-product materials from the cycle.

Hanford Site License General Conditions and Limitations Applicable to Sources of Radioactive Air Emissions

DOE Federal Facilities 40CFR61 Subparts A, H, and WAC 246-247 General Conditions and Limitations

State and Federally Enforceable

1.0 40CFR61 Subpart A

1.1 List of pollutants and applicability of part 61

The following list presents the substances that, pursuant to section 112 of the Act, have been designated as hazardous air pollutants. The Federal Register citations and dates refer to the publication in which the listing decision was originally published.

Radionuclides (44 FR 76738; Dec. 27, 1979) **(61.01(a))**

This part applies to the owner or operator of any stationary source for which a standard is prescribed under this part. **(61.01(c))**

In addition to complying with the provisions of this part, the owner or operator of a stationary source subject to a standard in this part may be required to obtain an operating permit issued to stationary sources by an authorized State air pollution control agency or by the Administrator of the U.S. Environmental Protection Agency (EPA) pursuant to title V of the Clean Air Act (Act) as amended November 15, 1990 (42 U.S.C. 7661). For more information about obtaining an operating permit see part 70 of this chapter. **(61.01(d))**

1.2 Address

Section 112(d) of the Act directs the Administrator to delegate to each State, when appropriate, the authority to implement and enforce national emission standards for hazardous air pollutants for stationary sources located in such State. If the authority to implement and enforce a standard under this part has been delegated to a State, all information required to be submitted to EPA under paragraph (a) of this section shall also be submitted to the appropriate State agency (provided, that each specific delegation may exempt sources from a certain Federal or State reporting requirement). The Administrator may permit all or some of the information to be submitted to the appropriate State agency only, instead of to EPA and the State agency. If acceptable to both the Administrator and the owner or operator of a source, notifications and reports may be submitted on electronic media. **(61.04(b))**

1.3 Prohibitive activities.

After the effective date of any standard, no owner or operator shall construct or modify any stationary source subject to that standard without first obtaining written approval from the Administrator in accordance with this subpart, except under an exemption granted by the President under section 112(c)(2) of the Act. Sources, the construction or

modification of which commenced after the publication date of the standards proposed to be applicable to the sources, are subject to this prohibition. **(61.05(a))**

After the effective date of any standard, no owner or operator shall operate a new stationary source subject to that standard in violation of the standard, except under an exemption granted by the President under section 112(c)(2) of the Act. **(61.05(b))**

Ninety days after the effective date of any standard, no owner or operator shall operate any existing source subject to that standard in violation of the standard, except under a waiver granted by the Administrator under this part or under an exemption granted by the President under section 112(c)(2) of the Act. **(61.05(c))**

No owner or operator subject to the provisions of this part shall fail to report, revise reports, or report source test results as required under this part. **(61.05(d))**

1.4 Determination of construction or modification.

An owner or operator may submit to the Administrator a written application for a determination of whether actions intended to be taken by the owner or operator constitute construction or modification, or commencement thereof, of a source subject to a standard. The Administrator will notify the owner or operator of his determination within 30 days after receiving sufficient information to evaluate the application. **(61.06)**

1.5 Application for approval of construction or modification.

The owner or operator shall submit to the Administrator an application for approval of the construction of any new source or modification of any existing source **(of radionuclides to the ambient air).** The application shall be submitted before the construction or modification is planned to commence, or within 30 days after the effective date if the construction or modification had commenced before the effective date and initial startup has not occurred. A separate application shall be submitted for each stationary source. **(61.07(a))**

Each application for approval of construction shall include—

(1) The name and address of the applicant;

(2) The location or proposed location of the source; and

(3) Technical information describing the proposed nature, size, design, operating design capacity, and method of operation of the source, including a description of any equipment to be used for control of emissions. Such technical information shall include calculations of emission estimates in sufficient detail to permit assessment of the validity of the calculations. **(61.07(b)**

Each application for approval of modification shall include, in addition to the information required in paragraph (b) of this section—

(1) The precise nature of the proposed changes;

(2) The productive capacity of the source before and after the changes are completed; and

(3) Calculations of estimates of **(radionuclide)** emissions before and after the changes are completed, in sufficient detail to permit assessment of the validity of the calculations. **(61.07(c))**

1.6 Approval of construction or modification

The Administrator will notify the owner or operator of approval or intention to deny approval of construction or modification within 60 days after receipt of sufficient information to evaluate an application under §61.07. **(61.08(a))**

If the Administrator determines that a stationary source for which an application under §61.07 was submitted will not cause emissions in violation of a standard if properly operated, the Administrator will approve the construction or modification. **(61.08(b))**

Before denying any application for approval of construction or modification, the Administrator will notify the applicant of the Administrator's intention to issue the denial together with—

(1) Notice of the information and findings on which the intended denial is based; and

(2) Notice of opportunity for the applicant to present, within such time limit as the Administrator shall specify, additional information or arguments to the Administrator before final action on the application. **(61.08(c))**

A final determination to deny any application for approval will be in writing and will specify the grounds on which the denial is based. The final determination will be made within 60 days of presentation of additional information or arguments, or 60 days after the final date specified for presentation if no presentation is made. **(61.08(d))**

Neither the submission of an application for approval nor the Administrator's approval of construction or modification shall—

(1) Relieve an owner or operator of legal responsibility for compliance with any applicable provisions of this part or of any other applicable Federal, State, or local requirement; or

(2) Prevent the Administrator from implementing or enforcing this part or taking any other action under the Act. **(61.08(e))**

1.7 Notification of startup.

The owner or operator of each stationary source which has an initial startup after the effective date of a standard shall furnish the Administrator with written notification as follows:

(1) A notification of the anticipated date of initial startup of the source not more than 60 days nor less than 30 days before that date.

(2) A notification of the actual date of initial startup of the source within 15 days after that date. **(61.09(a))**

If any State or local agency requires a notice which contains all the information required in the notification in paragraph (a) of this section, sending the Administrator a copy of that notification will satisfy paragraph (a) of this section. **(61.09(b))**

1.8 Wavier of compliance.

Based on the information provided in any request under §61.10, or other information, the Administrator may grant a waiver of compliance with a standard for a period not exceeding 2 years after the effective date of the standard. **(61.11(a))**

The waiver will be in writing and will—

(1) Identify the stationary source covered;

(2) Specify the termination date of the waiver;

(3) Specify dates by which steps toward compliance are to be taken; and

(4) Specify any additional conditions which the Administrator determines necessary to assure installation of the necessary controls within the waiver period and to assure protection of the health of persons during the waiver period. **(61.11(b))**

The Administrator may terminate the waiver at an earlier date than specified if any specification under paragraphs (b)(3) and (b)(4) of this section are not met. **(61.11(c))**

Before denying any request for a waiver, the Administrator will notify the owner or operator making the request of the Administrator's intention to issue the denial, together with—

(1) Notice of the information and findings on which the intended denial is based; and

(2) Notice of opportunity for the owner or operator to present, within the time limit the Administrator specifies, additional information or arguments to the Administrator before final action on the request. **(61.11(d))**

A final determination to deny any request for a waiver will be in writing and will set forth the specific grounds on which the denial is based. The final determination will be made within 60 days after presentation of additional information or argument; or within 60 days after the final date specified for the presentation if no presentation is made. **(61.11(e))**

The granting of a waiver under this section shall not abrogate the Administrator's authority under section 114 of the Act. **(61.11(f))**

1.9 Compliance with standards and maintenance requirements.

Compliance with numerical emission limits shall be determined in accordance with emission tests established in §61.13 or as otherwise specified in an individual subpart. **(61.12(a))**

Compliance with design, equipment, work practice or operational standards shall be determined as specified in an individual subpart **(Subpart H). (61.12(b))**

The owner or operator of each stationary source shall maintain and operate the source, including associated equipment for air pollution control, in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operating and maintenance procedures, and inspection of the source. **(61.12(c))**

For the purpose of submitting compliance certifications or establishing whether or not a person has violated or is in violation of any standard in this part, nothing in this part shall preclude the use, including the exclusive use, of any credible evidence or information, relevant to whether a source would have been in compliance with applicable requirements if the appropriate performance or compliance test had been performed. **(61.12(e))**

1.10 Emission tests and waiver of emission tests.

40CFR61.13 Does not apply

1.11 Monitoring requirements.

Unless otherwise specified, this section applies to each monitoring system required under each subpart **(Subpart H)** which requires monitoring. **(61.14(a))**

Each owner or operator shall maintain and operate each monitoring system as specified in the applicable subpart **(Subpart H)** and in a manner consistent with good air pollution control practice for minimizing emissions. Any unavoidable breakdown or malfunction

of the monitoring system should be repaired or adjusted as soon as practicable after its occurrence. The Administrator's determination of whether acceptable operating and maintenance procedures are being used will be based on information which may include, but not be limited to, review of operating and maintenance procedures, manufacturer recommendations and specifications, and inspection of the monitoring system. **(61.14(b))**

When required by the applicable subpart **(Subpart H)**, and at any other time the Administrator may require, the owner or operator of a source being monitored shall conduct a performance evaluation of the monitoring system and furnish the Administrator with a copy of a written report of the results within 60 days of the evaluation. Such a performance evaluation shall be conducted according to the applicable specifications and procedures described in the applicable subpart. The owner or operator of the source shall furnish the Administrator with written notification of the date of the performance evaluation at least 30 days before the evaluation is to begin. **(61.14(c))**

When the effluents from a single source, or from two or more sources subject to the same emission standards, are combined before being released to the atmosphere, the owner or operator shall install a monitoring system on each effluent or on the combined effluent. If two or more sources are not subject to the same emission standards, the owner or operator shall install a separate monitoring system on each effluent, unless otherwise specified. If the applicable standard is a mass emission standard and the effluent from one source is released to the atmosphere through more than one point, the owner or operator shall install a monitoring system at each emission point unless the installation of fewer systems is approved by the Administrator. **(61.14(d))**

The owner or operator of each monitoring system shall reduce the monitoring data as specified in each applicable subpart **(Subpart H)**. Monitoring data recorded during periods of unavoidable monitoring system breakdowns, repairs, calibration checks, and zero and span adjustments shall not be included in any data average. **(61.14(e))**

The owner or operator shall maintain records of monitoring data, monitoring system calibration checks, and the occurrence and duration of any period during which the monitoring system is malfunctioning or inoperative. These records shall be maintained at the source for a minimum of 2 years and made available, upon request, for inspection by the Administrator. **(61.14(f))**

(1) Monitoring shall be conducted as set forth in this section and the applicable subpart (Subpart H) unless the Administrator—

(i) Specifies or approves the use of the specified monitoring requirements and procedures with minor changes in methodology; or

(ii) Approves the use of alternatives to any monitoring requirements or procedures.

(2) If the Administrator finds reasonable grounds to dispute the results obtained by an alternative monitoring method, the Administrator may require the monitoring requirements and procedures specified in this part. **(61.14(g))**

1.12 Modification.

Except as provided under paragraph (d) of this section, any physical or operational change to a stationary source which results in an increase in the rate of emission to the atmosphere of a hazardous pollutant **(radionuclides)** to which a standard applies shall be considered a modification. **(61.15(a))**

Upon modification, an existing source shall become a new source for each hazardous pollutant **(radionuclides in this case)** for which the rate of emission to the atmosphere increases and to which a standard applies. **(61.15(b))**

The following shall not, by themselves, be considered modifications under this part:

(1) Maintenance, repair, and replacement which the Administrator determines to be routine for a source category.

(2) An increase in production rate of a stationary source, if that increase can be accomplished without a capital expenditure on the stationary source.

(3) An increase in the hours of operation.

(5) The relocation or change in ownership of a stationary source. However, such activities must be reported in accordance with §61.10(c). **(61.15(d))**

1.13 Circumvention

No owner or operator shall build, erect, install, or use any article machine, equipment, process, or method, the use of which conceals an emission which would otherwise constitute a violation of an applicable standard. Such concealment includes, but is not limited to, the use of gaseous dilutants to achieve compliance with a visible emissions standard, and the piecemeal carrying out of an operation to avoid coverage by a standard that applies only to operations larger than a specified size. **(61.19)**

2.0 40CFR61 Subpart H

2.1 Designation of facilities

The provisions of this subpart apply to operations at any facility owned or operated by the Department of Energy that emits any radionuclide other than radon-222 and radon-220 into the air, except that this subpart does not apply to disposal at facilities subject to 40 CFR part 191, subpart B or 40 CFR part 192. **(61.90)**

2.2 Standard

Emissions of radionuclides to the ambient air from Department of Energy facilities shall not exceed those amounts that would cause any member of the public to receive in any year an effective dose equivalent of 10 mrem/yr. **(61.92)**

2.3 Determining compliance

To determine compliance with the standard, radionuclide emissions shall be determined and effective dose equivalent values to members of the public calculated using EPA approved sampling procedures, computer models CAP–88 or AIRDOS-PC, or other procedures for which EPA has granted prior approval. DOE facilities for which the maximally exposed individual lives within 3 kilometers of all sources of emissions in the facility, may use EPA's COMPLY model and associated procedures for determining dose for purposes of compliance. **(61.93(a))**

2.4 Emissions monitoring and test procedures.

Radionuclides emission rates from existing point sources (stacks or vents) shall be measured in accordance with the following requirements or with the requirements of paragraph (c) of this section, or other procedures for which EPA has granted prior approval:

(1) Effluent flow rate measurements shall be made using the following methods:

(i) Reference Method 2 of appendix A to part 60 of this chapter shall be used to determine velocity and volumetric flow rates for stacks and large vents.

(ii) Reference Method 2A of appendix A to part 60 of this chapter shall be used to measure flow rates through pipes and small vents.

(iii) The frequency of the flow rate measurements shall depend upon the variability of the effluent flow rate. For variable flow rates, continuous or frequent flow rate measurements shall be made. For relatively constant flow rates only periodic measurements are necessary.

(2) Radionuclides shall be directly monitored or extracted, collected and measured using the following methods:

(i) Reference Method 1 of appendix A to part 60 of this chapter shall be used to select monitoring or sampling sites.

(ii) The effluent stream shall be directly monitored continuously with an in-line detector or representative samples of the effluent stream shall be withdrawn continuously from the sampling site following the guidance presented in ANSIN13.1–1969 "Guide to Sampling Airborne Radioactive Materials in Nuclear Facilities" (including the guidance presented in appendix A of ANSIN13.1) (incorporated by reference—see §61.18). The requirements for continuous sampling are applicable to batch processes when the unit is in operation. Periodic sampling (grab samples) may be used only with EPA's prior approval. Such approval may be granted in cases where continuous sampling is not practical and radionuclide emission rates are relatively constant. In such cases, grab samples shall be collected with sufficient frequency so as to provide a representative sample of the emissions.

(iii) Radionuclides shall be collected and measured using procedures based on the principles of measurement described in appendix B, Method 114. Use of methods based on principles of measurement different from those described in appendix B, Method 114 must have prior approval from the Administrator. EPA reserves the right to approve measurement procedures.

(iv) A quality assurance program shall be conducted that meets the performance requirements described in appendix B, Method 114.

(3) When it is impractical to measure the effluent flow rate at an existing source in accordance with the requirements of paragraph (b)(1) of this section or to monitor or sample an effluent stream at an existing source in accordance with the site selection and sample extraction requirements of paragraph (b)(2) of this section, the facility owner or operator may use alternative effluent flow rate measurement procedures or site selection and sample extraction procedures provided that:

(i) It can be shown that the requirements of paragraph (b) (1) or (2) of this section are impractical for the effluent stream.

(ii) The alternative procedure will not significantly underestimate the emissions.

(iii) The alternative procedure is fully documented.

(iv) The owner or operator has received prior approval from EPA.

(4)(i) Radionuclide emission measurements in conformance with the requirements of paragraph (b) of this section shall be made at all release points which have a potential to discharge radionuclides into the air in quantities which could cause an effective dose

equivalent in excess of 1% of the standard. All radionuclides which could contribute greater than 10% of the potential effective dose equivalent for a release point shall be measured. With prior EPA approval, DOE may determine these emissions through alternative procedures. For other release points which have a potential to release radionuclides into the air, periodic confirmatory measurements shall be made to verify the low emissions.

(ii) To determine whether a release point is subject to the emission measurement requirements of paragraph (b) of this section, it is necessary to evaluate the potential for radionuclide emissions for that release point. In evaluating the potential of a release point to discharge radionuclides into the air for the purposes of this section, the estimated radionuclide release rates shall be based on the discharge of the effluent stream that would result if all pollution control equipment did not exist, but the facilities operations were otherwise normal.

(5) Environmental measurements of radionuclide air concentrations at critical receptor locations may be used as an alternative to air dispersion calculations in demonstrating compliance with the standard if the owner or operator meets the following criteria:

(i) The air at the point of measurement shall be continuously sampled for collection of radionuclides.

(ii) Those radionuclides released from the facility, which are the major contributors to the effective dose equivalent must be collected and measured as part of the environmental measurement program.

(iii) Radionuclide concentrations which would cause an effective dose equivalent of 10% of the standard shall be readily detectable and distinguishable from background.

(iv) Net measured radionuclide concentrations shall be compared to the concentration levels in Table 2 of appendix E to determine compliance with the standard. In the case of multiple radionuclides being released from a facility, compliance shall be demonstrated if the value for all radionuclides is less than the concentration level in Table 2, and the sum of the fractions that result when each measured concentration value is divided by the value in Table 2 for each radionuclide is less than 1.

(v) A quality assurance program shall be conducted that meets the performance requirements described in appendix B, Method 114.

(vi) Use of environmental measurements to demonstrate compliance with the standard is subject to prior approval of EPA. Applications for approval shall include a detailed description of the sampling and analytical methodology and show how the above criteria will be met. **(61.93(b))**

Radionuclide emission rates from new point sources (stacks or vents) as defined in subpart A shall be measured in accordance with the following requirements, or other procedures for which EPA has granted prior approval:

(1) Effluent flow rate measurements shall be made using the following methods:

(i) ANSI/HPS N13.1–1999 “Sampling and Monitoring Releases of Airborne Radioactive Substances from the Stacks and Ducts of Nuclear Facilities' (incorporated by reference—see §61.18) shall be used to determine velocity and volumetric flow rates for stacks and large vents.

(ii) ANSI/HPS N13.1–1999 shall be used to measure flow rates through pipes and small vents.

(iii) The frequency of the flow rate measurements shall depend upon variability of the effluent flow rate. For variable flow rates, continuous or frequent flow rate measurements shall be made. For relatively constant flow rates only periodic measurements are necessary.

(2) Radionuclide shall be directly monitored or extracted, collected and measured using the following methods:

(i) ANSI/HPS N13.1–1999 shall be used to select monitoring or sampling sites.

(ii) The effluent stream shall be directly monitored continuously with an in-line detector or representative samples of the effluent stream shall be withdrawn continuously from the sampling site following the guidance presented in ANSI/HPS N13.1–1999. The requirements for continuous sampling are applicable to batch processes when the unit is in operation. Periodic sampling (grab samples) may be used only with EPA's prior approval. Such approval may be granted in cases where continuous sampling is not practical and radionuclide emission rates are relatively constant. In such cases, grab samples shall be collected with sufficient frequency so as to provide a representative sample of the emissions.

(iii) Radionuclides shall be collected and measured using procedures based on the principles of measurement described in appendix B, Method 114 of this part. Use of methods based on principles of measurement different from those described in appendix B, Method 114 of this part must have prior approval from the Administrator. EPA reserves the right to approve measurement procedures.

(iv) A quality assurance program shall be conducted that meets the performance requirements described in ANSI/HPS N13.1–1999. **(61.93(c))**

When it is impractical to measure the effluent flow rate at a source in accordance with the requirements of paragraph (b)(1) or (c) of this section or to monitor or sample an effluent stream at a source in accordance with the site selection and sample extraction

requirements of paragraph (b)(2) or (c) of this section, the facility owner or operator may use alternative effluent flow rate measurement procedures or site selection and sample extraction procedures provided that:

(1) It can be shown that the requirements of paragraph (b)(1) or (2) or (c) of this section are impractical for the effluent stream.

(2) The alternative procedure will not significantly underestimate the emissions.

(3) The alternative procedure is fully documented.

(4) The owner or operator has received prior approval from EPA. (61.93(d))

Radionuclide emission measurements in conformance with the requirements of paragraph (b) or (c) of this section shall be made at all release points that have a potential to discharge radionuclides into the air in quantities that could cause an effective dose equivalent in excess of 1% of the standard. All radionuclides that could contribute greater than 10% of the potential effective dose equivalent for a release point shall be measured. With prior EPA approval, DOE may determine these emissions through alternative procedures. For other release points that have a potential to release radionuclides into the air, periodic confirmatory measurements shall be made to verify the low emissions. **(61.93(e))**

To determine whether a release point is subject to the emission measurement requirements of paragraph (b) or (c) of this section, it is necessary to evaluate the potential for radionuclide emissions for that release point. In evaluating the potential of a release point to discharge radionuclides into the air for the purposes of this section, the estimated radionuclide release rates shall be based on the discharge of the effluent stream that would result if all pollution control equipment did not exist, but the facilities operations were otherwise normal. **(61.93(f))**

Environmental measurements of radionuclide air concentrations at critical receptor locations may be used as an alternative to air dispersion calculations in demonstrating compliance with the standard if the owner or operator meets the following criteria:

(1) The air at the point of measurement shall be continuously sampled for collection of radionuclides.

(2) Those radionuclides released from the facility that are the major contributors to the effective dose equivalent must be collected and measured as part of the environmental measurement program.

(3) Radionuclide concentrations that would cause an effective dose equivalent of 10% of the standard shall be readily detectable and distinguishable from background.

(4) Net measured radionuclide concentrations shall be compared to the concentration levels in Table 2 appendix E of this part to determine compliance with the standard. In the case of multiple radionuclides being released from a facility, compliance shall be demonstrated if the value for all radionuclides is less than the concentration level in Table 2 of appendix E of this part, and the sum of the fractions that result when each measured concentration value is divided by the value in Table 2 of appendix E of this part for each radionuclide is less than 1.

(5) A quality assurance program shall be conducted that meets the performance requirements described in appendix B, Method 114 of this part.

(6) Use of environmental measurements to demonstrate compliance with the standard is subject to prior approval of EPA. Applications for approval shall include a detailed description of the sampling and analytical methodology and show how the above criteria will be met. **(61.93(g))**

2.5 Compliance and reporting

Compliance with this standard shall be determined by calculating the highest effective dose equivalent to any member of the public at any offsite point where there is a residence, school, business or office. The owners or operators of each facility shall submit an annual report to both EPA headquarters and the appropriate regional office by June 30 which includes the results of the monitoring as recorded in DOE's Effluent Information System and the dose calculations required by §61.93(a) for the previous calendar year.

In addition to the requirements of paragraph (a) of this section, an annual report shall include the following information:

(1) The name and location of the facility.

(2) A list of the radioactive materials used at the facility.

(3) A description of the handling and processing that the radioactive materials undergo at the facility.

(4) A list of the stacks or vents or other points where radioactive materials are released to the atmosphere.

(5) A description of the effluent controls that are used on each stack, vent, or other release point and an estimate of the efficiency of each control device.

(6) Distances from the points of release to the nearest residence, school, business or office and the nearest farms producing vegetables, milk, and meat.

(7) The values used for all other user-supplied input parameters for the computer models (e.g., meteorological data) and the source of these data.

(8) A brief description of all construction and modifications which were completed in the calendar year for which the report is prepared, but for which the requirement to apply for approval to construct or modify was waived under §61.96 and associated documentation developed by DOE to support the waiver. EPA reserves the right to require that DOE send to EPA all the information that normally would be required in an application to construct or modify, following receipt of the description and supporting documentation.

(9) Each report shall be signed and dated by a corporate officer or public official in charge of the facility and contain the following declaration immediately above the signature line: "I certify under penalty of law that I have personally examined and am familiar with the information submitted herein and based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment. See, 18 U.S.C. 1001." **(61.94(b))**

If the facility is not in compliance with the emission limits of §61.92 in the calendar year covered by the report, then the facility must commence reporting to the Administrator on a monthly basis the information listed in paragraph (b) of this section, for the preceding month. These reports will start the month immediately following the submittal of the annual report for the year in noncompliance and will be due 30 days following the end of each month. This increased level of reporting will continue until the Administrator has determined that the monthly reports are no longer necessary. In addition to all the information required in paragraph (b) of this section, monthly reports shall also include the following information:

(1) All controls or other changes in operation of the facility that will be or are being installed to bring the facility into compliance.

(2) If the facility is under a judicial or administrative enforcement decree, the report will describe the facilities performance under the terms of the decree. **(61.94(c))**

In those instances where the information requested is classified, such information will be made available to EPA separate from the report and will be handled and controlled according to applicable security and classification regulations and requirements. **(61.94(d))**

2.6 Recordkeeping requirements.

All facilities must maintain records documenting the source of input parameters including the results of all measurements upon which they are based, the calculations and/or analytical methods used to derive values for input parameters, and the procedure used to determine effective dose equivalent. This documentation should be sufficient to allow an

independent auditor to verify the accuracy of the determination made concerning the facility's compliance with the standard. These records must be kept at the site of the facility for at least five years and, upon request, be made available for inspection by the Administrator, or his authorized representative. **(61.95)**

2.7 Applications to construct or modify

In addition to any activity that is defined as construction under 40 CFR part 61, subpart A, any fabrication, erection or installation of a new building or structure within a facility that emits radionuclides is also defined as new construction for purposes of 40 CFR part 61, subpart A. **(61.96(a))**

An application for approval under §61.07 or notification of startup under §61.09 does not need to be filed for any new construction of or modification within an existing facility if the effective dose equivalent, caused by all emissions from the new construction or modification, is less than 1% of the standard prescribed in §61.92. For purposes of this paragraph the effective dose equivalent shall be calculated using the source term derived using appendix D as input to the dispersion and other computer models described in §61.93. DOE may, with prior approval from EPA, use another procedure for estimating the source term for use in this paragraph. A facility is eligible for this exemption only if, based on its last annual report, the facility is in compliance with this subpart. **(61.96(b))** **[[*This applies to 40CFR61 subpart H only. State exemption process requires more information for exemption determination.*]]**

Conditions to approvals granted under §61.08 will not contain requirements for post approval reporting on operating conditions beyond those specified in §61.94. **(61.96(c))** **[[*This applies to 40CFR61 subpart H approvals granted under 61.08.*]]**

2.8 Exemption from the reporting and testing requirements of 40CFR61.10

All facilities designated under this subpart are exempt from the reporting requirements of 40 CFR 61.10. **(61.97)**

State Enforceable ONLY

3.0 WAC 246-247 (June 26, 2005)

3.1 Applicability

The standards and requirements of this chapter apply statewide at the following types of facilities that emit radionuclides to the air:

United States Department of Energy (DOE) facilities; **(WAC 246-247-010(1(b)))**

The standards and requirements of this chapter apply to point sources, nonpoint sources, and fugitive emissions. **(WAC 246-247-010(2))**

The standards and requirements of this chapter apply to stationary and mobile emission units, whether temporary or permanent. **(WAC 246-247-010(3))**

The control technology standards and requirements of this chapter apply to the abatement technology and indication devices of facilities and emission units subject to this chapter. Control technology requirements apply from entry of radionuclides into the ventilated vapor space to the point of release to the environment. **(WAC 246-247-010(4))**

In accordance with RCW 70.94.161(10), air operating permits issued under chapter 173-401 WAC shall incorporate all applicable requirements of this chapter. Therefore, all facilities listed in subsection (1) of this section that are also subject to the operating permit regulations in chapter 173-401 WAC shall be considered in compliance with the requirements of this chapter if they comply with all the applicable requirements of the air operating permit issued under chapter 173-401 WAC. These applicable requirements shall be contained in the radioactive air emissions license which shall be incorporated as part of the air operating permit. In accordance with RCW 70.94.422(1), the department shall enforce all the requirements contained in the radioactive air emissions license. **(WAC 246-247-010(5))**

Should any of the federal regulations that have been adopted by reference in this chapter be rescinded, the affected facilities shall nonetheless comply with all other applicable requirements of this chapter. **(WAC 246-247-010(6))**

3.2 Exemptions

The following types of facilities or sources of radiation are exempt from the requirements of this chapter because they release no airborne radioactivity, or they prima facie comply with the standards in WAC 246-247-040, or they are already adequately regulated under other requirements:

(a) Users of only sealed sources;

(b) Sealed sources;

(c) Accelerators less than 200 MeV;

(d) Nuclear-powered vessels underway or moored dockside unless under a maintenance condition with a potential-to-emit;

(e) Uranium mill tailings piles disposed of under 40 CFR Part 192
(WAC 246-247-020(1))

Any exemptions shall be consistent with 40 CFR 61. No exemptions from the standards in WAC 246-247-040 will be granted. **(WAC 246-247-020(2)(a))**

A federal facility may request exemption from some of the requirements of WAC 246-247-060 and 246-247-075 if the potential-to-emit, for the emission unit(s) under consideration, results in a TEDE to the MEI from all pathways less than 0.1 mrem/yr. **(WAC 246-247-020(c))**

The facility shall submit all the data necessary to make the exemption determinations of (b) and (c) of this subsection. The department shall determine if any exemptions apply. **(WAC 246-247-020(2)(d))**

The department may require a facility with exempt emission units to submit a radioactive air emissions report to confirm compliance with applicable standards. The department reserves the right to conduct inspections and audits of the facility to confirm the status of its exempt emission units. **(WAC 246-247-020(3))**

(4) Naturally occurring airborne radionuclides are exempt from the requirements of this chapter unless the concentrations or rates of emissions have been enhanced by industrial processes. **(WAC 246-247-020(4))**

3.3 National standards adopted by reference for sources of radionuclide emissions

The following federal standards, as in effect on July 1, 2004, are adopted by reference except as provided in paragraphs (2) and (3) below.
These standards apply in addition to other requirements of this Chapter.

(a) For federal facilities:

(i) 40 CFR Part 61, Subpart A - General Provisions

(ii) 40 CFR Part 61, Subpart H - National Emission Standards for Emissions of Radionuclides Other Than Radon From Department of Energy Facilities

(WAC 246-247-035(1))

References to "Administrator" or "EPA" in 40 CFR Part 61 include the Department of Health except in any section of 40 CFR Part 61 for which a federal rule or delegation indicates that the authority will not be delegated to the State. **(WAC 246-247-035(2))**

Any change or alternative to standards, emission monitoring and test procedures, compliance and reporting requirements, or recordkeeping requirements must be approved by EPA. [[**See *Federal Register June 5, 2006 (Volume 71, Number 107)* (WAC 246-247-035(3))**

3.4 General standards

Standards for radioactive air emissions in the state of Washington are contained in WAC 173-480-040, 173-480-050, and 173-480-060. Additional standards for emissions of radionuclides other than radon from United States Department of Energy facilities are contained in 40 CFR Part 61, subparts H (as effective on October 9, 2002). **(WAC 246-247-040(1))**

All new construction and significant modifications of emission units commenced after August 10, 1988 (the date this chapter originally became effective) shall utilize BARCT (see Appendix B). **(WAC 246-247-040(3))**

All existing emission units and nonsignificant modifications shall utilize ALARACT (see Appendix C). **(WAC 246-247-040(4))**

In order to implement these standards, the department may set limits on emission rates for specific radionuclides from specific emission units and/or set requirements and limitations on the operation of the emission unit(s) as specified in a license. **(WAC 246-247-040(5))**

All emissions of radionuclides, including those due to emergency conditions resulting from startup, shutdown, maintenance activities, or process upsets are subject to the standards of this section and, therefore, subject to the enforcement actions of WAC 246-247-100. **(WAC 246-247-040(6))**

3.5 Applications, registration and licensing

For those facilities subject to the operating permit regulations in chapter 173-401 WAC, the radioactive air emissions license will be incorporated as an applicable portion of the air operating permit issued by the department of ecology or a local air pollution control authority. The department will be responsible for determining the facility's compliance with and enforcing the requirements of the radioactive air emissions license. **(WAC 2460-247-060)**

Requirements for new construction or modification of emission units.

(a) Early in the design phase, the applicant shall submit a NOC containing the information required in **(WAC 246-247)** Appendix A.

(b) Within thirty days of receipt of the NOC, the department shall inform the applicant if additional information is required. The department may determine, on the basis of the information submitted, that the requirements of BARCT or ALARACT have been met, or may require the applicant to submit a BARCT or ALARACT demonstration compatible with **(WAC 246-247)** Appendix B or C, respectively.

(c) Within sixty days of receipt of all required information, the department shall issue an approval or denial to construct. The department may require changes to the final proposed control technology.

(d) The applicant may request a phased approval process by so stating and submitting a limited application. The department may grant a conditional approval to construct for such activities as would not preclude the construction or installation of any control or monitoring equipment required after review of the completed application.

(e) The department shall issue a license, or amend an existing license, authorizing operation of the emission unit(s) when the proposed new construction or modification is complete. For facilities subject to the air operating permit requirements of chapter 173-401 WAC, the license shall become part of the air operating permit issued by the department of ecology or a local air pollution control authority. For new construction, this action shall constitute registration of the emission unit(s). **(WAC 246-247-060 (1))**

Requirements for modification of unregistered emission units that are not exempt from these regulations.

(a) The applicant shall submit an application containing the information required in WAC 246-247 **(WAC 246-247)** Appendix A.

(b) Within thirty days of receipt of the application, the department shall inform the applicant if additional information is required. The department may determine, on the basis of the information submitted, that the requirements of

BARCT or ALARACT have been met, or may require the applicant to submit a BARCT or ALARACT demonstration compatible with **(WAC 246-247)** Appendix B or C, respectively.

(c) Within sixty days of receipt of all required information, the department shall issue or amend the license. For facilities subject to the air operating permit requirements of chapter 173-401 WAC, the license shall become part of the air operating permit issued by the department of ecology or a local air pollution control authority. This action shall constitute registration of the emission unit(s). A determination of noncompliance may result in the issuance of a notice of violation.

(d) The department reserves the right to require the owner of an existing, unregistered emission unit to make modifications necessary to comply with the applicable standards of WAC 246-247-040. **(WAC 246-247-060(2))**

If an emission unit is in violation of any standards contained in WAC 246-247-040, the facility shall either submit a compliance plan which describes how it intends to achieve compliance with the standards, and/or cease operation of the emission unit(s). The facility shall submit the compliance plan within forty-five days of the notice of violation. The cessation of operation of the emission unit(s) shall not necessarily exempt the facility from the requirements of this chapter if active or passive ventilation and radioactive air emission controls will still be required. The department reserves the right to take further enforcement action, if necessary, in accordance with WAC 246-247-100. **(WAC 246-247-060(3))**

The facility shall notify the department at least seven calendar days prior to any planned preoperational tests of new or modified emission units that involve emissions control, monitoring, or containment systems of the emission unit(s). The department reserves the right to witness or require preoperational tests involving the emissions control, monitoring, or containment systems of the emission unit(s). **(WAC 246-247-060(4))**

The license shall specify the requirements and limitations of operation to assure compliance with this chapter. The facility shall comply with the requirements and limitations of the license. **(WAC 246-247-060(5))**

All radioactive air emissions licenses issued by the department, except those issued to radioactive materials licensees, shall have an expiration date of five years from date of issuance or as specified in the air operating permit. **(WAC 246-247-060(6))**

Each federal facility that comes under the authority of this chapter shall hold one license for each site, base, or installation. When applicable, the license shall be part of the facility's air operating permit. **(WAC-246-247-060(7))**

Facilities may request a single categorical license which identifies limits and conditions of operation for similar multipurpose temporary and/or portable emission units. When

applicable, the license shall be part of the facility's air operating permit. **(WAC 246-247-060(8))**

All facilities with licensed emission units, except for radioactive materials licensees, shall submit a request to the department for renewal of their radioactive air emissions license at least sixty days prior to expiration of the license or as required by the air operating permit. All renewal requests shall include a summary of the operational status of all emission units, the status of facility compliance with the standards of WAC 246-247-040, and the status of any corrective actions necessary to achieve compliance with the requirements of this chapter. Facilities with licensed emission units that also hold a radioactive materials license issued by the department shall submit this information along with their radioactive material license renewal submittal. If the department is unable to renew a radioactive air emissions license before its expiration date, the existing license, with all of its requirements and limitations, remains in force until the department either renews or revokes the license. **(WAC 246-247-060(9))**

3.6 Fees

All facilities under the authority of this chapter shall submit fees in accordance with WAC 246-254-160. **(WAC 246-247-065(1))**

Those facilities required by WAC 246-254-160(2) to submit an application fee, shall submit the fee with the application. **(WAC 246-247-065(2))**

3.7 Monitoring, testing and quality assurance

All radioactive air emissions monitoring, testing, and quality assurance requirements of 40 CFR 61, subpart H (as effective on October 9, 2002), are adopted by reference, as applicable as specified by the referenced subparts. **(WAC 246-247-075 (1))**

Equipment and procedures used for the continuous monitoring of radioactive air emissions shall conform, ***as applicable***, to the guidance contained in ANSI N13.1, ANSI N42.18, ANSI N323, ANSI N317, reference methods 1, 1A, 2, 2A, 2C, 2D, 4, 5, and 17 of 40 CFR Part 60, Appendix A, 40 CFR Part 52, Appendix E, and any other methods approved by the department. **(WAC 246-247-075(2))**

The operator of an emission unit with a potential-to-emit of less than 0.1 mrem/yr TEDE to the MEI may estimate those radionuclide emissions, in lieu of monitoring, in accordance with 40 CFR 61 Appendix D, or other procedure approved by the department. The department may require periodic confirmatory measurements (e.g., grab samples) during routine operations to verify the low emissions. Methods to implement periodic confirmatory monitoring shall be approved by the department. **(WAC 246-247-075(3))**

The department may allow a facility to use alternative monitoring procedures or methods if continuous monitoring is not a feasible or reasonable requirement. **(WAC 246-247-075(4))**

Licensed facilities shall conduct and document a quality assurance program. Except for those types of facilities specified in subsection (5) of this section, the quality assurance program shall be compatible with applicable national standards such as ANSI/ASME NQA-1-1988, ANSI/ASME NQA-2-1986, QA/R-2, and QA/R-5. **(WAC 246-247-075(6))**

Facilities shall monitor nonpoint and fugitive emissions of radioactive material. **(WAC 246-247-075(8))**

The department may conduct an environmental surveillance program to ensure that radiation doses to the public from emission units are in compliance with applicable standards. The department may require the operator of any emission unit to conduct stack sampling, ambient air monitoring, or other testing as necessary to demonstrate compliance with the standards in WAC 246-247-040. **(WAC 246-247-075(9))**

The department may require the owner or operator of an emission unit to make provision, at existing emission unit sampling stations, for the department to take split or collocated samples of the emissions. **(WAC 246-247-075(10))**

The planning for any proposed new construction or significant modification of the emission unit must address accidental releases with a probability of occurrence during the expected life of the emission unit of greater than one percent. **(WAC 246-247-075(11))**

All facilities must be able to demonstrate that appropriate supervisors and workers are adequately trained in the use and maintenance of emission control and monitoring systems, and in the performance of associated test and emergency response procedures. **(WAC 246-247-075(12))**

All facilities must be able to demonstrate the reliability and accuracy of the radioactive air emissions monitoring data. **(WAC 246-247-075(13))**

3.8 Inspections, reporting, and recordkeeping

The department reserves the right to inspect and audit all construction activities, equipment, operations, documents, data, and other records related to compliance with the requirements of this chapter. The department may require a demonstration of ALARACT at any time. **(WAC 246-247-080(1))**

All reporting and recordkeeping requirements of 40 CFR 61, subparts H (as effective on October 9, 2002), are adopted by reference, as applicable as specified by the referenced subparts. **(WAC 246-247-080(2))**

The facility shall annually submit to the department the information requirements adopted in subsection (2) of this section, as applicable, along with the following additional information, as applicable:

(a) The results of emission measurements for those emission units subject only to periodic confirmatory measurements;

(b) Wind rose or joint frequency table;

(c) Annual average ambient temperature;

(d) Annual average emission unit gas temperature, if available;

(e) Annual total rainfall;

(f) Annual average emission unit flow rate and total volume of air released during the calendar year.

If this additional information is available in another annual report, the facility may instead provide a copy of that report along with the information requirements in this subsection. Annual reports are due by June 30 for the previous calendar year's operations. **(WAC 246-247-080(3))**

Any report or application that contains proprietary or procurement-sensitive information shall be submitted to the department with those portions so designated. The department shall hold this information confidential, unless required to release the information pursuant to laws, regulations, or court order. **(WAC 246-247-080(4))**

The facility shall notify the department within twenty-four hours of any shutdown, or of any transient abnormal condition lasting more than four hours or other change in facility operations which, if allowed to persist, would result in emissions of radioactive material in excess of applicable standards or license requirements. If requested by the department, the facility shall submit a written report within ten days including known causes, corrective actions taken, and any preventive measures taken or planned to minimize or eliminate the chance of recurrence. **(WAC 246-247-080(5))**

The facility shall file a report of closure with the department whenever operations producing emissions of radioactive material are permanently ceased at any emission unit (except temporary emission units) regulated under this chapter. The closure report shall indicate whether, despite cessation of operations, there is still a potential for radioactive air emissions and a need for an active or passive ventilation system with emission control and/or monitoring devices. If decommissioning is planned and will constitute a modification, a NOC is required, as applicable, in accordance with WAC 246-247-060. **(WAC 246-247-080(6))**

The facility shall maintain a log for each emission unit that has received categorical approval under WAC 246-247-060(8). The log shall contain records of important operations parameters including the date, location, and duration of the release, measured or calculated radionuclide concentrations, the type of emissions (liquid, gaseous, solid), and the type of emission control and monitoring equipment. **(WAC 246-247-080(7))**

The facility shall maintain readily retrievable storage areas for all records and documents related to, and which may help establish compliance with, the requirements of this chapter. The facility shall keep these records available for department inspection for at least five years. **(WAC 246-247-080(8))**

The facility shall ensure all emission units are fully accessible to department inspectors. In the event the hazards associated with accessibility to a unit require training and/or restrictions or requirements for entry, the facility owner or operator shall inform the department, prior to arrival, of those restrictions or requirements. The owner or operator shall be responsible for providing the necessary training, escorts, and support services to allow the department to inspect the facility. **(WAC 246-247-080(9))**

The facility shall make available, in a timely manner, all documents requested by the department for review. The facility shall allow the department to review documents in advance of an inspection. The facility shall allow access to classified documents by representatives of the department with the appropriate security clearance and a demonstrable need-to-know. **(WAC 246-247-080(10))**

The facility shall respond in writing in a timely manner, or within a time limit set by the department, to inspection results which require the facility to implement corrective actions or any other actions so directed by the department. **(WAC 246-247-080(11))**

3.9 Compliance determination for existing emission units and facilities

All procedures for determining compliance with the dose equivalent standards of 40 CFR 61, subparts H (as effective on October 9, 2002), are adopted by reference, as applicable as specified by the referenced subparts. **(WAC 246-247-085(1))**

Facilities subject to 40 CFR 61 shall use computer codes or procedures approved by the EPA to determine the TEDE to the MEI; all other facilities shall use computer codes or procedures approved by the department. **(WAC 246-247-085(2))**

The determination of compliance with the dose equivalent standard of WAC 246-247-040 shall include all radioactive air emissions resulting from routine and nonroutine operations for the past calendar year. **(WAC 246-247-085(3))**

3.10 Enforcement actions

In accordance with RCW 70.94.422, the department may take any of the following actions to enforce compliance with the provisions of this chapter:

(a) Notice of violation and compliance order (RCW 70.94.332).

(b) Restraining order or temporary or permanent injunction (RCW 70.94.425; also RCW 70.98.140).

(c) Penalty: Fine and/or imprisonment (RCW 70.94.430).

(d) Civil penalty: Up to ten thousand dollars for each day of continued noncompliance (RCW 70.94.431 (1) through (7)).

(e) Assurance of discontinuance (RCW 70.94.435).
(WAC 246-247-100(1))

The department, in accordance with RCW 70.98.050 (4)(l), may issue subpoenas in order to compel attendance of witnesses and/or production of records or documents in connection with any adjudicative or other administrative proceeding. **(WAC 246-247-100(2))**

The department, in accordance with RCW 70.98.160, may impound sources of ionizing radiation. **(WAC 246-247-100(3))**

The secretary of the department, in accordance with RCW 43.70.190, is authorized to bring an action to prohibit a violation or a threatened violation of any department rules or regulation, or to bring any legal proceeding authorized by law to a county superior court. **(WAC 246-247-100(4))**

Any party, against which an enforcement action is brought by the department, has the right to submit an application for the adjudicative process in accordance with chapter 246-10 WAC and chapter 34.05 RCW. **(WAC 246-247-100(5))**

3.11 Appendix A -- Application information requirements.

(1) Name and address of the facility, and location (latitude and longitude) of the emission unit(s).

(2) Name, title, address, and phone number of the responsible manager.

(3) Identify the type of proposed action for which this application is submitted:

(a) Construction of new emission unit(s);

(b) Modification of existing emission unit(s); identify whether this is a significant modification;

(c) Modification of existing unit(s), unregistered.

(4) If this project is subject to the requirements of the State Environmental Policy Act (SEPA) contained in chapter 197-11 WAC, provide the name of the lead agency, lead agency contact person, and their phone number.

(5) Describe the chemical and physical processes upstream of the emission unit(s).

(6) Describe the existing and proposed (as applicable) abatement technology. Describe the basis for the use of the proposed system. Include expected efficiency of each control device, and the annual average volumetric flow rate(s) in meters3/sec for the emission unit(s).

(7) Provide conceptual drawings showing all applicable control technology components from the point of entry of radionuclides into the vapor space to release to the environment.

(8) Identify each radionuclide that could contribute greater than ten percent of the potential-to-emit TEDE to the MEI, or greater than 0.1 mrem/yr potential-to-emit TEDE to the MEI.

(9) Describe the effluent monitoring system for the proposed control system. Describe each piece of monitoring equipment and its monitoring capability, including detection limits, for each radionuclide that could contribute greater than ten percent of the potential-to-emit TEDE to the MEI, or greater than 0.1 mrem/yr potential-to-emit TEDE to the MEI, or greater than twenty-five percent of the TEDE to the MEI, after controls. Describe the method for monitoring or calculating those radionuclide emissions. Describe the method with detail sufficient to demonstrate compliance with the applicable requirements.

(10) Indicate the annual possession quantity for each radionuclide.

(11) Indicate the physical form of each radionuclide in inventory: Solid, particulate solids, liquid, or gas.

(12) Indicate the release form of each radionuclide in inventory:
Particulate solids, vapor, or gas. Give the chemical form and ICRP 30 solubility class, if known.

(13) Release rates.

(a) New emission unit(s): Give predicted release rates without any emissions control equipment (the potential-to-emit) and with the proposed control equipment using the efficiencies described in subsection (6) of this section.

(b) Modified emission unit(s): Give predicted release rates without any emissions control equipment (the potential-to-emit) and with the existing and proposed control equipment using the efficiencies described in subsection (6) of this section. Provide the latest year's emissions data or emissions estimates.

In all cases, indicate whether the emission unit is operating in a batch or continuous mode.

(14) Identify the MEI by distance and direction from the emission unit(s). The MEI is determined by considering distance, windrose data, presence of vegetable gardens, and meat or milk producing animals at unrestricted areas surrounding the emission unit.

(15) Calculate the TEDE to the MEI using an approved procedure (see WAC 246-247-085). For each radionuclide identified in subsection (8) of this section, determine the TEDE to the MEI for existing and proposed emission controls, and without any emission controls (the potential-to-emit) using the release rates from subsection (13) of this section. Provide all input data used in the calculations.

(16) Provide cost factors for construction, operation, and maintenance of the proposed control technology components and system, if a BARCT or ALARACT demonstration is not submitted with the NOC.

(17) Provide an estimate of the lifetime for the facility process with the emission rates provided in this application.

(18) Indicate which of the following control technology standards have been considered and will be complied with in the design and operation of new or modified emission unit(s) described in this application:

ASME/ANSI AG-1, Code on Nuclear Air and Gas Treatment (where there are conflicts in standards with the other listed references, this standard shall take precedence)

ASME/ANSI N509, Nuclear Power Plant Air-Cleaning Units and Components

ASME/ANSI N510, Testing of Nuclear Air Treatment Systems

ANSI/ASME NQA-1, Quality Assurance Program Requirements for Nuclear Facilities

40 CFR 60, Appendix A, Methods 1, 1A, 2, 2A, 2C, 2D, 4, 5, and 17

ANSI/HPS N13.1.1999, Sampling and Monitoring Releases of Airborne Radioactive Substances from the Stacks and Ducts of Nuclear Facilities if the unit's potential-to-emit exceeds 0.1 mrem/yr TEDE to the MEI and the unit is required to meet ANSI/HPS N13.1.1999 under federal regulations.

ANSI N13.1.1969, Guide to Sampling Airborne Radioactive Materials in Nuclear Facilities if the unit's potential-to-emit exceeds 0.1 mrem/yr TEDE to the MEI and the unit is not required to meet ANSI/HPS N13.1.1999 under federal regulations.

For each standard not so indicated, give reason(s) to support adequacy of the design and operation of the emission unit(s) as proposed. **(WAC 246-247-110)**

4.0 Quality Assurance Requirements for PCM Using Stack Sampling (AIR 05-303 dated March 18, 2005) State Only Requirement.

The following is being provided as clarification to those licenses issued for all minor/point source emission units that use sample extraction as the approved form of periodic confirmatory measurement. This clarification deals with the "State Only" requirement concerning 40 CFR 61, Appendix B, Method 114 for minor/point sources.

When the quality assurance method referenced in Attachment 2 of the Hanford Site Air Operating Permit, 00-05-006, states either Method 114 or Method 114(3) the following will be the meaning:

Actions to assure quality of periodic confirmatory measurement shall be as follows:
(1) Implementation of quality checks supporting the periodic confirmatory measurements. These checks shall assure that the emissions measurements are sufficient to verify low emissions;
(2) Stack flow measurements will be conducted annually;
(3) An annual calibration will be performed on the existing sample flow meter or an annual function check will be performed if the flow meter is replaced by either a rotameter or a magnahelic gauge;
(4) The effluent samples will be collected on standard (very high efficiency particulate air) sample filters;
(5) The laboratory sample analysis will meet the requirements of Appendix B, Method 114(3); and
(6) The following items shall be documented in a NESHAP Quality Assurance Project Plan or other documents:
(i) The sample collection and analysis procedures used;
(ii) The quality control program for evaluating and tracking the quality of the periodic confirmatory measurement data against preset criteria. The quality

control program should include, where applicable, a system of replicates, spiked samples, split samples, blanks and control charts. The number and frequency of such quality control checks shall be identified; and
(iii) The sample tracking system to provide positive identification of samples and data through all phases of the sample collection, analysis, and reporting system. Sample handling and preservation procedures to maintain the integrity of the samples during collection, storage, and analysis.

5.0 Method for Monitoring and Reporting of Diffuse and Fugitive Sources and Emissions.

5.1 Diffuse and Fugitive Sources at Hanford

The ambient air monitoring conducted at the Hanford Site has been accepted by the department as the method for demonstrating compliance to emissions limits for diffuse and fugitive sources. Those sources with Emission Unit specific conditions and limitations within the FF-01 License must be monitored; meet the applicable quality assurance and analysis requirements. All required ambient air monitors shall be identified along with their data measurements in the annual Radionuclide Air Emissions Report.

5.1.1 Monitoring

Monitoring of diffuse and fugitive emissions must be conducted to estimate public dose. This is accomplished by conducting monitoring or other testing as required by the department (WAC 246-247-075(8) and (9). Environmental air pathways are monitored near facilities emitting radionuclides from either point sources or diffuse and fugitive sources. The environmental air pathways for air emissions from the Hanford Site must be monitored using a network of ambient air samplers.

5.1.2 Near-Facility Monitoring

Near-facility environmental monitoring is defined as the Department of Energy's monitoring on the Hanford Site near facilities with radioactive materials that are

potentially dispersible. Monitoring locations are associated mostly with major nuclear facilities and waste storage or disposal facilities such as container storage, burial grounds, underground tanks (i.e., Tank Farms in the 200 Areas), ponds, cribs, trenches, and ditches.

In accordance with the definition of "Monitoring" provided in WAC 246-247-030(17), required monitoring activities include the measurement of radionuclides in ambient air. Samples are collected from known or expected transport pathways, which are generally downwind of potential or actual airborne release points and down-gradient of liquid discharges. The accepted primary method of monitoring diffuse and fugitive emissions is ambient air sampling, with other media samples (e.g., surface soil, vegetation for deposition, radiological surveys and thermoluminescent dosimeters) used as qualitative indicators.

5.1.3 Site-Wide Monitoring

In addition, the Department of Energy conducts air monitoring at site-wide locations away from the facilities, offsite around the perimeter of the Hanford Site, and in nearby and distant communities. Because a person could live as close to the Hanford Site as some of the perimeter stations, their data represent maximum exposures for a member of the public. Therefore, ambient air sampling data from the perimeter locations most closely reflect the actual impacts of radionuclide air emissions from point sources and diffuse and fugitive sources at the Hanford Site.

5.1.4 Quality Assurance and Analysis

All required ambient air samples collected and analyzed must be compatible with the quality assurance requirements of national standards such as NQA-1, EPA QA/R-5, and Method 114 as applicable. Near-facility ambient air samples from individual stations must be composited at a frequency no greater than 6 months. Analysis of other media samples will be conducted at labs with the appropriate quality assurance programs in-place.

5.1.5 Reporting

The average results from the analysis of composite ambient air samples must be reported on an annual basis as required by WAC 246-247-080.

5.1.5.1 Near Facility Monitoring and Reporting

Comparison against 10% of the values listed in Table 2 of 40 CFR 61 Appendix E must be performed. Any analytical result that exceeds these values will be reported to the department. Notification may take the form of an email. These comparisons shall be used to demonstrate that activities being conducted under various approvals are being maintained as ALARACT or BARCT.

5.1.5.2 Hanford Facility Off-site Diffuse and Fugitive Ambient Air Concentration Procedure for Annual Reporting of Emissions

For purposes of annual reporting of emissions, any emissions from diffuse and fugitive sources are estimated from ambient air monitoring data collected at the Hanford Site perimeter. Radionuclide air concentrations resulting from monitored stack emissions at Hanford facilities and other nearby non-DOE sources are calculated for each of the perimeter sample locations using the CAP88-PC atmospheric dispersion modeling code. The combined contributions to airborne radionuclide concentrations attributable to the stack emissions from these sources will be subtracted from the ambient air sampling results. Averaged regional background concentrations for each radionuclide will be calculated from the air sample results obtained at distant community sampling stations located outside the 80-km (50-mile) radius from Hanford sources. The average background concentration at these stations will also be subtracted from the ambient monitoring results at Hanford perimeter stations. The air concentrations at the site perimeter, corrected as described for monitored emissions sources and background concentrations, are assumed to be attributable to emissions from diffuse sources.

Annual emissions from diffuse and fugitive sources will be estimated using the corrected perimeter air concentrations attributable to fugitive emissions, and by performing a back-calculation using CAP88-PC. For purposes of conservatism in estimating emissions, the 200 West Area near the center of the Hanford Site is assumed to be the source of all diffuse and fugitive emissions. The average aggregate emissions from diffuse sources will then be used to estimate the dose at the Hanford Site perimeter with the CAP88-PC code. The annual Hanford Site Radionuclide Air Emissions Report will contain results for the perimeter location having the highest dose and separately the dose at the location of the maximally exposed member of the public from monitored stack sources. The maximum combined dose to a member of the public from monitored stack emissions and potential diffuse source emissions will be reported to demonstrate compliance with the 10 mrem/year standard in 40 CFR Part 61, Subpart H, as adopted by WAC 246-247.

5.1.6 Additional Monitoring Requirements for Specific Activities with Diffuse/Fugitive Emissions

Additional monitoring or testing requirements (issued as Notice of Construction Approval Conditions and Limitations) may be placed on emissions units for a specific activity as authorized in WAC 246-247-075(9).

5.1.7 Changes to the Diffuse and Fugitive Environmental Monitoring

Prior to making a change (i.e., moving, or removing air sample locations, or changing the sampling period) to the accepted periodic confirmatory measurement (for minor diffuse and fugitive sources) or continuous measurement (for major diffuse and fugitive sources), the Department of Energy shall provide a written request describing the change to the Department of Health, Air Emissions and Defense Waste Section for approval. The request for approval may take the form of an email or formal letter.

Attachment 1 Emission Unit Specific License

Emission Unit ID: 1

200E P-241C111-001

241-C-111

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 50

200 W-296P045-001

296-P-45

This is a MAJOR, ACTIVELY ventilated emission unit.

Tank Farms

Emission Unit Information

Stack Height: 21.00 ft. 6.40 m. Stack Diameter 0.50 ft. 0.15 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 38.22 ft/second. 11.65 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	
	Heater	1	
	HEPA	2	2 HEPAs in series
	Fan	1	
	Demister	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a skid/mobile type portable exhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities. The emission unit is a portable exhauster that operates intermittently or continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Categorical Tank Farm Facility Waste Retrieval and Closure: Phase II Waste Retrieval Operations	AIR 06-660	Not Approved	703

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.31E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.61E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

   The operation of the waste retrieval system(s) for the removal of radioactive wastes from all 149 Single Shell Tanks (SST) at the Hanford Site.

   SALTCAKE DISSOLUTION WASTE RETRIEVAL SYSTEM

The saltcake dissolution waste retrieval system may be used to retrieve soluble saltcake waste. This method retrieves the soluble portion of the waste only, resulting in very few of the solids being pumped from the tank. The saltcake dissolution waste retrieval system deployed in the SSTs is for water, chemical agent, or catalyst liquid to be added to the tank using a variety of spray nozzles or "sprinklers". The approach is to sprinkle the waste surface with water, chemical agent, or catalyst liquid. The added water, chemical agent, or catalyst liquid must stay in contact with the saltcake for a long enough period of time for the brine to become saturated. Once the brine is saturated, it is pumped from the SST to a receiver tank, staging tank, storage DST or other staging/storage vessel associated with the supplemental treatment, packaging or disposal. Salt solution will be removed using the existing saltwell pump or other pump placed into the tank.

A tank not equipped with a saltwell pump, a transfer pump (progressive cavity, vertical turbine) can be installed and operated.

Remotely directable water distribution devices will be located in risers spaced as far apart as practical. A combination of spraying waster, chemical agent, or catalyst liquid to dissolve the saltcake can be used in conjunction with directing a flow of water or recirculating water at the waste to move it to the pump suction to allow the pumping of waste from the tank. Recirculated waste from the pump may be sent back to the tank as an alternative to using water to direct dissolution waste to the pump suction.

MODIFIED SLUCING WASTE RETRIEVAL SYSTEM

Modified sluicing can be used for some SST waste retrieval. Modified sluicing is the introduction of liquid at low to moderate pressures, not to exceed 1200 psi, and volumes into the waste. The liquid dissolves and breaks apart solid materials and suspends them in the waste slurry. A transfer pump installed in the tank provides the motive force to transfer the liquid slurry to a receiver tank.

Modified sluicing introduces sluice liquid in a controlled fashion using multiple sluicing nozzles at varying pressures and flows, then pumps out the resultant waste slurry. This maintains minimal liquid inventories within the tank at all times. The liquids that could be used in modified sluicing include water, recirculated supernatant/water from the receiving Double Shell Tank, recirculated supernatant/water, chemical agent or catalyst liquid.

VACUUM WASTE RETRIEVAL SYSTEM

A vacuum waste retrieval system can be used for waste retrieval activities in the (SSTs). The vacuum waste retrieval system is introduced into the SSTs by means of an articulating mast system (AMS). The AMS has a horizontal reach and rotational capabilities of 360 degrees. The AMS has a retracted position and can be extended vertically. Air is mixed at the suction end of the AMS enabling the required vertical lift for the waste to a topside receiver tank, batch vessel or a staging SST, storage DST, or other staging/storage vessels associated with supplemental treatment, packaging or disposal.

The AMS will be deployed through and attached to standard riser flanges that are available on the SSTs. Cameras can also be installed in other risers for in-tank viewing and control of the AMS.

For the 200-series tanks in the 241-C, 241-U, 241-B and 241-T Tank Farms a vacuum retrieval process tank, staging tank, staging SST, storage DST or other staging/storage vessel will be deployed. The receiver tank will receive waste in batches from whichever tank is connected into the vacuum retrieval system. The vacuum pressure used to draw up the waste from the tank to the receiver tank is relieved back into the SST being retrieved.

MOBILE RETRIEVAL SYSTEM

A Mobile Retrieval System (MRS) can be used to retrieve waste from some SSTs. The MRS consists of two in-tank systems. The first is a robotic crawler inserted through one riser the second is an AMS inserted through a second riser. The AMS retrieves the sludge from the tank using a vacuum with assisting pneumatic conveyance. The AMS vacuum tube has a horizontal reach and can be extended to the bottom of the tank. The

arm rotates 360 degrees. The vacuum will be directed through the AMS in the tank to the end effector, which is in contact with the waste. The pneumatic conveyance-assisted vacuum retrieval system will draw the waste up through the vacuum to the waste vessel in the vessel skid in batches. The AMS is then valved out while the waste vessel is emptied and pumped out through the over ground transfer lines to a DST, a staging SST or other treatment/disposal options. When the waste vessel is nearly empty, the transfer line will be valved out and the AMS will be valved back in and another batch of waste will be removed from the tank. This process will be repeated until waste near the center of the tank is removed. The robotic crawler will be remotely controlled to move and/or wash waste toward the center of the tank.

The robotic crawler is equipped with a plow blade at the front for pushing/pulling wastes, a screw pump to jet wastes through a small nozzle towards the center of the tank, the ability to direct hot or cold water through the same nozzle to wash wastes off of in-tank equipment, dissolve waste agglomerations in the tank, and wash waste toward the center of the tank for removal.

Any new retrieval methods or changes to processes will need to be provided to WDOH in a revised NOC prior to implementation.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.99E+00	Am - 241	8.68E+03	Am - 243	3.39E-01
Ba - 137 m	4.26E+07	C - 14	6.25E+02	Cd - 113 m	4.95E+03
Cm - 242	1.97E+01	Cm - 243	1.80E+00	Cm - 244	1.90E+01
Co - 60	2.52E+03	Cs - 134	3.44E+04	Cs - 137	4.89E+07
Eu - 152	8.49E+02	Eu - 154	1.45E+04	Eu - 155	9.54E+03
H - 3	5.95E+03	I - 129	2.95E+01	Nb - 93 m	1.01E+03
Ni - 59	1.05E+02	Ni - 63	9.30E+03	Np - 237	9.50E+01
Pa - 231	1.25E+01	Pu - 238	1.65E+02	Pu - 239	3.17E+03
Pu - 240	5.36E+02	Pu - 241	4.80E+03	Pu - 242	3.34E-02
Ra - 226	1.27E-02	Ra - 228	1.15E+01	Ru - 106	1.22E-02
Sb - 125	1.73E+04	Se - 79	6.36E+01	Sm - 151	8.93E+05
Sn - 126	2.59E+02	Sr - 90	2.91E+06	Tc - 99	2.24E+04
Th - 229	4.20E-01	Th - 232	1.26E+00	U - 232	3.66E+00
U - 233	3.02E+01	U - 234	1.07E+01	U - 235	4.44E-01
U - 236	2.73E-01	U - 238	9.86E+00	Y - 90	2.91E+06
Zr - 93	1.25E+03				

4) A pre-operational NDA of the exhauster(s) HEPA filters and a post-operational NDA will be performed the first time each of the four waste retrieval methods (mobile retrieval system, vacuum retrieval, supernatant sluicing, and saltcake dissolution with supernatant) when placed into service. The post-operational NDA should occur after one cycle or phase of waste retrieval operation is completed, a method replaces another method during a cycle/phase or six months from the in-service date, whichever occurs first. The facility may opt to replace the exhauster's HEPA filters prior to placing a new waste retrieval method in service and eliminate the pre-operational NDA.
5) All ductwork connections shall have a radiological survey performed monthly to ensure ductwork connections are not degrading.
6) All ductwork shall be pressure tested in accordance with the requirements of ASME AG-1 Section SA.
7) All receiver tanks (including waste retrieval process tanks for tank TRU retrieval (stagging) SSTs, storage DSTs, or other staging/storage vessels, but not including batch vessel supporting vacuum retrieval) shall have active ventilation during waste receipt, unless alternative controls are documented and approved by WDOH.
8) All ventilation ductwork from the exit of the tank to the inlet of the exhauster filter housing shall be insulated.
9) During waste retrieval operations liquid shall be introduced through sluicing and saltcake dissolution nozzles at a pressure not to exceed 1200 psig, and the nozzle shall be at least five inches from the waste surface.
10) Each HEPA filter shall be in-place tested annually in accordance with the requirements of ASME AG-1 Section

TA. HEPA filters shall have a minimum efficiency of 99.95%.

11) General WAC 246-247 technology standard exemptions justified and documented in RPP-19233, WAC 246-247 technology standard exemption justification for waste tank ventilation systems, may be applied to Phase II NOC retrieval exhauster operations.

12) Relative humidity shall be monitored, at least once a month, downstream of the heater and prior to the HEPA filters to ensure the air stream does not exceed 70% relative humidity.

13) The annual possession quantity shall be tracked on a WDOH approved log.

14) The differential pressure readings for the pre-filters and both stages of HEPA filters shall be monitored, recorded and trended daily. Action levels shall be developed and provided to WDOH for when actions will be taken to assure the pre-filters and HEPA filters will be operated within their design parameters.

15) The emission unit stack monitoring system shall meet the requirements of ANSI/HPS N13.1-1999 including the stack monitoring system inspection requirements. The technical justification document required by ANSI/HPS N13.1-1999 shall be provided to WDOH for review and approval.

Emission Unit ID: 53

200W P-296P022-001

296-P-22

This is a MINOR, ACTIVELY ventilated emission unit.

241-SY TANK FARM

Emission Unit Information

Stack Height: 13.17 ft. 4.01 m. Stack Diameter 0.69 ft. 0.21 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 33.04 ft/second. 10.07 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	2 in series
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a DST annulus exhauster used to support tank farm operations and ventilates the annuli of DSTs 241-SY Tank Farm. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The annulus is the space between the inner wall and outer wall of the tank, and is used for leak detection. The emission unit operates continuously.

Emission Unit ID: 54

200W P-296P028-001

296-P-28

This is a MINOR, ACTIVELY ventilated emission unit.

241-SY TANK FARM

Emission Unit Information

Stack Height: 11.00 ft. 3.35 m. Stack Diameter 0.67 ft. 0.20 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 32.60 ft/second. 9.94 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	Non-Operational	This emission unit is inactive and will require an NOC to resume operation or a report of closure to de-register.
	Heater	Non-Operational	This emission unit is inactive and will require an NOC to resume operation or a report of closure to de-register.
	Prefilter	Non-Operational	This emission unit is inactive and will require an NOC to resume operation or a report of closure to de-register.
	HEPA	Non-Operational	This emission unit is inactive and will require an NOC to resume operation or a report of closure to de-register.
	Fan	Non-Operational	This emission unit is inactive and will require an NOC to resume operation or a report of closure to de-register.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is an exhauster used to support tank farm operations and ventilates DSTs 241-SY Tank Farm. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The emission unit is inactive, removed from service, and will not be utilized for future tank farm operations. If the emission unit is required for tank farm operations, the proper regulatory requirements and permits will be obtained prior to returning the emission unit to service.

Emission Unit ID: 56

200W P-296SY-001

296-P-23

This is a MINOR, ACTIVELY ventilated emission unit.

241-SY TANK FARM

Emission Unit Information

Stack Height: 17.30 ft. 5.27 m. Stack Diameter 0.51 ft. 0.16 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 83.07 ft/second. 25.32 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	
	Heater	Non-Operational	
	Prefilter	1	
	HEPA	2	In series
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241-SY Tank Farm during storage, maintenance, and normal operation. This emission unit operates with the "B" train (Western most unit) while the "A" train (Eastern most unit) operates in conjunction with the emission unit (296-S-25). This emission unit is operated in alternation with the "A" train when "B" train is not operational. The emission unit operates intermittently.

Emission Unit ID: 57

200 W-296P043-001

296-P-43

This is a MAJOR, ACTIVELY ventilated emission unit.

Tank Farms

Emission Unit Information

Stack Height: 21.00 ft. 6.40 m. Stack Diameter 0.50 ft. 0.15 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 38.22 ft/second. 11.65 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	
	Heater	1	
	HEPA	2	2 HEPAs in series
	Fan	1	
	Demister	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a skid/mobile type portable exhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities. The emission unit is a portable exhauster that operates intermittently or continuously.

This Emission Unit has 3 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Installation and Operation of Waste Retrieval Systems in Single-Shell Tank (SST) 241-S-112	AIR 06-645	Not Approved	686

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.90E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.51E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The Salt Cake Dissolution Retrieval Demonstration Project in SST 241-S-112 uses water that is introduced in a controlled fashion to dissolve and mobilize solids in the tank. The resulting solution is then pumped and transferred to the Double-Shell Tank (DST) system. A portable exhauster will provide active ventilation for some dissolution activities and all waste transfer activities until structural safety considerations force shutdown, at which time passive ventilation shall be used.

The following activities will be performed :

Pit

a. Opening the 241-S-112 Condenser Pit to remove the old cover plate and install a new cover plate to allow for the connection of a HEPA filter to the exhauster trunk for a portable exhauster.
b. Enter 241-S-C Valve Pit to disconnect the existing 241-S-112 HIHTL.
c. Enter the 241-S-109 Valve Pit to remove the existing HIHTL that is no longer needed.
d. Accessing the 241-S-112A Central Pump Pit to:
   - Install an instrument manifold,
   - Install a transfer pump, and
   - Replacement of the existing HIHTL that is not needed for this project with a new HIHTL.
e. Enter the 241-S-A Valve Pit to:
   - Connect the hose-in-hose transfer line (HIHTL) from the 241-S-112 Tank to the DST receiver tank, and
   - Install the leak detection hardware.

Pit work shall be performed in accordance with ALARACT 6 "TWRS ALARACT Demonstration for Pit Access" and ALARACT 14 "TWRS ALARACT Demonstration for Pit Work".

Soil Excavation

a. Excavation of soil inside the tank farm for the installation of an electrical and instrumentation conduit to monitor transfer progress.
b. Excavation of soil outside the tank farm for conduit and transformer installation.
c. Excavation of soil inside the tank farm for installation of a new raw water header installed between the 241-SY Tank Farm and the 241-S Tank Farm to the 241-S-112 Tank.
d. Installation of a HIHTL to convey waste from Tank 241-S-112 to the DST transfer system.

Soil excavation shall be performed in accordance with ALARACT 5 "TWRS ALARACT Demonstration for Soil Excavation (using hand tools)".

In-Tank Equipment

a: Installation of various motor controlled spray devices into (3) risers near the outside perimeter of the tank and an automatic indexing spray device will be installed on a centrally located riser.
b. Remove Liquid Observation Well (LOW).
c. Installation of Stilwell (Level Monitoring Device protection).

Work shall be performed in accordance with ALARACT 1 "TWRS ALARACT Demonstration for Riser Preparation/Opening" and ALARACT 13 "TWRS ALARACT Demonstration for Installation, Operation and Removal of Tank Equipment".

Water Addition/ Dilution

- Installation of a new heat traced and insulated raw water line installed between the 241-S Tank Farm and the 241-SY Tank Farm to the water distribution skid on top of Tank 241-S-112.

Water addition and dilution for salt-cake dissolution shall use portable exhausters for active ventilation when water addition flow rate is above 80 gallons per minute, at less than 80 gallons per minute salt cake dissolution shall use either a breather HEPA filter for passive ventilation, or active ventilation.

Waste Transfer

- Installation of a progressive cavity pump and supporting equipment to recover and transport waste from Tank 241-S-112 to the DST System.

Waste transfer activities shall use portable exhausters for active ventilation until structural safety considerations force shutdown, at which time passive ventilation shall be used.
The major components of the exhauster are; stack, glycol heaters, 1 pre-filter, 2 HEPA filters, 1 exhaust fan, sampling system and a demister which is determined to be optional.

Other

- Removal of the Standard Hydrogen Monitoring Probe.

The completion of tank retrieval may also be aided by a Remote Water Lance (RWL) that is a high pressure water device, or hydrolaser. The system will consist of both ex-tank and in-tank components. The ex-tank components will be comprised of; high pressure water skid, operating controls, cables and hoses. The in-tank components will be comprised of; umbilical, in-tank vehicle, high pressure nozzle(s).

The high pressure water skid will provide the water at the desired pressure, not to exceed 37,000 psig. A conditioning system will be used to filter the raw water entering the skid to ensure that no abrasive materials are entrained in the water. The water volumetric flow rate will be on the order of 6 to 15 gpm. The operating controls will be located in a control trailer outside of the farm fence. The cables and hoses will connect the hydraulically powered in-tank vehicle with the ex-tank controls and water skid via the umbilical. The in-tank vehicle will house one to four high pressure water nozzles. The RWL will be operated with the nozzle end submerged to avoid aerosols in the tank. A rupture disc will be used to prevent reaching pressures above 37,000 psig.

The in-tank vehicle, with umbilical, will be deployed through a 12 inch riser in tank 241-S-112 and will weigh on the order of 1,000 pounds plus the weight of the umbilical. A crane will be used to lower the vehicle and the full length of umbilical down into the tank. After the in-tank vehicle and umbilical are in the tank, a cover, with gasket, will be bolted to the riser flange to seal the riser opening. The equipment will be operated outside the tank farm fence.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	6.12E-03	Am - 241	7.24E+01	Am - 243	7.60E+01
Ba - 137 m	2.14E+05	C - 14	3.59E+01	Cd - 109	2.26E+02
Cm - 242	1.14E-02	Cm - 243	5.63E-01	Cm - 244	1.35E+01
Co - 60	6.47E+01	Cs - 134	5.68E-01	Cs - 137	2.26E+05
Eu - 152	1.02E+01	Eu - 154	2.05E+02	Eu - 155	1.96E+02
H - 3	3.08E+02	I - 129	8.43E-01	Nb - 93 m	5.09E+01
Ni - 59	1.08E+01	Ni - 63	9.97E+02	Np - 237	1.56E+00
Pa - 231	1.59E-02	Pu - 238	8.10E+00	Pu - 239	6.08E+01
Pu - 240	9.36E+00	Pu - 241	5.78E+01	Pu - 242	4.16E-04
Ra - 226	5.98E-04	Ra - 228	8.46E-02	Ru - 106	1.84E-04
Sb - 125	1.01E+02	Se - 79	1.73E+00	Sm - 151	4.27E+04
Sn - 126	7.73E+00	Sr - 90	1.07E+05	Tc - 99	2.47E+02
Th - 229	4.50E-03	Th - 232	1.35E-03	U - 232	2.78E-01
U - 233	7.11E+00	U - 234	4.65E+00	U - 235	2.01E-02
U - 236	2.51E-02	U - 238	4.52E-01	Y - 90	1.07E+05
Zr - 93	6.26E+01				

4) Equipment removal and monitoring (pre and post-job surveys) shall be performed in accordance with ALARACT 13; equipment disposition shall be performed in accordance with ALARACT 4 and 15.
5) Radiological monitoring shall be performed in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual.
6) The Annual Possession Quantity and potential-to-emit to the MEI shall be tracked on a WDOH approved log.
7) The differential pressure across the demister, prefilter, primary HEPA filter, and secondary HEPA filter shall be monitored, recorded and tracked twice a shift during operation of the hydrolaser.
8) The dose rate on the prefilter, primary HEPA filter, and secondary HEPA filter shall be monitored, recorded, and tracked twice a shift during operation of the hydrolaser.
9) Each HEPA filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.
10) The operation of the hydrolaser may occur with the nozzle assemblies above or below the waste surface.
11) Monitor and record the digital readout on the CAM unit one per shift during hydrolaser operation.
12) After two weeks of operation of the hydrolaser, provide DOH with:
    a. The differential pressure readings across the demister, prefilter, primary HEPA filter, and secondary HEPA filter.
    b. Dose rate readings on the prefilter, primary HEPA filter, and secondary HEPA filter.
    c. Digital readout from the CAM.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.80E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 8.40E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The salt cake dissolution activity associated with 241-S-102 shall include the following: pit work, soil excavation, in-tank equipment installation/removal, water dilution, and waste transfers.

Pit Work (Diffuse and Fugitive):

- Open the 241-S-102B Distributor pit and cut flange in riser with hold saw or plasma cutter, to install instrumentation manifold and new progressive cavity transfer pump (ALARACT 1, 6, 12, 13, 14);
- Open the two 241-S-102 Condenser pits to replace two existing cover plates with new cover plates. Connect the passive breather filter assembly and connect the trunk of the portable exhauster (ALARACT 4, 6, 14);
- Open the 241-S-A Valve pit, and connect the HIHTL from the 241-S-102 tank to the DST system (ALARACT 6, 14).

Soil Excavation (Diffuse and Fugitive):

- Excavate trenches for tie-in of instrumentation and power systems (ALARACT 5);
- Excavate for HIHTL placement from 241-S-102 to 241-S-A Valve pit (ALARACT 5).

Other Equipment Installation/Removal (Diffuse and Fugitive):

- Install motor controlled spray devices in three risers near the outside perimeter of tank 241-S-102 (ALARACT 1, 13);
- Install automatic spray indexing device in a central riser (ALARACT 1, 13);
- Remove motor controlled and automatic spray indexing devices if necessary (ALARACT 1, 13);
- Place water distribution skid and connect to the raw water header between 241-SY and 241-S tank farms. Connect water distribution skid to spray devices.
- Remove standard hydrogen monitoring system vapor probe (ALARACT 4, 15, 13);
- Place and hook up exhauster and exhauster system;
- Remove unused flammable gas cabinet (per Tank Farm Radcon Control Manual, HNF 5183);
- Place Field Instrument Electrical Skid and connect associated cabling;
- Install stilling well for Enraf Liquid Indicating Transmitter (ALARACT 1, 13);
- Install camera monitoring system (ALARACT 1,13);
- Remove Liquid Observation Well if necessary (ALARACT 1, 13).

Water Dilution and Waste Transfer:

- Water shall be sprayed onto the surface of the in-tank salt cake to dissolve the cake;
- The new progressive cavity pump and HIHTL shall be used to transfer waste from tank 241-S-102 to the DST (ALARACT 11);
- Operation and maintenance of the portable exhauster(s).

Waste Transfer (S102):

- The new progressive cavity pump and HIHTL shall be used to transfer waste from tank 241-S-102 to the DST (ALARACT 11).

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.34E-03	Am - 241	1.23E+02	Am - 243	4.20E-03
Ba - 137 m	2.41E+05	C - 14	4.78E+01	Cd - 113 m	6.95E+01
Cm - 242	3.02E-01	Cm - 243	2.41E-02	Cm - 244	2.17E-01
Co - 60	1.76E+01	Cs - 134	3.54E-01	Cs - 137	2.55E+05
Eu - 152	3.50E+00	Eu - 154	2.46E+02	Eu - 155	2.70E+02
H - 3	2.09E+02	I - 129	6.81E-01	Nb - 93 m	1.39E+01
Ni - 59	3.00E+00	Ni - 63	2.75E+02	Np - 237	1.30E+00
Pa - 231	4.82E-03	Pu - 238	2.96E+00	Pu - 239	1.15E+02
Pu - 240	1.90E+01	Pu - 241	1.49E+02	Pu - 242	1.14E-03
Ra - 226	2.47E-04	Ra - 228	8.89E-02	Ru - 106	5.74E-05
Sb - 125	3.18E+01	Se - 79	3.88E-01	Sm - 151	1.30E+04
Sn - 126	2.35E+00	Sr - 90	9.29E+04	Tc - 99	2.17E+02
Th - 229	2.20E-03	Th - 232	9.50E-03	U - 232	1.42E+00
U - 233	5.83E+00	U - 234	1.81E+00	U - 235	7.35E-02
U - 236	5.63E-02	U - 238	1.65E+00	Y - 90	9.29E+04
Zr - 93	1.90E+01				

4) Monthly checks shall be performed on the exhaust duct to ensure there is no degradation of the ductwork or leakage at the connection points [WAC 246-247-040(5)].

5) The Annual Possession Quantity and Potential-to-Emit to the MEI shall be logged and retained [WAC 246-247-040(5)].

6) The portable exhauster shall operate continuously when water is being added to the tank via the spray devices. If structural safety considerations force shutdown of the active ventilation system, WDOH shall be notified prior to shutdown of active ventilation. Passive breather filter ventilation may be used when there is no dilution water delivery via the spray devices [WAC 246-247-040(5)].

7) The heater shall have an automatic trip set point below 200 degrees F. HEPAs shall be individually aerosol tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95% [WAC 246-247-040(5)].

8) By October 25, 2003, and thereafter as individually noted below, the emission unit monitoring system shall have the following activities performed:

a. Inspect pitot tube systems for leaks, at least annually.
b. Inspect nozzles for alignment, presence of deposits, damage to sharp-edged nozzles, or other potentially degrading factors (corrosion, physical damage, etc) at least annually.
c. Check transport lines and if visible deposits are present perform cleaning, at least annually.
d. Checks to ensure the tightness of all fittings and connections as well as a leak test of the sample system, at least annually.
e. Check the response of stack flow rate monitoring and control system at least quarterly.
f. A functional/calibration check of monitoring system instrumentation shall be performed at least annually.[WAC 246-247-040(5)]

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.31E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.61E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The operation of the waste retrieval system(s) for the removal of radioactive wastes from all 149 Single Shell Tanks (SST) at the Hanford Site.

SALTCAKE DISSOLUTION WASTE RETRIEVAL SYSTEM

The saltcake dissolution waste retrieval system may be used to retrieve soluble saltcake waste. This method retrieves the soluble portion of the waste only, resulting in very few of the solids being pumped from the tank. The saltcake dissolution waste retrieval system deployed in the SSTs is for water, chemical agent, or catalyst liquid to be added to the tank using a variety of spray nozzles or "sprinklers". The approach is to sprinkle the waste surface with water, chemical agent, or catalyst liquid. The added water, chemical agent, or catalyst liquid must stay in contact with the saltcake for a long enough period of time for the brine to become saturated. Once the brine is saturated, it is pumped from the SST to a receiver tank, staging tank, storage DST or other staging/storage vessel associated with the supplemental treatment, packaging or disposal. Salt solution will be removed using the existing saltwell pump or other pump placed into the tank.

A tank not equipped with a saltwell pump, a transfer pump (progressive cavity, vertical turbine) can be installed and operated.

Remotely directable water distribution devices will be located in risers spaced as far apart as practical. A combination of spraying waster, chemical agent, or catalyst liquid to dissolve the saltcake can be used in conjunction with directing a flow of water or recirculating water at the waste to move it to the pump suction to allow the pumping of waste from the tank. Recirculated waste from the pump may be sent back to the tank as an alternative to using water to direct dissolution waste to the pump suction.

MODIFIED SLUCING WASTE RETRIEVAL SYSTEM

Modified sluicing can be used for some SST waste retrieval. Modified sluicing is the introduction of liquid at low to moderate pressures, not to exceed 1200 psi, and volumes into the waste. The liquid dissolves and breaks apart solid materials and suspends them in the waste slurry. A transfer pump installed in the tank provides the motive force to transfer the liquid slurry to a receiver tank.

Modified sluicing introduces sluice liquid in a controlled fashion using multiple sluicing nozzles at varying pressures and flows, then pumps out the resultant waste slurry. This maintains minimal liquid inventories within the tank at all times. The liquids that could be used in modified sluicing include water, recirculated supernatant/water from the receiving Double Shell Tank, recirculated supernatant/water, chemical agent or catalyst liquid.

VACUUM WASTE RETRIEVAL SYSTEM

A vacuum waste retrieval system can be used for waste retrieval activities in the (SSTs). The vacuum waste retrieval system is introduced into the SSTs by means of an articulating mast system (AMS). The AMS has a horizontal reach and rotational capabilities of 360 degrees. The AMS has a retracted position and can be extended vertically. Air is mixed at the suction end of the AMS enabling the required vertical lift for the waste

to a topside receiver tank, batch vessel or a staging SST, storage DST, or other staging/storage vessels associated with supplemental treatment, packaging or disposal.

The AMS will be deployed through and attached to standard riser flanges that are available on the SSTs. Cameras can also be installed in other risers for in-tank viewing and control of the AMS.

For the 200-series tanks in the 241-C, 241-U, 241-B and 241-T Tank Farms a vacuum retrieval process tank, staging tank, staging SST, storage DST or other staging/storage vessel will be deployed. The receiver tank will receive waste in batches from whichever tank is connected into the vacuum retrieval system. The vacuum pressure used to draw up the waste from the tank to the receiver tank is relieved back into the SST being retrieved.

MOBILE RETRIEVAL SYSTEM

A Mobile Retrieval System (MRS) can be used to retrieve waste from some SSTs. The MRS consists of two in-tank systems. The first is a robotic crawler inserted through one riser the second is an AMS inserted through a second riser. The AMS retrieves the sludge from the tank using a vacuum with assisting pneumatic conveyance. The AMS vacuum tube has a horizontal reach and can be extended to the bottom of the tank. The arm rotates 360 degrees. The vacuum will be directed through the AMS in the tank to the end effector, which is in contact with the waste. The pneumatic conveyance-assisted vacuum retrieval system will draw the waste up through the vacuum to the waste vessel in the vessel skid in batches. The AMS is then valved out while the waste vessel is emptied and pumped out through the over ground transfer lines to a DST, a staging SST or other treatment/disposal options. When the waste vessel is nearly empty, the transfer line will be valved out and the AMS will be valved back in and another batch of waste will be removed from the tank. This process will be repeated until waste near the center of the tank is removed. The robotic crawler will be remotely controlled to move and/or wash waste toward the center of the tank.

The robotic crawler is equipped with a plow blade at the front for pushing/pulling wastes, a screw pump to jet wastes through a small nozzle towards the center of the tank, the ability to direct hot or cold water through the same nozzle to wash wastes off of in-tank equipment, dissolve waste agglomerations in the tank, and wash waste toward the center of the tank for removal.

Any new retrieval methods or changes to processes will need to be provided to WDOH in a revised NOC prior to implementation.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.99E+00	Am - 241	8.68E+03	Am - 243	3.39E-01
Ba - 137 m	4.26E+07	C - 14	6.25E+02	Cd - 113 m	4.95E+03
Cm - 242	1.97E+01	Cm - 243	1.80E+00	Cm - 244	1.90E+01
Co - 60	2.52E+03	Cs - 134	3.44E+04	Cs - 137	4.89E+07
Eu - 152	8.49E+02	Eu - 154	1.45E+04	Eu - 155	9.54E+03
H - 3	5.95E+03	I - 129	2.95E+01	Nb - 93 m	1.01E+03
Ni - 59	1.05E+02	Ni - 63	9.30E+03	Np - 237	9.50E+01
Pa - 231	1.25E+01	Pu - 238	1.65E+02	Pu - 239	3.17E+03
Pu - 240	5.36E+02	Pu - 241	4.80E+03	Pu - 242	3.34E-02
Ra - 226	1.27E-02	Ra - 228	1.15E+01	Ru - 106	1.22E-02
Sb - 125	1.73E+04	Se - 79	6.36E+01	Sm - 151	8.93E+05
Sn - 126	2.59E+02	Sr - 90	2.91E+06	Tc - 99	2.24E+04
Th - 229	4.20E-01	Th - 232	1.26E+00	U - 232	3.66E+00
U - 233	3.02E+01	U - 234	1.07E+01	U - 235	4.44E-01
U - 236	2.73E-01	U - 238	9.86E+00	Y - 90	2.91E+06
Zr - 93	1.25E+03				

4) A pre-operational NDA of the exhauster(s) HEPA filters and a post-operational NDA will be performed the first time each of the four waste retrieval methods (mobile retrieval system, vacuum retrieval, supernatant sluicing, and saltcake dissolution with supernatant) when placed into service. The post-operational NDA should occur after one cycle or phase of waste retrieval operation is completed, a method replaces another method during a cycle/phase or six months from the inservice date, whichever occurs first. The facility may opt to replace the exhauster's HEPA filters prior to placing a new waste retrieval method in service and eliminate the pre-operational NDA.
5) All ductwork connections shall have a radiological survey performed monthly to ensure ductwork connections are not degrading.
6) All ductwork shall be pressure tested in accordance with the requirements of ASME AG-1 Section SA.
7) All receiver tanks (including waste retrieval process tanks for tank TRU retrieval (stagging) SSTs, storage DSTs, or other staging/storage vessels, but not including batch vessel supporting vacuum retrieval) shall have active ventilation during waste receipt, unless alternative controls are documented and approved by WDOH.
8) All ventilation ductwork from the exit of the tank to the inlet of the exhauster filter housing shall be insulated.
9) During waste retrieval operations liquid shall be introduced through sluicing and saltcake dissolution nozzles at a pressure not to exceed 1200 psig, and the nozzle shall be at least five inches from the waste surface.
10) Each HEPA filter shall be in-place tested annually in accordance with the requirements of ASME AG-1 Section TA. HEPA filters shall have a minimum efficiency of 99.95%.
11) General WAC 246-247 technology standard exemptions justified and documented in RPP-19233, WAC 246-247 technology standard exemption justification for waste tank ventilation systems, may be applied to Phase II NOC retrieval exhauster operations.
12) Relative humidity shall be monitored, at least once a month, downstream of the heater and prior to the HEPA filters to ensure the air stream does not exceed 70% relative humidity.
13) The annual possession quantity shall be tracked on a WDOH approved log.
14) The differential pressure readings for the pre-filters and both stages of HEPA filters shall be monitored, recorded and trended daily. Action levels shall be developed and provided to WDOH for when actions will be taken to assure the pre-filters and HEPA filters will be operated within their design parameters.
15) The emission unit stack monitoring system shall meet the requirements of ANSI/HPS N13.1-1999 including the stack monitoring system inspection requirements. The technical justification document required by ANSI/HPS N13.1-1999 shall be provided to WDOH for review and approval.

Emission Unit ID: 58

200 W-296P044-001

296-P-44

This is a MAJOR, ACTIVELY ventilated emission unit.

Tank Farms

Emission Unit Information

Stack Height: 21.00 ft. 6.40 m. Stack Diameter 0.50 ft. 0.15 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 38.22 ft/second. 11.65 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	
	Heater	1	
	HEPA	2	2 HEPAs in series
	Fan	1	
	Demister	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a skid/mobile type portable exhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities. The emission unit is a portable exhauster that operates intermittently or continuously.

This Emission Unit has 2 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
241-S-102 Installation and Operation of Waste Retrieval Systems	AIR 06-652	Not Approved	694

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.80E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 8.40E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The salt cake dissolution activity associated with 241-S-102 shall include the following: pit work, soil excavation, in-tank equipment installation/removal, water dilution, and waste transfers.

   Pit Work (Diffuse and Fugitive):

- Open the 241-S-102B Distributor pit and cut flange in riser with hold saw or plasma cutter, to install instrumentation manifold and new progressive cavity transfer pump (ALARACT 1, 6, 12, 13, 14);
- Open the two 241-S-102 Condenser pits to replace two existing cover plates with new cover plates. Connect the passive breather filter assembly and connect the trunk of the portable exhauster (ALARACT 4, 6, 14);
- Open the 241-S-A Valve pit, and connect the HIHTL from the 241-S-102 tank to the DST system (ALARACT 6, 14).

Soil Excavation (Diffuse and Fugitive):

- Excavate trenches for tie-in of instrumentation and power systems (ALARACT 5);
- Excavate for HIHTL placement from 241-S-102 to 241-S-A Valve pit (ALARACT 5).

Other Equipment Installation/Removal (Diffuse and Fugitive):

- Install motor controlled spray devices in three risers near the outside perimeter of tank 241-S-102 (ALARACT 1, 13);
- Install automatic spray indexing device in a central riser (ALARACT 1, 13);
- Remove motor controlled and automatic spray indexing devices if necessary (ALARACT 1, 13);
- Place water distribution skid and connect to the raw water header between 241-SY and 241-S tank farms. Connect water distribution skid to spray devices.
- Remove standard hydrogen monitoring system vapor probe (ALARACT 4, 15, 13);
- Place and hook up exhauster and exhauster system;
- Remove unused flammable gas cabinet (per Tank Farm Radcon Control Manual, HNF 5183);
- Place Field Instrument Electrical Skid and connect associated cabling;
- Install stilling well for Enraf Liquid Indicating Transmitter (ALARACT 1, 13);
- Install camera monitoring system (ALARACT 1,13);
- Remove Liquid Observation Well if necessary (ALARACT 1, 13).

Water Dilution and Waste Transfer:

- Water shall be sprayed onto the surface of the in-tank salt cake to dissolve the cake;
- The new progressive cavity pump and HIHTL shall be used to transfer waste from tank 241-S-102 to the DST (ALARACT 11);
- Operation and maintenance of the portable exhauster(s).

Waste Transfer (S102):

- The new progressive cavity pump and HIHTL shall be used to transfer waste from tank 241-S-102 to the DST (ALARACT 11).

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.34E-03	Am - 241	1.23E+02	Am - 243	4.20E-03
Ba - 137 m	2.41E+05	C - 14	4.78E+01	Cd - 113 m	6.95E+01
Cm - 242	3.02E-01	Cm - 243	2.41E-02	Cm - 244	2.17E-01
Co - 60	1.76E+01	Cs - 134	3.54E-01	Cs - 137	2.55E+05
Eu - 152	3.50E+00	Eu - 154	2.46E+02	Eu - 155	2.70E+02
H - 3	2.09E+02	I - 129	6.81E-01	Nb - 93 m	1.39E+01
Ni - 59	3.00E+00	Ni - 63	2.75E+02	Np - 237	1.30E+00
Pa - 231	4.82E-03	Pu - 238	2.96E+00	Pu - 239	1.15E+02
Pu - 240	1.90E+01	Pu - 241	1.49E+02	Pu - 242	1.14E-03

Ra - 226	2.47E-04	Ra - 228	8.89E-02	Ru - 106	5.74E-05
Sb - 125	3.18E+01	Se - 79	3.88E-01	Sm - 151	1.30E+04
Sn - 126	2.35E+00	Sr - 90	9.29E+04	Tc - 99	2.17E+02
Th - 229	2.20E-03	Th - 232	9.50E-03	U - 232	1.42E+00
U - 233	5.83E+00	U - 234	1.81E+00	U - 235	7.35E-02
U - 236	5.63E-02	U - 238	1.65E+00	Y - 90	9.29E+04
Zr - 93	1.90E+01				

4) Monthly checks shall be performed on the exhaust duct to ensure there is no degradation of the ductwork or leakage at the connection points [WAC 246-247-040(5)].

5) Once the portable exhauster system is connected to tank 241-S-102, an operability/acceptance test shall be performed on the system. A test plan shall be provided to WDOH. Test results shall be reported to WDOH [WAC 246-247-040(5)].

6) The Annual Possession Quantity and Potential-to-Emit to the MEI shall be logged and retained [WAC 246-247-040(5)].

7) The portable exhauster shall operate continuously when water is being added to the tank via the spray devices. If structural safety considerations force shutdown of the active ventilation system, WDOH shall be notified prior to shutdown of active ventilation. Passive breather filter ventilation may be used when there is no dilution water delivery via the spray devices [WAC 246-247-040(5)].

8) The heater shall have an automatic trip set point below 200 degrees F. HEPAs shall be individually aerosol tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95% [WAC 246-247-040(5)].

9) By October 25, 2003, and thereafter as individually noted below, the emission unit monitoring system shall have the following activities performed:

a. Inspect pitot tube systems for leaks, at least annually.
b. Inspect nozzles for alignment, presence of deposits, damage to sharp-edged nozzles, or other potentially degrading factors (corrosion, physical damage, etc) at least annually.
c. Check transport lines and if visible deposits are present perform cleaning, at least annually.
d. Checks to ensure the tightness of all fittings and connections as well as a leak test of the sample system, at least annually.
e. Check the response of stack flow rate monitoring and control system at least quarterly.
g. A functional/calibration check of monitoring system instrumentation shall be performed at least annually.[WAC 246-247-040(5)]

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.31E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.61E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The operation of the waste retrieval system(s) for the removal of radioactive wastes from all 149 Single Shell Tanks (SST) at the Hanford Site.

SALTCAKE DISSOLUTION WASTE RETRIEVAL SYSTEM

The saltcake dissolution waste retrieval system may be used to retrieve soluble saltcake waste. This method retrieves the soluble portion of the waste only, resulting in very few of the solids being pumped from the tank. The saltcake dissolution waste retrieval system deployed in the SSTs is for water, chemical agent, or catalyst liquid to be added to the tank using a variety of spray nozzles or "sprinklers". The approach is to sprinkle the waste surface with water, chemical agent, or catalyst liquid. The added water, chemical agent, or catalyst liquid must stay in contact with the saltcake for a long enough period of time for the brine to become saturated. Once the brine is saturated, it is pumped from the SST to a receiver tank, staging tank, storage DST or other staging/storage vessel associated with the supplemental treatment, packaging or disposal. Salt solution will be removed using the existing saltwell pump or other pump placed into the tank.

A tank not equipped with a saltwell pump, a transfer pump (progressive cavity, vertical turbine) can be installed and operated.

Remotely directable water distribution devices will be located in risers spaced as far apart as practical. A combination of spraying waster, chemical agent, or catalyst liquid to dissolve the saltcake can be used in conjunction with directing a flow of water or recirculating water at the waste to move it to the pump suction to allow the pumping of waste from the tank. Recirculated waste from the pump may be sent back to the tank as an alternative to using water to direct dissolution waste to the pump suction.

MODIFIED SLUCING WASTE RETRIEVAL SYSTEM

Modified sluicing can be used for some SST waste retrieval. Modified sluicing is the introduction of liquid at low to moderate pressures, not to exceed 1200 psi, and volumes into the waste. The liquid dissolves and breaks apart solid materials and suspends them in the waste slurry. A transfer pump installed in the tank provides the motive force to transfer the liquid slurry to a receiver tank.

Modified sluicing introduces sluice liquid in a controlled fashion using multiple sluicing nozzles at varying pressures and flows, then pumps out the resultant waste slurry. This maintains minimal liquid inventories within the tank at all times. The liquids that could be used in modified sluicing include water, recirculated supernatant/water from the receiving Double Shell Tank, recirculated supernatant/water, chemical agent or catalyst liquid.

VACUUM WASTE RETRIEVAL SYSTEM

A vacuum waste retrieval system can be used for waste retrieval activities in the (SSTs). The vacuum waste retrieval system is introduced into the SSTs by means of an articulating mast system (AMS). The AMS has a horizontal reach and rotational capabilities of 360 degrees. The AMS has a retracted position and can be extended vertically. Air is mixed at the suction end of the AMS enabling the required vertical lift for the waste

to a topside receiver tank, batch vessel or a staging SST, storage DST, or other staging/storage vessels associated with supplemental treatment, packaging or disposal.

The AMS will be deployed through and attached to standard riser flanges that are available on the SSTs. Cameras can also be installed in other risers for in-tank viewing and control of the AMS.

For the 200-series tanks in the 241-C, 241-U, 241-B and 241-T Tank Farms a vacuum retrieval process tank, staging tank, staging SST, storage DST or other staging/storage vessel will be deployed. The receiver tank will receive waste in batches from whichever tank is connected into the vacuum retrieval system. The vacuum pressure used to draw up the waste from the tank to the receiver tank is relieved back into the SST being retrieved.

MOBILE RETRIEVAL SYSTEM

A Mobile Retrieval System (MRS) can be used to retrieve waste from some SSTs. The MRS consists of two in-tank systems. The first is a robotic crawler inserted through one riser the second is an AMS inserted through a second riser. The AMS retrieves the sludge from the tank using a vacuum with assisting pneumatic conveyance. The AMS vacuum tube has a horizontal reach and can be extended to the bottom of the tank. The arm rotates 360 degrees. The vacuum will be directed through the AMS in the tank to the end effector, which is in contact with the waste. The pneumatic conveyance-assisted vacuum retrieval system will draw the waste up through the vacuum to the waste vessel in the vessel skid in batches. The AMS is then valved out while the waste vessel is emptied and pumped out through the over ground transfer lines to a DST, a staging SST or other treatment/disposal options. When the waste vessel is nearly empty, the transfer line will be valved out and the AMS will be valved back in and another batch of waste will be removed from the tank. This process will be repeated until waste near the center of the tank is removed. The robotic crawler will be remotely controlled to move and/or wash waste toward the center of the tank.

The robotic crawler is equipped with a plow blade at the front for pushing/pulling wastes, a screw pump to jet wastes through a small nozzle towards the center of the tank, the ability to direct hot or cold water through the same nozzle to wash wastes off of in-tank equipment, dissolve waste agglomerations in the tank, and wash waste toward the center of the tank for removal.

Any new retrieval methods or changes to processes will need to be provided to WDOH in a revised NOC prior to implementation.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.99E+00	Am - 241	8.68E+03	Am - 243	3.39E-01
Ba - 137 m	4.26E+07	C - 14	6.25E+02	Cd - 113 m	4.95E+03
Cm - 242	1.97E+01	Cm - 243	1.80E+00	Cm - 244	1.90E+01
Co - 60	2.52E+03	Cs - 134	3.44E+04	Cs - 137	4.89E+07
Eu - 152	8.49E+02	Eu - 154	1.45E+04	Eu - 155	9.54E+03
H - 3	5.95E+03	I - 129	2.95E+01	Nb - 93 m	1.01E+03
Ni - 59	1.05E+02	Ni - 63	9.30E+03	Np - 237	9.50E+01
Pa - 231	1.25E+01	Pu - 238	1.65E+02	Pu - 239	3.17E+03
Pu - 240	5.36E+02	Pu - 241	4.80E+03	Pu - 242	3.34E-02
Ra - 226	1.27E-02	Ra - 228	1.15E+01	Ru - 106	1.22E-02
Sb - 125	1.73E+04	Se - 79	6.36E+01	Sm - 151	8.93E+05
Sn - 126	2.59E+02	Sr - 90	2.91E+06	Tc - 99	2.24E+04
Th - 229	4.20E-01	Th - 232	1.26E+00	U - 232	3.66E+00
U - 233	3.02E+01	U - 234	1.07E+01	U - 235	4.44E-01
U - 236	2.73E-01	U - 238	9.86E+00	Y - 90	2.91E+06
Zr - 93	1.25E+03				

4) A pre-operational NDA of the exhauster(s) HEPA filters and a post-operational NDA will be performed the first time each of the four waste retrieval methods (mobile retrieval system, vacuum retrieval, supernatant sluicing, and saltcake dissolution with supernatant) when placed into service. The post-operational NDA should occur after one cycle or phase of waste retrieval operation is completed, a method replaces another method during a cycle/phase or six months from the inservice date, whichever occurs first. The facility may opt to replace the exhauster's HEPA filters prior to placing a new waste retrieval method in service and eliminate the pre-operational NDA.
5) All ductwork connections shall have a radiological survey performed monthly to ensure ductwork connections are not degrading.
6) All ductwork shall be pressure tested in accordance with the requirements of ASME AG-1 Section SA.
7) All receiver tanks (including waste retrieval process tanks for tank TRU retrieval (stagging) SSTs, storage DSTs, or other staging/storage vessels, but not including batch vessel supporting vacuum retrieval) shall have active ventilation during waste receipt, unless alternative controls are documented and approved by WDOH.
8) All ventilation ductwork from the exit of the tank to the inlet of the exhauster filter housing shall be insulated.
9) During waste retrieval operations liquid shall be introduced through sluicing and saltcake dissolution nozzles at a pressure not to exceed 1200 psig, and the nozzle shall be at least five inches from the waste surface.
10) Each HEPA filter shall be in-place tested annually in accordance with the requirements of ASME AG-1 Section TA. HEPA filters shall have a minimum efficiency of 99.95%.
11) General WAC 246-247 technology standard exemptions justified and documented in RPP-19233, WAC 246-247 technology standard exemption justification for waste tank ventilation systems, may be applied to Phase II NOC retrieval exhauster operations.
12) Relative humidity shall be monitored, at least once a month, downstream of the heater and prior to the HEPA filters to ensure the air stream does not exceed 70% relative humidity.
13) The annual possession quantity shall be tracked on a WDOH approved log.
14) The differential pressure readings for the pre-filters and both stages of HEPA filters shall be monitored, recorded and trended daily. Action levels shall be developed and provided to WDOH for when actions will be taken to assure the pre-filters and HEPA filters will be operated within their design parameters.
15) The emission unit stack monitoring system shall meet the requirements of ANSI/HPS N13.1-1999 including the stack monitoring system inspection requirements. The technical justification document required by ANSI/HPS N13.1-1999 shall be provided to WDOH for review and approval.

Emission Unit ID: 59

200W S-296S025-001

296-S-25

This is a MINOR, ACTIVELY ventilated emission unit.

241-SY TANK FARM

Emission Unit Information

Stack Height: 19.08 ft. 5.82 m. Stack Diameter 0.67 ft. 0.20 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 47.27 ft/second. 14.41 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	
	Heater	1	Heater runs intermittently due to temperature Regulation
	Prefilter	1	
	HEPA	2	In series
	Fan	1	Emission unit operates intermittently

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241-SY Tank Farm during storage, maintenance, and normal operations. This emission unit operates with the "A" train (Eastern most unit) while the "B" train (Western most unit) operates in conjunction with the emission unit (296-P-23). This emission unit is operated in alternation with the "B" train when "A" train is not operational. The emission unit operates intermittently.

Emission Unit ID: 62

600 S-6266-001

696-W-1

This is a MINOR, ACTIVELY ventilated emission unit.

Waste Sampling and Characterization Facility WSCF

Emission Unit Information

Stack Height: 25.00 ft. 7.62 m. Stack Diameter 4.50 ft. 1.37 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 51.90 ft/second. 15.82 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	2	In parallel
	HEPA	2	In parallel
	Fan	2	In parallel

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/quarter

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the Waste Sampling and Characterization Facility (WSCF) support operations at the Hanford Site. This 25 foot tall stack exhausts filtered air from the analytical laboratory, on the main floor of the 6266 Building. Particulate emissions are sampled. WSCF provides low level radiological and chemical analyses on various types of samples and sample media. The majority of the analyzed samples are used to determine compliance with the requirements of environmental regulations and DOE Orders.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Use of Portable Tanks and Revised Source Term Description at Waste Sampling and Characterization Facility (WSCF)	AIR 06-633	Not Approved	669

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.80E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   * Analytical Laboratory Building (696-W-1) - Solid, liquid, and vapor samples contaminated with low levels of radioactive material are processed, on a bench-scale basis, in fume hoods or other controlled air spaces in the building. Evaporation and wet chemistry also are used to prepare samples for analysis. Low-level waste drums are filled inside the laboratory building and transferred either to the Solid Waste Storage Building (described as follows) or other approved facilities on the Hanford Site, or the low-level waste drums are moved to various locations with WSCF.

   * Radiochemistry Laboratory (696-W-2) - This is a below grade counting room in the Analytical Laboratory Building with a separately controlled airspace within the building.

* Environmental Data/Computer Center (6270) - This is a non-radiological building and will not be addressed further.

* Environmental Sample Archive Building (6267) - This building provides for controlled storage, indexing, categorizing and retrieval of low-level contaminated samples. Storage is provided for up to 2,500 samples requiring refrigerated storage and up to 11,500 samples requiring ambient storage. This building also provides for temporary storage of unvented drums or other low-level waste, packaged in accordance with applicable laboratory procedures. Less than 100 low-level waste packages are stored at any one time.

* Mobile Laboratory Storage Facility (6269) - This structure houses up to five mobile laboratories and provides protection from adverse weather conditions for the instrumentation and computers inside the mobile laboratories. This area contains calibration laboratory instrumentation used in the mobile laboratories, and a sample preparation area for adding chemical buffers and preservatives to sample containers. This building provides temporary storage of drums, or other waste packages contained with low-levels of radioactive material. Less than 100 low-level waste packages are stored at any one time.

* Solid Waste Storage Building (6265A) - This open-sided building shall provide for temporary storage of drums or other low-level waste packages. Less than 100 low-level waste packages are stored at any one time and will not be addressed further in this license, as these are unvented drums.

* Contaminated Liquid Waste Retention Vault (6266A) - Consists of two 3,785 liter polyethylene tanks contained in a common concrete vault. The tanks are designed to receive low-level inorganic and radiologically contaminated liquid waste or sample excess from the analytical laboratory. The liquid routinely is transferred to an approved disposal facility on the Hanford Site using the portable tanker described as follows. This building also provides temporary storage of drums, or other waste packages contaminated with low-levels of radioactive material. Less than 100 low-level waste packages are stored at any one time.

* Sample Equipment Cleaning Facility - This is a non-radiological building and will not be addressed further.

* Portable Tanker(s) used for Wastewater Transport - Wastewater drums containing liquid waste contaminated with low-levels of radioactive material are stored temporarily at various locations within WSCF. In some cases, the contents of these drums are pumped into a portable tanker at the various locations for transport to other facilities. To accomplish the pumping, a small pump has its drop leg inserted into each drum through the bunghole or other opening, and flexible hose transfers the liquid to the tanker.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.40E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	3.30E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

License PTE limit bounds 3.3E-04 Ci/yr 239Pu and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during operation of the WSCF. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 239Pu and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.

B/G - 0	6.80E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

License PTE limit bounds 6.8E-03 Ci/yr 90Sr and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during operation of the WSCF. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 239Pu and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The potential release rates of plutonium and strontium are considered conservative and noted that these radionuclides representative types of alpha and beta radiation that WSCF expects to handle. The WSCF needs to verify annually that plutonium and strontium are the most conservative radionuclides WSCF handles.

Emission Unit ID: 63

600 S-6266-002

696-W-2

This is a MINOR, ACTIVELY ventilated emission unit.

Waste Sampling and Characterization Facility WSCF

Emission Unit Information

Stack Height: 32.00 ft. 9.75 m. Stack Diameter 3.00 ft. 0.91 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 6.60 ft/second. 2.01 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	2	In parallel
	HEPA	2	In parallel
	Fan	1	An additional standby fan recirculates the air flow back to Building (Bldg. 6266) or can vent it to the atmosphere.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/quarter

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the WSCF support operations at the Hanford Site. This 32 foot tall stack exhausts filtered air from the Nuclear Spectroscopy Laboratory in the 6266 Building. Particulate emissions are sampled. WSCF provides low level radiological and chemical analyses on various types of samples and sample media. The majority of the analyzed samples are used to determine compliance with the requirements of environmental regulations and DOE Orders.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Use of Portable Tanks and Revised Source Term Description at Waste Sampling and Characterization Facility (WSCF)	AIR 06-633	Not Approved	669

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.80E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

* Analytical Laboratory Building (696-W-1) - Solid, liquid, and vapor samples contaminated with low levels of radioactive material are processed, on a bench-scale basis, in fume hoods or other controlled air spaces in the building. Evaporation and wet chemistry also are used to prepare samples for analysis. Low-level waste drums are filled inside the laboratory building and transferred either to the Solid Waste Storage Building (described as follows) or other approved facilities on the Hanford Site, or the low-level waste drums are moved to various locations with WSCF.

* Radiochemistry Laboratory (696-W-2) - This is a below grade counting room in the Analytical Laboratory Building with a separately controlled airspace within the building.

* Environmental Data/Computer Center (6270) - This is a non-radiological building and will not be addressed further.

* Environmental Sample Archive Building (6267) - This building provides for controlled storage, indexing, categorizing and retrieval of low-level contaminated samples. Storage is provided for up to 2,500 samples requiring refrigerated storage and up to 11,500 samples requiring ambient storage. This building also provides for temporary storage of unvented drums or other low-level waste, packaged in accordance with applicable laboratory procedures. Less than 100 low-level waste packages are stored at any one time.

* Mobile Laboratory Storage Facility (6269) - This structure houses up to five mobile laboratories and provides protection from adverse weather conditions for the instrumentation and computers inside the mobile laboratories. This area contains calibration laboratory instrumentation used in the mobile laboratories, and a sample preparation area for adding chemical buffers and preservatives to sample containers. This building provides temporary storage of drums, or other waste packages contained with low-levels of radioactive material. Less than 100 low-level waste packages are stored at any one time.

* Solid Waste Storage Building (6265A) - This open-sided building shall provide for temporary storage of drums or other low-level waste packages. Less than 100 low-level waste packages are stored at any one time and will not be addressed further in this license, as these are unvented drums.

* Contaminated Liquid Waste Retention Vault (6266A) - Consists of two 3,785 liter polyethylene tanks contained in a common concrete vault. The tanks are designed to receive low-level inorganic and radiologically contaminated liquid waste or sample excess from the analytical laboratory. The liquid routinely is transferred to an approved disposal facility on the Hanford Site using the portable tanker described as follows. This building also provides temporary storage of drums, or other waste packages contaminated with low-levels of radioactive material. Less than 100 low-level waste packages are stored at any one time.

* Sample Equipment Cleaning Facility - This is a non-radiological building and will not be addressed further.

* Portable Tanker(s) used for Wastewater Transport - Wastewater drums containing liquid waste contaminated with low-levels of radioactive material are stored temporarily at various locations within WSCF. In some cases, the contents of these drums are pumped into a portable tanker at the various locations for transport to other facilities. To accomplish the pumping, a small pump has its drop leg inserted into each drum through the bunghole or other opening, and flexible hose transfers the liquid to the tanker.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.40E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	3.30E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

License PTE limit bounds 3.3E-04 Ci/yr 239Pu and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during operation of the WSCF. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 239Pu and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.

B/G - 0	6.80E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

License PTE limit bounds 6.8E-03 Ci/yr 90Sr and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during operation of the WSCF. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 239Pu and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The potential release rates of plutonium and strontium are considered conservative and noted that these radionuclides representative types of alpha and beta radiation that WSCF expects to handle. The WSCF needs to verify annually that plutonium and strontium are the most conservative radionuclides WSCF handles.

Emission Unit ID: 64

200W P-296SX-001

296-S-15

This is a MINOR, ACTIVELY ventilated emission unit.

241-SX TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 3.50 ft. 1.07 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 7.60 ft/second. 2.32 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	1 flow path
	HEPA	2	1 flow path
	Fan	1	1 flow path

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a SSTexhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities for 241-SX Tank Farm. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The tanks are scheduled for waste retrieval, decommissioning, and eventual closure under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is an exhauster ventilation system that operates intermittently.

Emission Unit ID: 65

200W P-241T105-001

241-T-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 66

200W P-241T106-001

241-T-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 67

200W P-241T109-001

241-T-109

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 68

200W P-241T102-001

241-T-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 69

200W P-241T107-001

241-T-107

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 70

200W P-241T111-001

241-T-111

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 71

200W P-241T104-001

241-T-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 72

200W P-241T112-001

241-T-112

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 73

200W P-241T108-001

241-T-108

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 74

200W P-241T203-001

241-T-203

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 75

200W P-241T204-001

241-T-204

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 76

200W P-241T110-001

241-T-110

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 77

200W P-241T202-001

241-T-202

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 78

200W P-241T103-001

241-T-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 79

200W P-241T101-001

241-T-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 80

200W P-241T201-001

241-T-201

This is a MINOR, PASSIVELY ventilated emission unit.

241-T TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 81

200W P-241TY106-001

241-TY-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-TY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 82

200W P-241TY102-001

241-TY-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-TY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 83

200W P-241TY105-001

241-TY-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-TY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 84

200W P-241TY104-001

241-TY-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-TY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 85

200W P-241TY103-001

241-TY-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-TY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 86

200W P-241TY101-001

241-TY-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-TY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 87

200E P-241A103-001

241-A-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-A TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 88

200E P-241A104-001

241-A-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-A TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 90

200E P-241A102-001

241-A-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-A TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 91

200E P-241A105-001

241-A-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-A TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 92

200E P-241A101-001

241-A-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-A TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 93

200E P-296A042-001

296-A-42

This is a MAJOR, ACTIVELY ventilated emission unit.

241-AY/AZ TANK FARM

Emission Unit Information

Stack Height: 55.00 ft. 16.76 m. Stack Diameter 0.83 ft. 0.25 m.

Average Stack Effluent Temperature: 75 degrees Farenheit. 24 degrees Celsius.

Average Stack ExhaustVelocity: 30.56 ft/second. 9.31 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Condenser	1	Downtime to be negotiated with the department.
	Water Chiller	1	Downtime to be negotiated with the department.
	HEME	1	Downtime to be negotiated with the department.
	Pump	1	Downtime to be negotiated with the department.
	Heater	1	2 parallel flow paths with 1 operational. Downtime to be negotiated with the department.
	HEPA	2	Before and after the HEGA (gas absorber) 2 parallel flow paths. Downtime to be negotiated with the department.
	HEGA	1	2 parallel flow paths. Downtime to be negotiated with the department.
	Pump	1	Downtime to be negotiated with the department.
	Moisture Separator	1	Downtime to be negotiated with the department.
	Fan	1	2 parallel flow paths. Downtime to be negotiated with the department.
	Evaporative Tower	1	Downtime to be negotiated with the department.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241 AY/AZ Tank Farm during storage, maintenance, and normal operations. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a primary exhauster ventilation system that operates continuously.

This Emission Unit has 2 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
241-AY and 241-AZ Ventilation Upgrades	AIR 06-621	Not Approved	653

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.80E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 3.20E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The ventilation of the 241-AY and 241-AZ Tank Farms which each contain two double-shell tanks (DSTs). A DST consists of a concrete shell and dome, insulating concrete base, and two steel liners. The primary (inner) steel liner and outer steel liner are separated by a 0.76 meter annulus. Both liners are contained inside the shell. The tanks have a flat bottom with a useable depth of 9.28 meters, allowing a tank to contain 3,800,000 liters of waste.

The 241-AY and 241-AZ tanks contain mixed waste in the form of liquids or contained solids (suspended or settled). As part of the treatment and storage process, the contents in each of the four tanks could be mixed periodically to control gas entrapment in the settled solids, to control temperature, for chemical treatment, or for waste retrieval. Contained solids are mobilized, as required, as part of this process by hydraulic action of the mixer pumps or by use of air lift circulators in each of the tanks. Mobilization of contained solids normally occurs in a single tank in each farm at a time. During such activities, as well as during storage, the ventilation system shall maintain the vapor space in each tank below atmospheric pressure.

Air flow is from the tank to a glycol cooled recirculation system and to a common header. The common header is the point in the overall ventilation system at which ventilation flow is provided to the emissions control system. Also, a portion of each tank's exhaust can be recirculated to assist in maintaining temperature.

The recirculation system takes vapor from the tank, cools and condenses it to remove vapor and some entrained particulate, further removes moisture via a separator, and returns a portion of the cooled vapor to the tank. This provides cooling for the tank while reducing air emissions. Nominal flow rates in the recirculation system vary from zero cubic meter per second (bypassed) to 0.25 cubic meter per second per tank, at standard temperature and pressure conditions. At the higher flow rate, approximately 0.05 cubic meter per second is provided to the emissions control system before the remaining 0.2 cubic meter per second is recirculated to the tank. Similar air flow from the other three tanks is combined in the common ventilation header connecting the discharges of the other recirculation coolant systems. The combined flow is discharged to the emissions control system. The recirculation system is considered part of the process because the collected material is returned to the tank. The common header is considered the emission source.

When mixer pumps are operating in a tank the 0.25 cubic meter per second drawn from the tank may not be recirculated but may be combined with the flow from the other tanks for a total discharge to the emissions control system of 0.4 to 0.5 cubic meter per second. Numerous other combinations of discharge flow rates are possible but the combined annual average discharge flow rate to the emissions control system shall not be greater than 0.5 cubic meter per second. During system upset conditions, such as an automatic shutdown of one exhaust train and start of the opposite train, discharge flow rates could reach 0.6 cubic meter per second for several seconds.

The portion of the stream discharged to atmosphere shall flow through a condenser, high-efficiency mist

eliminator, heater, two HEPA filters in series with a gas adsorption unit between the HEPAs. For the purpose of calculating abated emissions, only the HEPA filter control efficiencies are used. The annual average discharge flow rate is considered to be 0.5 cubic meter per second. Discharge flow rates can vary from 0.2 cubic meter per second to 0.5 cubic meter per second.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.65E-02	Am - 241	7.34E+04	Ba - 137 m	1.14E+07
C - 14	5.92E+01	Cd - 113 m	4.00E+03	Cm - 242	4.34E+01
Cm - 243	1.00E+01	Cm - 244	2.44E+02	Co - 60	9.55E+03
Cs - 134	8.50E+04	Cs - 137	1.22E+07	Eu - 152	5.15E+02
Eu - 154	9.15E+04	Eu - 155	1.44E+05	H - 3	1.53E+04
I - 129	9.61E+00	Nb - 93 m	2.46E+02	Ni - 59	8.57E+01
Ni - 63	9.00E+03	Np - 237	3.29E+01	Pa - 231	2.66E-02
Pu - 238	5.58E+02	Pu - 239	2.21E+03	Pu - 240	6.44E+02
Pu - 241	4.19E+04	Pu - 242	2.10E-01	Ra - 226	3.27E-03
Ra - 228	1.46E-01	Ru - 106	1.82E+05	Sb - 125	2.24E+05
Se - 79	9.76E+01	Sm - 151	3.37E+05	Sn - 126	1.55E+02
Sr - 90	1.79E+07	Tc - 99	2.11E+03	Th - 229	3.49E-03
Th - 232	1.45E-02	U - 232	6.15E-01	U - 233	2.36E+00
U - 234	4.61E+00	U - 235	1.79E-01	U - 236	3.29E-01
U - 238	3.54E+00	Y - 90	1.79E+07	Zr - 93	4.65E+02

4) Any problems, which could affect the monitoring, ventilation or controls to this facility must be reported to the department.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.10E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 3.57E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The 241-AZ-101, 241-AZ-102, 241-AY-101, and 241-AY-102 and associated equipment shall be modified to allow for installation of waste retrieval systems and equipment, including the following major components.

New In Tank Equipment

• Two mixer pumps each in tanks 241-AZ-102, 241-AY-101, and 241-AY-102 for mobilizing the settled solids. Two mixer pumps were installed in tank 241-AZ-101 and permitted previously by WDOH through issuance of AIR-98-708. All of the pumps will be capable of pumping waste through each of two, horizontally opposed, discharge nozzles.

• A riser extension/spray wash system on top of each of the riser used for mixer pumps. The spray wash system will be used for future decontamination of the mixer pumps if they are removed from the tank.

• One transfer pump in each tank for the transfer of waste.

• New temperature probes for each tank.

• New decant pumps in the AY tanks, and associated transfer piping; to include a one time use hose-in-hose transfer line approximately 40 feet in length.

New Ancillary Equipment and Buildings

• Electrical power and instrument cables and other utility tie ins and/or upgrades (e.g., sanitary and raw water, and telecommunications).

• Tie-in to the existing dilution and caustic supply system, to bring waste properties into compliance with the feed specifications and to flush and preheat transfer lines. The dilution system will be capable of providing approximately 140 gallons per minute of pH adjusted water.

• New pit coverblocks.

• New water/diluent piping to and from the process pits.

• New process jumpers.

• Miscellaneous concrete pads for electrical and mechanical equipment.

• Chain link fencing and gates.

Removal, Repair, Decontamination and Demolition of Existing Equipment

• Removal/repair of transfer and/or mixer pumps, as necessary during the life of the facility.

• Removal and disposal of several thermocouple probes/instrument trees.

• Removal and disposal of several existing pumps and other miscellaneous equipment (e.g. slurry distributers and process jumpers).

If needed or chosen for use during these activities, the Regulated Guzzler, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of the NOC.

Soil Excavation

Soil will be excavated inside and outside the 241-AZ and 241-AY Tank Farms for the dilution piping that will tie-in to the existing AN Tank Farm caustic supply system and to remove soil in preparation for mixer pump foundations and miscellaneous equipment support structures, to remove soil around pits in preparation of core drilling, and for placement of control building foundations (as required). A total of approximately 6,000 cubic yards, per farm, could be excavated. Backfill will be made with the original removed soil or non-contaminated controlled density fill (sand, water and a small amount of cement).

Soil excavation activities inside the tank farm fence will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools). If contamination is discovered outside the tank farm fence, ALARACT 5 will be followed. Clean soil piles could be moved from one place to another within the tank farm with heavy equipment (backhoe, front-end loader, etc.). Soil excavation outside the tank farm fence in non-contaminated soil also could be performed with heavy equipment. The regulated guzzler also could be used as described in the NOC for use in the 241-A Tank Farm Complex.

Pipe Cutting and Welding

Any required cuts of contaminated piping will be made inside a glove bag using appropriate equipment such as a sawzall or tri tool. To perform a cut without a glove bag, the piping will be surveyed/smeared to verify removable contamination levels are equal to or less than 10,000 disintegrations per minute (dpm) per 100 square centimeters (cm2) beta gamma and 200 dpm/100cm2 alpha.

Welding might be necessary to join various pieces of equipment. If welding is necessary, welding will commence once removable contamination levels in the weld area are reduced to ALARA. The goal will be to achieve 1,000 dpm/100 cm2 beta gamma and 20 dpm/100 cm2 alpha or less.

If needed or chosen for use during these activities, a portable/temporary radioactive air emission unit and a HEPA filtered vacuum radioactive air emission unit could be used in accordance with the latest revisions of the NOCs.

Pit Work

Work to be performed in pits may include replacing existing sets of cover blocks with newly designed cover blocks, core drilling (equivalent of 100, 14-inch diameter holes for AZ Farm and 10, 14-inch diameter, holes for AY Farm), installing new nozzles and removing existing jumpers.

Pit access and work will be performed in accordance with ALARACT Demonstrations 6 and 14, TWRS ALARACT Demonstration for Pit Access, and TWRS ALARACT Demonstration for Pit Work. Activities not covered in these ALARACTs are described in the following.

If needed or chosen for use during these activities, a portable/temporary radioactive air emission unit and HEPA filtered vacuum radioactive air emission unit could be used in accordance with the latest revisions of their NOCs.

At the start of the pit work, the cover blocks will be lifted off and radiologically surveyed to determine an appropriate disposal method. New cover blocks will be installed when all work in the pits has been completed.

Core drilling could be performed and will occur below grade level, on the outside of the pit. The hole will be drilled from the outside to the inside, with the temporary pit cover in place. Nozzle installation generally will proceed immediately after the hole is completed. If immediate nozzle installation is not possible, the hole will be temporarily sealed with a plug, tape, or equivalent device, until the nozzle can be installed.

Installation of new nozzles in existing pits will take place in an open pit. All parts of the nozzle will be assembled ahead of time and will be lowered into position as a single unit. The piping in the back of the nozzle will be threaded through the hole (from the inside of the pit to the outside) and pulled tight into place from the outside of the pit. Grout will be used to secure and seal the nozzle into place. The front opening of the nozzle, inside the pit, will be fitted with a temporary cap/seal until a jumper is connected to the nozzle. Once the nozzle(s) is/are installed, the temporary pit cover will be replaced until other work inside the pit requires pit cover removal.

Removal of In Tank Equipment

Various in-tank equipment will be removed from the tanks to make room for the waste retrieval equipment, or to be replaced with equivalent equipment built to withstand the mixer pump jet forces. Removed long-length equipment will either be packaged in long-length contaminated equipment disposal containers or size reduced for disposal in accordance with ALARACT Demonstration 15, Tank Farm ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal. Equipment removal will be performed in accordance with ALARACT Demonstration 13, TWRS ALARACT Demonstration for Installation, Operation, and Removal of Tank Equipment. Activities not covered in this ALARACT are described in the following.

If needed or chosen for use during these activities, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs.

Decontamination of removed equipment is not anticipated. The fewer decontamination activities undertaken, the less exposure possibilities there are to the worker and the environment. Contingency decontamination plans, however, are in place if needed. The most likely equipment to be decontaminated would be sections of the flexible receiver. Equipment removal will be performed in accordance with TWRS ALARACT Demonstration 13, Installation, Operation, and Removal of Tank Equipment.

In Tank Equipment Installation

Equipment installation will be performed in accordance with TWRS ALARACT Demonstration 13, Installation, Operation, and Removal of Tank Equipment.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	3.14E-03	Am - 241	1.82E+04	Am - 243	1.45E+01
Ba - 137 m	7.56E+04	C - 14	1.97E+00	Cd - 113 m	2.18E+01
Cm - 242	2.05E+02	Cm - 243	1.93E+00	Cm - 244	4.21E+02
Co - 60	5.33E+02	Cs - 134	9.31E+00	Cs - 137	3.76E+05
Eu - 152	4.26E+02	Eu - 154	1.03E+04	Eu - 155	4.88E+03
H - 3	1.87E+01	I - 129	1.92E-01	Nb - 93 m	1.14E+02
Ni - 59	5.51E+01	Ni - 63	5.08E+03	Np - 237	7.40E+00
Pa - 231	2.24E-02	Pu - 238	1.23E+02	Pu - 239	2.33E+03
Pu - 240	5.91E+02	Pu - 241	5.65E+03	Pu - 242	5.59E-02
Ra - 226	1.42E+00	Ra - 228	9.73E-02	Ru - 106	3.03E-02
Sb - 125	2.55E+02	Se - 79	4.08E-01	Sm - 151	3.28E+05
Sn - 126	3.28E+01	Sr - 90	7.76E+06	Tc - 99	6.89E+01
Th - 229	1.28E-04				

		Th - 232	5.88E-02	U - 232	3.89E-03
U - 233	1.22E-01	U - 234	7.79E-01	U - 235	3.29E-02
U - 236	8.45E-03	U - 238	1.87E-01	Y - 90	7.76E+06
Zr - 93	2.10E+02				

4) The individual HEPA filters shall be annually tested in place (per ASME N510), with a minimum efficiency of 99.95 percent.

Emission Unit ID: 94

200E P-241A106-001

241-A-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-A TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously

Emission Unit ID: 96

200E P-204AR-001

296-A-26

This is a MINOR, ACTIVELY ventilated emission unit.

204 AR Building

Emission Unit Information

Stack Height: 27.00 ft. 8.23 m. Stack Diameter 1.17 ft. 0.36 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 25.50 ft/second. 7.77 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	1 filter is located on the line directly to the catch tank. 2nd filter is on the shared/main line for the facility and catch tank
	Fan	1	
	Deentrainer	2	1 located just upstream of each HEPA filter
	Heater	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a building/facility exhauster that is use to ventilate building and facility operations such as but not limited to process vessels, contaminated rooms, catch tank, abandoned facilities awaiting decommissioning, and vaults that support tank farm operations, maintenance, and surveillance activities for tank farms. The exhauster can be used to support current surveillance, maintenance activities, operations or decommissioning, decontamination, and cleanup activities within the building/facility. Many of the activities other than normal surveillance, maintenance, and operation support will be or are regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a building/facility exhauster ventilation system that operates intermittently.

Emission Unit ID: 97

200W P-241U103-001

241-U-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements See additional requirements below.

Additional Requirements

Contamination surveys of breather filters with stack extensions will be performed on the downstream side of the filter or on the outside of the screen covering the outlet fo the vent (if one exists) or by removing the test port cap downstream of the HEPA filter, surveying the cap and inserting smear media (e.g. swab, masslin) in the opening and smearing the interior ducting surface on the opposite side of the test port cap opening.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 98

200W P-241U108-001

241-U-108

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements See additional requirements below.

Additional Requirements

Contamination surveys of breather filters with stack extensions will be performed on the downstream side of the filter or on the outside of the screen covering the outlet fo the vent (if one exists) or by removing the test port cap downstream of the HEPA filter, surveying the cap and inserting smear media (e.g. swab, masslin) in the opening and smearing the interior ducting surface on the opposite side of the test port cap opening.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 99

200W P-241U107-001

241-U-107

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 100

200W P-241U203-001

241-U-203

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 101

200W P-241U102-001

241-U-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements See additional requirements below.

Additional Requirements

Contamination surveys of breather filters with stack extensions will be performed on the downstream side of the filter or on the outside of the screen covering the outlet fo the vent (if one exists) or by removing the test port cap downstream of the HEPA filter, surveying the cap and inserting smear media (e.g. swab, masslin) in the opening and smearing the interior ducting surface on the opposite side of the test port cap opening.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 102

200W P-241U201-001

241-U-201

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 103

200W P-241U101-001

241-U-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 104

200W P-241U204-001

241-U-204

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 105

200W P-241U109-001

241-U-109

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 106

200W P-241U202-001

241-U-202

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 107

200W P-241U111-001

241-U-111

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 108

200W P-241U112-001

241-U-112

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements See additional requirements below.

Additional Requirements

Contamination surveys of breather filters with stack extensions will be performed on the downstream side of the filter or on the outside of the screen covering the outlet fo the vent (if one exists) or by removing the test port cap downstream of the HEPA filter, surveying the cap and inserting smear media (e.g. swab, masslin) in the opening and smearing the interior ducting surface on the opposite side of the test port cap opening.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 109

200W P-241U104-001

241-U-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 110

200W P-241U110-001

241-U-110

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 111

200W P-241U106-001

241-U-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements See additional requirements below.

Additional Requirements

Contamination surveys of breather filters with stack extensions will be performed on the downstream side of the filter or on the outside of the screen covering the outlet fo the vent (if one exists) or by removing the test port cap downstream of the HEPA filter, surveying the cap and inserting smear media (e.g. swab, masslin) in the opening and smearing the interior ducting surface on the opposite side of the test port cap opening.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 112

200W P-241U105-001

241-U-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements See additional requirements below.

Additional Requirements

Contamination surveys of breather filters with stack extensions will be performed on the downstream side of the filter or on the outside of the screen covering the outlet fo the vent (if one exists) or by removing the test port cap downstream of the HEPA filter, surveying the cap and inserting smear media (e.g. swab, masslin) in the opening and smearing the interior ducting surface on the opposite side of the test port cap opening.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 113

200W P-241TX117-001

241-TX-117

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 114

200W P-241TX107-001

241-TX-107

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 115

200W P-241TX112-001

241-TX-112

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 116

200W P-241TX105-001

241-TX-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 117

200W P-241TX113-001

241-TX-113

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 118

200W P-241TX104-001

241-TX-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 119

200W P-241TX114-001

241-TX-114

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 120

200W P-241TX103-001

241-TX-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously

Emission Unit ID: 121

200W P-241TX110-001

241-TX-110

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 122

200W P-241TX116-001

241-TX-116

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 123

200W P-241TX108-001

241-TX-108

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 124

200W P-241TX102-001

241-TX-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 125

200W P-241TX115-001

241-TX-115

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 126

200W P-241TX106-001

241-TX-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 127

200W P-241TX101-001

241-TX-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 128

200W P-241TX109-001

241-TX-109

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 129

200W P-241TX118-001

241-TX-118

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 130

200W P-241TX111-001

241-TX-111

This is a MINOR, PASSIVELY ventilated emission unit.

241-TX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 131

200W P-241S104-001

241-S-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 132

200W P-241S101-001

241-S-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 133

200W P-241S103-001

241-S-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 134

200W P-241S102-001

241-S-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114	Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows the SST to vent to the atmosphere under tank farm storage, maintenance, and operations. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The tanks are scheduled for waste retrieval, decommissioning, and eventual closure under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
241-S-102 Installation and Operation of Waste Retrieval Systems	AIR 06-652	Not Approved	694

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.80E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 8.40E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The salt cake dissolution activity associated with 241-S-102 shall include the following: pit work, soil excavation, in-tank equipment installation/removal, water dilution, and waste transfers.

Pit Work (Diffuse and Fugitive):

- Open the 241-S-102B Distributor pit and cut flange in riser with hold saw or plasma cutter,

to install instrumentation manifold and new progressive cavity transfer pump (ALARACT 1, 6, 12, 13, 14);
- Open the two 241-S-102 Condenser pits to replace two existing cover plates with new cover plates. Connect the passive breather filter assembly and connect the trunk of the portable exhauster (ALARACT 4, 6, 14);
- Open the 241-S-A Valve pit, and connect the HIHTL from the 241-S-102 tank to the DST system (ALARACT 6, 14).

Soil Excavation (Diffuse and Fugitive):

- Excavate trenches for tie-in of instrumentation and power systems (ALARACT 5);
- Excavate for HIHTL placement from 241-S-102 to 241-S-A Valve pit (ALARACT 5).

Other Equipment Installation/Removal (Diffuse and Fugitive):

- Install motor controlled spray devices in three risers near the outside perimeter of tank 241-S-102 (ALARACT 1, 13);
- Install automatic spray indexing device in a central riser (ALARACT 1, 13);
- Remove motor controlled and automatic spray indexing devices if necessary (ALARACT 1, 13);
- Place water distribution skid and connect to the raw water header between 241-SY and 241-S tank farms. Connect water distribution skid to spray devices.
- Remove standard hydrogen monitoring system vapor probe (ALARACT 4, 15, 13);
- Place and hook up exhauster and exhauster system;
- Remove unused flammable gas cabinet (per Tank Farm Radcon Control Manual, HNF 5183);
- Place Field Instrument Electrical Skid and connect associated cabling;
- Install stilling well for Enraf Liquid Indicating Transmitter (ALARACT 1, 13);
- Install camera monitoring system (ALARACT 1,13);
- Remove Liquid Observation Well if necessary (ALARACT 1, 13).

Water Dilution and Waste Transfer:

- Water shall be sprayed onto the surface of the in-tank salt cake to dissolve the cake;
- The new progressive cavity pump and HIHTL shall be used to transfer waste from tank 241-S-102 to the DST (ALARACT 11);
- Operation and maintenance of the portable exhauster(s).

Waste Transfer (S102):

- The new progressive cavity pump and HIHTL shall be used to transfer waste from tank 241-S-102 to the DST (ALARACT 11).

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	1.79E-03	Cs - 137	1.49E-05	Sr - 90	1.96E-03

4) The total abated emission limit for S102 (passive ventilation mode) under this Notice of Construction is limited to 3.0 E-04 to the Maximally Exposed Individual. The total unabated emission limit on the Potential-to-Emit for S102 (passive ventilation mode) under this Notice of Construction is limited to 3.0 E-02 mrem/year to the Maximally Exposed Individual [WAC 246-247-040(5)].

5) Radiological monitoring shall be performed in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual.

6) The tank shall be ventilated through the passive breather filter (consisting of a single HEPA filter) only when no water is being added to the tank via the spray devices. If structural safety considerations force shutdown of the active ventilation system, WDOH shall be notified prior to resumption of spray water addition. Each HEPA filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of

99.95% [WAC 246-247-040(5)].

Emission Unit ID: 135

200W P-241S108-001

241-S-108

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 136

200W P-241S109-001

241-S-109

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 137

200W P-241S105-001

241-S-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 138

200W P-241S110-001

241-S-110

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 139

200W P-241S106-001

241-S-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 140

200W P-241S107-001

241-S-107

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 141

200E P-242A-001

296-A-21

This is a MINOR, ACTIVELY ventilated emission unit.

242-A Evaporator

Emission Unit Information

Stack Height: 22.00 ft. 6.71 m. Stack Diameter 3.50 ft. 1.07 m.

Average Stack Effluent Temperature: 117 degrees Farenheit. 47 degrees Celsius.

Average Stack ExhaustVelocity: 33.43 ft/second. 10.19 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	2 parallel flow paths with 1 bank per flow path
	HEPA	2	2 parallel flow paths with 2 banks per flow path
	Fan	1	2 parallel flow paths (Minimum 1 parallel path in operation)

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a building/facility exhauster that is use to ventilate building and facility operations such as but not limited to process vessels, contaminated rooms, cells, glove boxes, hoods, abandoned facilities awaiting decommissioning, and vaults that support tank farm operations, maintenance, and surveillance activities for tank farms. The exhauster can be used to support current surveillance, maintenance activities, operations or decommissioning, decontamination, and cleanup activities within the building/facility. Many of the activities other than normal surveillance, maintenance, and operation support will be or are regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a building/facility exhauster ventilation system that operates intermittently.

Emission Unit ID: 142

200E P-242A-002

296-A-22

This is a MINOR, ACTIVELY ventilated emission unit.

242-A Evaporator

Emission Unit Information

Stack Height: 63.58 ft. 19.38 m. Stack Diameter 0.67 ft. 0.20 m.

Average Stack Effluent Temperature: 120 degrees Farenheit. 49 degrees Celsius.

Average Stack ExhaustVelocity: 37.82 ft/second. 11.53 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Heater	1	
	HEPA	2	In series
	Fan	1	Fan operates during 242-A processing.
	Prefilter	1	
	Deentrainer	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	During campaigns: Method 2 appendix A Method appendix B 61.93(b)(2)(ii) ANSI N13.1: During non-campaigns Appendix B, Method 114(3)	Campaign: TOTAL ALPHA, TOTAL BETA, 137Cs, 90Sr, 239Pu, 238Pu, 241Am, I-129 and each radionclude that could contribute greater than 10% of the potential TEDE. Non-Campaign: Total Alpha, Total Beta, and Cs-137.	One week sample per quarter, and continuous sampling during campaign.

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a Vessel Vent exhauster that is used to ventilate the process equipment including the evaporator vessel, C-100 tank and associated piping. The emission unit is a building/facility exhauster ventilation system that operates intermittently.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of the 242-A Evaporator emission unit 296-A-22	AIR 06-619	Not Approved	651

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.00E-09 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 3.20E-06 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The 242-A Evaporator facility is used to reduce the volume of waste solutions that do not self-boil, and thus

reduce the number of underground double-shell tanks required for waste storage. The 242-A Evaporator employs a conventional forced-circulation, vacuum evaporation system to concentrate radioactive waste solutions. Principal process components of the evaporator system are located in the 242-A Building. They include the reboiler, vapor-liquid separator, recirculation pump and pipe loop, slurry product pump, condensers, and vessel ventilation system.

The evaporator system receives a mixed blend feed from the feed tank. The feed consists of unprocessed and processed waste and recycled liquid that are removed from storage tanks after solids have settled. The feed is pumped into the recirculation line and blended with the main product slurry stream, which flows to the reboiler via the recirculation pump. The mixture is heated in the reboiler. The vapor liquid separator is maintained at a reduced pressure. Under this reduced pressure, a fraction of the water in the heated slurry flashes to steam and is drawn through two wire mesh deentrainer pads into a vapor line that leads to the primary condenser. As evaporation takes place in the separator vessel, the slurry becomes concentrated. When the process solution has been concentrated to the parameters specified by the campaigns process memo, a fraction is withdrawn from the upper recirculation line, upstream of the feed addition point, and is either gravity drained or pumped by the slurry pump to underground storage tanks.

Vapors removed from the vapor-liquid separator via the vapor line are condensed and routed to the condensate collection tank. The process condensate is discharged to the Liquid Effluent Retention Facility (LERF). Steam condensate is continuously monitored for excessive radiation, pH, and conductivity, and then discharged from the building to the 200 Area Treated Effluent Disposal Facility (TEDF). Upon detection of radioactive contamination, the radiation monitor will automatically divert the steam condensate stream to the feed tank. Cooling water from the condensers, which is also continuously monitored for excessive radiation, pH, and conductivity, is also discharged to the 200 Area TEDF. This used cooling water stream cannot be diverted, thus, if contamination is detected, an evaporator shutdown is required. Non-condensable vapors from the evaporator are filtered and discharged to the atmosphere via the vessel vent system. This system consists of a deentrainment pad, prefilter, heater, high-efficiency filter assembly, and vessel vent exhauster.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	3.50E+04	C - 14	1.80E+05	Cm - 244	4.50E+02
Co - 60	4.20E+04	Cs - 134	5.20E+05	Cs - 137	5.20E+07
Eu - 154	1.70E+05	Eu - 155	2.40E+05	I - 129	9.10E+01
Nb - 94	3.40E+03	Pu - 238	4.50E+01	Pu - 239/240	5.60E+03
Pu - 241	5.20E+05	Ra - 226	1.10E+03	Ru - 106	1.80E+06
Se - 79	2.70E+03	Sr - 90	7.70E+06	Tc - 99	7.00E+04

Emission Unit ID: 145

200 P-296P032-001

296-P-32

This is a MAJOR, ACTIVELY ventilated emission unit.

Tank Farms

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Heater	Non-Operational	
	Prefilter	Non-Operational	
	HEPA	Non-Operational	
	Fan	Non-Operational	1 flow path with 2 HEPA's

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a skid/mobile type portable exhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities. The emission unit is inactive, removed from service, and will not be utilized for any future tank farm operations. If the emission unit is required for tank farm operations the proper regulatory requirements and permits will be obtained prior to returning the emission unit to service. Closure is pending submittal of closure form and final inspection and approval by WDOH.

Emission Unit ID: 146

200E P-242AL44-001

LERF Basin #44

This is a MINOR, PASSIVELY ventilated emission unit.

Liquid Effluent Retention Facility (LERF)

Emission Unit Information

Stack Height: 5.00 ft. 1.52 m. Stack Diameter 0.25 ft. 0.08 m.

Average Stack Effluent Temperature: 77 degrees Farenheit. 25 degrees Celsius.

Average Stack ExhaustVelocity: 32.50 ft/second. 9.91 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Charcoal filter	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	Air - every 2 weeks continuous/deposition - annually

Sampling Requirements Near Field Environment Sampling

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status LERF Basin #44 is one of 3 active retention basins. Incoming wastewater is added directly to the 200 Area Effluent Treatment Facility (ETF) process or received at the LERF or the load in station. The LERF receives wastewaters via underground pipelines from generator facilities, via pipeline from the load in station, or directly through a series of access ports located at each basin. The load in station accommodates wastewater receipt via containers (e.g., drums, carboys, tankers, etc.).

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of the Liquid Effluent Retention Facility and the 200 Area Effluent Treatment Facility	AIR 06-649	Not Approved	690

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.59E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The operation of the Liquid Effluent Retention Facility/200 Area Effluent Treatment Facility (LERF/ETF), which includes the load-in station and load-in station filter skid.

Incoming wastewater can be added directly to the ETF process or received at the LERF or the load-in station. The LERF is allowed to receive wastewaters via underground pipelines from generator facilities, via pipeline from the load-in station, or directly through a series of access ports located at each basin. The load-in station accommodates wastewater receipt via container (e.g., drums, carboys, tankers, etc.).

The ETF wastewater treatment process shall be comprised of a main treatment train and a secondary treatment train. The main treatment train shall provide for the removal or destruction of dangerous and radioactive contaminants from incoming wastewater. After treatment, the effluent shall be transferred to the verification

tanks where it is sampled then discharged. Treated effluent is comparable to deionized water and contains tritium, which cannot be economically removed. Contaminants removed in the main treatment train are concentrated in the secondary treatment train. The contaminants shall be heated and dried to a powder form or removed as sludge and dried by the addition of absorbents. These residues shall be containerized and disposed onsite as radioactive waste.

Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 8.48E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate is assumed to be Pu-239/240. The release rate assumes two full basins and the addition of waste water equivalent to ETF's annual operating capacity. In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
Am - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
B/G - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/Gamma release rate is assumed to be Sr-90/Cs-137. The release rate assumes two full basins and the addition of waste water equivalent to ETF's annual operating capacity. In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
C - 14	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ce - 144	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 244	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Co - 60	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 134	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 154	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 155	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
H - 3	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 129	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
K - 40	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 54	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Na - 22	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Nb - 94	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Np - 237	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Pu - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Pu - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 226	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ru - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Sb - 125	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Se - 79	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Tc - 99	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 233	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 234	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 235	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 236	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Zn - 65	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Zr - 95	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	C - 14	Ce - 144	Cm - 244	Co - 60
Cs - 134	Cs - 137	Eu - 154	Eu - 155	H - 3
I - 129	K - 40	Mn - 54	Na - 22	Nb - 94
Np - 237	Pu - 238	Pu - 239/240	Pu - 241	Ra - 226
Ru - 106	Sb - 125	Se - 79	Sr - 90	Tc - 99
U - 233	U - 234	U - 235	U - 236	U - 238
Zn - 65	Zr - 95			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The emissions for this activity from the all LERF basins and diffuse/fugitive emissions are limited to 4.59E-02 mrem/year unabated and abated.

5) The LERF is approved to provide temporary storage, as well as flow and pH equalization, for wastewaters prior to treatment at ETF. The LERF shall consist of three high-density polyethylene double-lined basins, each with an operating capacity of 29.5 million liters. Each basin has a leachate collection system located between the primary and secondary composite liner systems and is also equipped with a floating low-density polyethylene cover firmly attached to the sidewalls to prevent unwanted material from entering the basins and to avoid evaporation of wastewater. To prevent the buildup of gas, each basin is passively vented through vent pipes. Gases exiting through a vent pipe shall be channeled through a carbon adsorption filter.

Emission Unit ID: 147

200E P-242AL43-001

LERF Basin #43

This is a MINOR, PASSIVELY ventilated emission unit.

Liquid Effluent Retention Facility (LERF)

Emission Unit Information

Stack Height: 5.00 ft. 1.52 m. Stack Diameter 0.25 ft. 0.08 m.

Average Stack Effluent Temperature: 77 degrees Farenheit. 25 degrees Celsius.

Average Stack ExhaustVelocity: 32.50 ft/second. 9.91 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Charcoal filter	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	Air - every 2 weeks continuous/deposition - annually

Sampling Requirements Near Field Environment Sampling

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status LERF Basin #43 is one of 3 active retention basins. Incoming wastewater is added directly to the ETF process or received at the LERF or the load in station. The LERF receives wastewaters via underground pipelines from generator facilities, via pipeline from the load in station, or directly through a series of access ports located at each basin. The load in station accommodates wastewater receipt via containers (e.g., drums, carboys, tankers, etc.).

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of the Liquid Effluent Retention Facility and the 200 Area Effluent Treatment Facility	AIR 06-649	Not Approved	690

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.59E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The operation of the Liquid Effluent Retention Facility/200 Area Effluent Treatment Facility (LERF/ETF), which includes the load-in station and load-in station filter skid.

Incoming wastewater can be added directly to the ETF process or received at the LERF or the load-in station. The LERF is allowed to receive wastewaters via underground pipelines from generator facilities, via pipeline from the load-in station, or directly through a series of access ports located at each basin. The load-in station accommodates wastewater receipt via container (e.g., drums, carboys, tankers, etc.).

The ETF wastewater treatment process shall be comprised of a main treatment train and a secondary treatment train. The main treatment train shall provide for the removal or destruction of dangerous and radioactive contaminants from incoming wastewater. After treatment, the effluent shall be transferred to the verification

tanks where it is sampled then discharged. Treated effluent is comparable to deionized water and contains tritium, which cannot be economically removed. Contaminants removed in the main treatment train are concentrated in the secondary treatment train. The contaminants shall be heated and dried to a powder form or removed as sludge and dried by the addition of absorbents. These residues shall be containerized and disposed onsite as radioactive waste.

Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 8.48E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate is assumed to be Pu-239/240. The release rate assumes two full basins and the addition of waste water equivalent to ETF's annual operating capacity. In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
Am - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
B/G - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/Gamma release rate is assumed to be Sr-90/Cs-137. The release rate assumes two full basins and the addition of waste water equivalent to ETF's annual operating capacity. In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
C - 14	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ce - 144	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 244	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Co - 60	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 134	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 154	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 155	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
H - 3	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 129	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
K - 40	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 54	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Na - 22	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Nb - 94	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Np - 237	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Pu - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Pu - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 226	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ru - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Sb - 125	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Se - 79	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Tc - 99	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 233	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 234	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 235	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 236	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Zn - 65	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Zr - 95	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	C - 14	Ce - 144	Cm - 244	Co - 60
Cs - 134	Cs - 137	Eu - 154	Eu - 155	H - 3
I - 129	K - 40	Mn - 54	Na - 22	Nb - 94
Np - 237	Pu - 238	Pu - 239/240	Pu - 241	Ra - 226
Ru - 106	Sb - 125	Se - 79	Sr - 90	Tc - 99
U - 233	U - 234	U - 235	U - 236	U - 238
Zn - 65	Zr - 95			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The emissions for this activity from the all LERF basins and diffuse/fugitive emissions are limited to 4.59E-02 mrem/year unabated and abated.

5) The LERF is approved to provide temporary storage, as well as flow and pH equalization, for wastewaters prior to treatment at ETF. The LERF shall consist of three high-density polyethylene double-lined basins, each with an operating capacity of 29.5 million liters. Each basin has a leachate collection system located between the primary and secondary composite liner systems and is also equipped with a floating low-density polyethylene cover firmly attached to the sidewalls to prevent unwanted material from entering the basins and to avoid evaporation of wastewater. To prevent the buildup of gas, each basin is passively vented through vent pipes. Gases exiting through a vent pipe shall be channeled through a carbon adsorption filter.

Emission Unit ID: 148

200E P-242AL42-001

LERF Basin #42

This is a MINOR, PASSIVELY ventilated emission unit.

Liquid Effluent Retention Facility (LERF)

Emission Unit Information

Stack Height: 5.00 ft. 1.52 m. Stack Diameter 0.25 ft. 0.08 m.

Average Stack Effluent Temperature: 77 degrees Farenheit. 25 degrees Celsius.

Average Stack ExhaustVelocity: 32.50 ft/second. 9.91 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Charcoal filter	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	Air - every 2 weeks continuous/deposition - annually

Sampling Requirements Near FieldEnvironment Sampling

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status LERF Basin #42 is one of 3 active retention basins. Incoming wastewater is added directly to the ETF process or received at the LERF or the load in station. The LERF receives wastewaters via underground pipelines from generator facilities, via pipeline from the load in station, or directly through a series of access ports located at each basin. The load in station accommodates wastewater receipt via containers (e.g., drums, carboys, tankers, etc.).

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of the Liquid Effluent Retention Facility and the 200 Area Effluent Treatment Facility	AIR 06-649	Not Approved	690

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.59E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The operation of the Liquid Effluent Retention Facility/200 Area Effluent Treatment Facility (LERF/ETF), which includes the load-in station and load-in station filter skid.

Incoming wastewater can be added directly to the ETF process or received at the LERF or the load-in station. The LERF is allowed to receive wastewaters via underground pipelines from generator facilities, via pipeline from the load-in station, or directly through a series of access ports located at each basin. The load-in station accommodates wastewater receipt via container (e.g., drums, carboys, tankers, etc.).

The ETF wastewater treatment process shall be comprised of a main treatment train and a secondary treatment train. The main treatment train shall provide for the removal or destruction of dangerous and radioactive contaminants from incoming wastewater. After treatment, the effluent shall be transferred to the verification

tanks where it is sampled then discharged. Treated effluent is comparable to deionized water and contains tritium, which cannot be economically removed. Contaminants removed in the main treatment train are concentrated in the secondary treatment train. The contaminants shall be heated and dried to a powder form or removed as sludge and dried by the addition of absorbents. These residues shall be containerized and disposed onsite as radioactive waste.

Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 8.48E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate is assumed to be Pu-239/240. The release rate assumes two full basins and the addition of waste water equivalent to ETF's annual operating capacity. In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
Am - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
B/G - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/Gamma release rate is assumed to be Sr-90/Cs-137. The release rate assumes two full basins and the addition of waste water equivalent to ETF's annual operating capacity. In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
C - 14	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ce - 144	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 244	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Co - 60	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 134	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 154	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 155	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
H - 3	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 129	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
K - 40	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 54	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Na - 22	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Nb - 94	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Np - 237	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Pu - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Pu - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 226	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ru - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Sb - 125	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Se - 79	Liquid/Particulate Solid	

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Tc - 99	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 233	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 234	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 235	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 236	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Zn - 65	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Zr - 95	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	C - 14	Ce - 144	Cm - 244	Co - 60
Cs - 134	Cs - 137	Eu - 154	Eu - 155	H - 3
I - 129	K - 40	Mn - 54	Na - 22	Nb - 94
Np - 237	Pu - 238	Pu - 239/240	Pu - 241	Ra - 226
Ru - 106	Sb - 125	Se - 79	Sr - 90	Tc - 99
U - 233	U - 234	U - 235	U - 236	U - 238
Zn - 65	Zr - 95			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The emissions for this activity from the all LERF basins and diffuse/fugitive emissions are limited to 4.59E-02 mrem/year unabated and abated.

5) The LERF is approved to provide temporary storage, as well as flow and pH equalization, for wastewaters prior to treatment at ETF. The LERF shall consist of three high-density polyethylene double-lined basins, each with an operating capacity of 29.5 million liters. Each basin has a leachate collection system located between the primary and secondary composite liner systems and is also equipped with a floating low-density polyethylene cover firmly attached to the sidewalls to prevent unwanted material from entering the basins and to avoid evaporation of wastewater. To prevent the buildup of gas, each basin is passively vented through vent pipes. Gases exiting through a vent pipe shall be channeled through a carbon adsorption filter.

Emission Unit ID: 150

200E P-296AW-001

296-A-27

This is a MINOR, ACTIVELY ventilated emission unit.

241-AW TANK FARM

Emission Unit Information

Stack Height: 16.27 ft. 4.96 m. Stack Diameter 0.83 ft. 0.25 m.

Average Stack Effluent Temperature: 110 degrees Farenheit. 43 degrees Celsius.

Average Stack ExhaustVelocity: 30.56 ft/second. 9.31 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	2 parallel flow paths
	Heater	1	2 parallel flow paths
	Fan	2	2 parallel flow paths, 1 in operation at a time.
	HEPA	2	2 parallel flow paths with 2 HEPAs in series
	Prefilter	1	2 parallel flow paths

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241-AW Tank Farm during storage, maintenance, and normal operations. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a primary exhauster ventilation system that operates continuously.

Emission Unit ID: 156

200E P-296A028-001

296-A-28

This is a MINOR, ACTIVELY ventilated emission unit.

241-AW TANK FARM

Emission Unit Information

Stack Height: 23.50 ft. 7.16 m. Stack Diameter 2.00 ft. 0.61 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 31.83 ft/second. 9.70 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	2 filter in series for each train, trains may be operated independently or together
	Fan	1	1 for each train, trains may be operated independently or together
	Deentrainer	1	1 for each train
	Heater	1	1 for each train

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a DST annulus exhauster used to support tank farm operations and ventilates the annuli of DSTs 241-AW Tank Farm. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The annulus is the space between the inner wall and outer wall of the tank, and is used for leak detection. The emission unit operates continuously.

Emission Unit ID: 162

200W P-242T-001

296-T-17

This is a MINOR, ACTIVELY ventilated emission unit.

242-T Evaporator

Emission Unit Information

Stack Height: 32.00 ft. 9.75 m. Stack Diameter 1.17 ft. 0.36 m.

Average Stack Effluent Temperature: 71 degrees Farenheit. 22 degrees Celsius.

Average Stack ExhaustVelocity: 17.80 ft/second. 5.43 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	4	2 trains with 2 parallel flow paths with 2 HEPAs in series (1 bank of filters no longer meets efficiency standards, only one train is available for operations)
	Fan	1	2 in parallel

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a building/facility exhauster that is use to ventilate building and facility operations such as but not limited to process vessels, contaminated rooms, cells, glove boxes, hoods, abandoned facilities awaiting decommissioning, and vaults that support tank farm operations, maintenance, and surveillance activities for tank farms. The exhauster can be used to support current surveillance, maintenance activities, operations or decommissioning, decontamination, and cleanup activities within the building/facility. Many of the activities other than normal surveillance, maintenance, and operation support will be or are regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a building/facility exhauster ventilation system that operates intermittently.

Emission Unit ID: 163

200W P-242S-001

296-S-18

This is a MINOR, ACTIVELY ventilated emission unit.

242-S Evaporator

Emission Unit Information

Stack Height: 22.00 ft. 6.71 m. Stack Diameter 3.50 ft. 1.07 m.

Average Stack Effluent Temperature: 117 degrees Farenheit. 47 degrees Celsius.

Average Stack ExhaustVelocity: 5.80 ft/second. 1.77 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	2 in parallel with 2 in series (1 fan abandoned in place, only one flow path is available for operations)
	Fan	1	2 parallel flow paths (1 fan abandoned in place, only one flow path is available for operations)

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a building/facility exhauster that is use to ventilate building and facility operations such as but not limited to process vessels, contaminated rooms, cells, glove boxes, hoods, abandoned facilities awaiting decommissioning, and vaults that support tank farm operations, maintenance, and surveillance activities for tank farms. The exhauster can be used to support current surveillance, maintenance activities, operations or decommissioning, decontamination, and cleanup activities within the building/facility. Many of the activities other than normal surveillance, maintenance, and operation support will be or are regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a building/facility exhauster ventilation system that operates intermittently.

Emission Unit ID: 165

200W P-244S-001

296-S-22

This is a MAJOR, ACTIVELY ventilated emission unit.

244 S-DCRT

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Heater	1	Non-Operational
	Prefilter	1	2 parallel flow paths
	HEPA	2	2 parallel flow paths
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double container receiver tank (DCRT) exhauster used to support tank farm operations, such as but not limited to waste retrieval and operation support activities. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a DCRT exhauster ventilation system that operates intermittently. Isolation, deactivation, and decommissioning activities are permitted, and closure is pending submittal of closure form and final inspection and approval by WDOH. The emission unit will not operate pending submittal of closure form and final inspection and approval by WDOH.

Emission Unit ID: 166

200W P-244TX-001

296-T-18

This is a MAJOR, ACTIVELY ventilated emission unit.

244-TX DCRT

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Heater	1	Annulus exhaust is not heated
	Prefilter	1	3 parallel flow paths
	HEPA	2	3 parallel flow paths with 2 HEPAs in series
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double container receiver tank (DCRT) exhauster used to support tank farm operations, such as but not limited to waste retrieval and operation support activities. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a DCRT exhauster ventilation system that operates intermittently. Isolation, deactivation, and decommissioning activities are permitted, and closure is pending submittal of closure form and final inspection and approval by WDOH. The emission unit will not operate pending submittal of closure form and final inspection and approval by WDOH.

Emission Unit ID: 168

100K R-1706KE-001

1706KE

This is a MINOR, ACTIVELY ventilated emission unit.

1706-KE Lab

Emission Unit Information

Stack Height: 25.00 ft. 7.62 m. Stack Diameter 1.50 ft. 0.46 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 113.00 ft/second. 34.44 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	
	Fan	1	Intermittent operation

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 1706 KE Laboratory support decontamination and decommissioning operations include CERCLA cleanup at the Hanford Site. This stack exhausts filtered air from the 1706 KE Laboratory. Particulate emissions are sampled. The 1706 KE Counting Laboratory supports cleanup activities at the 105 KE and KW Basins.

Emission Unit ID: 174

200E P-296A020-001

296-A-20

This is a MINOR, ACTIVELY ventilated emission unit.

241-AZ TANK FARM

Emission Unit Information

Stack Height: 15.70 ft. 4.79 m. Stack Diameter 2.00 ft. 0.61 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 10.61 ft/second. 3.23 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	4	2 HEPA's in series for each train, 2 trains
	Fan	1	
	Radial Damper	1	Set to allow only 2,000 CFM (1,000 CFM per annulus)
	Heater	2	1 per train, 2 trains

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075[3]	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a DST annulus exhauster used to support tank farm operations by ventilating the annuli of DSTs 241-AZ-101 and 241-AZ-102. Each train of this emission unit supports an individual tank (Train A for 241-AZ-101 and Train B for 241-AZ-102). Tank Farm during storage, maintenance, and normal operations. The annulus is the space between the inner wall and outer wall of the tank, and is used for leak detection. The emission unit operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
241-AZ Tank Farm Annulus Exhauster Operation	AIR 06-635	Not Approved	671

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.56E-09 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 3.12E-06 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Exhausting the annulus of the 241-AZ-101 and 241-AZ-102 double-shell tanks (DSTs). The inner shell is constructed from heat-treated, stress-relieved steel. The outer shell is constructed of non-stress-relieved steel. The two shells are separated by a 2.5 foot annulus and are contained inside a concrete shell. The tanks have a usable waste volume of approximately 1,000,000 gallons each. The 296-A-20 stack exhauster ventilates the annular space of both 241-AZ-101and 241-AZ-102. The 241-AZ annulus exhaust fan draws outside air into a

common inlet filter assembly. The inlet filter assembly shall consists of two filter stages, a pre-filter bank, and an inlet filter. The air will pass through a distribution manifold and flow control valves into the annular space of both the 241-AZ-101 and 241-AZ-102 tanks, via underground ductwork. The flow control butterfly dampers can be adjusted to distribute air between the sides of the annuli and the air slots below the primary tanks. Exhaust air shall be drawn out of each annulus through underground ducting to individual aboveground exhaust HEPA filter banks (one for each tank), associated heaters, and isolation dampers. To allow for balancing flow between annuli or to allow isolation of an individual exhaust HEPA filter bank, dampers shall be installed upstream of each exhaust HEPA filter bank.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	7.00E-05	Beta - 0	2.99E-02

4) Flow rate through the HEPA filters shall not exceed the manufactures rating of those HEPA filters.

Emission Unit ID: 175

300 EP-318-01-S

EP-318-01-S

This is a MINOR, ACTIVELY ventilated emission unit.

318 Building

Emission Unit Information

Stack Height: 29.00 ft. 8.84 m. Stack Diameter 0.82 ft. 0.25 m.

Average Stack Effluent Temperature: 79 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 18.91 ft/second. 5.76 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
Exhaust Duct	HEPA	1	12" x 24" x 24" HEPA filter installed in the exhaust duct from the fume hood in Room 126.
Exhaust Duct	Exhaust Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	Total Alpha and Total Beta	2 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 318 Building support operations. This 29 foot tall stack exhausts emissions from a single fume hood. Particulate emissions are sampled. The building contains areas for calibrating radiation survey instruments and processing personnel dosimeters.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Installation of Single Stage HEPA Filter for the Calibration and Development Activities in the Radiological Calibrations Laboratory (318 Building)	AIR 06-641	Not Approved	681

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.72E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   To install a single stage HEPA filter into the exhaust flow duct from the fume hood in Room 126. This modification is in support of the calibration and repair of contaminated equipment that will take place in the fume hood once the HEPA filter is installed. These activities currently are performed in the glove box in Room 131.

   The 318 Building provides technical services such as internal dosimetry, external dosimetry, instrument calibration, repair, and testing in support of the Hanford and DOE missions. Research capabilities are also provided to support the development of radiation detection and measuring instruments.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.72E-05 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.70E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate based on Am-241/Pu-239.			
B/G - 0	4.50E-07	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/gamma release rate based on Cs-137/Sr-90.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Ba - 133	Co - 57	Co - 60	Cs - 137
Eu - 154	Eu - 155	H - 3	Hg - 203	Kr - 85
Mn - 54	Na - 22	Pu - 239	Ra - 226	Rn - 220
Rn - 222	Sb - 125	Sr - 90	Th - 228	U(Nat) - 0
Y - 88				

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) HEPA filters shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.

5) The radionuclides with potential to emit are limited to the following physical forms:

Gas: H-3, Kr-85, Rn-220, Rn-222
Solid: Am-241, Ba-133, Co-57, Co-60, Cs-137, Eu-154, Eu-155, Hg-203, Mn-54, Na-22, Pu-239, Sb-125, Sr-90, U(Nat), Y-88,
Particulates: Ra-226,Th-228

Emission Unit ID: 193

200W P-296W004 001

296-W-4

This is a MAJOR, ACTIVELY ventilated emission unit.

Waste Receiving and Processing Facility (WRAP)

Emission Unit Information

Stack Height: 47.00 ft. 14.33 m. Stack Diameter 12.63 ft. 3.85 m.

Average Stack Effluent Temperature: 70 degrees Farenheit. 21 degrees Celsius.

Average Stack ExhaustVelocity: 2.00 ft/second. 0.61 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	Redundant systems in parallel consisting of two banks each
	HEPA	2	Redundant systems in parallel consisting of two banks each
	Prefilter	1	Prefilter for each HEPA housing
	Fan	4	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous, Collect samples biweekly at a minimum

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the WRAP Facility involve operations supporting the Hanford TRU program mission. These operations include examining, assaying, characterizing, treating, verifying, and repackaging solid radioactive material and mixed waste to enable treatment, storage, or disposal of low level waste (LLW), TRU waste, TRU mixed waste, and low level mixed waste (LLMW) in contact handled (CH) containers where the external surface dose rate does not exceed 200 millirems per hour.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Construction and operation of the Waste Receiving and Processing (WRAP) Facility	AIR 06-610	Not Approved	638

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.63E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

At the WRAP FACILITY--
Examining, assaying, characterizing, treating, verifying, and repackaging solid radioactive material and mixed waste to enable treatment, storage, or disposal of low-level waste (LLW), transuranic (TRU) waste, TRU mixed waste, and low-level mixed waste (LLMW) in contact handled (CH) containers where the external surface dose

rate does not exceed 200 millirem per hour.

At SHIPPING AND RECEIVING (200 Area Diffuse/Fugitive Emissions)--
Containers delivered to and transferred/shipped from the shipping and receiving shall be unloaded, visually inspected, bar code labeled, and radiologically surveyed with information pertaining to each container entered into the data management system.

Following visual inspection, transfer incoming drums to the NDE/NDA area for further characterization using the process described for the NDE/NDA below.

Once characterized, verified, and/or certified, the certified TRU waste must be loaded into a transuranic package transporter (TRUPACT-2) shipping cask for shipment to the Waste Isolation Pilot Plant (WIPP) in New Mexico. Verified LLW shall be transferred for disposal onsite. Mixed waste must be moved to an offsite treatment or permitted storage facility, or to an onsite treatment, disposal, and/or storage unit. Radioactive material that fails verification shall be returned to the generator, processed to correct the problem, or sent to another facility for further reprocessing.

During NONDESTRUCTIVE EXAMINATION/NONDESTRUCTIVE ASSAY SYSTEMS
(200 Area Diffuse/Fugitive Emissions)--
The NDE/NDA shall used to examine and to certify LLW, LLMW, TRU, and TRU mixed waste container contents without opening the containers.

In the PROCESS AREA (296-W-4 Emission Unit)--
The process area consists of four glovebox lines: a TRU waste process glovebox, a TRU waste restricted waste management (RWM) glovebox, a LLW process glovebox (with supercompaction capability that also can be used for TRU waste processing), and a LLW RWM glovebox. The following is allowed in the process gloveboxes: drums opened, contents sorted and sampled, if necessary, noncompliant items removed and transferred to the RWM gloveboxes, and remaining compliant waste repackaged into new drums.

Incoming drums generally shall be opened in gloveboxes. However, loosening of a lid or replace a damaged lid outside of a glovebox is allowed.

In the TRANSURANIC WASTE PROCESS LINE--
The TRU waste process glovebox line consists of stainless steel modular gloveboxes bolted together in a linear configuration. Windows shall be gasketed and bolted to the glovebox wall, and gloveports shall be fitted to the glovebox wall and windows to accept push-through type gloves. Glovebox ventilation shall be the once-through type. Air shall be drawn from the process room, through a nontestable high-efficiency process filter, and into the glovebox. The air shall be exhausted from the glovebox through another nontestable high-efficiency process filter to the combined glovebox exhaust system.

Process operations shall be performed inside of the gloveboxes by using the gloves and/or remote controlled manipulators. Drums shall be loaded into the glovebox through airlock and sealed-type entry systems.

In the TRANSURANIC WASTE RESTRICTED WASTE MANAGEMENT LINE--
The TRU waste RWM glovebox line consists of stainless steel. Window, gloveport, ventilation, and manipulator features shall comply to those described for the TRU waste process line glovebox. Glovebox ventilation shall be the once-through type. Air shall be drawn from the process room, through a nontestable high-efficiency process filter, and into the glovebox. The air shall be exhausted from the glovebox through another nontestable high-efficiency process filter to the combined glovebox exhaust system.

The treatment and repackaging operations that occur in the TRU waste RWM glovebox is limited to the following.

Aerosol cans are depressurized and drained. The drained liquids are treated within the gloveboxes or retained in containers, which are sent to storage outside of the WRAP Facility. Vapors from the aerosol cans shall pass through a series of demisters for removal of entrained liquids, and shall be vented to the glovebox exhaust.

Miscellaneous inorganic liquids shall be sampled for characterization, neutralized if required, and solidified using stabilizing additives.

Miscellaneous organic liquids shall be sampled for characterization, treated within the gloveboxes or repackaged for transfer to storage facilities pending future treatment.

Corrosive materials shall be neutralized. After neutralization, the materials shall be solidified or loaded out for storage or treatment outside the WRAP Facility.

Other treatment such as mercury amalgamation, stabilization of heavy metals, and macroencapsulation are allowed to be performed.

Radioactive material shall be repackaged to meet acceptance criteria of the receiving facility.

Radioactive material is sampled.

The empty aerosol cans and other treated LLW packages will be loaded into new drums and routed to the LLW process glovebox for compaction or loaded out of the RWM glovebox for storage, disposal, or additional treatment.

In the LOW-LEVEL WASTE PROCESS LINE--
The LLW process glovebox line consists of stainless steel modular gloveboxes bolted together in a linear configuration. Glovebox ventilation shall be of the once-through type. Air shall be drawn from the process room, through a nontestable high-efficiency process filter, and into the glovebox. The air shall be exhausted from the glovebox through another nontestable high-efficiency process filter to the combined glovebox exhaust system.

Drums shall enter the glovebox through an airlock entry system. Noncompliant items shall be bar code labeled and transferred to the LLW RWM glovebox using a reusable transfer system. Compliant waste shall be compacted and repackaged into new drums.

The LLW process glovebox will be modified to support CH-TRU processing, and include the capability for supercompaction. A one-trip drum exit port will be installed on the LLW glovebox. An improved drum tipper will be used to enable sorting capability, and a commercial non-destructive assay system for glovebox material balance control will be installed.

In the LOW-LEVEL WASTE RESTRUCTED WASTE MANAGEMENT PROCESS LINE--
The operations in the LLW RWM process line is limited those as described for the operations in the TRU waste RWM line.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.13E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.00E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 1.00E+01 Ci/yr 241Am and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during WRAP Process Area activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.			
B/G - 0	1.50E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 1.50E+02 Ci/yr 90Sr and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during the WRAP Process Area activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

Emission Unit ID: 200

200W P-241SX115-001

241-SX-115

This is a MINOR, PASSIVELY ventilated emission unit.

241-SX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 201

200W P-241SX113-001

241-SX-113

This is a MINOR, PASSIVELY ventilated emission unit.

241-SX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 202

200W P-241S111-001

241-S-111

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 203

200W P-241S-001

241-S-112

This is a MINOR, PASSIVELY ventilated emission unit.

241-S TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows the SST to vent to the atmosphere under tank farm storage, maintenance, and operations. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The tanks are scheduled for waste retrieval, decommissioning, and eventual closure under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Installation and Operation of Waste Retrieval Systems in Single-Shell Tank (SST) 241-S-112	AIR 06-645	Not Approved	686

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.90E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.51E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The Salt Cake Dissolution Retrieval Demonstration Project in SST 241-S-112 uses water that is introduced in a controlled fashion to dissolve and mobilize solids in the tank. The resulting solution is then pumped and transferred to the Double-Shell Tank (DST) system. A portable exhauster will provide active ventilation for some dissolution activities and all waste transfer activities until structural safety considerations force shutdown, at which time passive ventilation shall be used.

The following activities will be performed :

Pit

a. Opening the 241-S-112 Condenser Pit to remove the old cover plate and install a new cover plate to allow for the connection of a HEPA filter to the exhauster trunk for a portable exhauster.
b. Enter 241-S-C Valve Pit to disconnect the existing 241-S-112 HIHTL.
c. Enter the 241-S-109 Valve Pit to remove the existing HIHTL that is no longer needed.
d. Accessing the 241-S-112A Central Pump Pit to:
   - Install an instrument manifold,
   - Install a transfer pump, and
   - Replacement of the existing HIHTL that is not needed for this project with a new HIHTL.
e. Enter the 241-S-A Valve Pit to:
   - Connect the hose-in-hose transfer line (HIHTL) from the 241-S-112 Tank to the DST receiver tank, and
   - Install the leak detection hardware.

Pit work shall be performed in accordance with ALARACT 6 "TWRS ALARACT Demonstration for Pit Access" and ALARACT 14 "TWRS ALARACT Demonstration for Pit Work".

Soil Excavation

a. Excavation of soil inside the tank farm for the installation of an electrical and instrumentation conduit to monitor transfer progress.
b. Excavation of soil outside the tank farm for conduit and transformer installation.
c. Excavation of soil inside the tank farm for installation of a new raw water header installed between the 241-SY Tank Farm and the 241-S Tank Farm to the 241-S-112 Tank.
d. Installation of a HIHTL to convey waste from Tank 241-S-112 to the DST transfer system.

Soil excavation shall be performed in accordance with ALARACT 5 "TWRS ALARACT Demonstration for Soil Excavation (using hand tools)".

In-Tank Equipment

a: Installation of various motor controlled spray devices into (3) risers near the outside perimeter of the tank and an automatic indexing spray device will be installed on a centrally located riser.
b. Remove Liquid Observation Well (LOW).
c. Installation of Stilwell (Level Monitoring Device protection).

Work shall be performed in accordance with ALARACT 1 "TWRS ALARACT Demonstration for Riser Preparation/Opening" and ALARACT 13 "TWRS ALARACT Demonstration for Installation, Operation and Removal of Tank Equipment".

Water Addition/ Dilution

- Installation of a new heat traced and insulated raw water line installed between the 241-S Tank Farm and the 241-SY Tank Farm to the water distribution skid on top of Tank 241-S-112.

Water addition and dilution for salt-cake dissolution shall use portable exhausters for active ventilation when water addition flow rate is above 80 gallons per minute, at less than 80 gallons per minute salt cake dissolution shall use either a breather HEPA filter for passive ventilation, or active ventilation.

Waste Transfer

- Installation of a progressive cavity pump and supporting equipment to recover and transport waste from Tank 241-S-112 to the DST System.

Waste transfer activities shall use portable exhausters for active ventilation until structural safety considerations force shutdown, at which time passive ventilation shall be used.
The major components of the exhauster are; stack, glycol heaters, 1 pre-filter, 2 HEPA filters, 1 exhaust fan, sampling system and a demister which is determined to be optional.

Other

- Removal of the Standard Hydrogen Monitoring Probe.

The completion of tank retrieval may also be aided by a Remote Water Lance (RWL) that is a high pressure water device, or hydrolaser. The system will consist of both ex-tank and in-tank components. The ex-tank components will be comprised of; high pressure water skid, operating controls, cables and hoses. The in-tank components will be comprised of; umbilical, in-tank vehicle, high pressure nozzle(s).

The high pressure water skid will provide the water at the desired pressure, not to exceed 37,000 psig. A conditioning system will be used to filter the raw water entering the skid to ensure that no abrasive materials are entrained in the water. The water volumetric flow rate will be on the order of 6 to 15 gpm. The operating controls will be located in a control trailer outside of the farm fence. The cables and hoses will connect the hydraulically powered in-tank vehicle with the ex-tank controls and water skid via the umbilical. The in-tank vehicle will house one to four high pressure water nozzles. The RWL will be operated with the nozzle end submerged to avoid aerosols in the tank. A rupture disc will be used to prevent reaching pressures above 37,000 psig.

The in-tank vehicle, with umbilical, will be deployed through a 12 inch riser in tank 241-S-112 and will weigh on the order of 1,000 pounds plus the weight of the umbilical. A crane will be used to lower the vehicle and the full length of umbilical down into the tank. After the in-tank vehicle and umbilical are in the tank, a cover, with gasket, will be bolted to the riser flange to seal the riser opening. The equipment will be operated outside the tank farm fence.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	6.12E-03	Am - 241	7.24E+01	Am - 243	7.60E+01
Ba - 137 m	2.14E+05	C - 14	3.59E+01	Cd - 113 m	2.26E+02
Cm - 242	1.14E-02	Cm - 243	5.63E-01	Cm - 244	1.35E+01
Co - 60	6.47E+01	Cs - 134	5.68E-01	Cs - 137	2.26E+05
Eu - 152	1.02E+01	Eu - 154	2.05E+02	Eu - 155	1.96E+02
H - 3	3.08E+02	I - 129	8.43E-01	Nb - 93 m	5.09E+01
Ni - 59	1.08E+01	Ni - 63	9.97E+02	Np - 237	1.56E+00
Pa - 231	1.59E-02	Pu - 238	8.10E+00	Pu - 239	6.08E+01
Pu - 240	9.36E+00	Pu - 241	5.78E+01	Pu - 242	4.16E-04
Ra - 226	5.98E-04	Ra - 228	8.46E-02	Ru - 106	1.84E-04
Sb - 125	1.01E+02	Se - 79	1.73E+00	Sm - 151	4.27E+04
Sn - 126	7.73E+00	Sr - 90	1.07E+05	Tc - 99	2.47E+02
Th - 229	4.50E-03	Th - 232	1.35E-03	U - 232	2.78E-01
U - 233	7.11E+00	U - 234	4.65E+00	U - 235	2.01E-02
U - 236	2.51E-02	U - 238	4.52E-01	Y - 90	1.07E+05
Zr - 93	6.26E+01				

4) Pre and post-job surveys shall be made in accordance with ALARACT(s) 5, 6 and 13 during pit work activities, soil excavation activities, and for equipment removal and/or installation.
5) Radiological monitoring shall be performed in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual.
6) The Annual Possession Quantity and potential-to-emit to the MEI shall be tracked on a WDOH approved log.
7) The radionuclides listed in the Annual Possession Quantity are limited to the physical forms of liquid or particulate solid.
8) When the portable exhauster is not in use the tank shall be ventilated through the passive breather filter consisting of a single HEPA filter. Each HEPA filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.

Emission Unit ID: 204

200E P-296AP-001

296-A-40

This is a MINOR, ACTIVELY ventilated emission unit.

241-AP TANK FARM

Emission Unit Information

Stack Height: 20.58 ft. 6.27 m. Stack Diameter 0.50 ft. 0.15 m.

Average Stack Effluent Temperature: 110 degrees Farenheit. 43 degrees Celsius.

Average Stack ExhaustVelocity: 84.88 ft/second. 25.87 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	2 parallel flow paths
	Heater	1	2 parallel flow paths
	Prefilter	1	2 parallel flow paths
	HEPA	2	2 parallel flow paths with 2 HEPAs in series
	Fan	1	2 parallel flow paths, 1 in operation at a time

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/quarter

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241 AP Tank Farm during storage, maintenance, and normal operations. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a primary exhauster ventilation system that operates continuously

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Installation and operation of Waste Retrieval System in Tanks 241-AP-102 and 241-AP-104	AIR 06-630	Not Approved	666

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.17E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 4.50E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Install and operate a waste retrieval system (one mixer pump and other required equipment) in the 241-AP-102 and the 241-AP-104 tanks. The pumps will operate in a batch mode as needed. The waste capacity of the tanks will not be altered, nor will the ventilation system.

The 241-AP-102 and 241-AP-104 tanks are 75-foot diameter double-shell tanks (DST) constructed from the latest generation of tank designs, with a reinforced concrete shell and dome, and an insulating concrete base. A heat-treated, stress relieved, primary steel liner and a non-stress-relieved, outer steel liner are separated by a 2.5 foot annulus and contained inside the concrete shell. The tanks have a flat bottom with a usable waste depth of approximately 35 feet (1,160,000 gallons).

Current design calls for modifications to the AP-102 and AP-105 tanks and associated equipment to allow installation and removal of waste retrieval system equipment, and shall be limited to the following major components.

New In-Tank Equipment:

Installation of one mixer pump in each tank for mobilizing the settled solids. The pumps will be equipped with an approximate 300-horse power motor with a variable speed drive to allow operation from approximately 60 percent speed to 100 percent speed. The pump will be capable of pumping waste at a flow rate of approximately 5,200 gallons per minute through each of two, horizontally opposed, discharge nozzles, located approximately 18 inches above the bottom of the tank.

Installation of a high-pressure spray wash system on top of each of the 42-inch risers used for the mixer pumps. The spray wash system will be used for future decontamination of the mixer pumps as they are removed from the tank.

Installation of one transfer pump in each tank for the transfer of waste. The pumps will be capable of maintaining a variable waste transfer at a top rate of up to 140 gallons per minute.

Installation of one closed circuit television for each tank.

New Ancillary Equipment and Buildings:

Construction of an annex to the existing 241-AP-271 Instrument Building to house retrieval instrumentation/electrical equipment and operator stations.

Installation of electrical power and instrument cables and other utility tie-ins and/or upgrades (e.g., sanitary and raw water, and telecommunications).

Upgrade of Existing Pits

Installation of new, double-contained waste transfer piping, water and diluent piping to and from the process pits, and 8-inch diameter annulus ventilation piping. A total of approximately 1,400 linear feet of piping will be installed approximately 5 feet underground.

Installation of jumpers inside existing AP02A, AP02D, and AP04A AP Farm pits.

Installation of three new sets of pit cover blocks for the AP02A, AP02D, AP04A pits.

Removal, Decontamination and Demolition of Existing Equipment:

Removal of one mixer pump from AP-102.

Removal of one transfer pump from AP-102 and one transfer pump from AP-104.

Removal of a slurry distributor from AP-104.

Removal of a drop-leg jumper from AP-102.

Relocation of a dip tube assembly to a different riser (AP-104).

Removal of jumpers form each of the three pits, central pump pit cover blocks, and pump pit cover blocks.

Removal of an existing 2-inch waste line, approximately 15 linear feet.

Use of equipment and containers for removal, cleaning, decontamination, transport, storage, and burial of in-tank components and soil.

Removal of existing 8-inch-diameter annulus ventilation piping, approximately 32 feet.

Construction Activities with the Potential to Emit are:

Construction activities with the potential to emit include soil excavation, work in pump pits, pipe cutting, removal of, and installation of in-tank equipment. Some of these activities are described in, and will be done in accordance with, an applicable Tank Farm ALARACT demonstration, HNF-4327 latest revision, Control of Airborne Radioactive Emissions for Frequently Performed TWRS Work Activities. The specific activities and corresponding ALARACT demonstration are called out as they apply in the following text.

If needed or chosen for use during these activities, the Regulated Guzzler, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs (98-EAP-037, DOE/RL-96-75, and DOE/RL-97-50 respectively).

The AP Tank Farm is posted and maintained as a radiological buffer area, free of surface contamination (entrance is made in street clothes). There are no recorded spills or leaks. Therefore, encountering contamination is not expected during soil excavation activities. Because of the possibility of encountering previously undetected subsurface contamination, all work is performed in accordance with the Hanford Site Radiological Control Manual and the RPP As Low As Reasonably Achievable (ALARA) Program requirements. These requirements are carried out through the activity work packages and associated radiological work permit (RWP).

Soil Excavation:

Soil will be excavated inside and outside the AP Tank Farm to install new piping and construct a new pump pit. A total of approximately 1,000 cubic yards shall be excavated, which includes approximately 600 cubic yards inside the tank farm. Backfill shall be made with the original removed soil or controlled density fill (sand, water and a small amount of cement).

Soil excavation activities inside the tank farm fence will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools). Clean soil piles may be moved from one place to another within the tank farm with heavy equipment (backhoe, front-end loader, etc.). Soil excavation outside the tank farm fence also may be performed with heavy equipment. The Regulated Guzzler may also be used as described in its NOC for use in the A Tank Farm Complex (98-EAP-037).

Pipe Cutting:

One existing 2-inch diameter waste transfer line will be cut and replaced with a new 3-inch diameter waste transfer line. The cuts will be made, inside a glove bag, using appropriate equipment such as a sawzall or tri-tool. The tie-ins will be made at the new pit nozzles. If any welding is required, the glove bag will be removed and the weld made.

One 12-inch diameter tank riser will be cut to fit into the new pit being constructed. The riser will be opened and an expandable plug will be installed in the riser to maintain containment of the vapor space and prevent material from falling into the tank while the work takes place. In order to perform the cut without a glove bag, the riser will be surveyed/smeared to verify removable contamination levels are equal to or less than 10,000 dpm/100 cm2 beta gamma and 200 dpm/100 cm2 alpha. The cut will be made above the plug with equipment

such as a tri-tool or sawzall. If a glove bag is used, it will be removed. The plug will be removed and a flange welded in place. Then the top of the riser flange will be sealed with a temporary shield plug.

Approximately thirty-two feet of 8-inch diameter annulus ventilation pipe will be cut and rerouted. The cuts will be made, inside a glove bag, using appropriate equipment such as a sawzall or tri-tool. The glove bag will be removed and the tie-ins will be made by welding.

If needed or chosen for use during these activities, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs (DOE/RL-96-75, and DOE/RL-97-50 respectively).

Pit Work:

Work to be performed in pump pits includes replacing three existing sets of cover blocks with newly designed cover blocks, core drilling (core drills will be performed as necessary), installing new nozzles, removing existing jumpers, and installing riser extensions (total of two, 42-inch diameter).

Pit access and work will be performed in accordance with ALARACT Demonstrations 6 and 14, TWRS ALARACT Demonstration for Pit Access, and TWRS ALARACT Demonstration for Pit Work. Activities not covered in these ALARACTs are described below.

If needed or chosen for use during these activities, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs (DOE/RL-96-75, and DOE/RL-97-50 respectively).

At the start of the pit work, the cover blocks will be lifted off and radiologically surveyed to determine appropriate disposal protocol and packaged for disposal. A new cover block will be installed when all work in the pit has been completed.

Core drilling will be performed below grade level, on the outside of the pit. The hole will be drilled from the outside to the inside, with the temporary pit cover in place. The drilling bit will be water-cooled. Nozzle installation will generally proceed immediately after the hole is completed. If immediate nozzle installation is not possible, the hole will be temporarily sealed with a plug, tape, or equivalent device, until the nozzle can be installed.

Installation of new nozzles in existing pits will take place in an open pit. All parts of the nozzle will be assembled ahead of time, and will be lowered into position as a single unit. The piping in the back of the nozzle will be threaded through the hole (from the inside of the pit to the outside) and pulled tight into place from the outside of the pit. Grout shall be used to secure and seal the nozzle into place. The front opening of the nozzle, inside the pit, will be fitted with a temporary cap/seal until a jumper is connected to it. Once the nozzle(s) is installed, the temporary pit cover will be replaced until other work inside the pit requires its removal.

Installation of the 42-inch diameter riser extensions will take place in an open pit. Only the risers that will house a mixer pump will have an extension installed. The depth-verification shield plug left in/on the riser from the previously removed mixer pump shall be removed and replaced with the riser extension that has a temporary shield plug inserted at the bottom end. The riser will be open during this step which takes approximately thirty minutes. The extension will be sealed to the cover block with metal bellows. The extensions shall be equipped with spray was rings that will provide a means of decontamination for future mixer pump removals. They will also provide confinement between the pump and the inside of the pit during future pump removals, which will be possible without removing the pit cover blocks.

Removal of In-Tank Equipment

Various in-tank equipment will be removed from both tanks to make room for the water retrieval equipment, or to be replaced with equivalent equipment built to withstand the mixer pump jet forces. The existing flexible receiver equipment will be used to remove and decontaminate, to acceptable levels, a mixer pump (from a 42-

inch riser) and two transfer pumps (from 12-inch risers). The remaining equipment will be removed from 4-inch, 12-inch, and 42-inch risers using the general bag out process (sleeving equipment with plastic or piping as it is removed.

Equipment removal will be performed in accordance with ALARACT Demonstration 13, TWRS ALARACT Demonstration for Installation, Operation, and Removal of Tank Equipment. Activities not covered in this ALARACT are described below.

If needed or chosen for use during these activities, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs (DOE/RL-96-75, and DOE/RL-97-50 respectively).

Decontamination of removed equipment is not anticipated, the fewer decontamination activities undertaken the less exposure possibilities there are to the worker and the environment. Contingency decontamination plans, however, are in place if needed. The most likely equipment to be decontaminated would be sections of the flexible receiver. If contingency decontamination is required a two-roomed decontamination tent will be set up within the tank farm fence. Decontamination work will take place in one room and the other will be maintained "clean".

Flexible Receiver Bagging Process

Use of the flexible receiver involves connecting to and disconnecting from a tank riser or pit; lifting/removing the equipment; washing down/decontaminating the equipment; and bagging the equipment. The flexible receiver can be used in a manual or a completely automated mode. Various flexible receiver equipment includes a washer assembly, a radiation monitoring and camera assembly, a bag cinch and cut assembly, a secondary bag seal assembly, and an appropriately sized receiving bag.

The connection process to risers in a concrete pit is different than that to risers outside at, or below, grade level. For risers in pits, the cover block is removed and replaced with the flex receiver platform. The gap between the pit and the platform is sealed with plastic and tape. There is one opening in the platform that is directly above the equipment/riser. The equipment is lifted off the riser, to slightly above the platform, long enough to position the split plates that will support the equipment when it is lowered back down the platform. Generally this step takes less than fifteen minutes and during this time the riser is open around the equipment as it is raised. The equipment is lowered to rest/seal on the split plates. In some instances a gasket may be used between the split plates an the equipment to enhance the seal. At this point confinement is considered restored and work can take place on the upper portion of the piece of equipment, if needed, to prepare it for removal. Once the preparatory work is complete, the equipment is raised slightly to remove the split plates and then lowered back down to rest/seal on the riser. An adapter spool piece assembly (includes the spool piece, the spray wash unit, and alignment bellows) is placed over and around the riser, and the equipment setting on top of the riser. The adapter spool piece is equipped with a rubber seal on the bottom, which provides a seal against the floor of the pit, and the alignment bellows are bolted to the platform providing a seal against the platform. An impact limiter is installed on top of the platform, around the opening, as a precaution if the equipment free falls during the remote bagging process. The piece of equipment is again raised to rest/seal on the impact limiter. Subsequent confinement is provided by the gaskets between equipment/assembly pieces and the rubber seal on the bottom of the adapter spool piece. The remainder of the flex receiver equipment is bolted into place above the impact liner.

For risers that cannot accommodate an adapter spool piece (outside risers), a split spool piece is used to bolt the flex receiver equipment to the riser flange. In this instance, a seal against a floor cannot be made, so a glove bag is used to confine contamination. A glove bag, with the spool piece in it, is sealed around the riser, the riser is opened, the equipment is raised slightly to allow installation of the split spool piece onto the riser flange. Generally this step takes less than fifteen minutes and during this time the riser is open (within the glove bag) around the equipment as it's raised. The equipment is lowered back down to rest/seal on the split spool piece and the spray wash unit is bolted to the split spool piece. The remainder of the flex receiver equipment, in its entirety, is swung into position, the bottom component is slipped into the glove bag and then bolted to the spray wash unit within the glove bag.

After the riser connection process has been completed, the equipment is slowly lifted through the riser (approximately 1 foot per minute). The washing process takes place concurrently with lifting and uses preheated water pressurized up to 3,000 pounds per square inch. Washing takes place outside of the vapor space and the run-off is returned to the tank through the riser.

After a section of the equipment has been washed it is pulled through the radiation monitoring assembly. Here, spectrum analysis is performed on the equipment and it is viewed via the camera to determine if the washing process needs to be repeated. This process will be repeated until the equipment shows no visual signs of waste residue.

Once washed and dripped dry, the equipment is pulled into the flex receiver bag (herculite-type), which expands as the equipment is hoisted up into it. Once the equipment is completely in the bag, an absorbent mat is attached inside the bag. The mat can absorb up to 8 gallons of liquid, if needed. Next, a mechanical sealing device cinches the bag closed with wire rope and crimps the bottom of the bag in two places, one below the other. The bag is then cut between the two crimps, leaving a sealed top section containing the equipment, and a sealed bottom section sealing the riser opening. The bag is then hoisted into position for secondary bagging of the first seal. Secondary bagging involves lowering the bagged equipment, sealed end first, into another bag that fits around the bottom of the first bag. The secondary bag is also cinched closed with wire rope. The portion of the first bag that was cinched at the riser is then removed and disposed of and the riser is closed. From here the equipment is ready for waste packaging for storage and/or burial.

LLCE Waste Packaging Process

The waste packaging process takes place immediately after the equipment bagging process. It is called the Long Length Contaminated Equipment (LLCE) Disposal System and was designed specifically for application at Hanford Tank Farms. It packages non-contact, remote handled, radioactive waste, for storage or burial. In general, the process involves pushing the LLCE into a storage/burial container (polyethylene piping, various diameters and lengths) and filling the container with lightweight grout (perlite concrete) to attain a greater than or equal to 90 percent filled container. Cold testing has shown that it takes approximately two hours to fill the largest container and dissection of the container has demonstrated that the voids around the bagged LLCE are filled 100 percent.

The previously bagged equipment is placed into the skid assembly of the tilt trailer (vertical position). The skid assembly is lowered to the horizontal position and the equipment is slowly pushed into the container already in place on the transport trailer. The endcap is welded closed, using electrical current to fuse the polyethylene together, and leak tested in place. A vent penetration is installed at the top of the end cap for venting displaced air while filling. Another penetration is also put into the endcap for installation of the "trimmie tube" (distributes grout evenly into the container). The vent penetration is fitted with, or piped to, a high-efficiency particulate air (HEPA) filter to satisfy ALARA requirements. At the storage/burial area, the container is removed from the transport trailer and placed for storage or burial.

In-Tank Equipment Installation

Equipment installation will be performed in accordance with TWRS ALARACT Demonstration 13, Installation, Operation, and Removal of Tank Equipment.

Waste Staging and Retrieval Process Overview

The retrieval process at the AP-102 and AP-104 tanks will provide feed stock to a waste treatment facility. The low activity waste received from the source tanks may be conditioned and/or diluted to deliver compliant waste. Mixing and dilution may also take place at the source tanks to meet the waste specifications of AP-102 and -104, i.e., solids content must be within a predetermined amount. In-coming waste will be staged in the tank(s) until enough has been accumulated to send, and the treatment facility is ready to receive, a batch. The mixer pump will then be operated to maintain waste uniformity during staging and to mix the waste for a short period of time before transferring it. The mixer pump will be operated at full speed until waste samples verify that

adequate mixing has been achieved. Waste samples will be collected in accordance with TWRS ALARACT Demonstration 7, Tank Waste Grab Sampling. If dilution/conditioning is needed, the pH and temperature of the diluent will be adjusted. Once the waste is verified acceptable, the transfer lines will be preheated/flushed with diluent, and a transfer to the treatment facility will follow. After the transfer, the lines will be flushed again with diluent.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.65E-03	Am - 241	2.48E+04	Am - 243	3.11E-02
Ba - 137 m	2.20E+06	C - 14	2.04E+02	Cd - 113 m	5.65E+02
Cm - 242	9.87E-01	Cm - 243	4.85E+00	Cm - 244	1.54E+01
Co - 60	7.59E+02	Cs - 134	2.65E+02	Cs - 137	2.32E+06
Eu - 152	4.07E+01	Eu - 154	3.73E+03	Eu - 155	4.73E+03
H - 3	1.41E+03	I - 129	1.10E+01	Nb - 93 m	7.76E+01
Ni - 59	1.30E+01	Ni - 63	1.28E+03	Np - 237	3.10E+01
Pa - 231	2.50E-02	Pu - 238	3.48E+02	Pu - 239	8.17E+02
Pu - 240	2.25E+02	Pu - 241	8.33E+03	Pu - 242	3.19E-02
Ra - 226	4.81E+00	Ra - 228	2.05E+00	Ru - 106	1.39E+01
Sb - 125	1.33E+03	Se - 79	2.19E+01	Sm - 151	7.72E+04
Sn - 126	3.32E+01	Sr - 90	5.54E+05	Tc - 99	1.46E+04
Th - 229	4.74E-02	Th - 232	2.32E-01	U - 232	6.32E+00
U - 233	2.42E+01	U - 234	1.01E+01	U - 235	3.90E-01
U - 236	7.00E-01	U - 238	8.79E+00	Y - 90	5.54E+05
Zr - 93	1.06E+02				

4) All HEPAs must be individually tested annually (per ASME 510) to a minimum efficiency of 99.95% for the removal of particulates using a DOP aerosol as defined in ASME N510 or approved equivalent.

5) All pit work must be performed in accordance with TWRS ALARACT Demonstrations 6 and 14 for Pit Access and, ALARACT Demonstrations for Pit Work.

6) If the wind speeds exceed 30 miles per hour the work in the glove bags will stop. If sustained wind speed exceeds 25 miles per hour pit work must stop. Records of wind speeds reading must be kept and made available to DOH, if requested.

7) Pipe cuts will be made using a sawzall or tri-tool. If removable contamination on only cutting surface is greater than or equal to 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha it must be cut and prepared in a glove bag for welding. If contamination levels are below these levels cutting maybe done outside of a glove bag. Expandable foam and fixatives are approved to fix smearable contamination.

8) Prior to cutting an expandable plug must be in place when a riser is opened in order to maintain constant vapor space and prevent material from falling into the tank during cutting.

9) Sample collection flow rate shall be approximately 120 +/- 12 cubic feet per hour.

10) The use of the regulated Guzzler, Portable/Temporary Radioactive Air Emission Unit and HEPA filtered vacuum radioactive emission units may be used as needed as prescribed by DOH in their latest approved revision.

Emission Unit ID: 205

200E P-296A041-001

296-A-41

This is a MINOR, ACTIVELY ventilated emission unit.

241-AP TANK FARM

Emission Unit Information

Stack Height: 30.88 ft. 9.41 m. Stack Diameter 2.33 ft. 0.71 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 35.05 ft/second. 10.68 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Heater	1	2 parallel flow paths with 1 heater
	HEPA	2	2 parallel flow paths with 2 HEPAs in series
	Fan	1	2 parallel flow paths, minimum of 1 in operation at a time; annulus exhauster

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a DST annulus exhauster used to support tank farm operations and ventilates the annuli of DSTs 241-AP Tank Farm. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The annulus is the space between the inner wall and outer wall of the tank, and is used for leak detection. The emission unit operates continuously.

Emission Unit ID: 208

200E P-244BX-001

296-B-28

This is a MAJOR, ACTIVELY ventilated emission unit.

244-BX-DCRT

Emission Unit Information

Stack Height: 11.00 ft. 3.35 m. Stack Diameter 0.50 ft. 0.15 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 15.40 ft/second. 4.69 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Heater	1	Annulus exhaust is not heated
	Prefilter	1	3 parallel flow paths
	HEPA	2	3 parallel flow paths
	Fan	1	
			* Technology Specific Requirements

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double container receiver tank (DCRT) exhauster used to support tank farm operations, such as but not limited to waste retrieval and operation support activities. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a DCRT exhauster ventilation system that operates intermittently. Isolation, deactivation, and decommissioning activities are permitted, and closure is pending submittal of closure form and final inspection and approval by WDOH. The emission unit will not operate pending submital of closure form and final inspection and approval by WDOH.

Emission Unit ID: 210

200E P-296P031-001

296-P-31

This is a MAJOR, ACTIVELY ventilated emission unit.

209 E CRITICALITY LAB

Emission Unit Information

Stack Height: 32.00 ft. 9.75 m. Stack Diameter ft. m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	4	1 bank
	HEPA	8	2 banks of 4 HEPAs each
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114.	All radionuclides which could contribute greater than 0.1 mrem/yr to the MEI, or represents greater than 10% of the unabated PTE or represents greater than 25% of the abated dose.	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This stack exhausted filtered building ventilation air from the 209 E Facility. Particulate emissions are sampled. This shut down facility originally was used for testing critical mass configurations. Activities at the 209 E support surveillance and maintenance operations at the Hanford Site.

Emission Unit ID: 213

200E P-244CR-001

296-C-5

This is a MAJOR, ACTIVELY ventilated emission unit.

244-CR VAULT

Emission Unit Information

Stack Height: 50.00 ft. 15.24 m. Stack Diameter 1.50 ft. 0.46 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 22.34 ft/second. 6.81 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	Non-Operational	One bank of 4 prefilters (2X2)
	HEPA	Non-Operational	2 banks of 4 filters(2X2) (1 bank of filters no longer meets efficiency standards)
	Fan	Non-Operational	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a building/facility exhauster that is use to ventilate building and facility operations such as but not limited to process vessels, contaminated rooms, cells, glove boxes, hoods, abandoned facilities awaiting decommissioning, and vaults that support tank farm operations, maintenance, and surveillance activities for tank farms. The exhauster can be used to support current surveillance, maintenance activities, operations or decommissioning, decontamination, and cleanup activities within the building/facility. Many of the activities other than normal surveillance, maintenance, and operation support will be or are regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is inactive, removed from service, and will not be utilized for any future tank farm operations. If the emission unit is required for, tank farm operations the proper regulatory requirements and permits will be obtained prior to returning the emission unit to service. Closure is pending submittal of closure form and final inspection and approval by WDOH.

Emission Unit ID: 216

200E P-296A043-001

296-A-43

This is a MINOR, ACTIVELY ventilated emission unit.

241-AY/AZ TANK FARM

Emission Unit Information

Stack Height: 35.50 ft. 10.82 m. Stack Diameter 0.83 ft. 0.25 m.

Average Stack Effluent Temperature: 70 degrees Farenheit. 21 degrees Celsius.

Average Stack ExhaustVelocity: 30.56 ft/second. 9.31 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	2 parallel flow paths; only 1 flow path normally operates at a time
	HEPA	1	2 parallel flow paths; only 1 flow path normally operates at a time
	Fan	1	2 parallel flow paths; only 1 flow path normally operates at a time
	Isolation Damper	1	Allows for operation of one flow path at a time

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a building/facility exhauster that is use to ventilate building and facility operations such as but not limited to contaminated rooms, and support equipment for tank farm operations, maintenance, and surveillance activities for tank farms. The exhauster can be used to support current surveillance, maintenance activities, operations or decommissioning, decontamination, and cleanup activities within the building/facility. Many of the activities other than normal surveillance, maintenance, and operation support will be or are regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a building/facility exhauster ventilation system that operates intermittently.

Emission Unit ID: 217

200E P-296A018-001

296-A-18

This is a MINOR, ACTIVELY ventilated emission unit.

241-AY Tank Farm

Emission Unit Information

Stack Height: 12.50 ft. 3.81 m. Stack Diameter 1.33 ft. 0.41 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 47.75 ft/second. 14.55 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	In series
	Fan	1	Annulus exhauster AY-101, intermittent operations.
	Heater	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a DST annulus exhauster used to support tank farm operations and ventilates the annulus of DST 241-AY-101. The tank stores radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The annulus is the space between the inner wall and outer wall of the tank, and is used for leak detection. The emission unit operates continuously.

Emission Unit ID: 218

200E P-296A019-001

296-A-19

This is a MINOR, ACTIVELY ventilated emission unit.

241-AY Tank Farm

Emission Unit Information

Stack Height: 12.90 ft. 3.93 m. Stack Diameter 1.33 ft. 0.41 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 47.75 ft/second. 14.55 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	In series
	Fan	1	Annulus exhauster
	Heater	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a DST annulus exhauster used to support tank farm operations and ventilates the annulus of DST 241-AY-102. The tank stores radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The annulus is the space between the inner wall and outer wall of the tank, and is used for leak detection. The emission unit operates continuously.

Emission Unit ID: 227

200E P-296AN-001

296-A-29

This is a MAJOR, ACTIVELY ventilated emission unit.

241-AN TANK FARM

Emission Unit Information

Stack Height: 16.79 ft. 5.12 m. Stack Diameter 0.83 ft. 0.25 m.

Average Stack Effluent Temperature: 110 degrees Farenheit. 43 degrees Celsius.

Average Stack ExhaustVelocity: 30.56 ft/second. 9.31 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	Normally 1 unit is operated for each fan in operation. If both fans are in operation both deentrainers should be in operation. Either unit may support either train. Located upstream of the split in flow path to individual trains
	Heater	1	1/train, 2 trains
	HEPA	2	2 HEPA banks in Series/train, 2 trains
	Fan	1	1/train, 2 trains
	Prefilter	2	1/train, 2 trains

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Appendix B, Method 114 (2), (3) and (4)	Each radionuclide that could contribute greater than 10% of the potential TEDE to the MEI, greater than 0.1 mrem/yr potential-to-emit TEDE to the MEI, and greater than 25% of the TEDE to the MEI, after controls.	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241 AN Tank Farm during storage, maintenance, and normal operations. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a primary exhauster ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.06E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.60E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Install and operate a waste retrieval system (up to two mixer pumps per tank and other required equipment) in the 241-AN-101, -AN-102, -AN-103, -AN-104, -AN-105, -AN-106 and the -AN-107 tanks. The pumps will operate in a batch mode as needed. The waste capacity of the tanks will not be altered, nor will the ventilation system.

The 241-AN-101, -102, -103, -104, -105, -106 and -107 tanks are 75-foot diameter double-shell tanks (DST) constructed from the latest generation of tank designs, with a reinforced concrete shell and dome, and an insulating concrete base. A heat-treated, stress relieved, primary steel liner and a non-stress-relieved, outer steel liner are separated by a 2.5-foot annulus and contained inside the concrete shell. The tanks have a flat bottom with a usable waste depth of approximately 35 feet (1,160,000 gallons).

Current design calls for modifications to the 241-AN-101, -102, -103, -104, -105, -106 and -107 tanks and associated equipment to allow installation and removal of waste retrieval system equipment, and shall be limited to the following major components.

New In-Tank Equipment:

Installation of up to two mixer pumps in each tank for mobilizing the settled solids. The pump will be capable of pumping waste through each of two, horizontally opposed, discharge nozzles, located approximately 18 inches above the bottom of the tank.

Installation of a high-pressure spray wash system on top of each of the risers used for the mixer pumps. The spray wash system will be used for future decontamination of the mixer pumps as they are removed from the tank.

Installation of one transfer pump in each tank for the transfer of waste.

Installation of one closed circuit television for each tank.

Installation of one thermocouple tree for each tank, as required.

New Ancillary Equipment and Buildings:

Installation of electrical power and instrument cables and other utility tie-ins and/or upgrades (e.g., sanitary and raw water, and telecommunications).

Construction of a dilution system, the Caustic Supply System, to bring waste properties into compliance with the feed specifications, to flush and preheat transfer lines. It will be capable of providing approximately 140 gallons per minute of the pH-adjusted water. It will consist of a package boiler, a chemical injection pump, a diluent/flush pump, a diluent/flush tank (approximately 5,000 gallons), and a spill containment pad for caustic delivery trucks. The system will be located in an area central to and outside of the 241-AN, -AY, and -AZ tank farms.

New pit coverblocks for AN-01A, AN-02A, AN-03A, AN-04A, AN-05A, AN-06A and AN-07A.

Installation of new water and diluent piping to and from the process pits. A total of approximately 2,800 linear feet of piping will be installed at a dept of up to 5 feet underground.

Installation of new process jumpers inside existing central pits (AN01A, AN02A, AN03A, AN04A, AN05A, AN06A and AN07A) and the 241-AN-A/B Valve Pits.

Installation of miscellaneous concrete pads for electrical and mechanical equipment.

Installation of chain-link fencing and gates.

Removal, Decontamination and Demolition of Existing Equipment:

Removal of mixer pumps.

Removal of transfer pumps.

Removal of thermocouple probes.

Removal of camera/multi-port riser from tanks AN-103, AN-104 and AN-105. (Camera will be reused in another riser on the tank).

Removal of a slurry distributors.

Removal of jumpers form each of the central pump pits, and central pump pit cover blocks.

Removal of multi-function instrument trees or multi-purpose probes from Tanks 241-AN-101, -102, -103, -104, -105 and -107.

Use of equipment and containers for removal, cleaning, decontamination, transport, storage, and burial of in-tank components and soil.

Performance of miscellaneous activities in support of construction and operation activities that will not increase emissions above those estimated in this NOC:

Repair of road crossings (asphalt paving).

Construction activities with the potential-to-emit include soil excavation, work in pump pits, pipe cutting, removal of, and installation of in-tank equipment. Some of these activities are described in, and will be done in accordance with, an applicable Tank Farm ALARACT demonstration, HNF-4327 latest revision, Control of Airborne Radioactive Emissions for Frequently Performed TWRS Work Activities. The specific activities and corresponding ALARACT demonstration are called out as they apply in the following text.

If needed or chosen for use during these activities, the Regulated Guzzler, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs (98-EAP-037, DOE/RL-96-75, and DOE/RL-97-50 respectively).

The 241-AN Tank Farm is posted and maintained as a radiological buffer area, free of surface contamination (entrance is made in street clothes). There are no recorded spills or leaks. Therefore, encountering contamination is not expected during soil excavation activities. Because of the possibility of encountering previously undetected subsurface contamination, all work is performed in accordance with the Hanford Site Radiological Control Manual and the RPP As Low As Reasonably Achievable (ALARA) Program requirements. These requirements are carried out through the activity work packages and associated radiological work permit (RWP).

Soil Excavation:

Soil will be excavated inside and outside the 241-AN Tank Farm to install new piping and construct a new pump pit. A total of approximately 6,000 cubic yards will be excavated, which includes approximately 3,600 cubic yards inside the tank farm. Backfill will be made with the original removed soil or controlled density fill (sand, water and a small amount of cement).

Soil excavation activities inside the tank farm fence will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (using hand tools). Clean soil piles may be moved from one place to another within the tank farm with heavy equipment (backhoe, front-end loader, etc.). Soil excavation outside the tank farm fence also may be performed with heavy equipment. The Regulated Guzzler may also be used as described in its NOC for use in the A Tank Farm Complex (98-EAP-037).

Pipe Cutting:

Any required cut of contaminated piping will be made, inside a glove bag, using appropriate equipment such as a sawzall or tri-tool. In order to perform the cut without a glove bag, the riser will be surveyed/smeared to verify removable contamination levels are equal to or less than 10,000 dpm/100cm2 beta gamma and 200 dpm/100cm2 alpha. The tie-ins will be made at the new pit nozzles. If any welding is required, the glove bag will be removed and the weld made.

If needed or chosen for use during these activities, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs (DOE/RL-96-75, and DOE/RL-97-50 respectively).

Pit Work:

Work to be performed in pump pits includes replacing three existing sets of cover blocks with newly designed cover blocks, core drilling (equivalent of one hundred, 14-inch diameter, holes), installing new nozzles, removing existing jumpers, and installing riser extensions (total of two, 42-inch diameter per pit).

Pit access and work will be performed in accordance with ALARACT Demonstrations 6 and 14, TWRS ALARACT Demonstration for Pit Access, and TWRS ALARACT Demonstration for Pit Work. Activities not covered in these ALARACTs are described below.

If needed or chosen for use during these activities, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs (DOE/RL-96-75, and DOE/RL-97-50 respectively).

At the start of the pit work, the cover blocks will be lifted off and radiologically surveyed to determine appropriate disposal protocol and packaged for disposal. A new cover block will be installed when all work in the pit has been completed.

Core drilling will be performed below grade level, on the outside of the pit. The hole will be drilled from the outside to the inside, with the temporary pit cover in place. The drilling bit will be water-cooled. Nozzle installation will generally proceed immediately after the hole is completed. If immediate nozzle installation is not possible, the hole will be temporarily sealed with a plug, tape, or equivalent device, until the nozzle can be installed.

Installation of new nozzles in existing pits will take place in an open pit. All parts of the nozzle will be assembled ahead of time, and will be lowered into position as a single unit. The piping in the back of the nozzle will be threaded through the hole (from the inside of the pit to the outside) and pulled tight into place form the outside of the pit. Grout will be used to secure and seal the nozzle into place. The front opening of the nozzle, inside the pit, will be fitted with a temporary cap/seal until a jumper is connected to it. Once the nozzle(s) is installed, the temporary pit cover will be replaced until other work inside the pit requires its removal.

Installation of the 42-inch diameter riser extensions will take place in an open pit. Only the risers that will house a mixer pump will have an extension installed. The depth-verification shield plug left in/on the riser from the previously removed mixer pump will be removed and replaced with the riser extension that has a temporary shield plug inserted at the bottom end. The riser will be open during this step which takes approximately thirty minutes. The extension will be sealed to the cover block with metal bellows. The extensions will be equipped with spray was rings that will provide a means of decontamination for future mixer pump removals. They will also provide confinement between the pump and the inside of the pit during future pump removals, which will be possible without removing the pit cover blocks.

Removal of In-Tank Equipment:

Various in-tank equipment will be removed from both tanks to make room for the water retrieval equipment, or to be replaced with equivalent equipment built to withstand the mixer pump jet forces. The existing flexible receiver equipment will be used to remove long-length components to acceptable levels risers).

Equipment removal will be performed in accordance with ALARACT Demonstration 13, TWRS ALARACT Demonstration for Installation, Operation, and Removal of Tank Equipment, and TWRS ALARACT Demonstration 15, Size Reduction of Waste Equipment for Disposal. Activities not covered in this ALARACT are described below.

If needed or chosen for use during these activities, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs (DOE/RL-96-75, and DOE/RL-97-50 respectively).

Decontamination of removed equipment is not anticipated, the fewer decontamination activities undertaken the less exposure possibilities there are to the worker and the environment. Contingency decontamination plans, however, are in place if needed. The most likely equipment to be decontaminated would be sections of the flexible receiver. If contingency decontamination is required a two-roomed decontamination tent will be set up within the tank farm fence. Decontamination work will take place in one room and the other will be maintained clean.

Flexible Receiver Bagging Process:

Use of the flexible receiver involves connecting to and disconnecting from a tank riser or pit; lifting/removing the equipment; washing down/decontaminating the equipment; and bagging the equipment. The flexible receiver can be used in a manual or a completely automated mode. Various flexible receiver equipment includes a washer assembly, a radiation monitoring and camera assembly, a bag cinch and cut assembly, a secondary bag seal assembly, and an appropriately sized receiving bag.

The connection process to risers in a concrete pit is different than that to risers outside at, or below, grade level. For risers in pits, the cover block is removed and replaced with the flex receiver platform. The gap between the pit and the platform is sealed with plastic and tape. There is one opening in the platform that is directly above the equipment/riser. The equipment is lifted off the riser, to slightly above the platform, long enough to position the split plates that will support the equipment when it is lowered back down the platform. Generally this step takes less than fifteen minutes and during this time the riser is open around the equipment as it is raised. The equipment is lowered to rest/seal on the split plates. In some instances a gasket may be used between the split plates an the equipment to enhance the seal. At this point confinement is considered restored and work can take place on the upper portion of the piece of equipment, if needed, to prepare it for removal. Once the preparatory work is complete, the equipment is raised slightly to remove the split plates and then lowered back down to rest/seal on the riser. An adapter spool piece assembly (includes the spool piece, the spray wash unit, and alignment bellows) is placed over and around the riser, and the equipment setting on top of the riser. The adapter spool piece is equipped with a rubber seal on the bottom, which provides a seal against the floor of the pit, and the alignment bellows are bolted to the platform providing a seal against the platform. An impact limiter is installed on top of the platform, around the opening, as a precaution if the equipment free falls during the remote bagging process. The piece of equipment is again raised to rest/seal on the impact limiter. Subsequent confinement is provided by the gaskets between equipment/assembly pieces and the rubber seal on

the bottom of the adapter spool piece. The remainder of the flex receiver equipment is bolted into place above the impact liner.

For risers that cannot accommodate an adapter spool piece (outside risers), a split spool piece is used to bolt the flex receiver equipment to the riser flange. In this instance, a seal against a floor cannot be made, so a glove bag is used to confine contamination. A glove bag, with the spool piece in it, is sealed around the riser, the riser is opened, the equipment is raised slightly to allow installation of the split spool piece onto the riser flange. Generally this step takes less than fifteen minutes and during this time the riser is open (within the glove bag) around the equipment as it's raised. The equipment is lowered back down to rest/seal on the split spool piece and the spray wash unit is bolted to the split spool piece. The remainder of the flex receiver equipment, in its entirety, is swung into position, the bottom component is slipped into the glove bag and then bolted to the spray wash unit within the glove bag.

After the riser connection process has been completed, the equipment is slowly lifted through the riser (approximately one foot per minute). The washing process takes place concurrently with lifting and uses preheated water pressurized up to 3,000 pounds per square inch. Washing takes place outside of the vapor space and the run-off is returned to the tank through the riser.

After a section of the equipment has been washed it is pulled through the radiation monitoring assembly. Here, spectrum analysis is performed on the equipment and it is viewed via the camera to determine if the washing process needs to be repeated.

Once washed and dripped dry, the equipment is pulled into the flex receiver bag. Once the equipment is completely in the bag, an absorbent mat is attached inside the bag. The mat can absorb up to 8 gallons of liquid, if needed. Next, a mechanical sealing device cinches the bag closed with wire rope and crimps the bottom of the bag in two places, one below the other. The bag is then cut between the two crimps, leaving a sealed top section containing the equipment, and a sealed bottom section sealing the riser opening. The bag is then hoisted into position for secondary bagging of the first seal. Secondary bagging involves lowering the bagged equipment, sealed end first, into another bag that fits around the bottom of the first bag. The secondary bag is also cinched closed with wire rope. The portion of the first bag that was cinched at the riser is then removed and disposed of and the riser is closed. From here the equipment is ready for waste packaging for storage and/or burial.

LLCE Waste Packaging Process:

The waste packaging process takes place immediately after the equipment bagging process. It is called the Long Length Contaminated Equipment (LLCE) Disposal System and was designed specifically for application at Hanford Tank Farms. It packages non-contact, remote handled, radioactive waste, for storage or burial. In general, the process involves pushing the LLCE into a storage/burial container and filling the container with lightweight grout to attain a greater than or equal to 90 percent filled container.

The previously bagged equipment is placed into the skid assembly of the tilt trailer (vertical position). The skid assembly is lowered to the horizontal position and the equipment is slowly pushed into the container already in place on the transport trailer. The endcap is welded closed, using electrical current to fuse the polyethylene together, and leak tested in place. A vent penetration is installed at the top of the end cap for venting displaced air while filling. Another penetration is also put into the endcap for installation of the "trimmie tube" (distributes grout evenly into the container). The vent penetration is fitted with, or piped to, a high-efficiency particulate air (HEPA) filter to satisfy ALARA requirements. At the storage/burial area, the container is removed from the transport trailer and placed for storage or burial.

In-Tank Equipment Installation:

Equipment installation will be performed in accordance with TWRS ALARACT Demonstration 13, Installation, Operation, and Removal of Tank Equipment.

Waste Staging and Retrieval Process Overview:

The retrieval process at the 241-AN-101, -102, -103, -104, -105, -106 and -107 tanks will provide feed stock to a waste treatment facility. The low activity waste received from the source tanks may be conditioned and/or diluted to deliver compliant waste. Mixing and dilution may also take place at the source tanks to meet the waste specifications of 241-AN-101, -102, -103, -104, -105, -106 and -107, i.e., solids content must be within a predetermined amount. In-coming waste will be staged in the tank(s) until enough has been accumulated to send, and the treatment facility is ready to receive, a batch. The mixer pump will then be operated to maintain waste uniformity during staging and to mix the waste for a short period of time before transferring it. The mixer pump will be operated at full speed until waste samples verify that adequate mixing has been achieved. Waste samples will be collected in accordance with TWRS ALARACT Demonstration 7, Tank Waste Grab Sampling. If dilution/conditioning is needed, the pH and temperature of the diluent will be adjusted by means of the Caustic Supply System. Once the waste is verified acceptable, the transfer lines will be preheated/flushed with diluent, and a decant waste transfer to the treatment facility will follow. After the transfer, the lines will be flushed again with diluent.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.65E-03	Am - 241	3.65E+03	Am - 243	1.88E-02
C - 14	1.98E+03	Cd - 113 m	5.65E+02	Cm - 242	9.87E-01
Cm - 243	4.85E+00	Cm - 244	1.54E+01	Co - 60	7.59E+02
Cs - 134	2.08E+02	Cs - 137	2.32E+06	Eu - 152	4.07E+01
Eu - 154	3.03E+03	Eu - 155	4.73E+03	H - 3	1.41E+03
I - 129	1.10E+01	Nb - 93 m	7.76E+01	Ni - 59	1.15E+01
Ni - 63	1.14E+03	Np - 237	3.10E+01	Pa - 231	2.49E-02
Pu - 238	1.26E+01	Pu - 239	9.11E+00	Pu - 240	1.85E+00
Pu - 241	1.06E+03	Pu - 242	4.97E-03	Ra - 226	9.14E-04
Ra - 228	2.05E+00	Ru - 106	5.60E-02	Sb - 125	1.33E+03
Se - 79	2.19E+01	Sm - 151	7.72E+04	Sn - 126	3.32E+01
Sr - 90	5.54E+05	Tc - 99	1.17E+03	Th - 229	4.74E-02
Th - 232	2.32E-01	U - 232	6.32E+00	U - 233	2.42E+01
U - 234	5.50E+00	U - 235	2.16E-01	U - 236	2.85E-01
U - 238	6.53E+00	Y - 90	5.54E+05	Zr - 93	1.06E+02

4) When a Portable/Temporary Radioactive Air Emission Unit (DOE/RL-96-75), HEPA Filtered Vacuum (DOE/RL-97-50], or the regulated Guzzler are used all Conditions and Limitations associated with the latest approved revisions of those NOCs must be followed, all required logs must be maintained and emissions reported in the annual air emission report.

5) To ensure the potential-to-emit from these proposed activities remains less than 0.1 mrem/year, a non-destructive analysis (NDA) of the 296-A-29 HEPA filters will be performed annually during waste retrieval system operation. A baseline NDA will be performed prior to operation of the waste retrieval system.

6) Pipe cuts will be made with a sawzall/tri-tool or equivalent tool. If removable contamination levels are greater than 10,000 dpm/100 cm2 beta-gamma and 200 dpm/100 cm2 alpha, the cuts and welding preparation must be performed inside a glovebag.

7) Removal of in-tank equipment will be performed in accordance with ALARACT Demonstration 13, TWRS ALARACT Demonstration for Installation, Operation, and Removal of Tank Equipment, and ALARACT 12 TWRS ALARACT Demonstration for Packaging and Transportation of Equipment and Vehicles.

8) The HEPA filter on the endcap of the Long Length Contaminated Equipment Disposal System shall be installed and maintained in accordance with manufacturer's recommendations.

9) The TEDE to the MEI from pit work including equipment installation and removal will not exceed the calculated annual dose of 2.85E-02 mrem/year. The pit work will be performed in accordance with TWRS ALARACT Demonstration for Pit Access (6) and TWRS ALARACT Demonstration for Pit Work (14). When contamination levels inside the pit exceed those identified in the ALARACT Demonstrations a notification shall be made to the

WDOH, identifying the additional controls to be added in accordance with the containment matrix guide from HNF-IP-0842. The APQ shall not exceed 5.77E+02 curies. The annual dose to the MEI and the APQ will be tracked on a WDOH approved log.

10) The TEDE to the MEI from soil excavation by hand digging will not exceed the calculated annual dose of 1.61E-02 mrem/year, and will be performed in accordance with ALARACT 5 TWRS ALARACT Demonstration for Soil Excavation (using hand tools). The APQ shall not exceed 2.65E+01 curies. The annual dose to the MEI and the APQ will be tracked on a WDOH approved log.

11) The TEDE to the MEI from soil excavation by the Guzzler will not exceed 6.96E-02 mrem/year, and will be performed in accordance with the regulated Guzzler approval identified in (98-EAP-037). The APQ shall not exceed 1.15E-01 curies. The annual dose to the MEI and the APQ will be tracked on a WDOH approved log. Periodic confirmatory monitoring for soil excavation will consist of soil contamination surveys.

12) The TEDE to the MEI from transfer pipe cuts will not exceed 3.34E-02 mrem/year. The annual possession quantity (APQ) shall not exceed 6.79E+02 curies. The annual dose to the MEI and APQ will be tracked on a WDOH approved log.

13) To confirm low emissions during equipment removal and installation, periodic confirmatory monitoring will be as outlined in ALARACT 13; in addition, periodic confirmatory monitoring for the Flexible Receiver Bagging Process will consist of taking a smear survey of the cut bag. Documentation of the survey will be maintained in a WDOH approved log.

14) Total soil excavated during the project will not exceed 6,000 cubic yards, which includes approximately 3,600 cubic yards inside the tank farm.

15) Work in glovebags will not be performed if sustained wind speeds are greater than 30 miles per hour. This criterion applies to sustained wind speed as determined by the Hanford Meteorological Station.

Emission Unit ID: 228

200E P-296A030-001

296-A-30

This is a MINOR, ACTIVELY ventilated emission unit.

241-AN TANK FARM

Emission Unit Information

Stack Height: 23.40 ft. 7.13 m. Stack Diameter 2.00 ft. 0.61 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 32.49 ft/second. 9.90 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	1 in each train
	Heater	1	1 in each train
	Fan	1	2 parallel flow paths; only 1 flow path normally operates at a time, however both trains may be operated at the same time
	HEPA	2	2 parallel flow paths; only 1 flow path normally operates at a time, however both trains may be operated at the same time

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a DST annulus exhauster used to support tank farm operations and ventilates the annuli of DSTs 241-AN Tank Farm. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The annulus is the space between the inner wall and outer wall of the tank, and is used for leak detection. The emission unit operates continuously.

Emission Unit ID: 230

200E P-241C107-001

241-C-107

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 231

200E P-241C108-001

241-C-108

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 232

200E P-241C112-001

241-C-112

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 233

200E P-241C201-001

241-C-201

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 234

200E P-296P016-001

296-P-16

This is a MAJOR, ACTIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 10.00 ft. 3.05 m. Stack Diameter 1.33 ft. 0.41 m.

Average Stack Effluent Temperature: 110 degrees Farenheit. 43 degrees Celsius.

Average Stack ExhaustVelocity: 32.15 ft/second. 9.80 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	
	Heater	1	
	Prefilter	1	
	HEPA	2	In series
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a SST exhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities for 241-C Tank Farm. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The tanks are scheduled for waste retrieval, decommissioning, and eventual closure under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is an exhauster ventilation system that operates intermittently. The emission unit is inactive, removed from service, and will not be utilized for any future tank farm operations. If the emission unit is required for, tank farm operations the proper regulatory requirements and permits will be obtained prior to returning the emission unit to service.

Emission Unit ID: 235

200E P-241C204-001

241-C-204

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 236

200E C-106 Sluicing

296-C-6

This is a MAJOR, ACTIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 9.00 ft. 2.74 m. Stack Diameter 0.50 ft. 0.15 m.

Average Stack Effluent Temperature: 69 degrees Farenheit. 21 degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	High Efficiency Mist Eliminator	Non-Operational	
	High Efficiency Metal Filter	Non-Operational	
	Heater	Non-Operational	
	HEPA	Non-Operational	In series
	Fan	Non-Operational	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a SST exhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities for 241-C Tank Farm. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The tanks are scheduled for waste retrieval, decommissioning, and eventual closure under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is an exhauster ventilation system that operates intermittently. The emission unit is inactive, removed from service, and will not be utilized for any future tank farm operations. If the emission unit is required for, tank farm operations the proper regulatory requirements and permits will be obtained prior to returning the emission unit to service.

Emission Unit ID: 237

200E P-241C102-001

241-C-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 242

200E P-241C203-001

241-C-203

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 244

200E P-241C110-001

241-C-110

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 245

200E P-241C109-001

241-C-109

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 246

200E P-241C202-001

241-C-202

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 247

200E P-241C101-001

241-C-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 254

200W S-296S021-001

296-S-21

This is a MAJOR, ACTIVELY ventilated emission unit.

222-S LABORATORY

Emission Unit Information

Stack Height: 68.00 ft. 20.73 m. Stack Diameter 5.50 ft. 1.68 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 63.16 ft/second. 19.25 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	3	In series for both the primary and backup exhaust systems (222-S Lab Hot Cells)
	HEPA	1	For both primary and backup exhaust systems (222-S Lab Complex)
	Fan	3	Primary exhaust operated in parallel, serves both hot cell addtion & main lab.
	Fan	1	Backup exhaust operates independently or in parallel with primary exhaust

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a laboratory building/facility exhauster that is used to ventilate building and facility operations such as but not limited to contaminated rooms, hot cells, glove boxes, and hoods, that support tank farm waste characterization activities, research and development, environmental sample analysis, and Hanford operations and remediation projects. The exhauster can be used to support current surveillance, maintenance activities, operations, decontamination, and cleanup activities within the building/facility.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
222-S Lab Hot Cell Expansion	AIR 06-609	Not Approved	637

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 6.60E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 6.00E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The Environmental Hot Cell Expansion to provide a new addition to the 222-S Laboratory. This expansion will provide a seven compartment hot cell to support the increased demand for analytical services.

Emissions from the hot cell will be exhausted through the existing stack at the 222-S Facility (registered stack number 296-S-21). Approximately 1200 cubic feet per minute will be emitted from the hot cell. Prior to being emitted to the atmosphere, the hot cell exhaust shall pass through two sets of existing High-Efficiency Particulate Air (HEPA) Filters (double HEPAs at both the 222-SC and 222-SB Facilities), in addition to one of the three new single-stage HEPA filters adjoining the hot cell. HEPA Filters are tested in place to ensure that they remove at least 99.5 percent of particles ranging in size from 0.1 micron to 3.0 microns, with a mean particle size of 0.5 micron.

The hot cell will examine both solid and liquid samples; approximately 43 samples/month will be solids, and approximately 12 samples/month will be liquid. Each solid sample will weigh up to 625 g, with a maximum specific gravity of 5.0. Each liquid sample will be approximately 125 ml. It was assumed that the specific gravity would be 2.0. Each of the samples (both liquid and solid) will have a maximum radionuclide concentration of 2000 uCi/g Sr-90 and 1000 uCi/g Cs-137. Based on these assumptions, the annual solid inventory for the hot cell is 645 Ci Sr-90 and 322.5 Ci Cs-137, and the annual liquid inventory is 72 Ci Sr-90 and 36 Ci Cs-137.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Cs - 137	3.59E+02	Sr - 90	7.17E+02

Emission Unit ID: 255

200E P-241BX104-001

241-BX-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements See additional requirements below.

Additional Requirements

Contamination surveys of breather filters with stack extensions will be performed on the downstream side of the filter or on the outside of the screen covering the outlet fo the vent (if one exists) or by removing the test port cap downstream of the HEPA filter, surveying the cap and inserting smear media (e.g. swab, masslin) in the opening and smearing the interior ducting surface on the opposite side of the test port cap opening.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 256

200E P-241BX110-001

241-BX-110

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 257

200E P-241BX103-001

241-BX-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 258

200E P-241BX107-001

241-BX-107

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 259

200E P-241BX101-001

241-BX-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 260

200E P-241BX112-001

241-BX-112

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 261

200E P-241BX106-001

241-BX-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 262

200E P-241BX102-001

241-BX-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 263

200E P-241BX109-001

241-BX-109

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 264

200E P-241BX111-001

241-BX-111

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 265

200E P-241BX108-001

241-BX-108

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements See additional requirements below.

Additional Requirements

Contamination surveys of breather filters with stack extensions will be performed on the downstream side of the filter or on the outside of the screen covering the outlet fo the vent (if one exists) or by removing the test port cap downstream of the HEPA filter, surveying the cap and inserting smear media (e.g. swab, masslin) in the opening and smearing the interior ducting surface on the opposite side of the test port cap opening.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 266

200E P-241B105-001

241-B-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 267

200E P-241B201-001

241-B-201

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 268

200E P-241B108-001

241-B-108

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 269

200E P-241B101-001

241-B-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 270

200E P-241B102-001

241-B-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 271

200E P-241B204-001

241-B-204

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 272

200E P-241B104-001

241-B-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 273

200E P-241BX105-001

241-BX-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-BX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 274

200E P-241B112-001

241-B-112

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 275

200E P-241B107-001

241-B-107

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 276

200E P-241B111-001

241-B-111

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 277

200E P-241B109-001

241-B-109

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 278

200E P-241B110-001

241-B-110

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 279

200E P-241B103-001

241-B-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 280

200E P-241B202-001

241-B-202

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 281

200E P-241B106-001

241-B-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 282

200E P-241B203-001

241-B-203

This is a MINOR, PASSIVELY ventilated emission unit.

241-B TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 283

200E P-241BY101-001

241-BY-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 284

200E P-241BY105-001

241-BY-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 285

200E P-241BY106-001

241-BY-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 286

200E P-241BY102-001

241-BY-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 287

200E P-241BY112-001

241-BY-112

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 288

200E P-241BY103-001

241-BY-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 289

200E P-241BY104-001

241-BY-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 290

200E P-241BY109-001

241-BY-109

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 291

200E P-241BY108-001

241-BY-108

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 292

200E P-241BY111-001

241-BY-111

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 293

200E P-241BY110-001

241-BY-110

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA		Passive HEPA Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 294

200E P-241BY107-001

241-BY-107

This is a MINOR, PASSIVELY ventilated emission unit.

241-BY TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 301

200E P-2025E ETF

296-E-1

This is a MINOR, ACTIVELY ventilated emission unit.

Effluent Treatment Facility(ETF)

Emission Unit Information

Stack Height: 51.00 ft. 15.54 m. Stack Diameter 6.00 ft. 1.83 m.

Average Stack Effluent Temperature: 85 degrees Farenheit. 29 degrees Celsius.

Average Stack ExhaustVelocity: 33.30 ft/second. 10.15 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
Vessel Off-Gas System	HEPA	3	1 heater and 2 filters in series, with 2 parallel fans (minimum of 1 in operations). VOG discharges into Building Ventilation
Vessel Off-Gas System	Fan	1	
Building Ventilation System	HEPA	2	3 parallel flowpaths each with 1 filter and 1 fan; minimum 2 in operation.
Building Ventilation System	Fan	2	Serves both areas

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Monitoring stations N498, N499, N972, and N999

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 200 Area Effluent Treatment Facility (ETF), treat effluents in support of surveillance and maintenance and decontamination and decommissioning at the Hanford Site. This 51 foot tall stack exhausts filtered air from the 2025 E Building and ETF processing vents. Particulate emissions are sampled. ETF treats mixed aqueous waste streams prior to their disposal at the State Approved Land Disposal Site, also designated as the 616 A Crib.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of the Liquid Effluent Retention Facility and the 200 Area Effluent Treatment Facility	AIR 06-649	Not Approved	690

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.59E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The operation of the Liquid Effluent Retention Facility/200 Area Effluent Treatment Facility (LERF/ETF), which includes the load-in station and load-in station filter skid.

Incoming wastewater can be added directly to the ETF process or received at the LERF or the load-in station. The LERF is allowed to receive wastewaters via underground pipelines from generator facilities, via pipeline from the load-in station, or directly through a series of access ports located at each basin. The load-in station accommodates wastewater receipt via container (e.g., drums, carboys, tankers, etc.).

The ETF wastewater treatment process shall be comprised of a main treatment train and a secondary treatment train. The main treatment train shall provide for the removal or destruction of dangerous and radioactive contaminants from incoming wastewater. After treatment, the effluent shall be transferred to the verification tanks where it is sampled then discharged. Treated effluent is comparable to deionized water and contains tritium, which cannot be economically removed. Contaminants removed in the main treatment train are concentrated in the secondary treatment train. The contaminants shall be heated and dried to a powder form or removed as sludge and dried by the addition of absorbents. These residues shall be containerized and disposed onsite as radioactive waste.

Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 8.48E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate is assumed to be Pu-239/240. ETF release rates are based on ETF operating capacity + 5 million gallon storage capacity (54.3 million gallons/yr plus 5.0 million gallons = 59.3 million gallons/yr). In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
Am - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
B/G - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/gamma release rate is assumed to be Sr-90/Cs-137. ETF release rates are based on ETF operating capacity + 5 million gallon storage capacity (54.3 million gallons/yr plus 5.0 million gallons = 59.3 million gallons/yr). In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
C - 14	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ce - 144	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 244	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Co - 60	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 134	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 154	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 155	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
H - 3	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 129	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

K - 40	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Mn - 54	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Na - 22	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Nb - 94	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Np - 237	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Pu - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Pu - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 226	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ru - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Sb - 125	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Se - 79	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Tc - 99	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 233	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 234	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 235	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 236	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

U - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Zn - 65	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Zr - 95	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	C - 14	Ce - 144	Cm - 244	Co - 60
Cs - 134	Cs - 137	Eu - 154	Eu - 155	H - 3
I - 129	K - 40	Mn - 54	Na - 22	Nb - 94

Np - 237	Pu - 238	Pu - 239/240	Pu - 241	Ra - 226
Ru - 106	Sb - 125	Se - 79	Sr - 90	Tc - 99
U - 233	U - 234	U - 235	U - 236	U - 238
Zn - 65	Zr - 95			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The emissions for this activity from the 296-E-1 stack are limited to 3.89E-02 mrem/year unabated and 1.95E-05 mrem/year abated.

5) The following activities are approved for the 296-E-1 Emission Unit Point-Source Emissions:

- ETF operations and maintenance.
- Containerized wastewater additions to the ETF process.
- Leaks into the ETF secondary containment.
- Secondary waste packaging and storage.

Emission Unit ID: 302

200E P-241AX104-001

241-AX-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-AX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 303

200E P-241AX102-001

241-AX-102

This is a MINOR, PASSIVELY ventilated emission unit.

241-AX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 304

200E P-241AX103-001

241-AX-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-AX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 305

200E P-241AX101-001

241-AX-101

This is a MINOR, PASSIVELY ventilated emission unit.

241-AX TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 308

200W P-213W-001

296-W-3

This is a MINOR, ACTIVELY ventilated emission unit.

213-W

Emission Unit Information

Stack Height: 25.00 ft. 7.62 m. Stack Diameter 1.33 ft. 0.41 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 15.50 ft/second. 4.72 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	Non-Operational	This unit is inactive and will require an NOC to resume operation or a report of closure to deregister.
	Fan	Non-Operational	This unit is inactive and will require an NOC to resume operation or a report of closure to deregister.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a diffuse source for radiological emissions in the form of dust, or emissions that are generated from point sources or areas/buildings where the emissions are not expected to be emitted through a stack. The emission unit is typically part of the surveillance program however there is a number of units that could be used during waste retrieval, decommissioning, and closure, such as but not limited to pits, pipelines, valves, pumps, and diversion boxes. The emission unit is inactive and was removed from service and will not be utilized for any future tank farm operations. The emission unit does not contain control equipment that is functional or maintained to specifications however, ALARACT methods are used to minimize releases. The area has contamination contained within the soil, a structure without ventilation systems, areas sources with multiple fugitive emission sources, such as but not limited to tanks farms, abandoned buildings/structures, pipelines, valves, pumps, pits, diversion boxes, etc. that may omit fugitive emissions while in operation. If the contamination is buried, or is fixed in such a manner that a release to the air is not expected, then the emission source is not contained within this category of emission units. The emission unit is a continuous source of emissions.

Emission Unit ID: 310

200W P-291U001-001

291-U-1

This is a MINOR, ACTIVELY ventilated emission unit.

U PLANT

Emission Unit Information

Stack Height: 200.00 ft. 60.96 m. Stack Diameter 6.50 ft. 1.98 m.

Average Stack Effluent Temperature: 70 degrees Farenheit. 21 degrees Celsius.

Average Stack ExhaustVelocity: 20.10 ft/second. 6.13 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Sandfilter	1	
	Fan	2	In parallel, only 1 operates at a time

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This 200 foot tall stack exhausts filtered air from the 221 U canyon ventilation system. Particulate emissions are sampled. U Plant was constructed as a fuel reprocessing plant but never used for that purpose. Instead, it was used to recover uranium from bismuth phosphate waste and high-level radioactive wastes from Tank Farms. U Plant is now a retired facility, some portions are regulated under CERCLA. Typical activities include routine maintenance of the emissions unit and surveillance and maintenance of the building.

Emission Unit ID: 314

200W P-291T001-001

291-T-1

This is a MAJOR, ACTIVELY ventilated emission unit.

T PLANT COMPLEX

Emission Unit Information

Stack Height: 200.00 ft. 60.96 m. Stack Diameter 6.50 ft. 1.98 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 20.10 ft/second. 6.13 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	
	HEPA	2	In series
	Fan	2	2 in parallel (with one as a backup)

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Appendix B, Method 114 NDA as detailed in conditions below.	All radionuclides that contribute greater than 10 percent of the potential-to-emit TEDE to the MEI, greater than 0.1 mrem/yr potential-to-emit TEDE to the MEI, and greater than 25 percent of the TEDE to the MEI after controls	Particulates shall be continuously sampled and analyzed every two weeks for gross alpha and gross beta/gamma, composited quarterly, and analyzed isotopically.

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the T Plant Complex involve operations supporting missions described as follows. This 200 foot tall stack exhausts HEPA filtered air from the 221 T canyon, 224 T process cells, and process ventilation system. The 291 T 1 stack became a major emission unit on January 5, 2005, when the first large diameter container of north loadout pit sludge was accepted at 221 T Building. Particulate emissions are sampled. The T Plant Complex consists of two main structures: the 221 T Building and the 2706 T Facility. The 221 T Building is one of the original fuel processing facilities. The last fuel processed there was in 1956. The 221 T Building and the 2706 T Facility are used for the treatment, storage, repackaging, sampling, and verification of waste containers. Liquid waste was treated and stored in tank systems and radioactively contaminated equipment decontaminated in both structures.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Consolidated T Plant Operations	AIR 06-666	Not Approved	711

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.60E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

This consolidated T-Plant license supersedes all radioactive air licenses for 291-T-1.

a. This approval subsumes those activities approved in three previous license approvals, retains/revises the specific conditions and limitations of those approvals, and replaces them as the radioactive air license for T-Plant:

i. AIR 03-1208 (NOC ID # 445, "Storage in T-Plant Complex of Sludge from K-Basins")
ii. AIR 01-1010 (NOC ID # 499, "T-Plant Complex Fuel Removal Project")
iii. AIR 02-704 (NOC ID # 500, "Entering and Characterizing of the 224-T Facility Process Cells")

b. With additional conditions and limitations provided herein, this approval also extends to new activities discussed in the NOC application "Radioactive Air Emissions Notice of Construction for Consolidated T Plant Operations", DOE/RL-2004-50, Rev. 0, September, 2004, described briefly:

i. Receipt, Storage, Treatment, and Load out of Contact-Handled and Remote-Handled Transuranic (TRU) and Transuranic Mixed Waste (M-91Initiative)
ii. Treatment (in addition to storage) of K-Basin Sludge from the North Load out Pit (NLOP)
iii. Such activities considered routine at T Plant as are described in succeeding conditions.

Activities a)i through a)iii may emit radioactive air through 291-T-1. Additionally, activity a)iii may emit to the 200 Areas Diffuse & Fugitive emission unit and to Portable Temporary Radioactive Air Emission Units.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.20E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Am - 241 isotopic distribution based on destrutive analysis of pre-filter four	1.38E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 137	1.46E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 239/240	1.38E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sr - 90	1.94E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241 Cs - 137 Pu - 239/240 Sr - 90

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) As described in the NOC, compliance to ASME/ANSI AG-1 is limited to the replacement of HEPA filters in the ventilation systems. Replacement filters must meet the qualifications testing of AG-1 and deviations approved by DOH. (WAC 246-247-040(5))

5) USDOE shall demonstrate that the emission unit monitoring system complies with or is equivalent to the requirements of ANSI Standard N13.1 1999. This demonstration shall be completed by December 31, 2005, and a report of this work shall be submitted by 31 March, 2006 using the ANSI N13.1 1999 Table 6 performance criteria. Calculated transport, transmission, and aspiration values are acceptable in lieu of measurements. A flow

traverse to determine the coefficient of variation (COV) taken in one direction only is acceptable, flow asymmetries in the stack cross section not having been observed in COV determinations performed on stacks of approximately similar configuration. The licensee shall notify WDOH by January 15, 2006, if the flow traverse measurements will not support a compliant COV value; approval for an alternate method shall in that case be obtained by 15 March 2006, or all processing activities governed by this approval shall cease (WAC 246-247-060(5)).

6) A hold point shall be placed on sludge storage activities immediately prior to receipt of sludge in the T-Plant Complex. The USDOE shall notify the WDOH of readiness to receive waste, and the WDOH shall perform an inspection of T-Plant facilities to ensure acceptability of the 291-T-1 stack for operation as a major emission unit (WAC 246-247-060(5)).

7) All activities involving radioactive materials shall be conducted in accordance with radiation control procedures approved per applicable QA program. (WAC 246-247-040(5))

8) Calibrate all differential pressure gauges associated with 291-T-1 HEPA filters annually. (WAC 246-247-040(5))

9) Prior to storing sludge in the T-Plant Complex, USDOE shall perform a complete engineering evaluation of the 291-T-1 stack to ensure its structural integrity. USDOE shall provide to WDOH for review copies of the procedures used to perform this review, together with the results of the review. USDOE shall also provide to WDOH a written plan for remediation of any deficiencies, including a timeline for the remediation. (WAC 246-247-040(5))

10) Receipt and Storage of K-Basins Sludge:

A. Receipt, Treatment, Storage and Load out of north load out pit (NLOP) Sludge:

A1) Sludge treatment consists of mixing the sludge with grout via the following major process steps:
A1a) Transferring sludge from Large Diameter Container into the grout system.
A1b) Sampling to ensure grouted containers meet waste isolation project plant (WIPP) acceptance requirements.
A1c) Transferring aliquots into WIPP certified 55 gallon drums.
A1d) Grouting to meet WIPP waste acceptance criteria.
A2) Prior to treatment, NLOP sludge shall be stored in T-Plant process cells 3L, 10L, 13L, 15L, 8R, 9L, 14R, and/or 16R.
A3) Containerized and grouted sludge shall be stored for not longer than 23 years from the date of issue of this license within the T-Plant complex.
A4) Containerized and grouted sludge shall be stored within the TSD unit boundary, and disposed according to assay of individual containers.
A5) The potential-to-emit of NLOP sludge received at T-Plant shall not exceed 0.9 mrem/year, corresponding to 120 DE Ci.

B. Receipt and Storage of K-Basins Sludge:

B1) Preparation of cells to receive sludge containers, which shall be limited to the following activities:
B1a) Intrusive cell operations to relocate items within cells and to transfer items between cells.
B1b) Removal of cell contents, which shall be limited to the following operations.
B1b1) Remote crane operations using lifting bails and clamshells.
B1b2) Pumping of liquids.
B1b3) Vacuum suction.
B1b4) Storage, repackaging, and treatment of containerized and uncontainerized radioactive waste.
B1b5) Waste characterization, verification, repackaging, size reduction, segregation, immobilization, and consolidation.
B1b6) Preparation of waste shipments in accordance with acceptance criteria for other facilities.
B1b7) Treatment and storage of liquid mixed waste.
B1c) Storage of contaminated process equipment and debris in the 221-T Canyon Building cells and deck shall be limited to:
B1c1) Tanks, pulsers, precipitators, centrifuges, and jumpers/connectors.
B1c2) Decontamination equipment, immersion tanks, sprayers, and blasters.
B1c3) Equipment racks, pumps, mixers, and motors.
B1c4) Original equipment (prior to decontamination mission).
B1c5) Condensers, chillers, filter assemblies, and columns.
B1c6) Open and closed boxes, drums, and containers, filled with debris.

B1c7) Tools, concrete blocks, and loose debris.
B1d) Refurbishing, recycling, and maintenance of contaminated equipment shall be limited to the items of equipment listed above.
B1e) Decontamination of equipment and materials, which shall be limited to the following operations:
B1e1) Hand, spray, and abrasive methods.
B1e2) Steam cleaning.
B1e3) High pressure hot water.
B1e4) High pressure cold water
B1e5) Ice blasting.
B1e6) Abrasive tools.
B2) The chemical and physical processes associated with the sludge storage shall consist of the following:
B2a) After all existing 72 fuel assemblies have been removed and the spent fuel pool water has been removed in accordance with the T-Plant Complex Fuel Removal NOC (DOE/RL-2000-64, Revision 1), the 221-T Canyon spent fuel pool shall be decontaminated by T-Plant operation personnel. Following the activities covered in the fuel removal NOC (DOE/RL-2000-64, Revision 1), disposal of fuel assembly racks, the filtration system, ion exchange system, and any residual contamination on the pools walls and floor shall be accomplished using the following methods:
B2a1) Hand, spray, and abrasive methods.
B2a2) Steam cleaning.
B2a3) High pressure hot water.
B2a4) High pressure cold water.
B2a5) Ice blasting.
B2a6) Abrasive tools.
B2b) Radioactive waste shall be managed in accordance with written facility and Hanford Site waste management procedures and acceptance criteria. Criteria for moving containers from the canyon into the tunnel include the requirements that smearable contamination on the outside of the container must be less than 400 dpm/100 cm2 alpha and less than 20,000 dpm/100 cm2 beta/gamma for low risk evolutions. For medium risk evolutions the criteria for moving containers from the canyon into the tunnel shall include the requirements that smearable contamination on the outside of the container must be less than 2,000 dpm/100 cm2 alpha and less than 100,000 dpm/100 cm2 beta/gamma.
B2c) New liner systems shall be installed in the pool if storage under water is required and in four to twelve of the process cells. Existing water conditioning systems (coolers, filtration system, ion exchange columns, and piping) shall be used, modified, replaced or removed if storage under water is required.
B2d) Spent nuclear fuel (SNF) sludge retrieved from the 105-KE and 105-KW Basins shall be managed as two separate waste streams. Sludge containers configured for dry storage shall be used for less reactive floor and pit sludge components, including windblown sand and rocks, spalled concrete from the basin walls, iron and aluminum corrosion products, ion exchange resin beads, uranium oxides, and uranium fuel particles. More reactive sludge collected in the knockout pots and settler tank during SNF retrieval and processing at K-Basins shall be stored in a container configured for storage under water or for dry storage if allowed by criticality and thermal analyses.
B2e) Physical upgrades to the 221-T Canyon, as determined in final design, shall include installation of new cell containment, liner bracing systems, sump pumps, leak detectors, and instrumentation and controls in the 221-T Canyon.
B2f) Fire protection alarms and automatic sprinkler systems shall be upgraded in 221-T before sludge containers configured for storage of waste from knockout pots and settler tanks is received. Licensee may submit additional information bearing on this condition at any time.
B2g) Canyon radiation detectors, alarms, and cameras will be upgraded to provide surveillance.
B2h) Sludge containers shall be designed to ensure a safe storage configuration, based on final design results determined in criticality and heat rejection requirements analysis. Final design shall analyze maximum sludge loading and container sizing to minimize the number of transfers and number of containers.
B2i) Contents of filled sludge containers shall consist of a layer of sludge below a layer of water and a layer of air to provide a void space in each container. Sludge containers shall be capable of maintaining sludge in a wet state during transport and storage.
B2j) Sludge containers shall be received and placed into interim storage in the 221-T Canyon, configured for dry cell storage or storage under water. All sludge container handling and placement within the 221-T Building shall be performed remotely via crane operations.
B2k) The containers shall be transported from K- Basins to the 221-T Building via tractor and trailer. Each transfer

shall consist of one transport cask which shall be inspected upon receipt according to approved receipt methods.
B2l) Sludge container unloading operations shall be done remotely using the canyon crane system. T-Plant Complex personnel shall vent and purge the transport cask with non-radioactive inert gas within the controlled airspace. The purge/venting system shall include a radiation detection method to verify that the storage container does not leak during transport and shall purge all hydrogen from the transport cask.
B2m) As a sludge container is moved from the tunnel into the canyon, operations personnel shall verify remotely the identification number and record the container number, via existing camera systems. After the container is removed from the cask, an empty container will be placed in the cask and the lid shall be replaced. The transport system shall be surveyed for possible contamination on exiting the Radiological Area and will return to K- Basins.
B2n) After the sludge containers are placed in the 221-T Canyon interim dry storage location, surveillance shall be performed to ensure that safety, regulatory, and safeguards and security requirements are met. Water levels within the dry storage containers shall be monitored (weight differential), and water additions shall be made remotely.
B2o) After sludge containers are placed in the interim underwater pool storage location, surveillance shall be performed to ensure that safety, regulatory, and safeguards and security requirements are met. Pool storage conditions (water quality, water temperature, water level, and ion exchange column status) shall be monitored, and water shall be added as needed to the pool to maintain the necessary water depth.
B2p) After removal of the fuel assemblies and the pool water, a hold point shall be placed on further spent fuel decontamination activities, pending the establishment of acceptable levels for decontamination of the 221-T Canyon spent fuel pool. The USDOE shall propose a set of decontamination levels for review by WDOH, and decontamination work shall not continue until the WDOH has reviewed and accepted these levels. (WAC 246-247-040(5))

11) Receipt, Storage, Treatment, and Load out of Contact-handled and Remote-handled transuranic (TRU) and transuranic mixed (TRUM) (M-91 Initiative):

A. M91 project activities shall be conducted in T-Plant within the head end, the railroad tunnel, and/or the T-Plant Canyon. M-91 waste shall be received at the head end or at the railroad tunnel. M91 waste is remote or contact handled transuranic, transuranic mixed, mixed, or mixed low level waste.

B. M-91 waste containers shall be opened and their contents treated in the head end of T-Plant only under containment, containment being defined here as either vented and HEPA-filtered glove box/bag, sealed glove box/bag, ventilated and HEPA-filtered containment tent or ventilated and HEPA-filtered solid-structure temporary containment, or PTRAEU. Where active ventilation is provided, that ventilation shall discharge into the T-Plant canyon so that radioactive air emissions originating in this process are further controlled by the 291-T-1 ventilation system controls. Procedures (approved in accord with applicable QA program) to ensure the initial integrity of the containment and to ensure the continued integrity of the containment structures shall be followed, shall include periodic radiological surveys, and shall be kept available for WDOH review. The head end will be posted based on radiological conditions in accordance with radiation control procedures approved per applicable QA program.

C. M-91 waste containers shall be opened and their contents treated in the railroad tunnel and/or canyon of T-Plant, in accord with radiological control procedures (approved in accord with applicable QA program).

D. Lower risk M-91 containers may be received at the head end of T-Plant, and higher risk M-91 containers shall be received at the railroad tunnel. Risk criteria, including radiological risk considerations, governing receipt location shall be developed and documented.

E. Surface contamination and dose rate limits on M-91 waste containers received at T-Plant shall be governed by approved solid waste acceptance procedures. Deviations from approved solid waste acceptance procedures are allowed under a controlled waiver process. Stand-alone solid waste acceptance documents specifying surface contamination and dose rate limits shall be developed and approved for any M-91 containers received under the waiver process. These procedures shall be kept readily available for WDOH review. Documentation shall be sufficient to allow ready identification of the criteria under which each waste container is accepted, and shall note definite compliance with the applicable criteria on receipt.

F. Applicable surface contamination/dose rate criteria shall be documented for each container of M-91 waste repackaged at T-Plant for transshipment. Documentation of applicable criteria and compliance thereto shall be maintained for M-91 waste containers shipped from T-Plant.

G. Receipt, Storage, Treatment, and Load out of Contact-Handled and Remote-Handled Transuranic (TRU) and Transuranic Mixed Waste (M-91Initiative) includes the following activities:
G1) Receiving.
G2) Sorting.
G3) Storing.
G4) Size Reduction.
G5) Repackaging.
G6) Containerizing.
G7) Load out.
G8) Treatment. (WAC 246-247-040(5)).

12) Routine T-Plant Activities:

A1) Packaging and Repackaging Waste - Packaging and repackaging activities are performed for waste generated at T-Plant as well as for onsite and offsite generators. Packaging and repackaging activities are:
A1a) Sorting.
A1b) Segregation.
A1c) Removing prohibited items.
A1d) Compositing/aggregating solids or liquids.
A1e) Adding absorbent.
A1f) Size reduction [e.g., cutting (jaws, saws, torches)], bending, folding, crushing (e.g., drum crusher), shredding, compacting, or similar methods that do not have a higher extent of disruption].
A1g) Void filling.
A1h) Pressure relief/release (e.g., aerosol cans, gas cylinders, drums, or other similar containers).
A1i) Aerosol can/drum puncturing.
A2) Verification Activities - Verification support activities are provided for waste and other materials that are generated on or off the Hanford Site. Verification activities are:
A2a) Physical observation.
A2b) Nondestructive examination (NDE).
A2c) Nondestructive assay (NDA).
A2d) Chemical field screening.
A2e) Radiological surveys.
A2f) Radiological samples.
A2g) Headspace gas analysis.
A2h) Chemical sampling.
A3) Sampling Activities - Sampling of waste generated by operations or by other onsite or offsite generators is performed. The purpose of sampling is to confirm process knowledge, characterize waste, support verification, and determine land disposal requirements as applicable. Sampling activities are:
A3a) Field screening [e.g., pH paper, oxidizer, volatile organic analyses (VOAs), polychlorinated biphenyls (PCBs), or similar screening parameters].
A3b) Obtaining a sample for analysis [e.g., grab, composite, composite liquid waste sampler (COLIWASA), or other similar sampling techniques].
A3c) Shipping/transferring the samples to an approved laboratory for analysis.
A3d) Disposition of sample returns (e.g., placement back into the parent container or another approved container/tank).
A3e) Headspace gas analysis [typically in support of the Waste Isolation Pilot Plant (WIPP) Project].
A3f) Tank sampling (liquid, sludge, salt cake, composites).
A4) Decontamination/Refurbishment Activities - Materials, equipment, and waste can be decontaminated (e.g., free release, reduce the radiological levels, or other similar criteria) using a variety of methods. T-Plant also performs decontamination of T- Plant structural components (e.g., 221-T Building walls, cells, or other similar surfaces). Decontamination activities at T-Plant are:
A4a) Water (fog, high or low-pressure spraying).
A4b) Steam.
A4c) Ice blasting.
A4d) Vacuum blasting.
A4e) Brushing.

A4f) Abrasive tools.
A4g) Scraping.
A4h) Washing (e.g., chemicals/detergents).
A4i) Immersion.
A4j) Electro-polishing.
A4k) Cutting (e.g., removal by sawing, torch cutting more highly radioactive components or other similar methods).
A4l) Rust/paint removal.
A5) Maintenance Activities - A variety of preventative and/or repair maintenance activities are performed at T-Plant. Some maintenance activities involve the temporary shut down of the 291-T-1 exhaust stack. Maintenance activities are:
A5a) Painting.
A5b) Crane maintenance.
A5c) Electronic systems functional checks and repairs [CAMs, personnel contamination monitors (PCMs)].
A5d) Calibrations.
And may be performed on:
A5e) Rollup doors.
A5f) Heat pumps.
A5g) Exhaust fans.
A5h) Transformers.
A5i) Scale systems.
A5j) Wire rope.
A5k) Stack systems fan lubes.
A5l) Forklifts.
A6) Waste Treatment Activities - T-Plant is a treatment facility permitted by the Washington State Department of Ecology (Ecology). Treatment activities are:
A6a) Macroencapsulation.
A6b) Absorption.
A6c) Neutralization.
A6d) Immobilization.
A6e) Encapsulation.
A6f) Stabilization (solidification, cementation, grouting).
A6g) Compaction.
A6h) Amalgamation.
A6i) Segregation.
A6j) Shredding.
A6k) Venting.
A6l) Size Reduction.
A7) Recycling Activities - Materials are recycled whenever possible. Recycled materials are collected in accumulation containers in approved locations and transferred to the Recycling Center. Only nonradioactive materials are sent to the Recycling Center. Some radioactive materials (ferrous and nonferrous metals) can be recycled. Recycled materials are: ferrous and non-ferrous metal, light bulbs, aerosol cans, oils, and batteries.
A8) Storage Activities - T-Plant is permitted for waste storage by Ecology. Plant also stores other materials (chemicals, or equipment, or similar materials) to support operations. Radioactive wastes may be stored uncontainerized or in:
A8a) Containers (boxes, drums, tanker trucks/railcars, or large diameter containers).
A8b) Tanks.
A8c) Sumps and pipes.
A9) Equipment, Materials, and Waste Movement Activities - The movement of materials, equipment, waste, chemicals, or similar items involves the receipt and/or transferring/shipping, and movement and/or relocation within the T-Plant TSD unit boundary. Movement activities (using a forklift, crane, truck, dolly, personnel) are:
A9a) Receiving waste (liquid, solid, semi-solid) for storage and/or treatment.
A9b) Movement of waste (liquid, solid, semi-solid) and equipment in or out of process cells, canyon deck craneway, or tunnel in the 221-T Building.
A9c) Movement of liquids, sludges, or other waste from containers and/or tanks via transfer lines.
A9d) Waste container transfers (among outdoor storage pads, within buildings, process cells, canyon deck, or other approved locations).

A9e) Placing and storing chemical products in flammable cabinets or other approved storage locations.
A9f) Transloading from the 221-T tunnel to canyon deck and/or process cells.
A10) Housekeeping Activities - Housekeeping activities involve maintaining T-Plant in a clean and orderly condition. Housekeeping activities are:
A10a) Sweeping (brooms).
A10b) Mopping (squeegees or mops).
A10c) Vacuuming.
A10d) Dusting.
A10e) Wiping (sponges, towels).
A10f) Picking up debris.
A10g) Removal of trash.
A11) Surveillance Activities - Surveillance activities involve walking down and inspecting various areas, systems, and components. Surveillances typically consist of daily, weekly, and monthly inspections of waste containers, tanks, buildings, or similar locations. Surveillances are subject to change (adding, deleting and/or modifying) as operations, maintenance, engineering, and radiological control dictates. Surveillances, inspections, and maintenance activities that do not have the potential to create airborne contamination can occur within the 221-T Building when the 291-T-1 exhaust stack emission system is shutdown. The following surveillances are performed at T-Plant:
A11a) Container storage areas treatment and storage tanks and ancillary equipment.
A11b) General condition of building structures.
A11c) Safety Cold weather surveillances (typically, between October 1 and March 31).
A11d) Inspection of equipment.
A11e) Inspection of HEPA filtered vacuums.
A11f) Radiological surveys.
A12) Contamination Within the Canyon - The operational activities described inherently involve the spread of contamination within the canyon. The canyon is designed to provide containment for these operational activities. Job specific contamination controls are used (spreading paper to facilitate easy decontamination, fogging, fixing contamination, covering, performing operations remotely or other similar methods that cover, seal, or remove smearable contamination). (WAC 246-247-040(5))

13) The abated and unabated emissions for this license have been estimated using particulate 241-Am, 239/240-Pu, 137-Cs, and 90-Sr, based on the isotopic distribution measured in destructive analysis of a T-Plant pre-filter, a Dose Equivalent-Curie limit of 15,000 DE-Ci, and also include a small contribution from gaseous radionuclides that may be encountered. The amounts of radioactive gases included are: (3-H, 25 Ci), (85-Kr, 3000 Ci), (129-I, 0.05 Ci), (219-Rn, 0.2 Ci), (220-Rn, 30 Ci), (222-Rn, 2 Ci). Radionuclides that may be encountered as particulates are: 242-Cm, 243-Am, 244-Cm, 60-Co, 134-Cs, 154-Eu, 40-K, 94-Nb, 237-Np, 238-Pu, 241-Pu, 242-Pu, 244-Pu, 226-Ra, 106-Ru, 125-Sb, 228-Th, 234-Th, 232-U, 233-U, 234-U, 235-U, 236-U, 238-U. Other particulate radionuclides are permitted, the total to remain within the DE-Ci limit of 15,000 DE-Ci and the abated emission limit of the license. Gaseous radionuclides are permitted, the sum of doses from radioactive gases to remain less than 6% of the total abated emission limit for this license.

This condition does not apply to naturally occurring Radon.

14) The adequacy of the sampling system must be maintained by a minimum of annual inspections, calibrations and maintenance activities as scheduled in the T-Plant Facility procedures. The frequency of these activities cannot be diminished from their current approved level without concurrence from WDOH. (WAC 246-247-040(5))

15) The alternative flow measurement method proposed for the 291-T-1 stack by USDOE letter 03-RCA-0210, dated April 9, 2003, is approved for use (WAC 246-247-075(3)).

16) The annual inspection and maintenance of the HEPAs must include visual inspection of the filter housing. Documentation of these activities must be made available to DOH upon request. (WAC 246-247-040(5))

17) The document "291-T-1 Exhaust Stack Inspection Report," HNF-15560, contains conclusions and recommendations for stack improvements, including the fabrication and installation of a new stack weather cap. These recommendations shall be addressed, and documentation of their resolution shall be forwarded to WDOH for approval by June 1, 2005 (WAC 246-247-060(5)).

18) The emission unit monitoring system shall have the following activities performed:
A1) By December 31, 2005 and annually thereafter:
A1a) A visual check of nozzle position and orientation as well as measurements of nozzle openings;
A1b) Checks to ensure the tightness of all fittings and connections as well as a leak test of the entire sampling

system.
A1c) Visual inspections for corrosion, physical damage, or dust loading of the probe, sample lines, and monitoring system equipment.
A2) Annually, from December 31, 2003:
A2a) A functional/calibration check of monitoring system instrumentation shall be performed.
A2b) USDOE shall provide to WDOH for review copies of the procedures used to perform the above activities. (WAC 246-247-060(5)).

19) The PTE at T-Plant shall be tracked in DE curies. A running total of DE curies present at the beginning of the calendar year plus DE curies introduced into T-Plant during that year shall be maintained and kept available for WDOH review. This record shall be made current at no greater than weekly intervals. That the total does not exceed license limits shall be routinely verified, and documentation of that verification shall be maintained. (WAC 246-247-040(5)) (WAC 246-247-060(5))

20) The Quality Assurance Standards for the sampling of emissions and subsequent analysis must remain in compliance with HNF-0528 NESHAPS Quality Assurance Project Plan for Radioactive Airborne (all of sections 2.0, 3.0, 5.0). (WAC 246-247-060(5))

21) The relative humidity must be measured with a calibrated hygrometer or with wet and dry bulb readings as allowed in Method 2.
Methods 4, 5 and 17 are not applicable to radioactive airborne effluent stacks. (WAC 246-247-040(5))

22) The stack must be operated to maintain near isokinetic sampling (WAC 246-247-040(5)).

23) T-Plant Fuel Removal Project:

A. The spent fuel pool filtration system must be reactivated and placed in service before removal of the fuel assemblies to increase water clarity. The pool water chemistry must be maintained and monitored while the PWR-2 fuel is removed.

B. Monitor at least monthly the water quality of the spent fuel pool for Cobalt-60 and Cesium-137. The low radionuclide concentrations are evidence that the integrity of the fuel cladding is intact. Notify DOH immediately if the activity levels of the water increase during fuel removal to a level greater than two times the established levels (0.01 microcuries per milliliter) for the pool; i.e., 0.02 microcuries per milliliter.

C. The radionuclides of concern for this fuel removal project are Iron-55, Cobalt-60, Nickel- 63, Strontium-90, and Plutonium-238 from the crud (external surface contamination on the fuel assemblies) Cobalt-60 and Cesium-137 in the pool water.

D. The scope of the T-Plant Complex Fuel Removal Project is limited to the activities required to prepare for, and perform fuel handling, canister loading, canister drying and creating an inert atmosphere inside the canister, and cask loading within the 221-T Canyon, and subsequent cask transportation to the Canister Storage Building (CSB).

E. The removal activities covered under this NOC are limited to the 72 PWR-2 fuel assemblies currently in the 221-T spent fuel pool.

F. The transport cask must be designed to preclude the potential release of radioactive emissions.

G. Upon completion of the project, the pool water will be pumped out and transferred (e.g. tanker trucks or hard piping) to a permitted liquid waste treatment/disposal facility.

H. Approved activities for the T-Plant Fuel Removal Project are:

H1) Remove all spent nuclear fuel assemblies from the spent fuel pool in the T-Plant Complex 221-T Canyon for interim storage in the Canister Storage Building. The activities required for fuel removal are limited to the following:
H1a) Retrieval of PWR-2 fuel assemblies from their current pool storage racks in the 221-T Building.
H1b) Insertion of PWR-2 fuel assemblies into Shippingport Spent Fuel Containers (SSFCs) and closure with shield plugs.
H1c) Fuel conditioning within the SSFCs. This includes the drying of the fuel, and replacing the air inside the SSFCs with an inert atmosphere.

H1d)Transfer of the SSFCs to the CSB.
H2) The chemical and physical processes associated with the T-Plant Complex Fuel Removal Project are limited to the following:
H2a) The SSFCs (with inserts installed), shield plugs, shield plug seals, and required tools will be staged at the T-Plant Complex. The skid-mounted fuel conditioning system will be placed in the 221-T Tunnel.
H2b) The SSFCs/cask/transporter will be moved into the 221-T Tunnel and the loading guide will be installed into the SSFCs.
H2c) The hoist will be moved to the spent fuel pool using the canyon bridge crane to position. The fuel assembly will be grappled remotely, raised from the pool, and the fuel assembly identification number will be recorded.
H2d) The fuel assembly will be transferred over the cell partition and lowered into the SSFCs. After four fuel assemblies are placed into an SSFCs, the shield plug will be installed and the SSFCs will be sealed mechanically.
H2e) The SSFCs will remain on the transporter trailer during loading and conditioning operations within the fuel transport cask, and will be connected to the fuel conditioning system via the process port on the shield plug. The SSFCs will be conditioned by pulling a vacuum to dry the fuel, backfilling with helium, pulling a vacuum again, and refilling the SSFCs with helium to inert the atmosphere surrounding the fuel. The SSFCs will be leak tested to verify closure and the process port cover plate will be closed.
H2f) The cask lid will be placed on the cask and bolted in place (airtight) and the cask will be transported to the CSB. After off-loading the SSFCs at the CSB, the cask and transporter will be returned to the 221-T Tunnel. It will take 18 trips to transfer the 72 fuel assemblies.
H2g) The transport cask must be designed to preclude the potential release of radioactive emissions.
H2h) The fuel conditioning system skid will be dismantled and removed from the 221-T Canyon.

(WAC 246-247-040(5))

24) T-Plant must continue to demonstrate that the adequacy of their system design and operation is equivalent to the intent of ASME/ANSI N 510. Both stages of HEPA filtration must be individually aerosol tested in place, a minimum of annually (at a minimum control efficiency of 99.95 percent). (WAC 246-247-040(5))

25) Until the requirements below for the emission unit monitoring system are met, non-destructive analysis (NDA) shall be performed annually on the final stage of the HEPA filters for the 291-T-1 stack. The NDA method used for this measurement shall be capable of measuring a minimum detectable activity (MDA) of 1 uCi or less. USDOE shall provide to WDOH for review, copies of written procedures for conducting the NDA measurement and for determining the MDA. The MDA of the NDA measurement method shall be verified at each measurement, and the results of the verification shall be provided to WDOH. (WAC 246-247-040(5))

Emission Unit ID: 315

200W P-296T007-001

296-T-7

This is a MINOR, ACTIVELY ventilated emission unit.

T PLANT COMPLEX

Emission Unit Information

Stack Height: 28.00 ft. 8.53 m. Stack Diameter 2.30 ft. 0.70 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 81.00 ft/second. 24.69 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Demister	1	To operate per Conditions and Limitations of the license.
	Heater	1	To operate per Conditions and Limitations of the license.
	Prefilter	1	
	HEPA	1	
	Fan	1	To operate per Conditions and Limitations of the license.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	See special conditions.

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the T Plant Complex involve waste management operations in support of decontamination and decommissioning mission at the Hanford Site. This 28 foot tall stack exhausts filtered air from the 2706 T and 2706 TA Buildings when decontamination, treatment, storage, sampling, etc., activities were performed or other activities were underway that had the potential to increase airborne radionuclide contamination; otherwise, the stack does not operate. Particulate emissions are sampled. The T Plant Complex consists of two main structures: the 221 T Building and the 2706 T Facility. The 221 T Building is one of the original fuel processing facilities. The last fuel processed there was in 1956. The 221 T Building and the 2706 T Facility are now used for the treatment, storage, repackaging, sampling, and verification of waste containers. Liquid waste was treated and stored in tank systems and radioactively contaminated equipment decontaminated in both structures.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
T Plant Complex Secondary Containment and Leak Detection Upgrades	AIR 06-612	Not Approved	640

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 6.01E-08 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-04 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16),

may be conducted.

The 2706-T Building is 18-meters wide, 20-meters long, 7.6-meters high, constructed of prefabricated steel. The 2706-T Building shall be used to decontaminate/treat railroad equipment, buses, trucks, automobiles, road building equipment, eprocess equipment, and other types of equipment as requested. The methods used by operations personnel to decontaminate/treat these items are limited to ice blasting, abrasive blasting, steam cleaning, hand wiping and sanding, grinding and cutting. The building contains two pits over which liquid generating activities are performed. Liquid mixed waste generated by this process is collected in the Railroad Pit and currently transferred to the 221-T Tank System before transfer to Double Shelled tanks (DST) System. Sampling, treatment, verification, and repackaging waste containers and boxes also are conducted in the 2706-T Building.

The 2706-TA is a pre-fabricated steel building erected on an existing concrete pad located next to the 2706-T Building. The 2706-TA building is limited to work similar to the existing activities that are being performed within the 2706-T Building.

A new building, 2707-TB will be constructed adjacent to the existing 2706-T/TA buildings for management of radioactive and mixed decon waste. Two new stainless steel storage tanks 15,000 gal and 6,000 gal will be located within the 2706-TB containment building. Both tanks will have concrete secondary containment catch basins, sized to catch 110% of the tank volume. The tanks shall be equipped with leak detection systems, transfer piping, and basin/pit sump liners. The ancillary equipment will also have secondary containment. A waste transfer pipe from the 2706-T/TA decon facility shall be connected to the new tanks. Prior to being transferred from the Railroad Pit to these tanks, the waste shall be routed thought a new filtration and liquid waste load-out system.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	3.36E-06	Co - 57	1.74E-06	Cs - 137	8.00E-06
Pu - 239	1.05E-05	Sr - 90	1.53E-03		

Emission Unit ID: 332

200W P-291S001-001

291-S-1

This is a MINOR, ACTIVELY ventilated emission unit.

S PLANT (REDOX)

Emission Unit Information

Stack Height: 200.00 ft. 60.96 m. Stack Diameter 6.50 ft. 1.98 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 11.30 ft/second. 3.44 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Sandfilter	1	
	Fan	2	In parallel, only 1 operates at a time

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This 200 foot tall stack exhausts filtered air from the reduction and oxidation (REDOX) canyon, vessel ventilation system, and treated dissolver offgas system. Particulate emissions are sampled. REDOX also is known as the 202 S Building and as S Plant. REDOX operated as a fuel reprocessing facility until it was shutdown in 1967. Typical activities include routine maintenance of the emissions unit and surveillance and maintenance of the building.

Emission Unit ID: 337

200W P-296S016-001

296-S-16

This is a MINOR, ACTIVELY ventilated emission unit.

219-S Building

Emission Unit Information

Stack Height: 12.50 ft. 3.81 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 29.41 ft/second. 8.96 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a waste handling building/facility exhauster that is used to ventilate building and facility operations such as but not limited to liquid waste tanks that support tank farm waste characterization activities, research and development, environmental sample analysis, and Hanford operation and remediation projects.

Emission Unit ID: 340

200E P-296B010-001

296-B-10, WESF

This is a MAJOR, ACTIVELY ventilated emission unit.

Waste Encapsulation and Storage Facility (WESF)

Emission Unit Information

Stack Height: 75.00 ft. 22.86 m. Stack Diameter 3.50 ft. 1.07 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 42.20 ft/second. 12.86 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
K-1 Filter Bldg.	Prefilter	2	In series
K-1 Filter Bldg.	HEPA	2	In series
K-1 Filter Bldg.	Fan	1	2 in parallel
K-3 Filter Pit	Demister	1	Not operable
K-3 Filter Pit	Heater	1	Not operable
K-3 Filter Pit	Impingement Vanes	1	
K-3 Filter Pit	HEPA	2	2 parallel flow paths, in-series
K-3 Filter Pit	Fan	1	2 parallel paths (1 in-use, 1 backup)

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 appendix A Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10% of the potential TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the WESF involve operations for safe surveillance and maintenance of radioactive capsules. This 75 foot tall stack exhausts filtered air from the 225 B Building. Particulate emissions are sampled. At WESF, 90Sr and 137Cs from waste separations material were converted to solid strontium fluoride and cesium chloride, respectively. Those cesium and strontium compounds were separately double encapsulated and placed in water-filled storage basins at WESF. The current mission for WESF is to continue storing these radioactive capsules.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Waste Encapsulation and Storage Facility (WESF) Liquid Low Level Radioactive Liquid Removal from Tank 100.	AIR 06-617	Not Approved	649

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.75E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Modification and continuous operations of the Waste Encapsulation and Storage Facility (WESF) liquid low level radioactive (LLLW) stream piping. The tank TK-100 serves as a catch tank for liquid low level radioactive waste streams originating from WESF, condensate from the K-1 and K-3 filter pits, and the 296-B-10 stack. TK-100 is ventilated through the WESF K-3 ventilation system and out of the 296-B-10 Stack.

The contents of TK-100 are emptied by pumping the LLLW to a tanker truck at the Truck Load-Out Port. In the event that additional storage capacity is needed, a new portable aboveground storage tank (nominal capacity of 4,000 gallons) will be installed at the Truck Load-Out Port and vented to TK-100 during filling operations. After filling the portable aboveground storage tank, the tank will be disconnected from the Truck Load-Out Port, a HEPA or NucFil filter shall be installed, and then the tank will be moved outside for storage until arrangements are made to dispose of the excess LLLW.

During normal operations the LLLW streams to TK-100 are less than 0.001 curie/liter of Sr-90 and Cs-137. In the event that the TK-100 contents are greater than or equal to 0.001 curie/liter of Sr-90 and Cs-137 during routine operations, a WESF Ion Exchange Module will be installed at the Truck Load-Out Port and the contents of TK-100 will be recirculated through the WESF Ion Exchange Module until the concentration is less than 0.001 curie/liter of Sr-90 and Cs-137. The WESF Ion Exchange Module will be vented to TK-100 during recirculation. Storage of the WESF Ion Exchange Module will normally be outdoors and will vent to atmosphere through a HEPA or NucFil filter. Use of the WESF Ion Exchange Module will continue up to a maximum loading of 20,000 curies of Sr-90 or 25,000 curies of Cs-137.

In addition, certain piping modifications will be made to the current WESF LLLW system. They are as follows:

A. TK-50 Vault
- Remove existing Tank 50 Vault Piping.
- Remove remaining equipment (e.g., Tank 50, Heat Exchanger, Pumps) if possible, and all other equipment and debris in the vault.
- Install new pipe.

B. Valve Pit 225B-VP-05
- Remove 3-way valve.
- Blank off line to B-Plant.
- Install new pipe elbow.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 3.51E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Release rates are not listed; emission release rates are controlled by special conditions.

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

Emission Unit ID: 355

300 EP-320-02-S

EP-320-02-S

This is a MINOR, ACTIVELY ventilated emission unit.

320 Building

Emission Unit Information

Stack Height: 32.00 ft. 9.75 m. Stack Diameter 0.83 ft. 0.25 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 14.80 ft/second. 4.51 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	In series
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Operations at the 320 Building support operations. This 32 foot tall stack emissions from a filtered chemistry hood. Particulate emissions are sampled. The building contains environmental radiochemistry laboratories.

Emission Unit ID: 357

300 EP-320-04-S

EP-320-04-S

This is a MINOR, ACTIVELY ventilated emission unit.

320 Building

Emission Unit Information

Stack Height: 26.00 ft. 7.92 m. Stack Diameter 0.59 ft. 0.18 m.

Average Stack Effluent Temperature: 76 degrees Farenheit. 24 degrees Celsius.

Average Stack ExhaustVelocity: 28.00 ft/second. 8.53 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Operations at the 320 Building support operations. This 26 foot tall stack emissions from filtered chemistry hoods. Particulate emissions are sampled. The building contains environmental radiochemistry laboratories.

Emission Unit ID: 358

300 EP-320-01-S

EP-320-01-S

This is a MINOR, ACTIVELY ventilated emission unit.

320 Building

Emission Unit Information

Stack Height: 40.00 ft. 12.19 m. Stack Diameter 5.00 ft. 1.52 m.

Average Stack Effluent Temperature: 76 degrees Farenheit. 24 degrees Celsius.

Average Stack ExhaustVelocity: 25.20 ft/second. 7.68 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	In series
	Fan	2	1 operational, 1 backup

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 320 Building support operations. This 40 foot tall stack exhausts filtered building ventilation air. Particulate emissions are sampled. The building contains environmental radiochemistry laboratories.

Emission Unit ID: 359

300 EP-323-01-S

EP-323-01-S

This is a MINOR, ACTIVELY ventilated emission unit.

323 MECH PROPERTIES

Emission Unit Information

Stack Height: 16.00 ft. 4.88 m. Stack Diameter 1.67 ft. 0.51 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 15.00 ft/second. 4.57 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Fan	1	Common to both areas
Hot Cell	HEPA	2	In series
Equipment Room	HEPA	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Operations at the 323 Building support operations. This 16 foot tall stack exhausts filtered building ventilation air. Particulate emissions are sampled. The building contains areas for investigating structural properties of irradiated materials.

Emission Unit ID: 361

300 EP-325-01-S

EP-325-01-S

This is a MAJOR, ACTIVELY ventilated emission unit.

325 Building Radiological Processing Laboratory

Emission Unit Information

Stack Height: 89.00 ft. 27.13 m. Stack Diameter 8.00 ft. 2.44 m.

Average Stack Effluent Temperature: 72 degrees Farenheit. 22 degrees Celsius.

Average Stack ExhaustVelocity: 47.10 ft/second. 14.36 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	2 in series
	Fan	3	4 in parallel (3 operational, 1 backup)

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 Appendix A; Appendix B, Method 114	Each radionuclide that could contribute greater than 10% of the potential TEDE	Particulates are continuously sampled and collected every two-weeks for gross alpha and gross beta analysis, and composited on a semi-annual basis and analyzed isotopically. Tritium samples are collected on a monthly basis for analysis.

Sampling Requirements Record Sample; tritium by silica gel

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This 89 foot tall stack exhausts filtered building air. Emissions were sampled using a record particulate sampler and a tritium sampler. The building contains radiochemistry laboratories and hot cells used for research process development, mixed waste treatment activities, and radioanalytical services.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Conducting General Laboratory Processes Research Activities in the 325 Building	AIR 06-646	Not Approved	687

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.19E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Approved are the following laboratory activities conducted in the RPL:

- Characterizing chemical, radiochemical, and physical properties of samples (e.g., tank wastes, spent fuel, contaminated soils and water), as well as other gaseous materials, glass, ceramic, carbonaceous, or metallic waste forms.
- Performing research using high-level and low-level mixed tank wastes and their stimulants to test radiochemical process systems such as leaching, solvent extraction, ion exchange, vitrification, fuel dissolution, decontamination, evaporation, grouting, solid waste packaging/shipment, and high-level liquid waste shipping/receiving/transportation.
- Performing research and development for processing and immobilization support including waste separation, ion exchange, sludge washing/leaching, ultrafiltration, and oxidation/precipitation. Separated species are then immobilized into vitreous and other waste forms, which are subsequently characterized for product acceptability.
- Using a full suite of analytical capabilities for radiochemical and inorganic chemical analyses in support of process development, specializing in the analysis of highly radioactive materials and very complex sample matrices.
- Pretreatment of materials in preparation for analytical processing, waste treatment, and characterization.
- Developing methods for the separation of radioisotopes.
- Developing and testing radioisotope generators.
- Conducting Non-destructive assay (NDA).
- Characterizing and testing equipment for determining chemical and physical properties of spent nuclear fuels and associated materials to support processing and disposal pathways.
- Performing reactor dosimetry and hydrogen and helium measurements to characterize radiation damage in materials.
- Using instrumentation to conduct physical property measurement for rheological and chemical characterization of radiological and hazardous materials in support of process development.
- Measuring material particle size and density, zeta potential and rheology in support of general research as well as process development.
- Providing chemical and physical separations in support of radiological and hazardous material processing and disposal requirements. These technologies include: removal and concentration of hazardous and/or radioactive components for environmental remediation; separation of hazardous and/or radioactive materials, including solid/liquid phase separations; and, recovery of specific components for recycle and reuse.
- Characterizing complex reactor environments, including neutron fluence and spectral measurements, hydrogen and helium gas measurements, and extensive computer simulations of radiation damage effects.
- Developing thermal and vitrification processes to immobilize hazardous and radioactive materials into acceptable waste forms. Waste processing technology development includes design, process development, remote operations, and numerical and computational modeling.
- Performing nuclear magnetic resonance methods designed for investigation of radioactive materials in the environment, radioactive tank waste, plutonium bearing materials, and other DOE mission active areas as well as fundamental studies of actinide metal salts.
- Designing, installing, and testing radiochemical process systems (leaching, solvent extraction, ion exchange, vitrification, fuel dissolution, decontamination, evaporation, grouting, solid waste packaging and shipment, and high-level liquid waste shipping, receiving, and transportation).
- Using thermoanalytical instrumentation to measure reaction enthalpies, reaction kinetics and mass changes resulting from reactions, and determining the thermal sensitivity of the reaction.
- Perform analysis of reaction off-gases on a real-time or end-of-reaction basis to identify and quantify the gaseous reaction products, and investigate the thermal stabilities of candidate radioisotope waste forms, volatile radioisotope trapping materials and the potentially hazardous reactions between radioactive waste constituents.
- Separations and analyses of radionuclides for environmental measurements.
- Performing research with supercritical fluids to understand chemistry mechanisms and processes.
- Conducting wet chemistry techniques and the operation of specialized analytical instrumentation such as mass spectrometers, organic mass spectrometers, and the Inductively Coupled Plasma Spectrometers.
- Studies to decontaminate radioactive materials where metals may be hydrided or tritated and decontaminated in small electric furnaces in gloveboxes or fumehoods resulting in products (e.g., oxide materials) submitted for disposal.
- Research and development in processing and method to harden radioactive sources.
- Development of standards and testing methodologies for hardened radioactive sources.
- Analysis of samples for impurities and analysis of samples for purity.

The RPL also is approved to maintain two hot cell complexes for conducting work with highly radioactive materials. The High Level Radiochemistry Facility (HLRF) and Shielded Analytical Laboratory (SAL) hot cell complexes, and the stand alone mini-cells, provide unique, complimentary capabilities for conducting bench-scale to pilot-scale work with wide varieties and forms of radioactive materials. These capabilities include: radiochemical separation and purification; irradiated fuel/target sectioning and processing; metallography and ceramography; activated metals physical properties testing; thermal processing; materials physical properties testing (solid/liquid separation, centrifugation, settling behavior); radioanalytical and preparatory chemistry operations (acid dissolution, aqueous/solvent extraction or leaching, distillation, ion exchange, caustic fusion).

Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 2.09E+04 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Ac - 225		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ac - 227		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ac - 228		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 108		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 108 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 109 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 110		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 110 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 111		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Al - 26		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Al - 28		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Am - 241	3.50E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 242		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Am - 242 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Am - 243	5.40E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 245		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

Ar - 37			Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ar - 39			Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ar - 41			Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ar - 42			Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
As - 74			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
As - 76			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
At - 217			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Au - 195			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Au - 198			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ba - 131			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ba - 133			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ba - 133	m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ba - 137	m	4.60E+04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ba - 139			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ba - 140			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ba - 141			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Ba - 142			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Be - 10			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Be - 7			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Bi - 207			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				
Bi - 210			Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.				

Bi - 211	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bi - 212	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bi - 213	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bi - 214	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bk - 249	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bk - 250	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Br - 82	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Br - 83	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Br - 84	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Br - 85	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
C - 11	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
C - 14	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
C - 14	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
C - 15	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ca - 41	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ca - 45	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ca - 47	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cd - 109	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cd - 113 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cd - 113	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cd - 115	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Cd - 115 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ce - 139		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ce - 141		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ce - 142		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ce - 143		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ce - 144		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cf - 249		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cf - 250		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cf - 251		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cf - 252	1.20E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cl - 36		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cm - 241		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cm - 242		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cm - 243		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cm - 244	1.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cm - 245		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cm - 246		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cm - 247		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cm - 248		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Co - 56		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Co - 57		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

Co - 58		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Co - 60	1.60E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cr - 51		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cr - 55		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cs - 131		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cs - 134		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cs - 134 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cs - 135		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cs - 136		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cs - 137	1.70E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 138		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cs - 139		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cu - 64		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Es - 254		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Eu - 150		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Eu - 152		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Eu - 152 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Eu - 154	2.00E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 155	4.90E+03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 156		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Eu - 157		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
F - 18		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

Fe - 55		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Fe - 59		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Fr - 221		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Fr - 223		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ga - 67		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ga - 72		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Gd - 148		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Gd - 149		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Gd - 151		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Gd - 152		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Gd - 153		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ge - 68		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
H - 3	3.00E+03	Gas	WAC 246-247-030(21)(a)
H - 3	1.30E+05	Gas	WAC 246-247-030(21)(a)
H - 3		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Hf - 175		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Hf - 178		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Hf - 178 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Hf - 181		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Hf - 182		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Hg - 203		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

Ho - 166	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ho - 166 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 122	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 123	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 125	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 129	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 130	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 131	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 132	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 133	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 134	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 135	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 113 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 114	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 114 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 115	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 115 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ir - 192	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
K - 40	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
K - 42	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Kr - 81	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 83 m	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 85	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 85 m	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 87	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 88	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 89	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 90	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
La - 138	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
La - 140	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
La - 141	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
La - 142	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Lu - 177	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mg - 27	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 52	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 54	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 56	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mo - 93	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mo - 99	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
N - 13	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Na - 22	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Na - 24		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 91		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 91 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 92		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 93 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 94		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 95		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 95 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 97		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 97 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nd - 144		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nd - 147		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ni - 56		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ni - 59		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ni - 63		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ni - 65		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 235		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 236		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 237	3.60E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Np - 238		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 239		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

Np - 240	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Np - 240 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
O - 15	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
P - 32	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
P - 33	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pa - 231	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pa - 233	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pa - 234	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pa - 234 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 209	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 210	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 211	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 212	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 214	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pd - 107	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pd - 109	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 145	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 146	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 147	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 148	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 148 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Pm - 149		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pm - 151		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 208		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 209		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 210		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 211		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 212		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 213		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 214		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 215		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 216		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 218		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pr - 143		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pr - 144		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pr - 144 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 234		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 236		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 237		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 238	5.70E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 239	5.50E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 240	3.40E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 241	3.20E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Pu - 242	5.20E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Pu - 243	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Pu - 244	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 223	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 224	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 225	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 226	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 228	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 86	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 87	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 88	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 89	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 90	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 90 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Re - 186	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Re - 187	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Re - 188	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 102	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 103 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 105	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 105 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Rn - 219	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Rn - 220	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Rn - 222	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ru - 103	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ru - 105	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ru - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ru - 97	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
S - 35	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 124	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 125	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 126	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 126 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 127	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sc - 46	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sc - 47	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Se - 75	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Se - 79	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Si - 31	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sm - 145	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sm - 146	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Sm - 147		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sm - 151	5.40E+04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sm - 153		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sm - 157		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sn - 113		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sn - 117 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sn - 119 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sn - 121 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sn - 123		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sn - 125		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sn - 126		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sr - 85		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sr - 89		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sr - 90	3.60E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sr - 91		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sr - 92		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ta - 179		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ta - 182		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ta - 183	1.70E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Tb - 160		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tc - 101		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

Tc - 95 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tc - 97		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tc - 97 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tc - 98		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tc - 99	1.80E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Tc - 99 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 121		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 121 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 123		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 123 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 125 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 127		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 127 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 129		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 129 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 131		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 131 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 132		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 133		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 133 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Te - 134		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

Th - 227		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Th - 228	7.40E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Th - 229		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Th - 230		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Th - 231		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Th - 232	4.40E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Th - 233		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Th - 234		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ti - 44		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ti - 51		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tl - 204		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tl - 207		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tl - 208		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tl - 209		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tm - 170		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Tm - 171		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
U - 232	5.50E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 233	1.30E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 234	1.40E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 235	3.10E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 236	1.40E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 237		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

U - 238	6.10E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 239		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
U - 240		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
V - 48		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
V - 49		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
W - 181		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
W - 185		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
W - 187		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
W - 188	1.70E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Xe - 122		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 123		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 125		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 127		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 131 m		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 133		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 133 m		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 135		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 135 m		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 137		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Xe - 138		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Y - 88		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

Y - 90	1.20E+05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Y - 90 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 91	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 91 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 92	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 93	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Yb - 164	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Yb - 175	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Yb - 177	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zn - 65	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zn - 69	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zn - 69 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zr - 88	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zr - 89	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zr - 93	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zr - 95	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

The radioactive isotopes identified for this emission unit are (no quantities specified):

Ac - 225	Ac - 227	Ac - 228	Ag - 108 m	Ag - 108
Ag - 109 m	Ag - 110 m	Ag - 110	Ag - 111	Al - 26
Al - 28	Am - 241	Am - 242 m	Am - 242	Am - 243
Am - 245	Ar - 37	Ar - 39	Ar - 41	Ar - 42
As - 74	As - 76	At - 217	Au - 195	Au - 198
Ba - 131	Ba - 133	Ba - 133 m	Ba - 137 m	Ba - 139
Ba - 140	Ba - 141	Ba - 142	Be - 10	Be - 7
Bi - 207	Bi - 210	Bi - 211	Bi - 212	Bi - 213
Bi - 214	Bk - 249	Bk - 250	Br - 82	Br - 83
Br - 84	Br - 85	C - 11	C - 14	C - 15
Ca - 41	Ca - 45	Ca - 47	Cd - 109	Cd - 113 m

Cd - 113	Cd - 115 m	Cd - 115	Ce - 139	Ce - 141
Ce - 142	Ce - 143	Ce - 144	Cf - 249	Cf - 250
Cf - 251	Cf - 252	Cl - 36	Cm - 241	Cm - 242
Cm - 243	Cm - 244	Cm - 245	Cm - 246	Cm - 247
Cm - 248	Co - 56	Co - 57	Co - 58	Co - 60
Cr - 51	Cr - 55	Cs - 131	Cs - 134	Cs - 134 m
Cs - 135	Cs - 136	Cs - 137	Cs - 138	Cs - 139
Cu - 64	Es - 254	Eu - 150	Eu - 152	Eu - 152 m
Eu - 154	Eu - 155	Eu - 156	Eu - 157	F - 18
Fe - 55	Fe - 59	Fr - 221	Fr - 223	Ga - 67
Ga - 72	Gd - 148	Gd - 149	Gd - 151	Gd - 152
Gd - 153	Ge - 68	H - 3	Hf - 175	Hf - 178
Hf - 178 m	Hf - 181	Hf - 182	Hg - 203	Ho - 166
Ho - 166 m	I - 122	I - 123	I - 125	I - 129
I - 130	I - 131	I - 132	I - 133	I - 134
I - 135	In - 106	In - 113 m	In - 114 m	In - 114
In - 115	In - 115 m	Ir - 192	K - 40	K - 42
Kr - 81	Kr - 83 m	Kr - 85	Kr - 85 m	Kr - 87
Kr - 88	Kr - 89	Kr - 90	La - 138	La - 140
La - 141	La - 142	Lu - 177	Mg - 27	Mn - 52
Mn - 54	Mn - 56	Mo - 93	Mo - 99	N - 13
Na - 22	Na - 24	Nb - 91	Nb - 91 m	Nb - 92
Nb - 93 m	Nb - 94	Nb - 95	Nb - 95 m	Nb - 97
Nb - 97 m	Nd - 144	Nd - 147	Ni - 56	Ni - 59
Ni - 63	Ni - 65	Np - 235	Np - 236	Np - 237
Np - 238	Np - 239	Np - 240	Np - 240 m	O - 15
P - 32	P - 33	Pa - 231	Pa - 233	Pa - 234
Pa - 234 m	Pb - 209	Pb - 210	Pb - 211	Pb - 212
Pb - 214	Pd - 107	Pd - 109	Pm - 145	Pm - 146
Pm - 147	Pm - 148 m	Pm - 148	Pm - 149	Pm - 151
Po - 208	Po - 209	Po - 210	Po - 211	Po - 212
Po - 213	Po - 214	Po - 215	Po - 216	Po - 218
Pr - 143	Pr - 144	Pr - 144 m	Pu - 234	Pu - 236
Pu - 237	Pu - 238	Pu - 239	Pu - 240	Pu - 241
Pu - 242	Pu - 243	Pu - 244	Ra - 223	Ra - 224
Ra - 225	Ra - 226	Ra - 228	Rb - 86	Rb - 87
Rb - 88	Rb - 89	Rb - 90	Rb - 90 m	Re - 186
Re - 187	Re - 188	Rh - 102	Rh - 103 m	Rh - 105
Rh - 105 m	Rh - 106	Rn - 219	Rn - 220	Rn - 222
Ru - 103	Ru - 105	Ru - 106	Ru - 97	S - 35
Sb - 124	Sb - 125	Sb - 126	Sb - 126 m	Sb - 127
Sc - 46	Sc - 47	Se - 75	Se - 79	Si - 31
Sm - 145	Sm - 146	Sm - 147	Sm - 151	Sm - 153
Sm - 157	Sn - 113	Sn - 117 m	Sn - 119 m	Sn - 121 m
Sn - 123	Sn - 125	Sn - 126	Sr - 85	Sr - 89
Sr - 90	Sr - 91	Sr - 92	Ta - 179	Ta - 182
Ta - 183	Tb - 160	Tc - 101	Tc - 95 m	Tc - 97
Tc - 97 m	Tc - 98	Tc - 99	Tc - 99 m	Te - 121 m
Te - 121	Te - 123	Te - 123 m	Te - 125 m	Te - 127 m

Te - 127	Te - 129 m	Te - 129	Te - 131	Te - 131 m
Te - 132	Te - 133	Te - 133 m	Te - 134	Th - 227
Th - 228	Th - 229	Th - 230	Th - 231	Th - 232
Th - 233	Th - 234	Ti - 44	Ti - 51	Tl - 204
Tl - 207	Tl - 208	Tl - 209	Tm - 170	Tm - 171
U - 232	U - 233	U - 234	U - 235	U - 236
U - 237	U - 238	U - 239	U - 240	V - 48
V - 49	W - 181	W - 185	W - 187	W - 188
Xe - 122	Xe - 123	Xe - 125	Xe - 127	Xe - 131 m
Xe - 133	Xe - 133 m	Xe - 135	Xe - 135 m	Xe - 137
Xe - 138	Y - 88	Y - 90	Y - 90 m	Y - 91
Y - 91 m	Y - 92	Y - 93	Yb - 164	Yb - 175
Yb - 177	Zn - 65	Zn - 69	Zn - 69 m	Zr - 88
Zr - 89	Zr - 93	Zr - 95		

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) For the I-131 Medical Isotope Project

The charcoal bed shall be rated at a minimum of 1,000 cubic feet per minute (cfm) and be 2" thick.

5) For the I-131 Medical Isotope Project:

Iodine samples shall be collected using a two-stage sample collection system. The sampling system shall consist of a 47mm in-line filter holder that contains either a removable activated carbon canister or filter paper coated with activated carbon. Two samplers shall be placed in series to evaluate potential breakthrough of the first sampling stage. The iodine samplers shall be installed on the current stack sampling system for RPL, downstream of the record particulate sampler. The iodine samples shall be analyzed using EPA Method G-1 (40 CFR 61, Appendix B).

6) For the I-131 Medical Isotope Project:

The exhaust from the hot cell shall be routed through an activated charcoal bed. A charcoal bed shall be procured and installed upstream of the HEPA filters. The filter assembly shall be a two-stage filter, containing a charcoal bed and a post-filter inside of the same outer housing. The post-filter shall be a particulate filter designed to remove any carbon particles that may dislodge from the bed from normal use, preventing these particles from reaching the primary and secondary stages of HEPA filtration downstream.

7) For the I-131 Medical Isotope Project:

The iodine sampling system shall be in continuous operation when the I-131 material for this project enters the RPL facility through completion of the project (when all iodine has been processed and shipped for offsite use).

8) For the I-131 Medical Isotope Project:

The removal efficiency for radio-iodine of the charcoal bed filter unit shall be a minimum of 90% and shall be installed and tested per ANSI 510. These procedures shall be developed in accordance with the guidance provided in ANSI N510. These procedures shall be provided to the department for review prior to starting the I-131 project.

9) For the Th-232 medical isotope project:

Before initiation of processing, the Rn-220 monitor shall be operational. The exhaust sample will be measured by a

Rn-220 monitor collected using the same isokinetic probe that is used to collect the record particulate sample. The radon monitor shall be installed downstream of the record particulate sample, measuring the sample stream that has already been pre-filtered by the record particulate sample.

10) For the Th-232 Medical Isotope Project:

Procedures for Rn-220 monitoring shall be forwarded to the department for review.

11) For the Th-232 Medical Isotope:

The Rn-220 gas that is generated during the process will be routed through a recovery system that is located inside of a hood in Room 510. As the Rn-220 (gaseous form) decays (55 second half-life), the resulting daughter products shall be collected in the recovery system. The recovery system shall be capable of collecting in excess of 80% of the Rn-220 that is generated.

12) For the Tritium Target Qualification Project (TTQP)

Sectioning of the TPBAR rods shall be performed in the hot cells in HLRF. Sectioning must be done inside Plexiglas containment.

13) For the Tritium Target Qualification Project (TTQP):

Project activities are limited to High Level Radiochemical Facility (HLRF), Shielded Analytical Laboratory (SAL), and Rooms 420, 418, and Room 48 in the basement.

14) For the Tritium Target Qualification Project (TTQP):

The "Mandatory Use Procedures" require that each step be read prior to performing the activity.

These procedures are those that involve the following:

* Operation of the furnace and gas clean-up system used to extract tritium from the Tritium Producing Burnable Absorber Rods
and;
* The transfer of the extracted tritium to hydride transport vessels.

15) For the Tritium Target Qualification Project (TTQP):

The tritium permeation testing shall be conducted in Room 48 of the basement in the laboratory hood or glovebox.

16) For the Waste Sludge Solidification Demonstration:

The objective is to demonstrate methods of solidification of waste sludge from the 105 K East Basin. The purpose for rendering the sludge as a solid is to allow for permanent storage at the Waste Isolation Pilot Plant (WIPP).

Core samples are taken from sludge found in the K East Basin (up to 4 liters of solids) and transported to the 325 Building (RPL) for initial study. The samples are collected in 4-liter poly bottles and shipped to RPL in PAS-1 containers accompanied by a chain-of-custody. All containers shall be visually inspected upon receipt and dose measurements taken. After receipt, the sample bottles are placed into a glove box or hot cell and combined into one composite. The sludge is allowed to settle from the mixture, and the water is decanted. The decanted water and a sample of the settle sludge are characterized for major constituents (e.g. nucleotides, organics). The remaining sludge is split into different test samples and each processed with a different solidification method (grout, absorbent, drying, etc). Characterization of each test sample will occur at RPL, with the exception of one long term grout-solidified monolith prepared for long term and WIPP-specific testing at the Central Waste Center (CWC). Once testing is completed, a recommendation is made for the most effective solidification process.

Once the initial study is complete, large scale testing begins and will nominally include up to 6.3 m^3 (the Spent Nuclear Fuel (SNF) project bounding volume is 7.5 m^3) of sludge material. Material from the K East Basin is to be transported to the 325 Building using a Sludge Transport Systems (STS).

The STS consists of:

- Large Diameter Container (LDC). A vertical stainless steel cylindrical tank designed to contain material from K East Basin. The container is approximately 5 feet in diameter and 10 feet high.
- Sludge transportation cask. The LDC is placed into a cylindrical stainless steel and lead shell which is to provide shielding and to seal the LDC from the outside.
- Transportation trailer. The sludge transportation cask is anchored onto a trailer. The sludge transportation trailer complies with federal regulations and state standards.

Note: The following information is for completeness. Radioactive air emissions from these activities are covered by other permits/processes.

The STS is staged in the north transfer bay near the K East North Loading Operation Pit (NLOP). The LDC is connected to the K East Basin's Sludge Retrieval System (SRS), and is filled with material. Once a sufficient volume of sludge is contained in the LDC, the excess water cover level is lowered so the tank holds approximately 2.5 m^3 of material. An inert gas (e.g., helium or argon) blanket is placed over the material inside the LDC and the tank's outlet and inlet ports are closed. A NucFil HEPA-type filter and rupture disk are placed on the tank's vent ports. The cask lid is then installed, sealing the LDC inside. Once the cask is sealed and secured, the STS is transported to the 325 Building loading dock by the High-Level Radiochemistry Facility (HLRF). Once the STS is staged in the desired location, the transportation cask is unsealed in an approved area.

Note: The following activities describe actions to be taken within the RPL.

Inside the building, the LDC inlet and outlet are opened and the material is sampled for analysis. After determining the acceptability of the material, it is pumped from the LDC into several shielded vessels. The materials in the vessels are then processed with the solidification method designated from the initial testing. Each vessel is covered with a lid vented with a NucFil HEPA-type filter. Each shield vessel is placed in an overpack container and stored inside the RPL until the material is ready for shipped to CWC. Once the LDC is emptied, it is rinsed. It is then placed back onto the STS in preparation for resealing in the transportation cask and for transport back to K Basin. Overall, three shipments of K East Basin sludge in the STS are planned at this time.

17) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

MEDICAL ISOTOPE RESEARCH (I-131 Project)

I-131 solution will be procured from an offsite vendor and shipped to the Pacific Northwest National Laboratory (PNNL). It is expected that multiple shipments of I-131 will be required throughout the project, due to storage concerns that are the result of the short half-life of I-131 (approximately eight days). The objective of these experiments is to combine the I-131 solution with an antibody solution (supplied by the customer). The test apparatus is a closed system that shall be set up inside of a hot cell located in Room 203 of the RPL.

One containment vessel (medical grade - intravenous type bag) shall be used for the I-131 solution, and the second vessel shall be used to contain the vendor-supplied antibody solution. Both solutions shall be transported to the mixing vessel by means of a peristaltic pump. The mixed solution will then be routed through an in-line purification system and dispensed into a medical grade product bag. Once processing is complete, the I-131 antibody shall be transferred from the product bag into small glass vials (inside the hot cell). The final product can then be shipped to the customer or a destination designated by the customer. Shipment from RPL must occur fairly quickly, due to the short half-life of I-131.

Processing will be performed using variable amounts of I-131 and will be conducted as separate batches. Current project is allowed to conduct multiple processing runs, with each run using from four to 100 curies (Ci) of I-131. The processing of the material will not alter the physical form of the I-131 liquid. No more than 300 Ci of I-131 per year is allowed.

18) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

MEDICAL ISOTOPE RESEARCH (Th-232 Project)

Th-232 parent material is approved to be present in the facility as either an oxide [ThO2] or a nitrate [Th(NO3)4]. The parent material shall be maintained in shipping containers, with sub-samples being periodically removed for performing laboratory testing. During the tests, the parent material may be subjected to processes (e.g., grinding or suspension in solution) to maximize the recovery of the desired isotopes. The preparation of the parent material and the capture process shall be performed in Room 510. The amount of parent material allowed to be processed annually under this NOC is estimated to be 30,000 kilograms. Parent material may be transported to RPL from off-site suppliers in multiple shipments throughout the year. The parent material shall be in the form of a granular oxide or nitrate (powder) that will be stored inside shipping containers at RPL until it is to be used. The shipping containers will be opened periodically to retrieve parent material for processing.

The prepared materials will then be loaded into a containment vessel and the vessel sealed. A transport line has been tapped into the lid of the containment vessel. The Rn-220 gas that is generated during batch processing exits the vessel through this transport line to a radon recovery system that is located inside of a laboratory hood in Room 510. The daughter products that result from the decay of Rn-220 are captured by the recovery system, and this system exhausts to a laboratory fume hood that is part of the RPL radiological exhaust system. The exhaust exits the facility through the RPL main stack (EP-325-01-S).

The radionuclides associated with this project are the Th-232 in the parent material, and the daughter products resulting from the decay of Th-232 (in order): Ra-228, Ac-228, Th-228, Ra-224, Rn-220, Po-216, Pb-212, Bi-212, Po-212, Tl-208, and Pb-208 (stable isotope).

19) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

Tritium Target Qualification Project (TTQP)

Tritium Target Qualification Project (TTQP) it is approved to perform the analysis of ten tritium-producing, burnable absorber rods (target rods) that were shipped to the RPL from the Idaho National Engineering Laboratory and eight additional target rods shipped from the Argonne National Laboratory West (ANL-W) to the RPL.

The processes approved under this activity includes the following:

Target Rod Sectioning (Activity 1) - Sections are cut from the tritium target rods for quantitative analysis using a diamond saw within a Plexiglas containment. Each section is disassembled, and the components are analyzed to determine gas-species concentrations. Selected sections are further analyzed for lithium burn-up, as well as tritium and helium content. The rods are then subjected to protium, metallography, and microprobe studies. During the sectioning of the rods, emissions from the hot cells of the High-Level Radiochemistry Facility (HLRF) are vented to the existing radiological exhaust system and eventually to the main exhaust stack.

Tritium Extraction and Analysis (Activity 2) - Tritium is extracted by heating either a 4-foot target rod, or components from the target rod sections. Following tritium extraction, the 4-foot target rod is sectioned and analyzed as described in Activity 1. Tritium extraction and analysis is performed at two separate locations within the Radiochemical Processing Laboratory (RPL). Small-scale tritium extraction tests are performed in Room 416, while full tritium-rod extraction tests are conducted in the hot cells of the HLRF. Radionuclide emissions not captured during the tritium extraction tests pass through a laboratory hood or glovebox to the existing ventilation system, and eventually through the main exhaust stack.

Ex-reactor Tritium Permeation Tests (Activity 3) - Measurements are taken to determine the cladding material permeability used in the target rods. The test is conducted in an enclosed test loop, of which a section is constructed from TARGET ROD cladding material. Tritium absorption/release kinetics validation, correlation development and hydrogen ingress characterization, safety testing, and mechanical testing are then conducted. The tritium permeation tests are performed in Laboratory 48 in the RPL basement. Preparation of lithium aluminate (LiAlO2) samples for lithium isotopic ratio analysis is conducted in Laboratory 419. Radionculide emissions not captured during the permeation tests are allowed to pass through a laboratory hood or glovebox, to the existing ventilation system, and

eventually through the main exhaust stack.

Other activities that will continue with the "ramp down" of the TTQP include clean-up of the furnace and other portions of the extraction system and subsequent waste disposal. During these activities, minor tritium releases are expected from hold-up within the system.

20) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

WASTE OPERATIONS

The approved activities in the Radiochemical Processing Laboratory (RPL) include waste treatment operations that occur in various areas of the facility. In the HWTU, hazardous materials and radioactive mixed waste shall be stored, dispensed, used, handled, packaged in drums, and treated using various small bench-scale treatment processes. Treatment processes used at the HWTU is limited to include pH adjustment, ion exchange, venting of gas cylinders, carbon absorption using polymer beads or mineral absorbents such as clays, chemical oxidation, chemical precipitation, chemical reduction, waste concentration by evaporation, neutralization, filtration, solvent extraction, solids washing, catalytic destruction, and grout encapsulation (cementation).

The compaction unit is allowed to reduce volumes of low-level radioactive and radioactive-mixed dry materials (such as gloves, wipes, and step-off pad waste). During each compaction event, radiological smear samples shall be collected to verify containment of radiological contamination.

Radioactive waste boxes and drums are allowed to be stored in a controlled, fenced area (outside of the RPL) at the northeast corner of the facility. If any intrusive work (i.e., sampling, etc.) is required that may have the potential to emit radionuclides, the container shall be moved inside the facility.

21) TTQP Project Specific Emission Control Systems

Molecular Sieve

A molecular sieve will be used to control emissions during the full-rod tritium extraction process to be performed in the HRLF.

The molecular sieve will be used until the exhaust gas concentration, as measured with an ion chamber, indicates that the sieve is approaching the point of breakthrough. At this point, a fresh molecular sieve bed will replace the spent bed.

Two-Stage Bubbler Trap

The tritium emission control system for the small-scale extraction activities in Laboratory 416 consists of a two-stage bubbler-type trapping system. The bubbler-type trapping system includes a glass tube that contains either water or oil. An inert sweep gas carries the tritium from the heated tritium target rod components to the bubbler where tritium is removed from the gas stream.

Uranium Getter

Cladding material permeability measurements during Activity 3 will use a uranium getter material as a part of the commercial tritium storage system.

Emission Unit ID: 362

300 EP-326-01-S

EP-326-01-S

This is a MINOR, ACTIVELY ventilated emission unit.

326 MATERIAL SCIENCE LAB

Emission Unit Information

Stack Height: 47.60 ft. 14.51 m. Stack Diameter 6.00 ft. 1.83 m.

Average Stack Effluent Temperature: 77 degrees Farenheit. 25 degrees Celsius.

Average Stack ExhaustVelocity: 32.40 ft/second. 9.88 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Fan	3	In parallel, common to both areas
Hoods, SEM	HEPA	2	In series
Hot cells and hoods	HEPA	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 326 Building support operations. This 47.6 foot tall stack exhausts both filtered and unfiltered air. Particulate emissions are sampled. The building contains laboratories and equipment for studies of metallurgical, chemical, and physical behavior of reactor components, fuel materials, mixed fission products mixed activation products, and ceramic composite materials.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Research at the 326 Facility	AIR 06-640	Not Approved	677

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 8.52E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Included are the following type of research activities within the 326 Facility.

   Development and calibration of fiber optic chemical sensors, electrical and mechanical engineering support for nuclear instrumentation development and fabrication, design and engineering of special purpose radiation detectors and sampling systems, and operation of a continuous glass fiber draw capability to produce neutron sensitive scintillating glass fiber which is a new class of solid state radiation detectors.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 8.15E-03 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0 Alpha release rate based on AM-241	1.76E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta - 0 Beta release rate based on Co-60	1.33E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Ag - 110 m	Am - 241	Am - 243	Ar - 37	Ar - 39
Ar - 41	Ba - 133	Bi - 207	C - 14	Ca - 45
Cd - 109	Ce - 144	Cf - 252	Cm - 244	Co - 56
Co - 57	Co - 58	Co - 60	Cr - 51	Cs - 134
Cs - 137	Cu - 64	Eu - 152	Eu - 154	Eu - 155
Eu - 156	Fe - 55	Gd - 149	Gd - 151	H - 3
I - 125	I - 129	I - 131	Kr - 83 m	Kr - 85
Kr - 85 m	Kr - 87	Kr - 88	Mn - 54	Mo - 93
Na - 22	Nb - 93 m	Nb - 94	Ni - 59	Ni - 63
Np - 237	Pu - 238	Pu - 239	Pu - 240	Pu - 242
Ra - 226	Rn - 222	Ru - 106	Sb - 124	Sb - 125
Sc - 46	Sn - 113	Sn - 119 m	Sn - 123	Sr - 85
Sr - 89	Sr - 90	Ta - 179	Ta - 182	Tc - 99
Te - 123	Th - 230	Th - 232	U - 234	U - 235
U - 236	U - 238	V - 49	W - 181	W - 185
Xe - 131 m	Xe - 133	Xe - 133 m	Xe - 135	Xe - 135 m
Xe - 137	Xe - 138	Zn - 65	Zr - 95	

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

Emission Unit ID: 366

300 EP-329-01-S

EP-329-01-S

This is a MINOR, ACTIVELY ventilated emission unit.

329 BUILDING

Emission Unit Information

Stack Height: 62.50 ft. 19.05 m. Stack Diameter 5.00 ft. 1.52 m.

Average Stack Effluent Temperature: 77 degrees Farenheit. 25 degrees Celsius.

Average Stack ExhaustVelocity: 40.00 ft/second. 12.19 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	In series, (System includes up to 5 banks of 2 stages of HEPA filters in series, minimum of 1 bank of 2 testable filters in use)
	Fan	2	2 in parallel, 1 Standby (3 total)

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 329 Building support operations. This 62.5 foot tall stack exhausts filtered building air. Particulate emissions are sampled. The building contains laboratories for radioanalytical studies, environmental radionuclide studies, and radiation detection instrumentation development.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of Research Activities Conducted in the Chemical Sciences Laboratory (329 Building)	AIR 06-658	Not Approved	701

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 9.40E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Research activities conducted in the 329 Building support the Hanford environmental mission and other key DOE missions of national and international importance. Research activities are performed on both radioactive and non-radioactive samples. The following processes are allowed to be performed in the 329 Building:

- Development of special purpose radiation detection and sampling/analysis systems.
- Development of electronics and software to enhance radiation detector performance.
- Radiation detection equipment used for radioisotope quantification that may involve chemical separations.

- Solid, liquid, and gas sample (both radioactive and non-radioactive) analysis in specialized laboratories.
- Wet chemistry techniques and the operation of specialized analytical instrumentation such as mass spectrometers, organic mass spectrometers, and inductively coupled plasma spectrometers.
- Separations and analyses of radionuclides and samples containing radionuclides.
- Preparation of radioactive standards (solid, liquid, and gas).
- Characterizing chemical, radiochemical, and physical properties of samples (e.g., tank wastes, spent fuel, contaminated soils and water), as well as other gaseous materials, glass, ceramic, carbonaceous, or metallic waste forms.
- Performing research using high-level and low-level mixed tank wastes and their simulants to test radiochemical process systems such as leaching, solvent extraction, ion exchange, vitrification, fuel dissolution, decontamination, evaporation, grouting, solid waste packaging/shipment, and high-level liquid waste shipping/receiving/transportation.
- Performing research and development for processing and immobilization support including waste separation, ion exchange, sludge washing/leaching, ultra filtration, oxidation/precipitation, species separation, immobilization, and characterization.
- Using a full suite of analytical capabilities for radiochemical and inorganic chemical analyses in support of process development, specializing in the analysis of highly radioactive materials and very complex sample matrices.
- Developing methods for the separation of radioisotopes.
- Glove box work and storage of higher activity materials in shielded storage areas.
- Developing and testing radioisotope generators.
- Conducting Non-Destructive Analysis (NDA).
- Processes involving the creation of mixed activation products (MAP) and mixed fission products (MFP), separation, analysis and research.
- Developing thermal and vitrification processes to immobilize hazardous and radioactive materials into acceptable waste forms. Waste processing technology development includes design, process development, remote operations, and numerical and computational modeling.
- Providing chemical and physical separations in support of radiological and hazardous material processing and disposal requirements. These technologies include: removal and concentration of hazardous and/or radioactive components for environmental remediation; separation of hazardous and/or radioactive materials, including solid/liquid phase separations; and, recovery of specific components for recycle and reuse.
- Separations and analyses of radionuclides for environmental measurements.
- Sampling and analysis of environmental samples including soils, vegetation and water/liquids; decommissioning materials; and tank wastes.
- Performing research with supercritical fluids to understand chemistry mechanisms and processes.
- Lab setup projects involving fume hood removals/upgrades and ductwork tie-in.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 4.34E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	5.60E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate based on Am-241.			
B/G - 0	9.20E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/Gamma release rate based on Sr-90 and Cs-137.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Ac - 225	Ac - 227	Ac - 228	Ag - 108 m	Ag - 108
Ag - 109 m	Ag - 110 m	Ag - 110	Ag - 111	Al - 26
Am - 241	Am - 242 m	Am - 242	Am - 243	Am - 245
Ar - 37	Ar - 39	Ar - 41	Ar - 42	As - 74
As - 76	At - 217	Au - 195	Au - 198	Ba - 131
Ba - 133	Ba - 133 m	Ba - 137 m	Ba - 139	Ba - 140
Ba - 141	Ba - 142	Be - 10	Be - 7	Bi - 207

Bi - 210	Bi - 211	Bi - 212	Bi - 213	Bi - 214
Bk - 249	Bk - 250	Br - 82	Br - 83	Br - 84
Br - 85	C - 11	C - 14	C - 15	Ca - 41
Ca - 45	Ca - 47	Cd - 109	Cd - 113 m	Cd - 113
Cd - 115 m	Cd - 115	Ce - 139	Ce - 141	Ce - 142
Ce - 143	Ce - 144	Cf - 249	Cf - 250	Cf - 251
Cf - 252	Cl - 36	Cm - 241	Cm - 242	Cm - 243
Cm - 244	Cm - 245	Cm - 246	Cm - 247	Cm - 248
Co - 56	Co - 57	Co - 58	Co - 60	Cr - 51
Cs - 131	Cs - 134	Cs - 134 m	Cs - 135	Cs - 136
Cs - 137	Cs - 138	Cs - 139	Cu - 64	Es - 254
Eu - 150	Eu - 152	Eu - 152 m	Eu - 154	Eu - 155
Eu - 156	Eu - 157	F - 18	Fe - 55	Fe - 59
Fr - 221	Fr - 223	Ga - 67	Ga - 72	Gd - 148
Gd - 149	Gd - 151	Gd - 152	Gd - 153	Ge - 68
H - 3	Hf - 175	Hf - 178	Hf - 178 m	Hf - 181
Hf - 182	Hg - 203	Ho - 166	Ho - 166 m	I - 122
I - 123	I - 125	I - 129	I - 130	I - 131
I - 132	I - 133	I - 134	I - 135	In - 106
In - 113 m	In - 114 m	In - 114	In - 115	In - 115 m
Ir - 192	K - 40	K - 42	Kr - 81	Kr - 83 m
Kr - 85	Kr - 85 m	Kr - 87	Kr - 88	Kr - 89
Kr - 90	La - 138	La - 140	La - 141	La - 142
Lu - 177	Mn - 52	Mn - 54	Mn - 56	Mo - 93
Mo - 99	N - 13	Na - 22	Na - 24	Nb - 91
Nb - 91 m	Nb - 92	Nb - 93 m	Nb - 94	Nb - 95
Nb - 95 m	Nb - 97	Nb - 97 m	Nd - 144	Nd - 147
Ni - 56	Ni - 59	Ni - 63	Ni - 65	Np - 235
Np - 236	Np - 237	Np - 238	Np - 239	Np - 240
Np - 240 m	O - 15	P - 32	P - 33	Pa - 231
Pa - 233	Pa - 234	Pa - 234 m	Pb - 209	Pb - 210
Pb - 211	Pb - 212	Pb - 214	Pd - 107	Pd - 109
Pm - 145	Pm - 146	Pm - 147	Pm - 148 m	Pm - 148
Pm - 149	Pm - 151	Po - 208	Po - 209	Po - 210
Po - 211	Po - 212	Po - 213	Po - 214	Po - 215
Po - 216	Po - 218	Pr - 143	Pr - 144	Pr - 144 m
Pu - 234	Pu - 236	Pu - 237	Pu - 238	Pu - 239
Pu - 240	Pu - 241	Pu - 242	Pu - 243	Pu - 244
Ra - 223	Ra - 224	Ra - 225	Ra - 226	Ra - 228
Rb - 86	Rb - 87	Rb - 88	Rb - 89	Rb - 90
Rb - 90 m	Re - 186	Re - 187	Re - 188	Rh - 102
Rh - 103 m	Rh - 105	Rh - 105 m	Rh - 106	Rn - 219
Rn - 220	Rn - 222	Ru - 103	Ru - 105	Ru - 106
Ru - 97	S - 35	Sb - 124	Sb - 125	Sb - 126
Sb - 126 m	Sb - 127	Sc - 46	Sc - 47	Se - 75
Se - 79	Sm - 145	Sm - 146	Sm - 147	Sm - 151
Sm - 153	Sm - 157	Sn - 113	Sn - 119 m	Sn - 121 m
Sn - 123	Sn - 125	Sn - 126	Sr - 85	Sr - 89
Sr - 90	Sr - 91	Sr - 92	Ta - 179	Ta - 182

Ta - 183	Tb - 160	Tc - 101	Tc - 95 m	Tc - 97
Tc - 97 m	Tc - 98	Tc - 99	Tc - 99 m	Te - 121 m
Te - 121	Te - 123	Te - 123 m	Te - 125 m	Te - 127 m
Te - 127	Te - 129 m	Te - 129	Te - 131	Te - 131 m
Te - 132	Te - 133	Te - 133 m	Te - 134	Th - 227
Th - 228	Th - 229	Th - 230	Th - 231	Th - 232
Th - 233	Th - 234	Ti - 44	Tl - 204	Tl - 207
Tl - 208	Tl - 209	Tm - 170	Tm - 171	U - 232
U - 233	U - 234	U - 235	U - 236	U - 237
U - 238	U - 239	U - 240	V - 48	V - 49
W - 181	W - 185	W - 187	W - 188	Xe - 122
Xe - 123	Xe - 125	Xe - 127	Xe - 131 m	Xe - 133
Xe - 133 m	Xe - 135	Xe - 135 m	Xe - 137	Xe - 138
Y - 88	Y - 90	Y - 90 m	Y - 91	Y - 91 m
Y - 92	Y - 93	Yb - 164	Yb - 175	Yb - 177
Zn - 65	Zn - 69	Zn - 69 m	Zr - 88	Zr - 89
Zr - 93	Zr - 95			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The emission unit monitoring system shall have the following activities performed:

a. A functional/calibration check of monitoring system instrumentation shall be performed annually.

Emission Unit ID: 369

200E P-291A001-001

291-A-1

This is a MAJOR, ACTIVELY ventilated emission unit.

PUREX

Emission Unit Information

Stack Height: 200.00 ft. 60.96 m. Stack Diameter 7.00 ft. 2.13 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 17.00 ft/second. 5.18 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Fiberglass Filter	1	(Deep Bed Fiberglass filter)
	HEPA	2	In series
	Fan	2	In parallel, one operating, one back-up

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Method 2 Appendix A Method 114 Appendix B 61.93(b)(2)(ii) ANSI N13.1	239/240Pu, 241Am	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the PUREX Plant involve surveillance and maintenance operations pending decontamination and decommissioning at the Hanford Site. This 200 foot tall stack exhausts filtered air from the canyon (cells A through M) and vessel and condenser vents. Emissions are sampled for particulate radionuclides and volatile 129I. The PUREX Plant formerly processed uranium nuclear fuel for the extraction of special nuclear materials. The PUREX Plant was deactivated in June 1997.

Emission Unit ID: 384

200E P-296A010-001

296-A-10

This is a MINOR, ACTIVELY ventilated emission unit.

PUREX

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	1 bank
	Fan	1	Intermittent, as needed. Prior approval of operation is required.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	1 week sample / year (when operating)

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the PUREX Storage Tunnels support surveillance and maintenance, and storage of used process equipment until final decontamination and decommissioning of the facility. This stack has not operated since 1996. When it did operate, it exhausted filtered air from Storage Tunnel No. 2, and particulate radionuclides were sampled. The PUREX Plant formerly processed uranium nuclear fuel for the extraction of special nuclear materials. The PUREX Plant was deactivated in June 1997.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Reactivation of PUREX Storage Tunnel Number 2	AIR 06-629	Not Approved	665

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.90E-07 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Receiving up to 3.5 Mci of radioactive waste loaded into 22-ton steel waste disposal boxes (SWDBs). The SWDBs will be transferred by truck, transferred onto railcars, and placed into the PUREX Tunnel.

Steel Waste Disposal Boxes

Waste placed in the PUREX Tunnel will be received in SWDBs. The inner container will be a rectangular grout container, which is an open, carbon steel box. Dispersible waste will be contained in engineered containers placed (maximum of eight) in the rectangular grout container. A filled rectangular grout container could hold engineered containers as well as nondispersible waste materials. Nondispersible waste (e.g., filters, ion exchange

columns, cut-up metal tanks and racks, etc.) will be held directly inside the rectangular grout container. The rectangular overpack disposal container will be placed into a SWDB. This package configuration will be placed into the PUREX Tunnel.

The filled SWDB will be held by a SWDB overpack, which is inside the lower impact limiter. The SWDB overpack has a gasketed lid that is secured by bolts. The SWDB overpack is the containment boundary for the package, which is considered a closed container for transfer purposes. The upper impact limiter is bolted to the lower impact limiter, forming an additional seal. (The SWDB overpack and the impact limiter could be reused for subsequent transfers.)

Alternate packaging for receipt/storage, which will provide equivalent or greater degree of airborne control, would be presented to WDOH before use.

Transporting to PUREX

The upper and lower impact limiters form a seal for the SWDB. The package meets transportation requirements to move the material by truck to the PUREX Tunnel rail cut. As a closed container, there are no expected emissions during the transported phase.

Transfer to Railcars

The truck will be parked in the rail cut just outside the PUREX Tunnel. The upper impact limiter and SWDB overpack lid will be removed and set aside. A mobile crane will be used to transfer the SWDB from the truck to the railcar. (The impact limiter and overpack could be reused for subsequent transfers.) The railcar could remain in the rail cut, with appropriate postings, or could be moved just inside the exterior door into the outer area of the PUREX Tunnel while waiting the next transfer.

Placement of Waste Into PUREX Tunnel

At least two SWDBs will fit onto a single railcar. When the railcar is ready for placement into the PUREX Tunnel, the water-fillable door to the storage tunnel will be opened after closing the exterior door. The railcar will be placed into the storage tunnel and allowed to roll slowly to its storage position. Once the railcar is in position, the water-fillable door will be closed. The initial transfer could involve more than one railcar, and could include the majority of the total inventory to be transferred.

Storage of Waste in Tunnel

The PUREX Tunnel has been used for storage of radioactive and mixed waste from the PUREX Plant and from other onsite sources. Material selected for storage in the PUREX Tunnel is loaded on railcars modified to serve as both transport and storage platforms. The railcar storage positions are numbered sequentially, commencing with Position 1 that abuts the railstop bumper at the south end of the tunnel. Position 2 is the location of the railcar that abuts the railcar in position 1 and so forth. Each railcar is retrievable; however, because the railcars are stored on a single, dead-end railroad track, the railcars can be removed only in reverse order (i.e., last in, first out). Currently, 28 railcars are placed in the PUREX Tunnel. Additional waste could be placed into the remaining (approximately 12) railcar positions over the next 10 years.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 7.80E-04 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Release rates are not listed; emission release rates are controlled by special conditions.

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) All transfers of additional radioactive materials from various onsite facilities to the PUREX Tunnel must take place during the period in fiscal years 2000 through 2010.

5) Each SWDB container must be equipped with a minimum of two NucFil filters in series. If the container has dispersible material, it must have three NucFil filters. A maximum of twelve rail cars containing waste may be added to the tunnel.

6) If the stack is opened for any three-month period between transfers an NDA analysis of the filters is required. Environmental air samplers N158, N985, N970, N957, N969, N977 and N978 may not be removed without WDOH approval.

7) If the tunnel is opened for more than three months between transfers an NDA of the filters is required.

8) Periodic confirmatory measurements to confirm low emissions from the 296-A-10 stack will be performed by NDA. NDA provides detection of cesium-137 loaded on HEPA filters. The loading of strontium-90, plutonium-239/240 and americium-241 on the HEPA filters will be calculated from ratios with cesium-137 from reported 1995 actual emissions. NDA methodology for the 296-A-10 stack is provided in 97-EAP-225

9) Periodically smears will be taken of the SWDBs during transfer operations prior to insertion into the tunnel. Records of smears, HEPA tests and NDA analysis must be made available to DOH upon request.

10) Stack 296-A-10 HEPAs must be tested and determined to be operational prior to transfer of waste. This includes testing and nondestructive analysis/assay (NDA) of the testing of the high-efficiency particulate air (HEPA) filters on the tunnel exhauster as a baseline for determination of filter loading after the placement was completed.

11) The flow sampling system will be upgraded to include the installation of test ports that will conform to 40 CFR 60, Appendix A.

12) The processes will consist of receiving up to 3.5 million curries of radioactive waste loaded into 22-ton steel waste disposal boxes (SWDBs). The SWDBs will be transferred by truck, transferred onto rail cars, and placed into the PUREX Tunnel.

13) The required average stack flow rate is 2.0 cubic meters per second. The stack must have a single stage of HEPA filters (3x3) with a particulate removal efficiency of at least 99.95 percent.

14) The stack will operate during waste placement. Depending on the length of time before the next transfer, the stack should be shutdown and capped between transfers, especially if the next transfer is not expected for a year or more. If the next transfer is expected within the same year, the stack can be operated between transfers. Testing of the HEPA filters will be performed annually. NDA would be required each year when a rail car is placed in the tunnel, or when the stack is uncapped and used for powered ventilation. During years in which no waste is placed in the PUREX Tunnel and the 296-A-10 stack is capped (weather tight), testing of the HEPAs and NDA analysis would not be required until the stack is reactivated for the next transfer.

15) The steel waste disposal boxes (SWDBs) are engineered to minimize emissions during the loading, transportation, and transfer processes. Only waste received in SWDBs will be placed in the PUREX Tunnel. Dispersible waste must be contained in engineered containers placed (maximum of eight) in the rectangular grout container. Nondispersible waste (e.g., filters, ion exchange columns, cut-up metal tanks and racks, etc.) must be held directly inside the rectangular grout container.
Alternate packaging for receipt/storage, must provide equivalent or greater degree of airborne control, and be approved by WDOH before use.

16) Up to 3.5 million curries of radioactive waste can be placed into the remaining 12 rail car positions of the PUREX Tunnel over the next ten years. Up to one percent (35 thousand curies) of the additional waste can be transuranic.

Emission Unit ID: 385

400 P-437MN&ST-001

437-MN&ST

This is a MINOR, ACTIVELY ventilated emission unit.

437 Maintenance and Storage (MASF)

Emission Unit Information

Stack Height: 30.00 ft. 9.14 m. Stack Diameter 8.00 ft. 2.44 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 4.90 ft/second. 1.49 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Fan	2	In parallel, serves all MN&ST, intermittent use
Shipping Cask Maintenance and Decon Glove Box	Prefilter	1	
Shipping Cask Maintenance and Decon Glove Box	HEPA	1	2 parallel flow paths, minimum of one HEPA operational
Decon 1 & 2 Activities	HEPA	1	2 parallel flow paths, minimum of one HEPA operational
Liquid Radioactive Waste Loadout Facility Ventilation	Prefilter	1	
Liquid Radioactive Waste Loadout Facility Ventilation	HEPA	1	
Radiological Waste Tank Room Ventilation	Prefilter	1	
Radiological Waste Tank Room Ventilation	HEPA	1	
Waste Tank 1 & 2 Vents	HEPA	1	1 stage with 2 parallel flowpaths
Contaminated Equpment Repair Area	Prefilter	1	
Contaminated Equpment Repair Area	HEPA	1	2 in parallel

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the MASF support surveillance and maintenance operations at the Hanford Site. This 30 foot tall stack exhausts filtered air from MASF. Particulate emissions are sampled. MASF, or the 437 Building, is a multipurpose service center supporting the specialized maintenance and storage requirements of the Fast Flux

Test Facility (FFTF). MASF provides the capability for decontamination, repair, and storage of non fueled components and hardware for FFTF.

Emission Unit ID: 389

200W P-296Z005-001

296-Z-5

This is a MINOR, ACTIVELY ventilated emission unit.

PLUTONIUM FINISHING PLANT(Z PLANT)

Emission Unit Information

Stack Height: 28.00 ft. 8.53 m. Stack Diameter 2.80 ft. 0.85 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 28.00 ft/second. 8.53 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	2 parallel banks with each bank containing 4 sets of 2-stage HEPAs; one set per bank operational. Abatement credit given for one HEPA filter in each bank.
	Fan	1	Each bank has 2 fans in parallel. Only one fan in each bank required to be operating.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Actions to assure quality of periodic confirmatory measurement as described in section 4.1 of the Standard Conditions.	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 2736 ZB Building include outer can welding, testing, inspections, and surveillance and maintenance in support of the operations mission at the Hanford Site. This 28 foot tall stack exhausts filtered air from the 2736 ZB Building at the PFP Complex.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Deactivation of the Plutonium Finishing Plant Complex	AIR 06-664	Not Approved	709

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 6.70E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed activities involve transitioning the PFP Complex to a state of low-risk, low-cost, long-term surveillance and maintenance pending final disposition. All work would be performed in accordance with the approved radiological control procedures and as low as reasonably achievable (ALARA) program requirements as implemented by the project radiological control manual, as amended. These requirements would be carried out

through the activity work packages and associated radiological work permits.

This activity includes deactivation of buildings and also includes deactivation of systems no longer necessary once stabilization and storage activities and planned legacy hold-up removal have been concluded; removal/disposition of equipment/components; contamination characterization and reduction/mitigation; packaging plutonium holdup material meeting waste acceptance criteria; maintaining and operating muffle furnaces, as needed, for removed plutonium holdup material; and demolition of radiologically contaminated, non-process ancillary buildings.

This activity also includes deactivation activities or activities to prepare and place a facility in a safe and stable condition to minimize the long-term cost of a surveillance and maintenance program while being protective of personnel, the public, and the environment until demolition of former processing and material storage buildings occurs. Deactivation activities would include those actions foreseeably necessary for implementation of the proposed action, such as associated transportation activities, waste removal and disposal, and award of grants and contracts. Specific actions could include the following work involving the potential for radioactive contamination:
- Draining and/or de-energizing systems as appropriate.
- Stabilizing contaminated areas (e.g., with fixatives, sealants, paint).
- Stabilizing or removing gloveboxes, process equipment, tanks, piping, fume hoods, and support equipment.
- Removing fencing and paved parking areas adjacent to facilities.
- Installing alternate environmental monitoring, surveillance, and safety components (e.g., lighting, fencing) if required.
- Removing/packaging radioactive (including equipment calibration sources and laboratory standards) and hazardous materials and waste, including stabilization and/or removal of asbestos, and removal, cleanup, and disposition of polychlorinated biphenyls and other regulated materials and transportation to existing waste management facilities.
- Removing equipment and system components.
- Size-reducing process equipment for disposal as waste.
- Performing physical or chemical treatment processes (e.g., neutralization, solidification, filtering) to render a material less hazardous or to reduce the volume (such processes will not increase the potential release rates)..
- Decontamination to support the excess of surplus equipment.
- Removing excess combustible material.
- Disconnecting utilities, piping, and communication service systems (if the systems are not necessary to maintain required environmental monitoring or building safety systems), including associated excavation.
- Ensuring adequate freeze and heat protection.
- Stabilizing, reducing, combining, or removing waste materials at outdoor locations within the PFP Complex (such processes will not increase the potential release rates provided in this NOC).
- Sealing cracks, gratings, and openings to the building exterior, and repairing roofs.
- Conducting general housekeeping activities (e.g., vacuuming, sweeping, dusting) in areas where radiological contamination is not anticipated (e.g., radiological buffer area) but could be encountered.
- Removing or reducing radioactive or hazardous contamination from facilities and equipment by washing, heating, chemical or electrochemical action, mechanical cleaning, or other similar techniques.
- Removing residual plutonium holdup material, which might remain throughout the PFP Complex after stabilization activities described in the PFP EIS have been completed; packaging residual plutonium holdup meeting waste acceptance criteria for shipment to an onsite waste management facility, or thermally stabilizing material in muffle furnace operations and packaging for storage in existing PFP Complex vaults.
- Designing and executing changes to utility service systems and/or utility structures necessary to place a facility in surveillance and maintenance, pending demolition.
- Conducting final process operations to stabilize or eliminate residual operational materials or effluents, such as final process runs; cleaning of vessels, valve pits and pipe trenches; installation and operation of small evaporators; flushing piping systems; removal or replacement of filters; and other similar closeout actions.
- Demolishing non-process ancillary buildings.
- Deactivation activities will require actions to provide for continued routine maintenance, repair, and replacement-in-kind of operating portions of PFP.

Other actions include:
- Remove residual plutonium from gloveboxes, filterboxes, equipment, piping, ductwork, and the building

surfaces and package for disposition to onsite or offsite disposal facilities.
- Remove internal equipment from gloveboxes and building equipment/system components and package for disposition to onsite or offsite disposal facilities.
- Decontaminate gloveboxes, filterboxes, ductwork, and equipment to less than transuranic levels if possible.
- Remove gloveboxes, filterboxes, ductwork, and equipment and package for disposition to onsite or offsite disposal facilities.
- Decontaminate or fix contamination on building interior and exterior.
- Disconnect utilities and services not necessary for monitoring.
- Perform radiological and chemical characterization in preparation for dismantlement.

In preparation for the proposed transition activities, housekeeping, assays, preventive maintenance, minor decontamination, and reactivation of glovebox access ports would occur.

See additional process description in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 9.00E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0 Using Pu-239 as a conservative alpha isotope.	5.00E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta - 0 Using Sr-90 as a conservative beta isotope.	1.20E-07	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 243	Np - 237	Pu - 238	Pu - 239
Pu - 240	Pu - 241	Pu - 242	U - 233	U - 234
U - 235	U - 236	U - 237	U - 238	

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed methods for removing residual contamination from equipment/systems and for removing equipment would be similar to methods in use today throughout the industry and the DOE Complex. Both direct contact and remote technologies/techniques could be used. General technologies/techniques include heating, crushing, size reducing, and cutting. These could involve laboratory analyses and nondestructive assay; chemical cleaning, brushing, washing, scrubbing, vacuum cleaning, and abrasive jetting; using nibblers, shears, circular saws; potentially a remote-operated laser; and other similar methods. It is expected that should new technology become available, such technology would be evaluated for application in the PFP deactivation activities, and could be used if no increase in the potential-to-emit described in this NOC would result.

5) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The PFP deactivation activities include the following:
- Size reduction of equipment will be by mechanical means and may be accomplished by compaction, disassembling by use of wrenches, nibblers, shears, cutters, grinders, saws, or other similar methods. This equipment may be manually, hydraulically, pneumatically or electrically powered.

- Decontamination methods include: Scraping, sweeping, chemical cleaning, brushing, washing, scrubbing, scabbling, grinding, vacuum cleaning, strippable coatings, washing using wet rags, spraying, abrasive jetting, low pressure and high pressure wash using water and/or chemicals cleaners, use of fixatives and/or physical removal of contamination by use of mechanical means such as chipping or cutting. The application of fixatives for contamination control would be accomplished via aerosol fogging, paint brush/roller, hand-held spray bottle, or an electric or pneumatic powered sprayer.
- Containment of waste may be accomplished by coating the material with a fixative or placing the material in containers, bags and/or wrapping in plastic sheeting, utilizing adhesive tape, heat sealing or mechanical closure to prevent release of radiological contamination.
- Miscellaneous mechanical processes that could be used to support the proposed activity could include threading of piping, use of hot taps on piping, capping and plugging piping using threaded pipe components and expanding/compressive plugs or caps, drilling of holes in metal and concrete, core drilling concrete surfaces, installation of anchor bolts, installation and removal of bolts, installation of hose and tubing connectors, compression fittings, installation and removal of pumps, agitators and process control filters.

6) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Excavation will take place in the PFP Complex to support site stabilization, isolating/blanking utilities, fence removal/installation/relocation, and soil sampling/cleanup. Access to underground piping and cable would be gained by use of a bucket-type excavator. Manual digging methods with shovels, picks, and rakes also could be used. Contaminated soil removed and covered during excavation activities would remain covered until replaced into the excavation or otherwise dispositioned (backfill would consist of the original material removed or ‘clean’ soil).

If needed or chosen for use during these activities, the categorical NOCs for sitewide use of the guzzler, a portable temporary radioactive air emissions unit (PTRAEU) exhauster, or HEPA filtered vacuum radioactive air emission unit could be used.
Wastes generated during deactivation would be packaged appropriately. Waste would be generated/packaged throughout the PFP Complex (i.e., in structures with registered stacks, in non-HEPA filtered structures, or outdoors), resulting in filtered releases and/or diffuse and fugitive emissions. Wastes could be placed in various containers such as plastic bags, metal drums, and standard waste boxes. These wastes could be transferred to other locations within the PFP Complex for interim storage and/or repackaging before subsequent transport to approved locations/facilities pending final disposition.

If necessary, personnel decontamination activities would be conducted in the decontamination trailer (DOE/RL-2003-42).

7) The total abated emission limit for the 296-Z-5 emission unit is limited to 2.8E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the potential-to-emit for this emission unit is limited to 5.5E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

8) Unless maximum fan capacity for operating fans is used, effluent flowrate for this minor stack is derived by direct velocity measurement through individual HEPA filter paths within the system The flow rates through individual HEPA filter is performed annually, using multiple transverse velocity measurements using a pitot tube. Flow is derived by averaging the velocity measurement times the duct area. Stack flow is derived by summing the effluent flow from the contributing HEPA filters. The effluent flow rates are used to establish effluent discharge volume by multiplying the flow rate by the time of operation.

9) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

-Outer Can Weld Module. The Outer Can Weld Module will receive a leak-checked BTC. The BTC shall be placed in an outer container. The outer can head space shall then be backfilled with helium, and an outer container lid shall be welded onto the container in accordance with the requirements of DOE Standard 3013.

-Outer Can Leak Test Module. The Outer Can Leak Test Module will receive an outer welded container (3013 package) and operations in this module will verify that the package meets or exceeds the leak tightness requirements

of 3013.

-NDA Laboratory Modification Module. The Nondestructive Analysis (NDA) Laboratory will receive the 3013 package and will analyze the 3013 package for isotopic distribution, heat load, and container baseline.

10) As the required indication device for the Z-5 emission unit, the differential pressure magnehelic gauges associated with the final stage of HEPA filters will have a functional test conducted annually.

Emission Unit ID: 390

200W P-296Z006-001

296-Z-6

This is a MINOR, ACTIVELY ventilated emission unit.

PLUTONIUM FINISHING PLANT(Z PLANT)

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 2.50 ft. 0.76 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 36.40 ft/second. 11.09 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	2 parallel banks with each bank containing a 2-stage HEPA filter; one bank operational. Abatement credit given for one HEPA filter in the operating bank.
	Fan	1	2 fans in parallel. Only one fan required to be operating.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Actions to assure quality of periodic confirmatory measurement as described in section 4.1 of the Standard Conditions.	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 2736-Z and 2736-ZA buildings include storage vault operation in support of the PFP operations mission at the Hanford Site. This 15 foot tall stack exhausts filtered air from the 2736 Z and 2736 ZA Buildings and the plutonium storage vault ventilation system at the PFP Complex.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Deactivation of the Plutonium Finishing Plant Complex	AIR 06-664	Not Approved	709

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 6.70E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed activities involve transitioning the PFP Complex to a state of low-risk, low-cost, long-term surveillance and maintenance pending final disposition. All work would be performed in accordance with the approved radiological control procedures and as low as reasonably achievable (ALARA) program requirements as implemented by the project radiological control manual, as amended. These requirements would be carried out through the activity work packages and associated radiological work permits.

This activity includes deactivation of buildings and also includes deactivation of systems no longer necessary once stabilization and storage activities and planned legacy hold-up removal have been concluded; removal/disposition of equipment/components; contamination characterization and reduction/mitigation; packaging plutonium holdup material meeting waste acceptance criteria; maintaining and operating muffle furnaces, as needed, for removed plutonium holdup material; and demolition of radiologically contaminated, non-process ancillary buildings.

This activity also includes deactivation activities or activities to prepare and place a facility in a safe and stable condition to minimize the long-term cost of a surveillance and maintenance program while being protective of personnel, the public, and the environment until demolition of former processing and material storage buildings occurs. Deactivation activities would include those actions foreseeably necessary for implementation of the proposed action, such as associated transportation activities, waste removal and disposal, and award of grants and contracts. Specific actions could include the following work involving the potential for radioactive contamination:

- Draining and/or de-energizing systems as appropriate.
- Stabilizing contaminated areas (e.g., with fixatives, sealants, paint).
- Stabilizing or removing gloveboxes, process equipment, tanks, piping, fume hoods, and support equipment.
- Removing fencing and paved parking areas adjacent to facilities.
- Installing alternate environmental monitoring, surveillance, and safety components (e.g., lighting, fencing) if required.
- Removing/packaging radioactive (including equipment calibration sources and laboratory standards) and hazardous materials and waste, including stabilization and/or removal of asbestos, and removal, cleanup, and disposition of polychlorinated biphenyls and other regulated materials and transportation to existing waste management facilities.
- Removing equipment and system components.
- Size-reducing process equipment for disposal as waste.
- Performing physical or chemical treatment processes (e.g., neutralization, solidification, filtering) to render a material less hazardous or to reduce the volume (such processes will not increase the potential release rates)..
- Decontamination to support the excess of surplus equipment.
- Removing excess combustible material.
- Disconnecting utilities, piping, and communication service systems (if the systems are not necessary to maintain required environmental monitoring or building safety systems), including associated excavation.
- Ensuring adequate freeze and heat protection.
- Stabilizing, reducing, combining, or removing waste materials at outdoor locations within the PFP Complex (such processes will not increase the potential release rates provided in this NOC).
- Sealing cracks, gratings, and openings to the building exterior, and repairing roofs.
- Conducting general housekeeping activities (e.g., vacuuming, sweeping, dusting) in areas where radiological contamination is not anticipated (e.g., radiological buffer area) but could be encountered.
- Removing or reducing radioactive or hazardous contamination from facilities and equipment by washing, heating, chemical or electrochemical action, mechanical cleaning, or other similar techniques.
- Removing residual plutonium holdup material, which might remain throughout the PFP Complex after stabilization activities described in the PFP EIS have been completed; packaging residual plutonium holdup meeting waste acceptance criteria for shipment to an onsite waste management facility, or thermally stabilizing material in muffle furnace operations and packaging for storage in existing PFP Complex vaults.
- Designing and executing changes to utility service systems and/or utility structures necessary to place a facility in surveillance and maintenance, pending demolition.
- Conducting final process operations to stabilize or eliminate residual operational materials or effluents, such as final process runs; cleaning of vessels, valve pits and pipe trenches; installation and operation of small evaporators; flushing piping systems; removal or replacement of filters; and other similar closeout actions.
- Demolishing non-process ancillary buildings.
- Deactivation activities will require actions to provide for continued routine maintenance, repair, and replacement-in-kind of operating portions of PFP.

Other actions include:

- Remove residual plutonium from gloveboxes, filterboxes, equipment, piping, ductwork, and the building surfaces and package for disposition to onsite or offsite disposal facilities.

- Remove internal equipment from gloveboxes and building equipment/system components and package for disposition to onsite or offsite disposal facilities.
- Decontaminate gloveboxes, filterboxes, ductwork, and equipment to less than transuranic levels if possible.
- Remove gloveboxes, filterboxes, ductwork, and equipment and package for disposition to onsite or offsite disposal facilities.
- Decontaminate or fix contamination on building interior and exterior.
- Disconnect utilities and services not necessary for monitoring.
- Perform radiological and chemical characterization in preparation for dismantlement.

In preparation for the proposed transition activities, housekeeping, assays, preventive maintenance, minor decontamination, and reactivation of glovebox access ports would occur.

See additional process description in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 9.00E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0 Using Pu-239 as a conservative alpha isotope.	5.00E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta - 0 Using Sr-90 as a conservative beta isotope.	1.20E-07	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 243	Np - 237	Pu - 238	Pu - 239
Pu - 240	Pu - 241	Pu - 242	U - 233	U - 234
U - 235	U - 236	U - 237	U - 238	

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed methods for removing residual contamination from equipment/systems and for removing equipment would be similar to methods in use today throughout the industry and the DOE Complex. Both direct contact and remote technologies/techniques could be used. General technologies/techniques include heating, crushing, size reducing, and cutting. These could involve laboratory analyses and nondestructive assay; chemical cleaning, brushing, washing, scrubbing, vacuum cleaning, and abrasive jetting; using nibblers, shears, circular saws; potentially a remote-operated laser; and other similar methods. It is expected that should new technology become available, such technology would be evaluated for application in the PFP deactivation activities, and could be used if no increase in the potential-to-emit described in this NOC would result.

5) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The PFP deactivation activities include the following:
- Size reduction of equipment will be by mechanical means and may be accomplished by compaction, disassembling by use of wrenches, nibblers, shears, cutters, grinders, saws, or other similar methods. This equipment may be manually, hydraulically, pneumatically or electrically powered.
- Decontamination methods include: Scraping, sweeping, chemical cleaning, brushing, washing, scrubbing,

scabbling, grinding, vacuum cleaning, strippable coatings, washing using wet rags, spraying, abrasive jetting, low pressure and high pressure wash using water and/or chemicals cleaners, use of fixatives and/or physical removal of contamination by use of mechanical means such as chipping or cutting. The application of fixatives for contamination control would be accomplished via aerosol fogging, paint brush/roller, hand-held spray bottle, or an electric or pneumatic powered sprayer.

- Containment of waste may be accomplished by coating the material with a fixative or placing the material in containers, bags and/or wrapping in plastic sheeting, utilizing adhesive tape, heat sealing or mechanical closure to prevent release of radiological contamination.
- Miscellaneous mechanical processes that could be used to support the proposed activity could include threading of piping, use of hot taps on piping, capping and plugging piping using threaded pipe components and expanding/compressive plugs or caps, drilling of holes in metal and concrete, core drilling concrete surfaces, installation of anchor bolts, installation and removal of bolts, installation of hose and tubing connectors, compression fittings, installation and removal of pumps, agitators and process control filters.

6) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Excavation will take place in the PFP Complex to support site stabilization, isolating/blanking utilities, fence removal/installation/relocation, and soil sampling/cleanup. Access to underground piping and cable would be gained by use of a bucket-type excavator. Manual digging methods with shovels, picks, and rakes also could be used. Contaminated soil removed and covered during excavation activities would remain covered until replaced into the excavation or otherwise dispositioned (backfill would consist of the original material removed or ‘clean’ soil).

   If needed or chosen for use during these activities, the categorical NOCs for sitewide use of the guzzler, a portable temporary radioactive air emissions unit (PTRAEU) exhauster, or HEPA filtered vacuum radioactive air emission unit could be used.
   Wastes generated during deactivation would be packaged appropriately. Waste would be generated/packaged throughout the PFP Complex (i.e., in structures with registered stacks, in non-HEPA filtered structures, or outdoors), resulting in filtered releases and/or diffuse and fugitive emissions. Wastes could be placed in various containers such as plastic bags, metal drums, and standard waste boxes. These wastes could be transferred to other locations within the PFP Complex for interim storage and/or repackaging before subsequent transport to approved locations/facilities pending final disposition.

   If necessary, personnel decontamination activities would be conducted in the decontamination trailer (DOE/RL-2003-42).

7) The total abated emission limit for the 296-Z-6 emission unit is limited to 2.8E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the potential-to-emit for this emission unit is limited to 5.5E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

8) The secure vault storage locations in the 2736Z Building shall accommodate the 3013 packages. These packages shall be sealed, offering no additional potential-to-emit (PTE).

9) As the required indication device for the Z-6 emission unit, the differential pressure magnehelic gauges associated with the final stage of HEPA filters will have a functional test conducted annually.

10) Unless maximum fan capacity for operating fans is used, effluent flowrate for this minor stack is derived by direct velocity measurement through individual HEPA filter paths within the system. The flow rates through individual HEPA filter is performed annually, using multiple transverse velocity measurements using a pitot tube. Flow is derived by averaging the velocity measurement times the duct area. Stack flow is derived by summing the effluent flow from the contributing HEPA filters. The effluent flow rates are used to establish effluent discharge volume by multiplying the flow rate by the time of operation.

Emission Unit ID: 393

200W P-291Z001-001

291-Z-1

This is a MAJOR, ACTIVELY ventilated emission unit.

PLUTONIUM FINISHING PLANT(Z PLANT)

Emission Unit Information

Stack Height: 200.00 ft. 60.96 m. Stack Diameter 13.50 ft. 4.11 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 33.80 ft/second. 10.30 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
Operating Area	HEPA	1	Multiple parallel filter banks available.
Operating Area	Fan	1	Multiple parallel fans available

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Alternative effluent flow rate not to exceed 290,000 cfm. Method 114 appendix B 61.93(b)(2)(ii) ANSI N13.1	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This 200 foot tall stack exhausts filtered air from the 234 5Z, 236 Z, and 242 Z Buildings at the PFP Complex. Activities at the 234-5Z, 236-Z, and 242-Z buildings include characterization, systems deactivation, and equipment removal/disposition in support of the PFP deactivation mission at the Hanford Site. This activity also includes deactivation activities or activities to prepare and place a facility in a safe and stable condition to minimize the long term cost of a surveillance and maintenance program while being protective of personnel, the public, and the environment until demolition of former processing and material storage buildings occurs.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Deactivation of the Plutonium Finishing Plant Complex	AIR 06-664	Not Approved	709

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 6.70E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed activities involve transitioning the PFP Complex to a state of low-risk, low-cost, long-term surveillance and maintenance pending final disposition. All work would be performed in accordance with the approved radiological control procedures and as low as reasonably achievable (ALARA) program requirements as implemented by the project radiological control manual, as amended. These requirements would be carried out through the activity work packages and associated radiological work permits.

This activity includes deactivation of buildings and also includes deactivation of systems no longer necessary once stabilization and storage activities and planned legacy hold-up removal have been concluded; removal/disposition of equipment/components; contamination characterization and reduction/mitigation; packaging plutonium holdup material meeting waste acceptance criteria; maintaining and operating muffle furnaces, as needed, for removed plutonium holdup material; and demolition of radiologically contaminated, non-process ancillary buildings.

This activity also includes deactivation activities or activities to prepare and place a facility in a safe and stable condition to minimize the long-term cost of a surveillance and maintenance program while being protective of personnel, the public, and the environment until demolition of former processing and material storage buildings occurs. Deactivation activities would include those actions foreseeably necessary for implementation of the proposed action, such as associated transportation activities, waste removal and disposal, and award of grants and contracts. Specific actions could include the following work involving the potential for radioactive contamination:

- Draining and/or de-energizing systems as appropriate.
- Stabilizing contaminated areas (e.g., with fixatives, sealants, paint).
- Stabilizing or removing gloveboxes, process equipment, tanks, piping, fume hoods, and support equipment.
- Removing fencing and paved parking areas adjacent to facilities.
- Installing alternate environmental monitoring, surveillance, and safety components (e.g., lighting, fencing) if required.
- Removing/packaging radioactive (including equipment calibration sources and laboratory standards) and hazardous materials and waste, including stabilization and/or removal of asbestos, and removal, cleanup, and disposition of polychlorinated biphenyls and other regulated materials and transportation to existing waste management facilities.
- Removing equipment and system components.
- Size-reducing process equipment for disposal as waste.
- Performing physical or chemical treatment processes (e.g., neutralization, solidification, filtering) to render a material less hazardous or to reduce the volume (such processes will not increase the potential release rates)..
- Decontamination to support the excess of surplus equipment.
- Removing excess combustible material.
- Disconnecting utilities, piping, and communication service systems (if the systems are not necessary to maintain required environmental monitoring or building safety systems), including associated excavation.
- Ensuring adequate freeze and heat protection.
- Stabilizing, reducing, combining, or removing waste materials at outdoor locations within the PFP Complex (such processes will not increase the potential release rates provided in this NOC).
- Sealing cracks, gratings, and openings to the building exterior, and repairing roofs.
- Conducting general housekeeping activities (e.g., vacuuming, sweeping, dusting) in areas where radiological contamination is not anticipated (e.g., radiological buffer area) but could be encountered.
- Removing or reducing radioactive or hazardous contamination from facilities and equipment by washing, heating, chemical or electrochemical action, mechanical cleaning, or other similar techniques.
- Removing residual plutonium holdup material, which might remain throughout the PFP Complex after stabilization activities described in the PFP EIS have been completed; packaging residual plutonium holdup meeting waste acceptance criteria for shipment to an onsite waste management facility, or thermally stabilizing material in muffle furnace operations and packaging for storage in existing PFP Complex vaults.
- Designing and executing changes to utility service systems and/or utility structures necessary to place a facility in surveillance and maintenance, pending demolition.
- Conducting final process operations to stabilize or eliminate residual operational materials or effluents, such as final process runs; cleaning of vessels, valve pits and pipe trenches; installation and operation of small evaporators; flushing piping systems; removal or replacement of filters; and other similar closeout actions.
- Demolishing non-process ancillary buildings.
- Deactivation activities will require actions to provide for continued routine maintenance, repair, and replacement-in-kind of operating portions of PFP.

Other actions include:

- Remove residual plutonium from gloveboxes, filterboxes, equipment, piping, ductwork, and the building surfaces and package for disposition to onsite or offsite disposal facilities.
- Remove internal equipment from gloveboxes and building equipment/system components and package for

disposition to onsite or offsite disposal facilities.
- Decontaminate gloveboxes, filterboxes, ductwork, and equipment to less than transuranic levels if possible.
- Remove gloveboxes, filterboxes, ductwork, and equipment and package for disposition to onsite or offsite disposal facilities.
- Decontaminate or fix contamination on building interior and exterior.
- Disconnect utilities and services not necessary for monitoring.
- Perform radiological and chemical characterization in preparation for dismantlement.

In preparation for the proposed transition activities, housekeeping, assays, preventive maintenance, minor decontamination, and reactivation of glovebox access ports would occur.

See additional process description in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 9.00E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Am - 241	1.70E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 238	6.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 239	9.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 240	6.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 241	1.70E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 243	Np - 237	Pu - 238	Pu - 239
Pu - 240	Pu - 241	Pu - 242	U - 233	U - 234
U - 235	U - 236	U - 237	U - 238	

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed methods for removing residual contamination from equipment/systems and for removing equipment would be similar to methods in use today throughout the industry and the DOE Complex. Both direct contact and remote technologies/techniques could be used. General technologies/techniques include heating, crushing, size reducing, and cutting. These could involve laboratory analyses and nondestructive assay; chemical cleaning, brushing, washing, scrubbing, vacuum cleaning, and abrasive jetting; using nibblers, shears, circular saws; potentially a remote-operated laser; and other similar methods. It is expected that should new technology become available, such technology would be evaluated for application in the PFP deactivation activities, and could be used if no increase in the potential-to-emit described in this NOC would result.

5) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The PFP deactivation activities include the following:
- Size reduction of equipment will be by mechanical means and may be accomplished by compaction, disassembling by use of wrenches, nibblers, shears, cutters, grinders, saws, or other similar methods. This equipment may be manually, hydraulically, pneumatically or electrically powered.
- Decontamination methods include: Scraping, sweeping, chemical cleaning, brushing, washing, scrubbing, scabbling, grinding, vacuum cleaning, strippable coatings, washing using wet rags, spraying, abrasive jetting, low pressure and high pressure wash using water and/or chemicals cleaners, use of fixatives and/or physical removal of contamination by use of mechanical means such as chipping or cutting. The application of fixatives for contamination control would be accomplished via aerosol fogging, paint brush/roller, hand-held spray bottle, or an electric or pneumatic powered sprayer.
- Containment of waste may be accomplished by coating the material with a fixative or placing the material in containers, bags and/or wrapping in plastic sheeting, utilizing adhesive tape, heat sealing or mechanical closure to prevent release of radiological contamination.
- Miscellaneous mechanical processes that could be used to support the proposed activity could include threading of piping, use of hot taps on piping, capping and plugging piping using threaded pipe components and expanding/compressive plugs or caps, drilling of holes in metal and concrete, core drilling concrete surfaces, installation of anchor bolts, installation and removal of bolts, installation of hose and tubing connectors, compression fittings, installation and removal of pumps, agitators and process control filters.

6) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Excavation will take place in the PFP Complex to support site stabilization, isolating/blanking utilities, fence removal/installation/relocation, and soil sampling/cleanup. Access to underground piping and cable would be gained by use of a bucket-type excavator. Manual digging methods with shovels, picks, and rakes also could be used. Contaminated soil removed and covered during excavation activities would remain covered until replaced into the excavation or otherwise dispositioned (backfill would consist of the original material removed or ‘clean’ soil).

If needed or chosen for use during these activities, the categorical NOCs for sitewide use of the guzzler, a portable temporary radioactive air emissions unit (PTRAEU) exhauster, or HEPA filtered vacuum radioactive air emission unit could be used.
Wastes generated during deactivation would be packaged appropriately. Waste would be generated/packaged throughout the PFP Complex (i.e., in structures with registered stacks, in non-HEPA filtered structures, or outdoors), resulting in filtered releases and/or diffuse and fugitive emissions. Wastes could be placed in various containers such as plastic bags, metal drums, and standard waste boxes. These wastes could be transferred to other locations within the PFP Complex for interim storage and/or repackaging before subsequent transport to approved locations/facilities pending final disposition.

If necessary, personnel decontamination activities would be conducted in the decontamination trailer (DOE/RL-2003-42).

7) The total abated emission limit for the 291-Z-1 emission unit is limited to 1.8E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the potential-to-emit for this emission unit is limited to 3.5E+02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

8) Fuel De-Inventory

This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

PFP will repackage fuel assemblies and/or fuel pins into storage and/or transport containers for staging at PFP. These containers would be loaded via crane operations onto trucks for transport either to storage onsite or to appropriate offsite facilities pending final disposition. Fuel assemblies and/or fuel pins could be mechanically handled by transferring directly to containers (emissions would be considered as diffuse and fugitive if work conducted in locale providing potential for unfiltered emissions). Fuel pins could be transferred to glovebox(es) (emissions discharging through the 291-Z-1 or 296-Z-7 stacks) where they would be size reduced (using bolt cutters or equivalent means) and placed into a container. The pins/containers could be subjected to NDA at any point(s)

during repackaging activities.

Minor alterations (e.g., removing interior walls, installation of temporary scaffolding) to the 234-5Z Building would be necessary to support fuel de-inventory operations.

9) Air movers or newly added ducting fitted with HEPA filters (testable) [not to include HEPA Vacs] that exhaust upstream of the existing Z-1 stack monitor are approved for use if their emissions (1) will not result in greater than an accumulative 1% contribution to the stack flow and (2) would not increase the project PTE (i.e., would be limited to the PTE currently addressed in the NOC specific to the Z-1 stack or the diffuse/fugitive emissions described in the NOC as a fraction of the Z-1 PTE).

Emission Unit ID: 395

400 P-FFTFRESB-001

FFTF-RE-SB

This is a MINOR, ACTIVELY ventilated emission unit.

FAST FLUX TEST FACILITY COMPLEX

Emission Unit Information

Stack Height: 20.00 ft. 6.10 m. Stack Diameter 4.40 ft. 1.34 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 13.10 ft/second. 3.99 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Fan	1	Intermettent use No other controls

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the FFTF support surveillance and maintenance operations for decontamination and deactivation at the Hanford Site. This 20 foot tall stack, located in the Lower Reactor Service Building (RSB), exhausts unfiltered air from the lower level of the RSB. Particulate emissions are sampled. This facility is a 400 megawatt thermal, sodium cooled, low pressure, high temperature reactor plant, had been used for irradiation testing of breeder reactor fuels and materials. It has not has not operated since 1993.

Emission Unit ID: 396

400 P-FFTFHTTR-001

FFTF-HT-TR

This is a MINOR, ACTIVELY ventilated emission unit.

FAST FLUX TEST FACILITY COMPLEX

Emission Unit Information

Stack Height: 29.00 ft. 8.84 m. Stack Diameter 2.20 ft. 0.67 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 17.40 ft/second. 5.30 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	Emergency standby
	HEPA	1	Emergency standby
	Fan (Booster)	1	Emergency standby
	Fan	2	In parallel, intermittent use

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the FFTF support surveillance and maintenance operations for decontamination and deactivation at the Hanford Site. This 29 foot tall stack, associated with the Heat Transport System South, exhausted ordinarily unfiltered air from portions of FFTF that are exterior to the containment. Particulate emissions are sampled. This facility is a 400 megawatt thermal, sodium cooled, low pressure, high temperature reactor plant, had been used for irradiation testing of breeder reactor fuels and materials. It has not has not operated since 1993.

Emission Unit ID: 397

400 P-FFTFCBEX-001

FFTF-CB-EX

This is a MINOR, ACTIVELY ventilated emission unit.

FAST FLUX TEST FACILITY COMPLEX

Emission Unit Information

Stack Height: 47.00 ft. 14.33 m. Stack Diameter 4.90 ft. 1.49 m.

Average Stack Effluent Temperature: 70 degrees Farenheit. 21 degrees Celsius.

Average Stack ExhaustVelocity: 19.80 ft/second. 6.04 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
Bldg 405 Process Operations	Prefilter	1	Emergency standby
Bldg 405 Process Operations	HEPA	1	Emergency standby
Bldg 405 Process Operations	Fan	2	In parallel (intermittent use)
Access Control Area Process Operations	Prefilter	1	Emergency standby
Access Control Area Process	HEPA	1	Emergency standby
Access Control Area Process	Fan	2	2 in parallel, one leg has 2 in series, intermittent use

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA Tritium	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the FFTF support surveillance and maintenance operations for decontamination and deactivation at the Hanford Site. This 47 foot tall stack also referred to as the Combined Exhaust, exhausts unfiltered air from the reactor containment and gases from the argon processing system. Emissions are sampled using record sampler to collect particulate radionuclides and tritium in the form of tritiated water vapor, also called HTO. This facility is a 400 megawatt thermal, sodium cooled, low pressure, high temperature reactor plant, had been used for irradiation testing of breeder reactor fuels and materials. It has not has not operated since 1993.

Emission Unit ID: 398

400 Sodium Storage Facility

FFTF-402-1

This is a MINOR, ACTIVELY ventilated emission unit.

FAST FLUX TEST FACILITY COMPLEX

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

NONE WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		TOTAL ALPHA TOTAL BETA	

Sampling Requirements None

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status The mission of the Sodium Storage Facility (SSF) is to receive molten sodium coolant from the Fast Flux Test Facility (FFTF) and store the sodium in a solid state for an extended period. Approximately 984,100 liters of sodium from the FFTF will be offloaded to tank storage in SSF. Unused, carbon steel sodium tanks (three 302,800 liter tanks and one 196,800 liter tank) originally built for the Clinch River Breeder Reactor Plant have been installed adjacent to the FFTF complex.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Construction and Operation of Sodium Storage Facility	AIR 06-611	Not Approved	639

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.60E-06 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Offloading approximately 984,100 liters of sodium from the FFTF to tank storage in the Sodium Storage Facility (SSF). Unused, carbon steel sodium tanks (three 302,800-liter tanks and one 196,800-liter tank) originally built for the Clinch River Breeder Reactor Plant shall be transported from their current location in the 300 Area and installed adjacent to the FFTF complex. Once the storage tanks are in place, a concrete building will be constructed around and over them to provide shielding and weather protection for the tanks and associated equipment. The sodium will be stored in a solid state, under an inert nitrogen or argon gas blanket.

Sodium shall be transferred to the SSF in batches from several different sodium storage/drain vessels within the FFTF. Following the transfer, the sodium shall be allowed to solidify.

Sodium transfers shall be accomplished in the following manner:

1. The receiving tank and interconnecting piping shall be preheated to between 150øC and

200øC by electric heaters.

2. When the proper temperatures have been established, the sodium shall be transferred from the supply tank to the receiving tank by establishing a differential pressure between the supply tank and receiving tank as needed to facilitate the transfer of sodium between the tanks.

The supply tank shall be pressurized using the existing FFTF argon piping. The receiving tank in the SSF will be evacuated using a vacuum pump and a high-efficiency particulate air (HEPA) type process filter connected to the tanks at the tank vent line.

3. The gas system valves shall be operated as needed to maintain the covergas differential pressure and the sodium valves opened, allowing the sodium to flow from one tank to the other. The transfers will occur in batches, with more than one cycle needed to completely fill one SSF storage tank. The inert gas displaced from the tanks during the filling evolution shall be directed out the HEPA or HEPA type filtered exhaust paths.

4. After all the transfers for a tank are complete, the inert gas system shall be used to establish the desired cover gas pressure and the tank shall be allowed to cool to ambient temperature, allowing the sodium to solidify.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.60E-06 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Cs - 137	1.70E-11	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Any radionuclide on the chart of nuclides could be encountered during Sodium Storage Facility loading operations. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate or gaseous form. Although any radionuclide could be present, for conservatism all beta-gamma is assumed to be Cs-137 and all alpha is assumed to be Pu-239 for dose			
H - 3	4.60E-02	Gas	WAC 246-247-030(21)(a)
Any radionuclide on the chart of nuclides could be encountered during Sodium Storage Facility loading operations. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate or gaseous form. Although any radionuclide could be present, for conservatism all beta-gamma is assumed to be Cs-137 and all alpha is assumed to be Pu-239 for dose			
Na - 22	3.50E-08	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Any radionuclide on the chart of nuclides could be encountered during Sodium Storage Facility loading operations. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate or gaseous form. Although any radionuclide could be present, for conservatism all beta-gamma is assumed to be Cs-137 and all alpha is assumed to be Pu-239 for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.			
Pu - 239	2.30E-13	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Any radionuclide on the chart of nuclides could be encountered during Sodium Storage Facility loading operations. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate or gaseous form. Although any radionuclide could be present, for conservatism all beta-gamma is assumed to be Cs-137 and all alpha is assumed to be Pu-239 for dose			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Cs - 137 H - 3 Na - 22 Pu - 239

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) During the periods when sodium transfers are performed, the estimated emissions from the SSF shall be calculated using the following method.

Assumptions:
The equivalent of one tank volume at standard temperature and pressure is evacuated after the initial contamination-free pump down.

If the uncontaminated receiving tank is initially evacuated, it may provide a sufficient pressure drop to complete the sodium transfer with no release of contaminated gas; however, for purposes of providing a conservative estimate of potential emissions it is assumed an entire tank volume of contaminated cover gas is released to the atmosphere.

The concentration of tritium in the primary sodium, conservatively assumed to fill three of the 302,800-liter tanks, is the same as historical concentrations of tritium in the reactor cover gas in 1992 (about 5 x 10-5 uCi/ml).

The concentration of tritium in the secondary sodium (assumed to fill the 196,800 liter tank) is equal to the historical concentration of the secondary sodium cover gas in 1992 (about 4E-6 uCi/ml). The remaining 52,996 liters of secondary sodium will go to a 302,800 liter tank.

The amount of tritium released during the fill of one tank with primary sodium would be:

(Volume of sodium transferred in liters) (103 ml/liter) (5 E-5 uCi/ml) = Amount in uCi

This shall be tracked via an approved log.

5) During the storage periods when no new sources are added to the SSF, the sodium shall be in a solid form after cooling. Radiological smear surveys of the facility and monitoring described in section 5 of the general condition in this license shall provide periodic confirmatory measurement.

Emission Unit ID: 399

400 P-437-002

437-1-61

This is a MINOR, ACTIVELY ventilated emission unit.

437 Maintenance and Storage (MASF)

Emission Unit Information

Stack Height: 38.40 ft. 11.70 m. Stack Diameter 1.10 ft. 0.34 m.

Average Stack Effluent Temperature: 72 degrees Farenheit. 22 degrees Celsius.

Average Stack ExhaustVelocity: 18.75 ft/second. 5.72 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	16 Parallel flow paths, each path provides 1 prefilter minimum of 1 in operation intermettent operation
	HEPA	1	16 Parallel flow paths, each path provides 1 prefilter minimum of 1 in operation; intermettent operation
	Fan	1	Intermettent operation

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 week sample/ year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the MASF support surveillance and maintenance operations at the Hanford Site. This 38.4 foot tall stack exhausts filtered air from Maintenance and Storage Facility (MASF). Particulate emissions are sampled. MASF, or the 437 Building, is a multipurpose service center supporting the specialized maintenance and storage requirements of the Fast Flux Test Facility (FFTF). MASF provides the capability for decontamination, repair, and storage of non fueled components and hardware for FFTF.

Emission Unit ID: 402

200E P-296B001-001

296-B-1

This is a MAJOR, ACTIVELY ventilated emission unit.

B- PLANT

Emission Unit Information

Stack Height: 90.00 ft. 27.43 m. Stack Diameter 2.67 ft. 0.81 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	2	Two trains, one bank in each train
	HEPA	4	Two trains, 2 banks in each train
	Fan	2	Only one fan operates at a time.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	137Cs, 90Sr	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the B Plant Canyon involve surveillance and maintenance. This 90 foot tall stack exhausts filtered air from the main canyon and process cells in the 221 B Building, from the process cell in the 212 B Building, and from the 224 B Building via the vessel vent. Particulate emissions are sampled. The B Plant Complex separated plutonium from spent nuclear fuel, but its operations were later reconfigured to remove Sr90 and Cs 137 from high-level liquid waste. The main canyon building, 221 B, contains radioactive contamination from various production campaigns. The B Plant Complex, excluding WESF, was deactivated in 1998. Typical activities include routine maintenance of the emissions unit and surveillance and maintenance of the building.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
B Plant Modification of the Ventilation System (Emission Point: 296-B-1)	AIR 06-615	Not Approved	645

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.52E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Installation of exhaust ductwork, installation of air clean-up train equip. and fans, installation of a new exhaust stack, isolation & ventilation of existing filter banks, isolation of existing stack & exhaust fans, and operation of the installed systems.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 7.87E+01 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Am - 241	2.56E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(b)
Cs - 137	8.40E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(b)
Pu - 238	3.60E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(b)
Pu - 239/240	3.84E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(b)
Sb - 125		Liquid/Particulate Solid	WAC 246-247-030(21)(b)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% fo the abated dose.			
Sr - 90	3.48E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(b)
Y - 90		Liquid/Particulate Solid	WAC 246-247-030(21)(b)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% fo the abated dose.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Cs - 137	Pu - 238	Pu - 239/240	Sb - 125
Sr - 90	Y - 90			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The new HEPA filters must be fully compatable with ANSI 509/510 standards.

Emission Unit ID: 404

200E P-296B002-001

296-B-2

This is a MAJOR, PASSIVELY ventilated emission unit.

B- PLANT

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.20 ft. 0.06 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	In series(passive ventilation)

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Alternative monitoring method approved is NDA testing on the second in-line HEPA filter.	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Annual

Sampling Requirements Annual nondestructive analysis

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the B Plant Canyon involve surveillance and maintenance. The purpose for which the vent was installed is no longer valid, so the vent is no longer needed, the discharge points were capped, and a closure report was submitted July 22, 2003.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
B Plant Modification of the Ventilation System (Emission Point: 296-B-1)	AIR 06-615	Not Approved	645

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.52E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Installation of exhaust ductwork, installation of air clean-up train equip. and fans, installation of a new exhaust stack, isolation & ventilation of existing filter banks, isolation of existing stack & exhaust fans, and operation of the installed systems.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 7.87E+01 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Cs - 137	6.38E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 239/240		Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% fo the abated dose.

Sr - 90	1.10E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Y - 90		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% fo the abated dose.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Cs - 137 Pu - 239/240 Sr - 90 Y - 90

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) In lieu of annual testing, the record HEPA filter (second filter) shall have an efficiency greater than 90% for particles with a median diameter of 0.3 micron as specified by the manufacturer and doesn't need to be tested.
5) Change the frequency of NDA on the record filter from quarterly to annually.
6) If a valve is found to be leaking, the Department of Health must be notified prior to replacement to determine if a notice of construction is needed for the procedure.
7) Perform aerosol testing of the record filter annually.
8) The HEPA filter associated with the venting of the retired filters plus the sand filter must use the alternative method for collecting the record samples and HEPA maintenance. The alternate method requires the quarterly nondestructive analysis of the second HEPA in series. The logs of these analyses are used to track emissions. The records must be available during DOH inspections for a representative tracking period, and are otherwise subject to the 5 year readily retrievable requirement of WAC 246-247-080(8). (note:please see Conditon 11 for new NDA frequency. NOC Revision Form approved September 5, 2000)
9) The new HEPA filters must be fully compatable with ANSI 509/510 standards.

Emission Unit ID: 412

300 EP-331-01-V

EP-331-01-V

This is a MAJOR, ACTIVELY ventilated emission unit.

331 LIFE SCI LAB

Emission Unit Information

Stack Height: 62.00 ft. 18.90 m. Stack Diameter 6.50 ft. 1.98 m.

Average Stack Effluent Temperature: 76 degrees Farenheit. 24 degrees Celsius.

Average Stack ExhaustVelocity: 28.00 ft/second. 8.53 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
1	Fan	1	1 of 2 fans operating
1	HEPA	1	Required for room or hood where dispersible material is used
2	Fan	1	1 of 3 fans operating
2	HEPA	1	Required for room or hood where dispersible material is used

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Appendix B, Method 114(3)	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This 62 foot tall stack exhausts filtered building ventilation air. Particulate emissions are sampled. The mission of the 331 Building is to conduct fundamental science and to develop environmental technology. Research activities conducted in the 331 Building support the Hanford Site environmental mission and other key DOE missions of national and international importance. Research activities performed within the 331 Building include the use of radioactive materials. Laboratory processes are conducted "continuously" (i.e., year round, during normal business, swing shift, night shift, and weekend hours). The 331 Building provides research capabilities to study the interactions of chemicals and radionuclides with plants, animals, and microorganisms and the fate of chemicals and radionuclides in the environment. The building also has research capabilities for conducting studies on the uptake and transformation effects of radioactive material and chemicals in soils, plants, animals, and microorganisms.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Life Sciences Laboratory-1 (331 Building)	AIR 06-665	Not Approved	710

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 9.10E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16),

may be conducted.

The mission of the 331 Building is to conduct fundamental science and to develop environmental technology. Research activities conducted in the 331 Building support the Hanford Site environmental mission and other key DOE missions of national and international importance. Research activities performed within the 331 Building include the use of radioactive materials. Laboratory processes are conducted "continuously" (i.e., year-round, during normal business, swing-shift, night-shift, and weekend hours). The 331 Building provides research capabilities to study the interactions of chemicals and radionuclides with plants, animals, and microorganisms and the fate of chemicals and radionuclides in the environment. The building also has research capabilities for conducting studies on the uptake and transformation effects of radioactive material and chemicals in soils, plants, animals, and microorganisms.

The inventory of radioactive material in the building can include gram quantities of fissionable materials and up to curie quantities of other radionuclides. The laboratory activities conducted in the 331 Building include:

·Experimental studies with molecular and cellular processes.
·Studies to determine precise cross-species and low-dose extrapolation of health risks and to understand disease mechanisms.
·Basic and applied research concerning microorganisms and/or their processes in various environments.
·Subsurface microbiology including the physiology and ecology of subsurface microorganisms, degradation of organic contaminants and bioremediation, enzymatic reductions of metals, and biogeochemical cycling of nutrients.
·Studies investigating macromolecular structure and dynamics and consequences of observables on molecular function.
·Development of instrumentation and analytical methods.
·Development of comprehensive environmental monitoring programs.
·Development of advanced scientific and technological solutions for long-term stewardship of waste sites.
·Waste management activities including satellite accumulation areas and <90 day storage areas.
·Characterizing and monitoring aquatic and terrestrial ecosystems including the development and monitoring of new technologies and methods.
·Studies of impacts of water use practices on fisheries and wildlife and the response of the ecosystems to engineered structures and natural and man-induced stresses.
·Activities involving nuclear process engineering, radiomaterials characterization, and radiochemical separations and processing.
·Studies of the health effects of chemical and radiation exposure on animals (rodents) and in cells grown in culture.
·Examining the uptake and transformation effects of radionuclides in soils, plants, animals and microorganisms.
·Studies with radioactive tracer materials in biological and non-biologic systems.
·Research to promote the understanding of the chemical and biological processes that govern the mobility and degradation of a range of inorganic, radionuclide and organic contaminants in soils, sediments, and ground water systems.
·Measurements of exposures to physical, radiological, and chemical agents.
·Developing technology for the separation, purification, production, and delivery of radioisotopes (e.g., for medical purposes, and standards development).
·Research and laboratory activities that may include processes where the temperature may be equal to or exceed 100ºC.
·Research activities involving mixed activation products (MAP) and mixed fission products (MFP).
·Laboratory setup projects involving fume hood removals/upgrades and ductwork tie-in.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 3.60E+00 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Ac - 225	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ac - 227		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ac - 228		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 108		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 108 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 109 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 110		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 110 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ag - 111		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Al - 26		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Al - 28		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Am - 241		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Am - 241		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Am - 242		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Am - 242 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Am - 243	8.40E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 245		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ar - 37		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ar - 39		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ar - 41		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ar - 42		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
As - 74		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

As - 76	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
At - 217	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Au - 195	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Au - 198	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ba - 131	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ba - 133	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ba - 133 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ba - 137 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ba - 139	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ba - 140	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ba - 141	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ba - 142	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Be - 10	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Be - 7	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bi - 207	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bi - 210	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bi - 211	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bi - 212	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bi - 213	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bi - 214	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Bk - 249	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Bk - 250	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Br - 82	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Br - 83	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Br - 84	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Br - 85	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
C - 11	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
C - 14	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
C - 14	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
C - 15	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ca - 41	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ca - 45	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ca - 47	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cd - 109	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cd - 113 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cd - 113	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cd - 115	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cd - 115 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ce - 139	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ce - 141	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ce - 142	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ce - 143	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Ce - 144	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cf - 249	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cf - 250	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cf - 251	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cf - 252	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cl - 36	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 242	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 243	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 244	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 245	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 246	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 247	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 248	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Co - 56	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Co - 57	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Co - 58	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Co - 60	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cr - 51	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cr - 55	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 131	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Cs - 134	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 134 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 135	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 136	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 137	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 137	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 138	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 139	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cu - 64	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Es - 254	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 150	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 152	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 152 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 154	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 155	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 156	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 157	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
F - 18	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Fe - 55	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Fe - 59	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Fr - 221	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Fr - 223	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ga - 67	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ga - 72	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Gd - 148	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Gd - 149	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Gd - 151	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Gd - 152	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Gd - 153	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ge - 68	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
H - 3	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
H - 3	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Hf - 175	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Hf - 178	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Hf - 178 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Hf - 181	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Hf - 182	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Hg - 203	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ho - 166	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ho - 166 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 122	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 123	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

I - 125	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 129	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 130	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 131	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 131	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 132	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 133	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 134	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 135	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 113 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 114	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 114 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 115	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
In - 115 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ir - 192	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
K - 40	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
K - 42	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 81	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 83 m	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 85	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Kr - 85 m	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 87	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 88	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 89	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Kr - 90	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
La - 138	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
La - 140	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
La - 141	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
La - 142	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Lu - 177	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mg - 27	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 52	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 54	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 56	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mo - 93	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mo - 99	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
N - 13	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Na - 22	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Na - 24	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Nb - 91	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Nb - 91 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Nb - 92		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 93 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 94		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 95		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 95 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 97		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nb - 97 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nd - 144		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Nd - 147		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ni - 56		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ni - 59		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ni - 63		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Ni - 65		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 235		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 236		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 237	1.20E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Np - 238		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 239		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 240		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Np - 240 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
O - 15		Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

P - 32	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
P - 33	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pa - 231	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pa - 233	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pa - 234	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pa - 234 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 209	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 210	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 211	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 212	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pb - 214	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pd - 107	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pd - 109	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 145	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 146	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 147	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 148	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 148 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 149	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pm - 151	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Po - 208	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Po - 209		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 210		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 211		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 212		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 213		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 214		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 215		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 216		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Po - 218		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pr - 143		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pr - 144		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pr - 144 m		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 234		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 236		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 237		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 238	2.60E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 239	9.20E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 240	2.90E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 241		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 242		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Pu - 243		Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

Pu - 244	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 223	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 224	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 225	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 226	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Ra - 228	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 86	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 87	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 88	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 89	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 90	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rb - 90 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Re - 186	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Re - 187	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Re - 188	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 102	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 103 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 105	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 105 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rh - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rn - 219	Gas	WAC 246-247-030(21)(a)

Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.

Rn - 220	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Rn - 222	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ru - 103	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ru - 105	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ru - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ru - 97	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
S - 35	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 124	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 125	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 126	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 126 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 127	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sc - 46	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sc - 47	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Se - 75	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Se - 79	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Si - 31	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sm - 145	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sm - 146	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sm - 147	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sm - 151	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Sm - 153	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sm - 157	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sn - 113	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sn - 117 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sn - 119 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sn - 121 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sn - 123	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sn - 125	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sn - 126	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sr - 85	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sr - 89	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sr - 90	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sr - 91	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sr - 92	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ta - 179	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ta - 182	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ta - 183	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tb - 160	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tc - 101	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tc - 95 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tc - 97	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Tc - 97 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tc - 98	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tc - 99	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tc - 99 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 121	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 121 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 123	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 123 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 125 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 127	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 127 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 129	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 129 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 131	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 131 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 132	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 133	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 133 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Te - 134	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Th - 227	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Th - 228	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Th - 229	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Th - 230	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Th - 231	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Th - 232	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Th - 233	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Th - 234	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ti - 44	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ti - 51	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tl - 204	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tl - 207	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tl - 208	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tl - 209	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tm - 170	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tm - 171	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 232	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 233	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 234	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 235	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 236	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 237	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

U - 239	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 240	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
V - 48	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
V - 49	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
W - 181	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
W - 185	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
W - 187	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
W - 188	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 122	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 123	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 125	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 127	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 131 m	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 133	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 133 m	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 135	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 135 m	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 137	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Xe - 138	Gas	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 88	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 90	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Y - 90 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 91	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 91 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 92	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Y - 93	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Yb - 164	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Yb - 175	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Yb - 177	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zn - 65	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zn - 69	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zn - 69 m	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zr - 88	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zr - 89	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zr - 93	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zr - 95	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

The radioactive isotopes identified for this emission unit are (no quantities specified):

Ac - 225	Ac - 227	Ac - 228	Ag - 108 m	Ag - 108
Ag - 109 m	Ag - 110 m	Ag - 110	Ag - 111	Al - 26
Al - 28	Am - 241	Am - 242 m	Am - 242	Am - 243
Am - 245	Ar - 37	Ar - 39	Ar - 41	Ar - 42
As - 74	As - 76	At - 217	Au - 195	Au - 198
Ba - 131	Ba - 133	Ba - 133 m	Ba - 137 m	Ba - 139
Ba - 140	Ba - 141	Ba - 142	Be - 10	Be - 7
Bi - 207	Bi - 210	Bi - 211	Bi - 212	Bi - 213
Bi - 214	Bk - 249	Bk - 250	Br - 82	Br - 83
Br - 84	Br - 85	C - 11	C - 14	C - 15
Ca - 41	Ca - 45	Ca - 47	Cd - 109	Cd - 113 m
Cd - 113	Cd - 115 m	Cd - 115	Ce - 139	Ce - 141
Ce - 142	Ce - 143	Ce - 144	Cf - 249	Cf - 250

Cf - 251	Cf - 252	Cl - 36	Cm - 241	Cm - 242
Cm - 243	Cm - 244	Cm - 245	Cm - 246	Cm - 247
Cm - 248	Co - 56	Co - 57	Co - 58	Co - 60
Cr - 51	Cr - 55	Cs - 131	Cs - 134	Cs - 134 m
Cs - 135	Cs - 136	Cs - 137	Cs - 138	Cs - 139
Cu - 64	Es - 254	Eu - 150	Eu - 152	Eu - 152 m
Eu - 154	Eu - 155	Eu - 156	Eu - 157	F - 18
Fe - 55	Fe - 59	Fr - 221	Fr - 223	Ga - 67
Ga - 72	Gd - 148	Gd - 149	Gd - 151	Gd - 152
Gd - 153	Ge - 68	H - 3	Hf - 175	Hf - 178
Hf - 178 m	Hf - 181	Hf - 182	Hg - 203	Ho - 166
Ho - 166 m	I - 122	I - 123	I - 125	I - 129
I - 130	I - 131	I - 132	I - 133	I - 134
I - 135	In - 106	In - 113 m	In - 114 m	In - 114
In - 115	In - 115 m	Ir - 192	K - 40	K - 42
Kr - 81	Kr - 83 m	Kr - 85	Kr - 85 m	Kr - 87
Kr - 88	Kr - 89	Kr - 90	La - 138	La - 140
La - 141	La - 142	Lu - 177	Mg - 27	Mn - 52
Mn - 54	Mn - 56	Mo - 93	Mo - 99	N - 13
Na - 22	Na - 24	Nb - 91	Nb - 91 m	Nb - 92
Nb - 93 m	Nb - 94	Nb - 95	Nb - 95 m	Nb - 97
Nb - 97 m	Nd - 144	Nd - 147	Ni - 56	Ni - 59
Ni - 63	Ni - 65	Np - 235	Np - 236	Np - 237
Np - 238	Np - 239	Np - 240	Np - 240 m	O - 15
P - 32	P - 33	Pa - 231	Pa - 233	Pa - 234
Pa - 234 m	Pb - 209	Pb - 210	Pb - 211	Pb - 212
Pb - 214	Pd - 107	Pd - 109	Pm - 145	Pm - 146
Pm - 147	Pm - 148 m	Pm - 148	Pm - 149	Pm - 151
Po - 208	Po - 209	Po - 210	Po - 211	Po - 212
Po - 213	Po - 214	Po - 215	Po - 216	Po - 218
Pr - 143	Pr - 144	Pr - 144 m	Pu - 234	Pu - 236
Pu - 237	Pu - 238	Pu - 239	Pu - 240	Pu - 241
Pu - 242	Pu - 243	Pu - 244	Ra - 223	Ra - 224
Ra - 225	Ra - 226	Ra - 228	Rb - 86	Rb - 87
Rb - 88	Rb - 89	Rb - 90	Rb - 90 m	Re - 186
Re - 187	Re - 188	Rh - 102	Rh - 103 m	Rh - 105
Rh - 105 m	Rh - 106	Rn - 219	Rn - 220	Rn - 222
Ru - 103	Ru - 105	Ru - 106	Ru - 97	S - 35
Sb - 124	Sb - 125	Sb - 126	Sb - 126 m	Sb - 127
Sc - 46	Sc - 47	Se - 75	Se - 79	Si - 31
Sm - 145	Sm - 146	Sm - 147	Sm - 151	Sm - 153
Sm - 157	Sn - 113	Sn - 117 m	Sn - 119 m	Sn - 121 m
Sn - 123	Sn - 125	Sn - 126	Sr - 85	Sr - 89
Sr - 90	Sr - 91	Sr - 92	Ta - 179	Ta - 182
Ta - 183	Tb - 160	Tc - 101	Tc - 95 m	Tc - 97
Tc - 97 m	Tc - 98	Tc - 99	Tc - 99 m	Te - 121 m
Te - 121	Te - 123	Te - 123 m	Te - 125 m	Te - 127 m
Te - 127	Te - 129 m	Te - 129	Te - 131	Te - 131 m
Te - 132	Te - 133	Te - 133 m	Te - 134	Th - 227

Th - 228	Th - 229	Th - 230	Th - 231	Th - 232
Th - 233	Th - 234	Ti - 44	Ti - 51	Tl - 204
Tl - 207	Tl - 208	Tl - 209	Tm - 170	Tm - 171
U - 232	U - 233	U - 234	U - 235	U - 236
U - 237	U - 238	U - 239	U - 240	V - 48
V - 49	W - 181	W - 185	W - 187	W - 188
Xe - 122	Xe - 123	Xe - 125	Xe - 127	Xe - 131 m
Xe - 133	Xe - 133 m	Xe - 135	Xe - 135 m	Xe - 137
Xe - 138	Y - 88	Y - 90	Y - 90 m	Y - 91
Y - 91 m	Y - 92	Y - 93	Yb - 164	Yb - 175
Yb - 177	Zn - 65	Zn - 69	Zn - 69 m	Zr - 88
Zr - 89	Zr - 93	Zr - 95		

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) To account for all the radioisotopes that may be affected by a process in which the temperature may be equal to or exceed 100 degrees Celsius, a release factor of one is applied to a gaseous form of Am-241 and Cs-137.

5) Total design flow through each HEPA filter bank shall not exceed the maximum rated flow rate for the individual HEPA filters multiplied by the number of filters. This does not limit the design flow rate of the stack, just that of the filters.

Emission Unit ID: 417

300 EP-3730-01-S

EP-3730-01-S

This is a MINOR, ACTIVELY ventilated emission unit.

3730 GAMMA IRRAD FAC

Emission Unit Information

Stack Height: 19.30 ft. 5.88 m. Stack Diameter 0.66 ft. 0.20 m.

Average Stack Effluent Temperature: 83 degrees Farenheit. 28 degrees Celsius.

Average Stack ExhaustVelocity: 12.20 ft/second. 3.72 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	In series
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	2 week sample/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 3730 Building support operations. This 19.3 foot tall stack exhausts filtered building ventilation air. Particulate emissions are sampled. The building contains a hot cell for metallurgical studies of specimens of irradiated metals.

Emission Unit ID: 422

300 P-340DECON-001

340 Decon

This is a MINOR, ACTIVELY ventilated emission unit.

340 BUILDING

Emission Unit Information

Stack Height: 27.00 ft. 8.23 m. Stack Diameter 2.50 ft. 0.76 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	3 in parallel, Change Room doesn't pass through prefilter
	HEPA	2	In series, both HEPA filters are tested as a single unit
	Fan	1	
	Moisture separator	1	Serves the decon sump

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	4 weeks/year

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 340 Building support surveillance and maintenance deactivation operations at the Hanford Site. This 27 foot tall stack exhausts filtered air from the 340 Building Decontamination Room. Within the 340 Complex is the 340 A Building, which contains six aboveground tanks that had been used to store temporarily liquid mixed waste. Those tanks have been flushed and are currently empty. The 340 B Building was used for the railcar loadout of liquid mixed waste, and was shut down in 1998. The 340 B Building is currently used to store nonradioactive and radioactive solid waste. The 340 Vault houses two tanks, which have been emptied to the maximum extent practical. Operations within the vaults have permanently ceased.

Emission Unit ID: 423

300 P-340NTEX-001

340-NT-EX

This is a MINOR, ACTIVELY ventilated emission unit.

340 BUILDING

Emission Unit Information

Stack Height: 18.00 ft. 5.49 m. Stack Diameter 1.60 ft. 0.49 m.

Average Stack Effluent Temperature: 68 degrees Farenheit. 20 degrees Celsius.

Average Stack ExhaustVelocity: 16.60 ft/second. 5.06 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	3 parallel flow paths, (Minimum of 2 active flow paths providing 1 stage prefiltration and 2 stages HEPA filtration)
	HEPA	2	In series. 3 parallel flow paths, (Minimum of 2 active flow paths providing 1 stage prefiltration and 2 stages HEPA filtration)
	Fan	2	In parallel, (only one fan operates at a time, one is a backup)
	Moisture separator	1	Serves the vessel off-gas portion of the treatment system

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Actions to assure quality of periodic confirmatory measurement as described in section 4.1 of the Standard Conditions.	Total Alpha and Total Beta.	The sample requirements is to take 4 one week duration samples each year (utilizing the stack record sampling system).

Sampling Requirements Record Sampling

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the 340 A Building support surveillance and maintenance deactivation operations at the Hanford Site. This 20 foot tall stack exhausts filtered air from the 340 Building vault, the 340 Building vault tanks, the 340 A Building aboveground storage tanks, and the associated piping system. Particulate emissions are sampled. The 340 NT EX Emission unit is in surveillance and maintenance mode for ongoing current activities. These include activities like entries into the vault area to calibrate equipment in the sump, perform inspections currently required by Ecology, or corrective maintenance to remove precipitation, which might accumulate via leakage through the vault roof or doorways. Maintenance and surveillance activities do not increase the potential to emit.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of the 340 Waste Storage	AIR 06-661	Not Approved	704

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.00E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The 340-NT-EX Emission unit is in surveillance and maintenance mode for ongoing current activities. These include activities like entries into the vault area to calibrate equipment in the sump, perform inspections currently required by Ecology, or corrective maintenance to remove precipitation which might accumulate via leakage through the vault roof or doorways.

   Per the approved release fraction calculation based on effluent stream samples collected upstream of all abatement controls, no activities may be performed upstream of the abatement controls. The only activities allowed are maintenance and surveillance that will not disturb the source term and will not increase the potential-to-emit.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 4.00E-03 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	2.90E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(d)
Alpha release rate based on Am-241. See condition 24 for approval of alternative release fraction and basis.			
Am - 241	1.90E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(d)
See condition 24 for approval of alternative release fraction and basis.			
B/G - 0	2.50E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(d)
Beta/Gamma release rate based on Sr-90. See condition 24 for approval of alternative release fraction and basis.			
Co - 57		Liquid/Particulate Solid	WAC 246-247-030(21)(d)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Co - 60	4.40E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(d)
See condition 24 for approval of alternative release fraction and basis.			
Cs - 134		Liquid/Particulate Solid	WAC 246-247-030(21)(d)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Cs - 137	1.30E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(d)
See condition 24 for approval of alternative release fraction and basis.			
Eu - 152		Liquid/Particulate Solid	WAC 246-247-030(21)(d)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Eu - 154		Liquid/Particulate Solid	WAC 246-247-030(21)(d)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Eu - 155		Liquid/Particulate Solid	WAC 246-247-030(21)(d)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			
Sb - 125		Liquid/Particulate Solid	WAC 246-247-030(21)(d)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Co - 57	Co - 60	Cs - 134	Cs - 137
Eu - 152	Eu - 154	Eu - 155	Sb - 125	

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The current abatement controls must be maintained and be operational until the source term is removed or as approved by the department.

5) The department approves the release fractions as demonstrated by the upstream air sampling and doses calculated and reported via letter 03-RCA-0231, dated May 8, 2003. The basis of this approval is the assurance that any increase in potential-to-emit will be determined prior to commencement of any source term disturbing activity. This determination shall be maintained as part of the air emissions record and will be available for inspection upon request.

Emission Unit ID: 435

200E P-296H212 001

296-H-212 (CSB)

This is a MAJOR, ACTIVELY ventilated emission unit.

CANISTER STORAGE BLDG (CSB)

Emission Unit Information

Stack Height: 75.00 ft. 22.86 m. Stack Diameter 2.30 ft. 0.70 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: 34.50 ft/second. 10.52 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	double stage, operates in parallel, one HEPA at a time and one in backup mode
	Fan	2	operates in parallel, one fan at a time and one in backup mode

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Appendix B, Method 114(3)	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	The record filter is to be counted annually (either a destructive or non-destructive technique) using a gamma spectrometer calibrated to Cs-137.

Sampling Requirements The record filter is replaced monthly and analyzed quarterly (either destructive or non-destructive technique) using a gamma spectrometer calibrated to Cs-137.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the CSB support surveillance and maintenance operations for safe storage of SNF at the Hanford Site. This 75 foot tall stack exhausts filtered air from the 212 H Building. Particulate emissions are sampled. This facility began operations in December 2000. It has storage tubes for housing specially engineered canisters that hold irradiated fuel from the 100 K Spent Fuel Storage Basins. Before fuel is received at the CSB, it passes through the Cold Vacuum Drying Facility (CVDF) where it is dried.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Canister Storage Building, Building 212-H	AIR 06-620	Not Approved	652

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.64E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The use of the Canister Storage Building (CSB) for storage of spent nuclear fuel (SNF). The CSB shall consist of load-in/load-out areas, mechanical and electrical support areas, a multi-canister overpack (MCO) weld/sample station, and a subgrade vault storage area. The SNF shall be received in MCOs that shall be shipped in a cask.

The subgrade reinforced concrete vault area shall accommodate three equal-sized, below grade compartments with each compartment cooled by natural convection and having separate air inlet and exhaust plenums. Because there is physical separation from the SNF source term to the air space in this below grade vault, there is no control technology or emission monitoring of the exhaust from this area. The physical separation shall consist of the following barriers: MCO and storage tube.

Over the vault shall be a structural steel and metal sided building with heating and ventilation systems, and a material handling machine for use in the handling and movement of MCOs. The air space above the operating deck shall be at a negative pressure with respect to atmosphere during all MCO handling, storage, and monitoring operations. The exhaust from this portion of the building ventilation system shall be filtered by testable high-efficiency particulate air (HEPA) filters and sampled before exhausting through a separate building operating area stack. An operating deck shall separate the subgrade vault from the above grade level working area.

A continuous air emission monitoring system (CAEMS) shall be installed in the process exhaust stack.

There shall be no more than 226 penetration holes in the operating deck in each of the three compartments in the vaulted area. MCOs containing the SNF shall be stored in the 226 vertical steel storage tubes in the north vault (also know as vault 1). Vaults 2 and 3 shall be used for the storage of sealed/immobilized high-level waste.

The steel storage tubes shall prevent migration of radiological contamination and shall be inserted through existing penetrations and extend from the operating deck to the floor of the vault. Access to the interior of the tubes shall be through penetrations in the operating deck. Each tube shall contain no more than two MCOs and be equipped with a shield plug that shall be vented to the operating deck but which can also be isolated.

The function of the MCO shall be to confine, contain, and maintain the SNF in a critically safe array to ensure safe operations and to support processing the 105 K Basins SNF at the Cold Vacuum Drying Facility, processing the Shippingport PWR SNF at the T Plant, and transport to the CSB.

A cover cap shall be welded on top of the MCO covering the MCO shield plug. This shall be performed at the sample and weld station located in the CSB, thus hermetically sealing the SNF contained in the MCO.

The sampling and weld station shall be located at the south end of the CSB operating area. This area shall consist of seven process pits, four feet in diameter and 19 feet 8 inches deep. Two of the pits shall be equipped for MCO gas sampling and for welding the cover caps on the MCOs. Weld inspection and helium leak checking of the seal weld shall also be accomplished here.

An exhaust enclosure shall be provided for confinement around the top of the MCO during sampling and welding. The function of the enclosure shall be to capture any potential airborne contamination. Airflow shall be into the enclosure. An exhaust duct shall run from the enclosure to a fan and through a testable HEPA filter that shall exhaust into the building ventilation exhaust system for the CSB operating area upstream of the building exhaust testable HEPA filters.

The tube vent and purge cart will house the storage tube purge system, which shall monitor and maintain an inert gas environment around any MCO placed in the overpack storage tubes and to monitor the atmosphere in any of the other storage tubes as required. The vent and purge cart may be driven to any of the 226 storage tubes.

The vent and purge cart equipment shall include inert gas supply cylinders, flexible steel hoses, an airtight sampling connection, a radioactive gas monitor, a hydrogen gas monitor and associated interlocks and alarms, a vacuum pump and its cooling unit, a HEPA filter, and an oxygen monitor and associated alarms.

The heating, ventilation, and air conditioning (HVAC) system shall provide contamination confinement and contamination control within the CSB. The HVAC system shall provide a controlled pressure gradient flow of air from outside the CSB inward through uncontaminated areas to potentially contaminated areas of the building and out through HEPA filters and a monitored exhaust.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 3.64E+01 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Ag - 110	1.42E-09	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ag - 110 m	1.07E-07	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 241	1.87E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 242	9.74E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 242 m	9.79E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 243	6.00E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ba - 137 m	6.25E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
C - 14	8.66E-01	gas	WAC 246-247-030(21)(a)
C - 14	6.90E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cd - 113 m	1.77E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ce - 144	4.57E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cm - 242	8.09E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cm - 244	7.19E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Co - 60	1.98E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 134	7.94E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 135	3.87E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 137	6.59E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 152	4.72E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 154	5.35E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 155	1.10E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Fe - 55	1.83E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Gd - 153	6.39E-10	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
H - 3	3.65E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
H - 3	4.58E+01	gas	WAC 246-247-030(21)(a)
I - 129	6.34E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
I - 129	7.96E-03	gas	WAC 246-247-030(21)(a)

In - 113 m	1.07E-12	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Kr - 85	7.38E+02	gas	WAC 246-247-030(21)(a)
Kr - 85	5.88E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Nb - 93 m	1.23E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Nb - 95	1.87E-17	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Nb - 95 m	6.25E-20	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ni - 59	2.05E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ni - 63	2.24E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Np - 237	2.86E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pd - 107	8.14E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pm - 147	2.31E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pr - 144	4.51E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pr - 144 m	5.50E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 238	5.55E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 239	1.09E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 240	5.95E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 241	3.34E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 242	2.74E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Rh - 106	9.09E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ru - 106	9.09E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sb - 124	1.51E-23	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sb - 125	1.67E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sb - 126	1.09E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sb - 126 m	7.79E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Se - 79	4.31E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sm - 151	8.79E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sn - 113	1.07E-12	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Sn - 119 m	1.48E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sn - 121 m	3.98E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sn - 123	8.69E-11	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sn - 126	7.79E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sr - 90	5.05E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Tb - 160	1.38E-20	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Tc - 99	1.44E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 123 m	1.38E-16	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 125 m	4.09E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 127	4.74E-12	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 127 m	4.84E-12	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 234	4.37E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 235	1.68E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 236	6.34E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 238	3.48E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Y - 90	5.05E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Y - 91	1.11E-19	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Zr - 93	2.00E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Zr - 95	8.44E-18	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Ag - 110 m	Ag - 110	Am - 241	Am - 242 m	Am - 242
Am - 243	Ba - 137 m	C - 14	Cd - 113 m	Ce - 144
Cm - 242	Cm - 244	Co - 60	Cs - 134	Cs - 135
Cs - 137	Eu - 152	Eu - 154	Eu - 155	Fe - 55
Gd - 153	H - 3	I - 129	In - 113 m	Kr - 85
Nb - 93 m	Nb - 95	Nb - 95 m	Ni - 59	Ni - 63
Np - 237	Pd - 107	Pm - 147	Pr - 144	Pr - 144 m
Pu - 238	Pu - 239	Pu - 240	Pu - 241	Pu - 242
Rh - 106	Ru - 106	Sb - 124	Sb - 125	Sb - 126
Sb - 126 m	Se - 79	Sm - 151	Sn - 113	Sn - 119 m
Sn - 121 m	Sn - 123	Sn - 126	Sr - 90	Tb - 160
Tc - 99	Te - 123 m	Te - 125 m	Te - 127 m	Te - 127
U - 234	U - 235	U - 236	U - 238	Y - 90
Y - 91	Zr - 93	Zr - 95		

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) Continuous monitoring must be in place prior to operating. This will include continuous ambient air sampling for this project. The ambient air monitors shall be checked for operability at least once per week, and if an ambient air monitor is found not operating, the ambient air monitor shall be returned to service within seven working days from when it was found not operating. Notification to DOH per (WAC 246-247-080(5)) is required when an ambient air monitor is shut down for more than seven consecutive working days from time of discovery. At that time, i.e. when the ambient air monitor is shut down for more than seven consecutive days from time of discovery, operations involving the handling of spent nuclear fuel shall be suspended until the ambient air monitor is returned to service.

5) The differential pressure shall be monitored and recorded daily during operational rounds to determine impacts due to moisture. If the differential pressures are outside of the designed operating range, the cause will be determined and the department will be notified within 24 hours.

6) The process for validating the process parameters with respect to storing the MCOs in a sealed configuration is approved, however, the total number of representative samples was not given to us. By telephone, it was indicated that the total number of MCOs tested should not exceed twelve. Twelve is the limit, unless a more specific number is negotiated with the department.

7) Total system flow shall not exceed 9,000 CFM (allowing for the tolerances of the measuring devices).

8) Ventilation systems used to control the release of particulate airborne radiological contamination from individual processes must include:

   1. MHM cask extract ventilation and HEPA exhaust system.
   2. Sampling/weld station ventilation and HEPA exhaust system.
   3. Overpack storage tube purge system.
   4. Temporary containment enclosure with HEPA exhaust system for contamination control.
   5. The building HEPA filters are still required.
   6. All controls must be ANSI N509/510 compliant

Emission Unit ID: 436

100K P-296K142 001

296-K-142

This is a MAJOR, ACTIVELY ventilated emission unit.

COLD VACUUM DRY FACILITY (CVD)

Emission Unit Information

Stack Height: 48.00 ft. 14.63 m. Stack Diameter 2.50 ft. 0.76 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: 54.90 ft/second. 16.73 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
Process Bay Local Exhaust	Isolation Damper	2	
Process Bay Local Exhaust	Backdraft Damper	2	
Process Bay Recerculation	HEPA	4	
Process Bay Recerculation	Fan	4	
Process Bay General Exhaust	HEPA	1	Two Stage HEPA.
Process Bay General Exhaust	Prefilter	1	
Process Bay General Exhaust	Backdraft Damper	2	
Process Bay General Exhaust	Isolation Damper	2	
Process Bay General Exhaust	Fan	2	
Process Bay Local Exhaust	HEPA	1	Two stage HEPA.
Process Bay Local Exhaust	Fan	2	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Appendix B, Method 114	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Monthly Sample

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This 48 foot tall stack exhausts filtered air from the Cold Vacuum Drying Facility (CDVF). Activities at CDVF involve operations in support of irradiated fuel management. Particulate emissions are sampled. CVDF receives irradiated N Reactor fuel that was stored in the 105 KE and 105 KW Basins. The fuel is dried at CVDF before shipment to the Canister Storage Building.

This Emission Unit has 1 active Notice(s) of Construction.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.95E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The CVDF located to the west of the K Basins in the 100 K Area of the Hanford Site. The CVDF is limited to the following three adjoining radiological areas: the process bay area, the process support area, and the process water tank room. The process bay area shall contain four process bays and one bay used to off load water. Immediately adjacent and contiguous to the process bay area is the process support area, a steel-framed, two-story metal building that encloses the traffic corridor, process bay support rooms, and the second floor mechanical equipment room. Immediately adjacent to the process bay area on the north side is a single-story concrete and structural steel building that encloses the process water tank room.

Each operational process bay shall contain a process equipment skid, a safety-class helium system, a process hood, and a process bay recirculation heating, ventilation, and air conditioning (HVAC) system. Each process equipment skid shall contain a vacuum and purge system and a tempered water (annulus) system.

The CVDF interfaces with the 100 K Area, Hanford Site infrastructure services, and the Canister Storage Basin (CSB). The CVDF operation interfaces with K Basins operations by receiving cask- MCO packages for processing. Water removed from the MCO and water used for system flushes shall be cleaned and transported by tanker truck for appropriate dispositioning. The CVDF also interfaces with the CSB operation when the cask-MCO packages are shipped to the CSB after the cold vacuum drying process has been completed.

The stack sample line shall be reconfigured in a manner to facilitate inspections and testing as required by ANSI N13.1-1999 (i.e. removable spool piece(s) and tees for installation of pressure gauges). During reconfiguration, there will be no stack sampling and no MCO processing within the facility.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.27E+01 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Ag - 110	2.57E-10	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ag - 110 m	1.94E-08	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 241	3.39E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 242	1.76E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 242 m	1.77E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 243	1.09E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ba - 137 m	1.13E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
C - 14	1.35E-01	gas	WAC 246-247-030(21)(a)
C - 14	3.46E-04	solid	WAC 246-247-030(21)(a)
Cd - 113 m	3.21E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Cd - 115 m	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ce - 141	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ce - 144	8.27E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cm - 242	1.47E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cm - 244	1.30E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Co - 60	3.58E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 134	1.44E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 135	7.01E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 137	1.19E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 152	8.55E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 154	9.68E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 155	2.00E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Fe - 55	1.66E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Gd - 153	1.16E-10	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
H - 3	7.13E+00	gas	WAC 246-247-030(21)(a)
H - 3	1.83E-02	solid	WAC 246-247-030(21)(a)
I - 129	1.24E-03	gas	WAC 246-247-030(21)(a)
I - 129	3.18E-06	solid	WAC 246-247-030(21)(a)
In - 113 m	1.94E-13	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Kr - 85	1.15E+02	gas	WAC 246-247-030(21)(a)
Kr - 85	2.95E-01	solid	WAC 246-247-030(21)(a)
Nb - 93 m	2.23E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Nb - 95	3.38E-18	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Nb - 95 m	1.13E-20	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ni - 59	3.71E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ni - 63	4.06E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Np - 237	5.17E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Pd - 107	1.47E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pm - 147	4.18E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pm - 148	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pm - 148 m	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pr - 143	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pr - 144	8.17E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pr - 144 m	9.95E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 238	1.00E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 239	1.97E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 240	1.08E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 241	6.04E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 242	4.97E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Rh - 103 m	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Rh - 106	1.65E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ru - 103	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ru - 106	1.65E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sb - 124	2.74E-24	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sb - 125	3.03E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sb - 126	1.97E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sb - 126 m	1.41E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Se - 79	7.80E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sm - 151	1.59E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sn - 113	1.94E-13	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sn - 119 m	2.69E-07	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sn - 121 m	7.20E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sn - 123	1.57E-11	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sn - 126	1.41E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Sr - 89	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sr - 90	9.14E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Tb - 160	2.51E-21	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Tc - 99	2.61E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 123 m	2.50E-17	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 125 m	7.40E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 127	8.85E-13	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 127 m	8.77E-13	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 129	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 129 m	0.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 234	7.91E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 235	3.05E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 236	1.15E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 238	6.30E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Y - 90	9.14E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Y - 91	2.02E-20	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Zr - 93	3.62E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Zr - 95	1.53E-18	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Ag - 110 m	Ag - 110	Am - 241	Am - 242 m	Am - 242
Am - 243	Ba - 137 m	C - 14	Cd - 113 m	Cd - 115 m
Ce - 141	Ce - 144	Cm - 242	Cm - 244	Co - 60
Cs - 134	Cs - 135	Cs - 137	Eu - 152	Eu - 154
Eu - 155	Fe - 55	Gd - 153	H - 3	I - 129
In - 113 m	Kr - 85	Nb - 93 m	Nb - 95	Nb - 95 m
Ni - 59	Ni - 63	Np - 237	Pd - 107	Pm - 147
Pm - 148 m	Pm - 148	Pr - 143	Pr - 144	Pr - 144 m
Pu - 238	Pu - 239	Pu - 240	Pu - 241	Pu - 242
Rh - 103 m	Rh - 106	Ru - 103	Ru - 106	Sb - 124
Sb - 125	Sb - 126	Sb - 126 m	Se - 79	Sm - 151
Sn - 113	Sn - 119 m	Sn - 121 m	Sn - 123	Sn - 126
Sr - 89	Sr - 90	Tb - 160	Tc - 99	Te - 123 m
Te - 125 m	Te - 127 m	Te - 127	Te - 129 m	Te - 129
U - 234	U - 235	U - 236	U - 238	Y - 90
Y - 91	Zr - 93	Zr - 95		

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The following shut down of the CVDF emission control systems under circumstances specified are allowed and are excluded from the 24 hour reporting requirements:

   a) Shutdown of the process bay recirculation system when there is no MCO processing within that bay.
   b) Shutdown of the process bay local exhaust system when there is no MCO processing within that bay.
   c) Shutdown of the general exhaust system for no more than eight hours during which time there will be no MCO within the CVDF nor transfer of water from process water conditioning tank PWC-TK-4001 to a tanker truck for disposal nor opening of the process bay roll up doors.

5) The first annual leak testing of the stack emissions sample line is allowed to be deferred until January 2002 to allow installation of an access port in the stack. Future annual leak test shall be based on this new test date.

Emission Unit ID: 438

200W S-296S023-001

296-S-23

This is a MINOR, ACTIVELY ventilated emission unit.

219-S Building

Emission Unit Information

Stack Height: 21.50 ft. 6.55 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 78 degrees Farenheit. 26 degrees Celsius.

Average Stack ExhaustVelocity: 42.46 ft/second. 12.94 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Prefilter	1	
	HEPA	2	In series
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	1 every 2 years

Sampling Requirements NDA

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is an exhauster that is used to ventilate a hood located in the 219-S Sample Gallery. The hood is used to collect samples from two of the waste tanks located in the 219-S Waste Handling Facility. The emission unit is a hood exhauster ventilation system that operates intermittently.

Emission Unit ID: 439

200W J-CWC 001

Central Waste Complex

This is a MINOR, ACTIVELY ventilated emission unit.

Central Waste Complex

Abatement Technology

NONE WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)		Near field ambient monitoring program as specified in the Conditions and Limitations.

Sampling Requirements Environment Sampling; Ambient air monitors N-449, N-457, N-964, and N-433.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status The Central Waste Complex (CWC) stores low level (LLW), low level mixed (LLMW), TRU, TRU mixed, and Toxic Substance Control Act (TSCA) regulated waste. It is designed for receipt and storage of contact handled waste packages. Each waste package is characterized before receipt and based on this information; incompatible forms of waste are physically segregated.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Central Waste Complex (CWC) Operations	AIR 06-622	Not Approved	654

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.40E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

the process of managing five primary types of waste: low-level (LLW), low-level mixed (LLMW), transuranic (TRU), TRU-mixed waste and Toxic Substance Control Act (TSCA) regulated waste. The LLW typically contains rags, paper, rubber gloves, disposal supplies, tools, industrial waste (e.g., failed equipment), solidified wastes that are contaminated with radioactive material. This waste is considered LLW if it contains radioactive material and is not classified as TRU waste, high-level waste, or spent nuclear fuel.

TRU and TRU-mixed waste typically contains rags, paper, rubber gloves, disposable supplies, tools, industrial waste (e.g., failed equipment), solidified process byproducts, and laboratory wastes that are contaminated with TRU material. This waste must contain at least 100 nCi of TRU material per gram of waste or it is considered LLW. The TRU waste accepted by CWC may contain varying concentrations of TRU radionuclides and limited amounts of non-TRU radionuclides. With some exceptions allowed based on safety analysis, the TRU content of waste containers is generally limited to 53 239/240 Pu dose equivalent curies (DE-Ci), where the DE-Ci is derived by multiplying the isotopic composition (i.e., weight fractions of the various TRU isotopes) by the specific activities of each isotope, and then converting that number with corrections factors taken from the Hanford Site Solid Waste Acceptance Criteria. The DE-Ci unit is designed to control inhalation dose impacts

independent of radionuclide type. The radionuclides Pu-39 and Pu-240 are considered equivalent and are combined for calculation purposes.

The unabated emissions shall be tracked by DE curies.

The CWC stores low-level (LLW), low-level mixed (LLMW), transuranic (TRU), TRU-mixed and TSCA regulated waste.

The CWC is designed for the receipt and storage of contact-handled waste packages, which are defined as packages having surface dose rate of less than 2 mSv/h (200 mrem/h), but can store packages above this limit in accordance with the approved safety analysis. Each waste package is characterized before receipt and based on this information; incompatible forms of waste are physically segregated.

CWC personnel receive and inspect waste packages at the Waste Receiving and Staging Area. Transport off-load operations are performed by hand truck, forklift, or crane by qualified personnel. Packages are transported, generally by forklift to the assigned facility.

Waste containers are not opened during normal operations at the CWC buildings. Under normal operating conditions there is no airborne release of radioactive material expected from opening waste containers.

Inventories of TRU content, non-TRU radionuclides, and hazardous waste constituents are controlled at all waste storage facilities at the CWC. The inventory control system ensures that each building, building quadrant, or module will comply with its established inventory limit.

TRU waste containers are generally equipped with a pressure relief vent device, such as the NucFil filter. This filter allows the release of any gases that may be produced as a result of radiolysis inside the container, while preventing release of any particulate matter.

Waste shipments are transported to the Waste Receiving and Staging Area where the waste containers are radiologically surveyed and the exterior visually inspected for physical integrity. Waste records are checked for completeness and accuracy in accordance with procedures that provide instructions for performing detailed entry-by-entry reviews of waste records. To the extent practicable, this work is performed before unloading. However, partial unloading of a shipment may be necessary to complete a thorough survey and inspection. Verification of container contents, which may involve the opening of containers and sampling of waste contents, is performed at a facility separate from the CWC (e.g., T-Plant).

Waste packages meeting all acceptance criteria are accepted for storage. Non-compliant waste packages (e.g., with paperwork errors or omissions and damaged containers) are held until the non-compliant condition is corrected to the satisfaction of the responsible Solid Waste Manager or designee.

To detect leaking or deteriorating containers, or deterioration of the containment system, all waste containers are inspected in accordance with regulatory requirements.

PermaCon unit:

This approval also allows the placement of a modular containment PermaCon unit within the 2404WC Building (or similar CWC building) for the purpose of sampling the head space gas within solid waste storage containers.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 4.80E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

DE - 0	9.38E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(e)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Ac - 228	Am - 241	Am - 243	Ar - 41	Ba - 137
Bi - 212	Bi - 214	C - 14	Ce - 141	Ce - 144

Cf - 252	Cm - 242	Cm - 243	Cm - 244	Co - 58
Co - 60	Cr - 51	Cs - 134	Cs - 137	Eu - 152
Eu - 154	Eu - 155	Fe - 59	H - 3	I - 129
I - 131	K - 40	Kr - 85	Mn - 54	Nb - 95
Np - 237	Pb - 212	Pb - 214	Pm - 147	Po - 210
Po - 212	Po - 216	Pu - 238	Pu - 239	Pu - 240
Pu - 241	Pu - 242	Ra - 224	Ra - 226	Rn - 220
Ru - 103	Ru - 106	Sb - 124	Sb - 125	Sn - 113
Sr - 89	Sr - 90	Tc - 99	Th - 228	Th - 232
Th - 234	Tl - 208	U - 232	U - 233	U - 234
U - 235	U - 236	U - 238	Y - 90	Zn - 65
Zr - 95				

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) Container inventory shall be tracked (logged) using the SWITS database.

5) Periodic confirmatory sampling is required. It must consist of: sampling quarterly using a portable sampler for a two-week interval inside the CWC building (excluding outdoor pads) containing vented containers with the highest cumulative inventory of DE curies during the quarter sampled. (Samples will be handled following the applicable sections of 40 CFR 61, Appendix B, Method 114.)

6) The facility must maintain a log in an approved format (SWITS database) for this activity or emission unit.

7) The required controls are:

   Emissions control for vented containers within the CWC will consist of NucFil {tm} filters. (Under normal operating conditions, non-vented containers are not expected to produce radioactive emissions.)

   A NucFil {tm} filter consists of a porous carbon/carbon composite of non-activated carbon fibers housed in stainless steel that as a minimum, restricts the release of 99.95% of particles with a mean 0.3 microns in size.

   In addition, housekeeping (e.g., decontamination and replacing leaking containers as needed) and frequent smears throughout the CWC will be used to ensure that the emission control equipment is working properly. Smears that exceed 20 dpm/100 sqcm for alpha and 1,000 dpm/100 sqcm for beta/gamma contamination will be investigated to determine the cause of the contamination and appropriate corrective actions will be implemented.

8) The radioactive isotopes identified in condition 3 represent all of the significant radionuclides historically present at the Central Waste Complex (CWC), including some that are not significant. Any radionuclide on the chart of the nuclides could be present or received at CWC in the future. Periodic confirmatory measurements to verify low emissions are preformed by taking a two-week air sample on a quarterly basis and analyzing for total alpha and total beta. Although any radionuclide could be present for conservatism all alpha is assumed to be Am-241 and all beta is assumed to be Cs-137 for dose calculation estimates.

Emission Unit ID: 443

300 300 Area Emissions

300 Area Diffuse/Fugitive

This is a MINOR, FUGITIVE, non-point source emission unit.

300 Diffuse/Fugitive Emissions

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Administrative Controls		Abatement controls as required in the following Conditions and Limitations.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
WAC 246-247-075(3)	Appendix B, Method 114	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Per the sitewide ambient monitoring program

Sampling Requirements Per the sitewide ambient monitoring program samples will be collected from the existing near-facility monitoring stations

Additional Requirements

See Section 5 of the general conditions in this license for additional information.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Diffuse and fugitive emissions are generally associated with sources that are not actively ventilated such as inactive buildings or excavation activities. This emission unit (300 Area Diffuse/Fugitive) is an ongoing source of emissions.

This Emission Unit has 2 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of the Radiological Counting Facility	AIR 06-639	Not Approved	675

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.40E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)) may be conducted.

   Sample preparation typically involves physical processes (e.g., evaporation of liquids, wet ball milling of soils and other solids), mounting of air filters and other smears, and depositing the prepared material on planchets prior to counting rather than radiochemistry. Sample preparation activities may be conducted in an enclosure (e.g., glove bag), depending on the sample activity level or contaminants determined by field screening.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.41E-03 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0 Alpha release rate based on Am-241.	6.36E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
B/G - 0 Beta/Gamma release rate based on Cs-137.	4.31E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241

	C - 11	Co - 56	Cs - 131	Eu - 150
H - 3	Ni - 56	Pu - 234	Ra - 223	Sr - 82
Tc - 101	Th - 227	U - 0		

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) It is recognized that other radionuclides may be present in very limited quantities.

5) Radiological material is controlled through the use of standard radiological control procedures. Sample activities at the Radiological Counting Facility are conducted under a radiological work permit. Samples are opened in a small contamination area (CA) that is established just prior to opening the sample. After sample handling activities (e.g., sample preparation or counting) are completed, the area is surveyed and the CA is removed.

6) The facility must maintain a log for this activity or emission unit per (WAC 246-247-060(5)).

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.70E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   This license is limited to the excavation in the vicinity of 300 Area structures and facilities in support of site stabilization and removing/isolating/blanking utilities; obtaining samples during 300 Area deactivation activities; and activities related to access to maintenance, replacement-in-kind, and non-radiological equipment. Access to underground piping and cable shall be gained by use of an excavator or by drilling. Manual digging methods with shovels, picks, and rakes shall also be used. Samples may be obtained by excavation or other coring or drilling methods. Backfill shall be made with the original material removed or brought in 'clean' soil.

   This license does not incorporate specific large remediation actions or final cleanup in the context of Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA).

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.70E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.00E-06
Beta - 0	4.30E-05

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The radionuclides of concern are strontium-90 (representing beta/gamma contamination during excavation, and uranium-234 (representing alpha contamination).

5) When a Portable/Temporary Radioactive Air Emission Unit (PTRAEU) is used during 300 excavation activities, the conditions, controls, monitoring requirements and limitations of the PTRAEU NOC, latest approved version, shall be required.

6) When the sitewide Guzzler is used during 300 excavation activities, the conditions, controls, monitoring requirements and limitations of the sitewide Guzzler NOC, latest approved version, shall be required.

7) The following controls are approved as low as reasonably achievable control technology (ALARACT) for excavation activities in the 300 Area:

   a) Health physics coverage shall be provided during all excavation activities;

   b) Appropriate controls such as water, fixatives, covers, containment tents, or windscreens shall be applied, if needed, as determined by the health physics personnel;

c) After leveling, the soil surface radiological contamination levels shall be verified less than 5,000 dpm/100 cm2 beta/gamma and less than 100 dpm/100 cm2 alpha. If contamination is present above these levels, soil shall be removed and containerized for disposal or covered or fixed to provide containment of the contamination;

d) As appropriate, before starting work on isolating utilities and piping, removable contamination in the affected area(s) shall be reduced to ALARA. Measures such as expandable foam, fixatives, or glovebags shall also be used as necessary to help reduce contamination;

e) If field surveys during excavation identify localized areas of contamination greater than 5,000 dpm/100 cm2 beta/gamma and 100 dpm/100 cm2 alpha, additional surveys shall be conducted on the perimeter of the 'hot spot' to verify the localized nature, ensuring that the overall average contamination limits are not exceeded;

f) Excavated soils will be stockpiled in appropriately posted area(s) adjacent to excavation locations;

g) Soil stockpiles that are inactive for greater than 24 hours shall require positive dust control measures be applied;

h) All soil excavation activities operating under this NOC must cease operations when sustained wind conditions reach or exceed 20 miles per hour.

8) The periodic confirmatory measurements for 300 Area excavation activities shall consist of radiological surveys (smear samples). To confirm that the actual emissions remain below the estimated emissions the surveys shall be performed to demonstrate that contamination levels are below 5,000 dpm/100 cm^2 beta/gamma and 100 dpm/100 cm^2 alpha.

9) When a HEPA Filtered Vacuum Radioactive Air Emission Unit (HEPA VAC) is used during 300 excavation activities, the conditions, controls, monitoring requirements and limitations of the HEPA VAC NOC, latest approved version, shall be required.

Emission Unit ID: 447

Hanford Sitewide type-1, type-2, type-3

type-1, type-2, type-3

This is a MINOR, ACTIVELY ventilated emission unit.

PTRAEU

Abatement Technology BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Type-1
	HEPA	1	Type-2 and Type-3
	Charcoal filter	1	Type-2 and Type-3

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114	GROSS ALPHA/BETA	Annual, unless specified by the NOC.

Sampling Requirements One of the following methods may be chosen for actual emissions reporting: nondestructive assay, record sampler, or continuous air monitoring, whichever is more appropriate.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Type I PTRAEUs are portable ventilation filter units. Type II PTRAEUs are mobile sample preparation units. Type III PTRAEUs are mobile screening and analysis units. These units are periodically used throughout the Hanford Site. This emission unit is a portable high efficiency particulate air filter that is used in temporary locations for small jobs where ventilation is needed to protect the worker and environment from potential releases of radiological air emissions. The emission units used by operations were permitted under approvals for projects associated with entries into pits, diversion boxes and other structures where ventilation systems were not available. The emission units are operated on an intermittent basis. The emission unit is currently available for operations support under the current approvals listed.

This Emission Unit has 5 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Portable/Temporary Radionuclide Airborne Emissions Units (PTRAEU)	AIR 06-628	Not Approved	664

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.91E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Type I PTRAEUs are portable ventilation-filter units. Type II PTRAEUs are mobile sample preparation units. Type III PTRAEUs are mobile screening and analysis units. Each type of PTRAEU is described in the following paragraphs.

   Most of the PTRAEUs are portable ventilation-filterunits (Type I) with a capacity from approximately 50 to 2,000+ cubic feet per minute exhaust flow rate. The portable ventilation-filter units control radionuclide emissions by providing filtered ventilation on sites where work activities potentially could disturb areas with radioactive contamination. Type I units that are vacuums are listed to be used as ventilation units. If the vacuum is used in any other manner/process, the WDOH must approve its use under separate application before the activity commences.

Mobile sample preparation units (Type II) decrease the chance of unintentional cross-contamination of samples and enhance personnel radiological safety. The sample preparation units enable technicians to remove material from core barrels, homogenize the material, and fill prescribed sample containers for onsite and offsite analysis. In enclosed, self-contained sample preparation units, radiological exposure and interference from environmental conditions (i.e. wind, precipitation, and exhaust fumes) are minimized.

Mobile sample screening and analysis units (Type III) provide preliminary screening of samples to determine potential problem areas at a site. The units also screen samples to identify those samples requiring further in-depth analysis. Screening samples decreases the number of samples transported for analysis. The fast turnaround analysis time can provide results for a field situation requiring expeditious response.

The source of radionuclides handled by the mobile sample preparation facilities and mobile screening and analysis facilities is contaminated soils and/or liquids extracted from cribs, ditches, ponds, burial sites, and other such areas with surficial soil contamination. An additional source of radionuclides is preparation of radioactive standards to be used for instrument calibration.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 8.90E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Release rates are not listed; emission release rates are controlled by special conditions.

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) Department of Health reserves the right to request an nondestructive analysis/assay (NDA) after each exhaust job assignment (WAC 246-247-075(3)). The monitoring includes: emission estimates to include the methodology, all monitoring measurement results taken during the operation, copy of all logs submitted to the department on June 30th. One of the following methods may be chosen for actual emissions reporting, nondestructive assay, record sampler, or continuous air monitoring, whichever is more appropriate.

5) Ductwork, seams, and potential release locations on the portable exhausters are to be monitored on a routine basis for potential radionuclide releases and noted on the log sheets (e.g., post survey results negative). These routine checks should be kept as retrievable records.

6) The required possession quantity is RHL's calculated for a daily use because many of the activities are of short duration. In calculating the RHL's, 0.1 mrem per year criteria will be used as a beginning point and the source term, which can be handled each day, is back calculate.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 9.80E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Management of radioactive contamination during roof replacement activities.

All work shall be performed in accordance with written contractor radiological control requirements (associated with posting and downposting requirements for doing work in outdoor contamination areas and fixed contamination areas) and the as low as reasonably achievable (ALARA) program requirements. These requirements are to be carried out through activity work packages/procedures and associated radiological work permits.

Types of facilities allowed to use this NOC are active and operational, currently in surveillance and maintenance (S&M) mode, or in transition to S&M mode.

Activities are non-routine activities that have a potential to create a new temporary emission source and/or a modification of a source(s) of diffuse and fugitive emissions at facilities on the Central Plateau.

Screening Surveys

Roof replacement activities include radiological surveys to determine if radioactive contamination is present and the extent of such contamination. Spot contamination (e.g., bird droppings) managed before commencement of roof replacement work is handled per existing methods and is considered a routine housekeeping activity (similar to spot contamination found at ground levels).

Managing Radioactive Contamination

Contaminated roofing materials may be removed by manual or powered methods, including saws or other cutting devices, shovels, wheelbarrows, conveyors, chutes, or other similar equipment (conveyors or chutes may be used only for packaged radioactive waste or for non-contaminated roofing material). Radioactive waste shall be managed in accordance with existing onsite requirements and waste acceptance criteria. Radioactive waste either shall be containerized in drums, skiffs, boxes, or other containers, or handled as bulk waste (e.g., dump truck) and transferred to the appropriate disposal facility. Management of radioactive contamination is allowed to include removal and subsequent size reduction of contaminated equipment from a roof as well as isolation and blanking of utilities, vents, and ductwork.

Accumulated rainwater that has contacted contamination areas shall be allowed to evaporate in place or is characterized, collected, and managed in accordance with stormwater discharge requirements or transferred to an appropriate disposal facility.

A graded approach is allowed to be used to match controls with expected contamination levels per radiological control manuals and methods. Radiological contamination that is encountered will either be managed as a fixed contamination area (i.e., less than 20 dpm/100 cm2 smearable alpha and less than 1,000 dpm/100 cm2 smearable beta) or will be managed as a contamination area (radiological contamination levels are between 20 and 2,000 dpm/100 cm2 alpha or between 1,000 and 100,000 dpm/100 cm2 beta) using appropriate controls to minimize worker exposure. These controls include water for dust suppression, fixatives, covers, windscreens, or greenhouses (with PTRAEU exhausters) that will be applied, if needed, as determined by the Health Physics organization, and consist of ALARA techniques.

Process descriptions and abatement controls, as described in the latest approved revisions of the Guzzler NOC (99-SID-021), the PTRAEU NOC (DOE/RL-96-75), or the HEPA Vacuum NOC (DOE/RL-97-50) shall be used; however, the activity-specific operational controls and tracking requirements shall follow these approval conditions. The Guzzler, PTRAEU, and HEPA vacuum units shall have a removal efficiency of 99.95% for radioactive airborne particles.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 4.80E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.50E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 1.5E-04 Ci/yr 241Am and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during roof replacement activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 137Cs for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents			
B/G - 0	7.50E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 7.5E-03 Ci/yr 137Cs and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during roof replacement activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 137Cs for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241 Cs - 137

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) For dose modeling, the radionuclides of concern shall use cesium-137 (representing beta/gamma emitters) and americium-241 (representing alpha emitters).

5) The total radionuclide content of the material removed shall be tracked on a WDOH approved log.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.90E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 4.90E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Categorical approval for facility entry and surveillance. The facilities covered under this NOC will be entered through a door or other existing access location to perform the activities as described below:

Accessing Facilities:
Accessing facilities shall be performed in accordance using the controls determined by the containment matrix from RPP Administration, HNF-IP-0842, Volume VII, Section 3.1, "Radiological Control".

Inspection/Surveillance:

-Visual inspections will be conducted to evaluate facilities integrity for future decommissioning work, to assure that utilities have been shut off, and/or identification of any environmental, radiological, or safety concerns.

Photographing/Videotaping:

-Photographing and videotaping are performed to assist personnel in recording a facility contents and to obtain knowledge of a facility and its contents. Photography/videotaping also assists personnel in planning future decommissioning work.

Sampling/Surveys:

-Swipes, smears, air sampling, and other surveys may be performed to characterize contamination levels present in a facility. These activities may be performed on containers, other equipment and interior surfaces associated with a facility.

-Removal of access port shield plugs may be performed to allow installation of video equipment and/or to perform radiological surveys.

-Electrical equipment inspections may be performed to assure that power has been shut off from facilities or to assure that equipment is in safe operation.

Housekeeping:

-Housekeeping will be performed to assure that a facility is in a safe condition that would not threaten workers safety or the environment. Housekeeping may include collecting containers, or miscellaneous debris for proper disposal.

Fixative Application

-Application of fixative materials serves to reduce the spread of contamination. The process of applying fixative materials varies depending on the type of material being applied. Fixative application may include using a glycerin-based substance followed by a permanent polymer urea based material or the glycerin-based substance alone, or other such process, which do not cause resuspension of smearable contamination.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	2.80E-04	Beta - 0	4.00E-01	Gamma - 0	4.50E-02

4) Activities to this NOC are limited to no more than 2,160 hours/calendar year. This shall be documented on an approved log.
5) The annual possession quantity must be tracked for each entry.
6) The following radionuclides are allowed under this NOC: 3H, 14C, 59Ni, 60Co, 63Ni, 79Sc, 90Sr, 90Y, 93Zr, 93mNb, 99Tc, 106Ru, 113mCd, 125Sb, 126Sn, 129I, 134Cs, 137Cs, 137mBa, 151Sm, 152Eu, 154Eu, 155Eu, 227Ac, 228Ra, 229Th, 231Pa, 232Th, 232U, 233U, 234U, 235U, 236U, 237Np, 238Pu, 238U, 239Pu, 240Pu, 241Am, 241Pu, 242Cm, 243Cm, and 244Cm
7) The radiological control technology for all entries conducted under this NOC must follow the containment matrix HNF-IP-0842, Volume VII, Radiological Control.
8) The U.S. DOE shall monitor this emission unit as detailed in the most current PTRAEU Notice of Construction.
9) This NOC does not allow any decontaminating and decommissioning work to commence.
10) This NOC is only applicable to tank farm facilities.
11) Whenever active ventilation is in operation, a PTRAEU emission unit must be used as approved by the current PTRAEU NOC. All of the applicable Conditions and Limitations stated for the PTRAEU NOC approval must be adhered to and clearly documented. This includes the emission limits and controls. Emissions from these activities shall be subtracted from the overall handling limit of the PTRAEU NOC and reported under the Categorical Tank Farm Facility Entry and Surveillance NOC.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.38E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.38E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Work shall be performed outside of some tank farm fence boundaries such as the 241-AN, 241-AP, 241-AW, 241-AZ, and 241-SY tank farms; between the 241-AP tank farm and the 244-A double contained receiver tank as well as between the 244-S double-contained receiver tank and the 241-SY tank farm; the 219-S Waste Handling Facility located at the 222-S Laboratory; and near the 241-A-A valve pit (241-A Single-Shell Tank Farm).

EXCAVATION

Excavation within a tank farm, or in a known radioactive contamination area outside of a tank farm, shall be performed in accordance with As Low As Reasonably Achievable Control Technology (ALARACT) Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools), or non-mechanical methods such as vacuum excavation (Guzzler) in accordance with the latest WDOH approved Notice of Construction. Outside of a tank farm, in non-contaminated areas, excavation (or berm construction) may be performed using mechanical methods such as: trenchers, backhoes, and scrapers, in addition to hand tools or non-mechanical methods. Areas may be encountered during excavation where components are covered by very hard soil or controlled density fill (low-strength concrete). Mechanical impact tools, such as jackhammer/rototool, would be used to break up such areas before excavation. Removal of excavated material is normally done by mechanical methods such as a crane with skip bucket, powered skip, or front-end loader. Excavated material is placed in spoil piles. (NOTE: Industrial safety requirements may require use of intermediate transfer piles.) Contaminated soil (>100,000 dpm/100 cm2 beta/gamma) is segregated from other soil. Excavated areas shall be backfilled with the excavated soil or soil containing less contamination than the soil that was excavated. Backfilling of excavated areas is accomplished by first placing controlled density fill material when used, then soil in layers, into the excavated area. The distance from the skip bucket, powered skip, and front-end loader to the top of the excavation area is minimized. Contaminated soil is the first soil placed in the excavated areas, then covered with other excavated soil. To meet density requirements, soil compaction is done using hand-guided mechanical compaction equipment. Outside of a tank farm, in a non-contamination area, vibratory roller compactors may be used.

Excavation shall also be conducted to allow for the pouring of concrete pads for future placement of equipment within the tank farms.

PIT WORK

Frequently performed activities shall be done in accordance with activity descriptions found in ALARACT Demonstrations (HNF-4327):

- ALARACT 4 "Packaging and Transportation of Waste"
- ALARACT 6 "Pit Access"
- ALARACT 12 "Packaging and Transportation of Equipment & Vehicles"
- ALARACT 13 "Installation, Operation, and Removal of Tank Equipment"
- ALARACT 14 "Pit Work" and, if required,
- ALARACT 15 "Size Reduction of Waste Equipment for Disposal."

The process is establishment of controls to prevent the spread of radioactive contamination, removal of pit cover

blocks by heavy rigging methods, decontamination of pit by water washing (pressure and non-pressure methods), application of fixative material on contamination, disconnection of equipment, equipment removal by manual or mechanical methods, package equipment for disposal (size reduction if necessary), pit surface preparation by manual abrasion (scrapping, sanding, chipping; on a surface that is damp or has fixative) of existing pit coating, application of pit coating material by manual methods or pressure spray methods, installation of new or replacement equipment, installation of pit cover blocks by heavy rigging, packaging of waste, and transportation of waste and removed equipment.

Project pit activities will include preparation of pit surfaces and coring of walls or cover blocks. Project pit surface preparation is accomplished by mechanical abrasion of the existing pit coating, concrete substrate, and steel surfaces as needed. Needle guns, sanders, wet blasting, and grinders are typical tools used. In addition, surface preparation also may include repair of cracked concrete/concrete coatings. Repair will require removal of cracked material to allow application of grouting material. Removal of cracked material may be performed using manual and power tools, and may also include using a HEPA vacuum to assist in the removal of loose debris. Coring of pit walls and/or cover blocks for new nozzles or equipment installation comprised of replacing wall nozzles, leak detectors, cover blocks, pipe snub-outs, and jumpers will also be performed. A new AZ valve pit will be constructed and connected to the AZ tanks.

PIPE CUTS

The cutting of waste transfer lines, tank risers, or contaminated piping shall be made using a low or high speed reciprocating or cut-off saw (sawzall, bandsaw) or other mechanical methods, such as a tri-tool. Surveys of the exterior and/or interior of the pipe/riser shall be used to determine containment selection in accordance with Radiological Containment Selection, Design, & Specification Guide RPP-7933. Continuous health physic technician coverage shall be present during all pipe work activities. Abrasive methods, such as grinders or sanders, may be used to prepare the cut area for connection to the new section of transfer line. Mating of the new piping to the existing transfer lines or tank riser, and other similar connections if necessary, will be performed using mechanical connection methods or welded flange connections.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	8.93E-04	Co - 60	1.06E-03	Cs - 137	7.11E+00
Eu - 152	1.95E-02	Eu - 154	3.32E-02	Pu - 238	6.98E-04
Pu - 239	6.39E-03	Pu - 240	2.31E-03	Pu - 241	5.08E-02
Pu - 242	6.90E-08	Sr - 90	3.97E+01	U - 233	1.46E+00
Y - 90	3.96E+02				

4) The Annual Possession Quantity and Potential-to-Emit to the MEI shall be tracked on a WDOH approved log.
5) The Radiological Containment Selection, Design & Specifications Guide, RPP-7933, Revision 0 shall be used. Changes made to RPP-7933, Revision 0 shall be provided to WDOH. The Department retains the right to change or add approval conditions and limitations based on the changes to RPP-7933.
6) To determine the potential-to-emit and calculate the annual dose to the Maximally Exposed Individual all gross alpha contamination shall be assumed to be Am-241 and all gross beta contamination shall be assumed to be Sr-90.
7) When HEPA vacuums are used they shall follow all the requirements of the latest revision of the Radioactive Air Emissions Notice of Construction for HEPA Vacuums.
8) When Portable Temporary Radioactive Air Emission Units are used they shall follow all the requirements of the latest revision of the Radioactive Air Emissions Notice of Construction for Portable Temporary Radioactive Air Emission Units (DOE/RL-96-75).

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.60E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

This consolidated T-Plant license supersedes all radioactive air licenses for 291-T-1.

a. This approval subsumes those activities approved in three previous license approvals, retains/revises the specific conditions and limitations of those approvals, and replaces them as the radioactive air license for T-Plant:

i. AIR 03-1208 (NOC ID # 445, "Storage in T-Plant Complex of Sludge from K-Basins")
ii. AIR 01-1010 (NOC ID # 499, "T-Plant Complex Fuel Removal Project")
iii. AIR 02-704 (NOC ID # 500, "Entering and Characterizing of the 224-T Facility Process Cells")

b. With additional conditions and limitations provided herein, this approval also extends to new activities discussed in the NOC application "Radioactive Air Emissions Notice of Construction for Consolidated T Plant Operations", DOE/RL-2004-50, Rev. 0, September, 2004, described briefly:

i. Receipt, Storage, Treatment, and Load out of Contact-Handled and Remote-Handled Transuranic (TRU) and Transuranic Mixed Waste (M-91Initiative)
ii. Treatment (in addition to storage) of K-Basin Sludge from the North Load out Pit (NLOP)
iii. Such activities considered routine at T Plant as are described in succeeding conditions.

Activities a)i through a)iii may emit radioactive air through 291-T-1. Additionally, activity a)iii may emit to the 200 Areas Diffuse & Fugitive emission unit and to Portable Temporary Radioactive Air Emission Units.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.20E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	9.86E-05
Beta - 0	5.11E-03

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) All activities involving radioactive materials shall be conducted in accordance with radiation control procedures

approved in accord with applicable QA program. (WAC 246-247-040(5))

5) Characterization activities shall be stopped if general surface contamination levels in the containment tent reach 40,000 dpm/100 cm^2 alpha or 2,000,000 dpm/100 cm^2 beta/gamma or if general air concentration levels in the containment tent reach 2.0 E-9 microcuries/milliliter alpha or 2.0 E-6 microcuries/milliliter beta/gamma. In this event the Department of Health shall be notified of existing conditions and work stoppage. Following such a work stoppage, activities in the process cells shall not continue until a review of the work and encountered conditions has been performed and a determination made, in concurrence with the Department of Health, that no threat to the environment exists, or proper controls have been put in place to mitigate any further threat. (WAC 246-247-040(5))

6) If a Portable/Temporary Radioactive Air Emission Unit (PTRAEU) is used, the conditions, controls, monitoring requirements and limitations of the latest approved version of the PTRAEU Notice of Construction shall be required. (WAC 246-247-060(5)) (WAC 246-247-080(7))

7) Periodic confirmatory measurements (PCM) for emissions from the containment tent shall be performed and shall consist of the radiological surveys and CAM readings/log papers from the containment tent. Compliance shall be demonstrated by showing that actual emissions are inherently less than the estimated emissions, which are based and calculated from the same contamination levels. (WAC 246-247-040(5))

8) The dose to the maximally exposed member of the public from unabated emissions associated with this NOC and exhausted by the PTREAU shall not exceed 1.12E-03 mrem/year. For the purposes of dose estimation, gross beta air concentrations associated with this emission point shall be conservatively assumed to consist entirely of Sr-90. Gross alpha air concentrations associated with this emission point shall be conservatively assumed to consist entirely of Pu-239. (WAC 246-247-040(5))

9) When a HEPA Filtered Vacuum Radioactive Air Emission Unit (HEPA VAC) is used, the conditions, controls, monitoring requirements and limitations of the latest approved revision of the HEPA VAC Notice of Construction shall be required. (WAC 246-247-060(5)) (WAC 246-247-080(7))

Emission Unit ID: 448

Hanford Sitewide Sitewide Vented Containers

Vented Containers

This is a MINOR, ACTIVELY ventilated emission unit.

PTRAEU

Abatement Technology NONE WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	Air - every 2 weeks continuous/deposition - annually

Sampling Requirements Environment Sampling

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Containers are used to store mixed and/or radioactive waste generated on and off the Hanford Site. Venting devices are installed when there is the potential for non radioactive gases (i.e., hydrogen) to be generated because of radiolysis.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Sitewide Vented Container Storage	AIR 06-613	Not Approved	641

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.10E-09 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Containers are used to store mixed and/or radioactive waste generated on and off the Hanford Site. Venting devices are installed when there is the potential for non-radioactive gases (i.e., hydrogen) to be generated as a result of radiolysis.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.50E-05 mrem/year. Approved are the associated potential release rates (Curies/year) of:

   Release rates are not listed; emission release rates are controlled by special conditions.

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) Containers other than drums are also approved if they meet the conditions of this NOC.
5) Establishes a categorical As Low As Reasonably Achievable Control Technology (ALARACT) demonstration for existing Hanford Site vented containers.
6) Establishes a categorical Best Available Radionuclide Control Technology (BARCT) demonstration for all future Hanford Site vented containers (i.e., up to 10,000 vented container units (UVC) based on total unabated emissions and 27,000,000 UVC based on total abated emissions offering less than 0.1mrem/year to the MEI).
7) NucFil(TM) filter or an equivalent filter shall be BARCT and ALARACT. Vent clips are accepted as ALARACT for existing systems to date, however, when conditions require repackaging vent clips shall be replaced by NucFil(TM) or equivalent filters.
8) Pu239/240 equivalent curies (PE-Ci) represents the radionuclide of concern as discussed in the Hanford Site Solid Waste Acceptance Criteria, WHC-EP-0063, 1994, Westinghouse Hanford Company, Richland Washington.
9) The vented container Latitude and Longitude coordinates (46 degrees 22' 13.8", 119 degrees 16' 12.3") refer to the location resulting in the highest impact to the MEI.
10) These containers are used for storing mixed and or radioactive waste generated on or off Hanford Site.
11) WDOH accepts vent clips as ALARACT since they are no longer installed.

Emission Unit ID: 454

200 200 Area ISA

200 Area Interim Storage Area (ISA)

This is a MINOR, ACTIVELY ventilated emission unit.

200 diffuse/fugitive emissions

Abatement Technology

NONE WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
WAC 246-247-075(3)			Annual

Sampling Requirements Smear Survey

Additional Requirements

See Section 5 of the general conditions in this license for additional information.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status The 200 Area Interim Storage Area (ISA) consists of concrete pads, perimeter fencing, and lighting, access for transporters and mobile cranes, and conduit for electrical service and instrumentation. The ISA is operated for interim storage of non defense production reactor SNF in dry cask storage systems (DCSSs).

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Construction and Operation of the 200 Area Interim Storage Area (ISA)	AIR 06-618	Not Approved	650

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.92E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The construction and operation of the 200 Area ISA. The 200 Area ISA will be constructed and operated for the interim storage of non-defense production reactor SNF in dry cask storage systems (DCSSs). [Note: Dry cask storage system is a generic term referring to the various storage systems employed for SNF storage at the 200 Area ISA and does not refer to a specific storage system.]

Dry Cask Storage System Interim Storage

Once the DCSSs are prepared for interim storage the systems can be transferred to the 200 Area ISA for interim storage. Up to sixty Interim Storage Casks (ISCs) storing FFTF SNF, 7 NAC-1 casks storing LWR SNF, and 12 NRF TRIGA casks and 2 DOT-6M containers storing TRIGA<tm> SNF will be required for storage at the 200 Area ISA. Each of the dry cask storage systems will be transported via road to the 200 Area ISA and unloaded using a mobile crane. Each DCSS will be placed at a specific location within the 200 Area ISA.

Dry Cask Storage System Equipment

Different DCSSs are utilized for the different SNF types to be stored at the 200 Area ISA to accommodate the particular characteristics of the SNF. The FFTF SNF DCSS, the NRF TRIGA SNF DCSS, and the LWR SNF DCSS.

200 Area ISA Design and Construction

The 200 Area ISA consists of concrete pads, perimeter fencing and lighting, access for transporters and mobile cranes, and conduit for potential future electrical service and instrumentation. This construction will not involve contaminated items. The 200 Area ISA will be situated within the current CSB construction site. This site is currently not a radiological area nor does it contain an underground radioactive material area. No contaminated excavation will be involved.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.92E-03 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Am - 241	2.65E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 242	1.11E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Am - 242 m	1.12E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ba - 137 m	1.18E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
C - 14	5.75E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ce - 144	1.92E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cm - 242	1.21E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Co - 60	1.07E+03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 134	1.56E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Cs - 137	1.25E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 154	3.30E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Eu - 155	1.21E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Fe - 55	1.01E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
H - 3	3.62E+00	gas	WAC 246-247-030(21)(a)
I - 129	3.07E-04	gas	WAC 246-247-030(21)(a)
Kr - 85	3.07E+01	gas	WAC 246-247-030(21)(a)
Mn - 54	9.55E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ni - 63	9.18E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Np - 237	1.15E-09	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pm - 147	9.64E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pr - 144	1.92E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 238	1.30E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

Pu - 239	5.56E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 240	4.81E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 241	1.79E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Rh - 106	5.51E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Ru - 106	5.51E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sb - 125	1.21E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sm - 151	5.15E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Sr - 90	4.55E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Tc - 99	1.83E-07	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Te - 125 m	2.95E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 235	9.70E-12	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
U - 238	1.01E-09	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Y - 90	4.55E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 242 m	Am - 242	Ba - 137 m	C - 14
Ce - 144	Cm - 242	Co - 60	Cs - 134	Cs - 137
Eu - 154	Eu - 155	Fe - 55	H - 3	I - 129
Kr - 85	Mn - 54	Ni - 63	Np - 237	Pm - 147
Pr - 144	Pu - 238	Pu - 239	Pu - 240	Pu - 241
Rh - 106	Ru - 106	Sb - 125	Sm - 151	Sr - 90
Tc - 99	Te - 125 m	U - 235	U - 238	Y - 90

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) Any detectable contamination above 2200 dpm/100 cm ^2 Beta-Gamma or 220 dpm/100 cm^2 Alpha as a result of the ISA specific monitoring shall be reported to the department.

5) Periodic confirmatory monitoring shall consist of annual smears or swipes of the outer surfaces of the containers using hand held survey instruments capable of detecting contamination above 2200 dpm/100 cm ^2 Beta-Gamma or 220 dpm/100 cm^2 Alpha.

6) The emission limit for this emission unit is no smearable contamination above 2200 dpm/100 cm ^2 Beta-Gamma or 220 dpm/100 cm^2 Alpha using standard portable instruments used, and survey methods followed at Hanford (WAC 246-247-040(5)).

Emission Unit ID: 455

Hanford Sitewide W-PORTEX 007

HEPA vacuums

This is a MINOR, ACTIVELY ventilated emission unit.

PTRAEU

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)			

Sampling Requirements None

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status (HEPA Vacuum Units) are portable cleaners with exhaust flow rates ranging from 50 to 300 cubic feet per minute. The units control radionuclide emissions by providing filtered vacuuming for surfaces that radioactively are contaminated. HVUs fall into two categories of use, those used for the reduction of smearable contamination, and those used to reduce fixed contamination.

This Emission Unit has 3 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
HEPA Filtered Vacuum Radioactive Air Emission Units (HVU)	AIR 06-627	Not Approved	663

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.50E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The use of specified HVUs located and operated on the Hanford Site, and represents establishment of unregistered, portable and temporary, insignificant emission units.

For the purposes of estimating (modeling) offsite exposures for this application, all applicable HVU emissions at an individual facility (e.g., B Plant Complex, C Tank Farm, SX Tank Farm, T Plant Complex, 100-K East Basin, 100-K West Basin, 324 Building, 340 Complex, etc.) or activity (e.g., D&D of a building) will be considered as a single emission point for that facility.

HVUs are portable cleaners with exhaust flow rates ranging from 50 to 300 cubic feet per minute. The units control radionuclide emissions by providing filtered vacuuming for surfaces that radioactively are contaminated.

HVUs fall into two categories of use, those used for the reduction of smearable contamination and those used to reduce fixed contamination. For smearable contamination, the use of HVUs is limited to reduction of contamination on hard surfaces (e.g., concrete, permanently installed metal equipment such as risers, ventilation system components, piping, etc.). Soil matrices are excluded from this NOC. Smearable contamination on these hard surfaces will not exceed limits established in DOE/RL-96-109. These limits, if exceeded, require the affected are to be posted as a high contamination area. The limits are 2,000 disintegrations per minute per 100 square centimeters (dpm/100 cm2) alpha contamination and 100,000 dpm/100 cm2 beta/gamma contamination.

An exception to these limits is restricted to spot surface contamination areas found during outdoor radiological field surveys, and to clean up localized, radiologically contaminated material (e.g., dust, dirt, bird droppings, animal feces, insects, spider webs, tumbleweed fragments, etc.). These types of materials could have beta/gamma contamination levels exceeding 1 million dpm/100 cm2, but are very localized (i.e., a few square meters, rather than hundreds of square meters) and could occur in contamination areas, buffer zones, and clean zones. This exception does not apply to areas normally posted as high contamination areas.

The second category of use is for reduction of fixed contamination, involving the removal and/or penetration of contaminated surfaces. This category of use includes using HVUs and associated shrouded tools for sanding, stripping, spalling, drilling, and cutting operations. Limits in areas of fixed contamination to ensure compliance will be established before these tools are used.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 4.97E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	3.09E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate for 100 Areas, emission calculations will assume Pu-239/240			
Alpha - 0	2.29E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate for 300 Area, emission calculation will assume Pu-239/240.			
Alpha - 0	3.44E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate for 400 Area, emission calculation will assume Pu-239/240.			
Alpha - 0	4.57E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate for 200 East Area, emission calculation will assume Pu-239/240			
Alpha - 0	7.70E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate for 200 West Area, emission calculation will assume Pu-239/240.			
B/G - 0	3.88E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
B/G release rate for 200 West Area, emission calculations will assume Sr-90.			
B/G - 0	1.16E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
B/G release rate for 300 Area, emission calculations will assume Sr-90.			
B/G - 0	1.74E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
B/G release rate for 400 Area, emission calculations will assume Sr-90.			
B/G - 0	1.56E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
B/G release rate for 100 Areas, emission calculations will assume Sr-90.			
B/G - 0	2.30E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
B/G release rate for 200 East Area, emission calculations will assume Sr-90.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Pu - 239/240 Sr - 90

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) All HEPA vacuum logs shall be submitted to the department on a quarterly basis (beginning with the first quarter of 2002). This submittal shall be to the department 30 days after the end of each quarter.

5) Monitoring requirements are as follows: In the event that the exhauster is used on different emission units, the Department of Health reserves the right to request a nondestructive analysis/assay (NDA) after each exhaust job assignment (WAC 246-247-075(3)). The monitoring includes: emission estimates to include the methodology, all monitoring measurement results taken during the operation, copy of all logs kept on site and the summary submitted to the department on June 30th.

Log sheets will include the following information:

Results of smears on the exhaust ports;
Maximum contamination level encountered or analysis results,
area cleaned,
and air emission source constituents if other than plutonium 239 and strontium 90 potential radionuclide releases.

6) The approved process is as follows: The HVU's fall into two categories. The firse category is the use if the HVU's for the reduction of smearable contamination (including the special cases listed in Appendix C) and the other is to reduce fixed contamination. Soil matrices are excluded from this NOC.

7) The required controls are described as follows: The HVU's must be field tested annually requiring an aerosol test/efficiency test or equivalent pass/fail criteria of 95.95% using an aerosol defined in ASME N510 or approved equivalent. In addition, the HVU's filtration systems are to be tested whenever the configuration is modified and/or the filtration system is opened. A smear of the exhaust port shall be conducted before and after each use of HVU's. If the exhaust port smear is positive, the unit shall be tagged and removed from service.

8) This NOC shall be revised no later than September 1, 2002. Revision 2 was received in September, 2002. The NOC application was determined to be incomplete, a new NOC application shall be submitted.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 9.80E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Management of radioactive contamination during roof replacement activities.

All work shall be performed in accordance with written contractor radiological control requirements (associated with posting and downposting requirements for doing work in outdoor contamination areas and fixed contamination areas) and the as low as reasonably achievable (ALARA) program requirements. These requirements are to be carried out through activity work packages/procedures and associated radiological work permits.

Types of facilities allowed to use this NOC are active and operational, currently in surveillance and maintenance (S&M) mode, or in transition to S&M mode.

Activities are non-routine activities that have a potential to create a new temporary emission source and/or a modification of a source(s) of diffuse and fugitive emissions at facilities on the Central Plateau.

Screening Surveys

Roof replacement activities include radiological surveys to determine if radioactive contamination is present and the extent of such contamination. Spot contamination (e.g., bird droppings) managed before commencement of roof replacement work is handled per existing methods and is considered a routine housekeeping activity (similar to spot contamination found at ground levels).

Managing Radioactive Contamination

Contaminated roofing materials may be removed by manual or powered methods, including saws or other cutting devices, shovels, wheelbarrows, conveyors, chutes, or other similar equipment (conveyors or chutes may be used only for packaged radioactive waste or for non-contaminated roofing material). Radioactive waste shall be managed in accordance with existing onsite requirements and waste acceptance criteria. Radioactive waste either shall be containerized in drums, skiffs, boxes, or other containers, or handled as bulk waste (e.g., dump truck) and transferred to the appropriate disposal facility. Management of radioactive contamination is allowed to include removal and subsequent size reduction of contaminated equipment from a roof as well as isolation and blanking of utilities, vents, and ductwork.

Accumulated rainwater that has contacted contamination areas shall be allowed to evaporate in place or is characterized, collected, and managed in accordance with stormwater discharge requirements or transferred to an appropriate disposal facility.

A graded approach is allowed to be used to match controls with expected contamination levels per radiological control manuals and methods. Radiological contamination that is encountered will either be managed as a fixed contamination area (i.e., less than 20 dpm/100 cm2 smearable alpha and less than 1,000 dpm/100 cm2 smearable beta) or will be managed as a contamination area (radiological contamination levels are between 20 and 2,000 dpm/100 cm2 alpha or between 1,000 and 100,000 dpm/100 cm2 beta) using appropriate controls to minimize worker exposure. These controls include water for dust suppression, fixatives, covers, windscreens, or greenhouses (with PTRAEU exhausters) that will be applied, if needed, as determined by the Health Physics organization, and consist of ALARA techniques.

Process descriptions and abatement controls, as described in the latest approved revisions of the Guzzler NOC (99-SID-021), the PTRAEU NOC (DOE/RL-96-75), or the HEPA Vacuum NOC (DOE/RL-97-50) shall be used; however, the activity-specific operational controls and tracking requirements shall follow these approval conditions. The Guzzler, PTRAEU, and HEPA vacuum units shall have a removal efficiency of 99.95% for radioactive airborne particles.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 4.80E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.00E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 1.0E-03 Ci/yr 241Am and release fraction of 1.0. Any radionuclide on the chart of the nuclides could be encountered during roof replacement activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 137Cs for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.			
B/G - 0	5.00E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 5.0E-02 Ci/yr 137Cs and release fraction of 1.0. Any radionuclide on the chart of the nuclides could be encountered during roof replacement activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 137Cs for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) For dose modeling, the radionuclides of concern shall use cesium-137 (representing beta/gamma emitters) and americium-241 (representing alpha emitters).

5) The total radionuclide content of the material removed shall be tracked on a WDOH approved log.

6) Total sum of the potential release rates of the Guzzler and HEPA Vacuums shall not exceed 1.0 E-3 Ci/Year Alpha and 5.0 E-2 Ci/Year Beta/Gamma.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.30E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Approved is the retrieval (unearth) and inspection of containers of suspect-transuranic (TRU) and TRU waste from trenches in the Low Level Burial Grounds (LLBG) and install NucFil filters or equivalent (as approved by the department) in the unvented (or inadequately vented) TRU containers. Venting and headspace gas sampling (HSGS) may be performed at the LLBG (in place with engineering controls or within venting enclosure) or at the following facilities licensed for such work (CWC, WRAP, or T Plant Complex). In addition, LLW containers posing a safety hazard (e.g., potential for pressurization, bulging, or similar abnormal condition) may also be vented.

   Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 5.40E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.90E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Alpha release rate based on Am-241. Release rate for contaminated soil removal using HEPA Vacuum. See condition 4.			
B/G - 0	1.30E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Beta/Gamma release rate based on Cs-137. Release rate for contaminated soil removal using HEPA Vacuum. See condition 4.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 243	Cf - 252	Cm - 244	Cs - 134
Cs - 137	Eu - 152	Eu - 154	Pu - 238	Pu - 239/240
Pu - 241	Sr - 90	U - 234	U - 235	U - 236
U - 238				

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) HVU potential unabated release rates of 1.9 E-3 Ci/yr alpha (based on americium-241) and 1.3 E-2 Ci/yr beta (based on cesium-137) is based on a release fraction of 1. This alternative release fraction is approved as being conservative for this emission unit.

5) HVUs shall be tested at 99.95% removal efficiency and shall be aerosol tested annually using ANSI N-510 as guidance for non-ANSI N-509 systems. Records of this testing shall be maintained on file.

6) It is recognized that other radionuclides may be present in very limited quantities.

7) Use of HVUs for control of localized spot contamination will be done in accordance with the HVU NOC (DOE-RL-97-50, as amended).

Emission Unit ID: 461

200 W-PORTEX 011

Permacon Unit

This is a MINOR, ACTIVELY ventilated emission unit.

Miscellaneous Support Facilities

Abatement Technology NONE WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)		Quartery frequency revisited after a year for changes to annual.

Sampling Requirements Quarterly for 2 weeks of operations

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status The PermaCon supports waste management operations at the Central Waste Complex. It is physically housed within a Central Waste Complex building. It samples headspace gas within solid waste storage containers.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Central Waste Complex (CWC) Operations	AIR 06-622	Not Approved	654

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.40E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

the process of managing five primary types of waste: low-level (LLW), low-level mixed (LLMW), transuranic (TRU), TRU-mixed waste and Toxic Substance Control Act (TSCA) regulated waste. The LLW typically contains rags, paper, rubber gloves, disposal supplies, tools, industrial waste (e.g., failed equipment), solidified wastes that are contaminated with radioactive material. This waste is considered LLW if it contains radioactive material and is not classified as TRU waste, high-level waste, or spent nuclear fuel.

TRU and TRU-mixed waste typically contains rags, paper, rubber gloves, disposable supplies, tools, industrial waste (e.g., failed equipment), solidified process byproducts, and laboratory wastes that are contaminated with TRU material. This waste must contain at least 100 nCi of TRU material per gram of waste or it is considered LLW. The TRU waste accepted by CWC may contain varying concentrations of TRU radionuclides and limited amounts of non-TRU radionuclides. With some exceptions allowed based on safety analysis, the TRU content of waste containers is generally limited to 53 239/240 Pu dose equivalent curies (DE-Ci), where the DE-Ci is derived by multiplying the isotopic composition (i.e., weight fractions of the various TRU isotopes) by the specific activities of each isotope, and then converting that number with corrections factors taken from the Hanford Site Solid Waste Acceptance Criteria. The DE-Ci unit is designed to control inhalation dose impacts independent of radionuclide type. The radionuclides Pu-39 and Pu-240 are considered equivalent and are combined for calculation purposes.

The unabated emissions shall be tracked by DE curies.

The CWC stores low-level (LLW), low-level mixed (LLMW), transuranic (TRU), TRU-mixed and TSCA regulated waste.

The CWC is designed for the receipt and storage of contact-handled waste packages, which are defined as packages having surface dose rate of less than 2 mSv/h (200 mrem/h), but can store packages above this limit in accordance with the approved safety analysis. Each waste package is characterized before receipt and based on this information; incompatible forms of waste are physically segregated.

CWC personnel receive and inspect waste packages at the Waste Receiving and Staging Area. Transport off-load operations are performed by hand truck, forklift, or crane by qualified personnel. Packages are transported, generally by forklift to the assigned facility.

Waste containers are not opened during normal operations at the CWC buildings. Under normal operating conditions there is no airborne release of radioactive material expected from opening waste containers.

Inventories of TRU content, non-TRU radionuclides, and hazardous waste constituents are controlled at all waste storage facilities at the CWC. The inventory control system ensures that each building, building quadrant, or module will comply with its established inventory limit.

TRU waste containers are generally equipped with a pressure relief vent device, such as the NucFil filter. This filter allows the release of any gases that may be produced as a result of radiolysis inside the container, while preventing release of any particulate matter.

Waste shipments are transported to the Waste Receiving and Staging Area where the waste containers are radiologically surveyed and the exterior visually inspected for physical integrity. Waste records are checked for completeness and accuracy in accordance with procedures that provide instructions for performing detailed entry-by-entry reviews of waste records. To the extent practicable, this work is performed before unloading. However, partial unloading of a shipment may be necessary to complete a thorough survey and inspection. Verification of container contents, which may involve the opening of containers and sampling of waste contents, is performed at a facility separate from the CWC (e.g., T-Plant).

Waste packages meeting all acceptance criteria are accepted for storage. Non-compliant waste packages (e.g., with paperwork errors or omissions and damaged containers) are held until the non-compliant condition is corrected to the satisfaction of the responsible Solid Waste Manager or designee.

To detect leaking or deteriorating containers, or deterioration of the containment system, all waste containers are inspected in accordance with regulatory requirements.

PermaCon unit:

This approval also allows the placement of a modular containment PermaCon unit within the 2404WC Building (or similar CWC building) for the purpose of sampling the head space gas within solid waste storage containers.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 4.80E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	9.50E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Alpha release rate based on Am-241.			
Beta - 0	7.60E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Beta release rate based on Sr-90.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Ac - 228	Am - 241	Am - 243	Ar - 41	Ba - 137
Bi - 212	Bi - 214	C - 14	Ce - 141	Ce - 144
Cf - 252	Cm - 242	Cm - 243	Cm - 244	Co - 58
Co - 60	Cr - 51	Cs - 134	Cs - 137	Eu - 152

Eu - 154	Eu - 155	Fe - 59	H - 3	I - 129
I - 131	K - 40	Kr - 85	Mn - 54	Nb - 95
Np - 237	Pb - 212	Pb - 214	Pm - 147	Po - 210
Po - 212	Po - 216	Pu - 238	Pu - 239	Pu - 240
Pu - 241	Pu - 242	Ra - 224	Ra - 226	Rn - 220
Ru - 103	Ru - 106	Sb - 124	Sb - 125	Sn - 113
Sr - 89	Sr - 90	Tc - 99	Th - 228	Th - 232
Th - 234	Tl - 208	U - 232	U - 233	U - 234
U - 235	U - 236	U - 238	Y - 90	Zn - 65
Zr - 95				

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) A fixed head sampler, located inside the PermaCon near the exhaust stack, shall be used at least quarterly (for the period of operation or two weeks which ever is lower) to obtain samples of the airspace within the PermaCon unit during operation for each quarter that the PermaCon is operated.

5) Emissions from the PermaCon shall be vented through a 2,000 cfm or less testable HEPA filter exhauster.

6) The isotopes identified in Condition 3 represent all of the significant radionuclides historically present at the Central Waste Complex (CWC), including some that are not significant. Any radionuclide on the chart of the nuclides could be present or received at CWC in the future. Periodic confirmatory measurements to verify low emissions are preformed by taking a two-week air sample on a quarterly basis and analyzing for total alpha and total beta. Although any radionuclide could be present for conservatism all alpha is assumed to be Am-241 and all beta is assumed to be Cs-137 for dose calculation estimates.

Emission Unit ID: 465

200 J-NONPOINT 012

Purgewater Modutanks

This is a MINOR, FUGITIVE, non-point source emission unit.

Miscellaneous Support Facilities

Abatement Technology NONE WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
WAC 246-247-075(3)	Appendix B, Method 114(3)	TOTAL ALPHA TOTAL BETA	Air - every 2 weeks continuous/deposition - annually

Sampling Requirements Near FieldEnvironmental sampling

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit provides for solar evaporation of Hanford Site purgewater. Purgewater is excess groundwater and other liquids such as drilling fluids and groundwater slurries associated with groundwater activities. It includes liquids generated during groundwater related activities, including but not limited to the following: well drilling, well development, aquifer testing, groundwater sampling and monitoring, well maintenance and decommissioning, decontamination of well drilling and sampling equipment, and groundwater treatability studies. There are presently two 1,000,000 gallon purgewater containment units in the 600 PSTF. Up to four additional units of comparable size may be added to the 600 PSTF, although there are currently no plans for construction of the additional units. If the contained purgewater is allowed to undergo solar evaporation, up to 850,000 gallons of purgewater could evaporate annually from each storage unit.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Purgewater Modutanks	AIR 06-608	Not Approved	636

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.50E-04 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Solar evaporation of Hanford Site purgewater. Purgewater is excess groundwater and other liquids such as drilling fluids and groundwater slurries associated with groundwater activities. It includes liquids generated during groundwater related activities, including but not limited to the following: well drilling, well development, aquifer testing, groundwater sampling and monitoring, well maintenance and decommissioning, decontamination of well drilling and sampling equipment, and groundwater treatability studies.

   The RL will collect purgewater that contains radionuclides (and/or chemical constituents) in concentrations above established collection criteria and will discharge to the soil any purgewater containing constituents in concentrations lower than the collection criteria. At this time, collected purgewater is stored in the 600 Area Purgewater Storage and Treatment Facility (600 PSTF).

Waste Inventory

There are presently two 1,000,000-gallon purgewater containment units in the 600 PSTF. Up to four additional units of comparable size may be added to the 600 PSTF, although there are currently no plans for construction of the additional units. If the contained purgewater is allowed to undergo solar evaporation, up to 850,000 gallons of purgewater could evaporate annually from each storage unit.

Purgewater samples are analyzed on a regular basis for chemical and radionuclide contamination. Using a sample history since January 1, 1989 from wells, maximum values were assigned for radionuclide content and concentration in purgewater stored in the 600 PSTF. From these waste inventory values, a radionuclide source term was developed for purgewater that will be evaporated from the 600 PSTF.

Controls will be implemented to minimize wind suspension of any potentially radioactively contaminated solids that may settle to the bottom of the storage units, thus minimizing the dose potential of particulates. Several options include the use of aerodynamic covers and/or the maintenance of a minimum required liquid level in each unit that has stored purgewater.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.50E-04 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	2.83E-07	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
B/G - 0	7.39E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Be - 7	C - 14	Co - 58	Co - 60
Cs - 134	Cs - 137	Eu - 152	Eu - 154	Eu - 155
Fe - 59	H - 3	I - 129	K - 40	Ni - 63
Pu - 238	Pu - 239/240	Ra - 226	Ru - 106	Sb - 125
Sn - 125	Sr - 89/90	Sr - 90	Tc - 99	U - 234
U - 235	U - 238			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) Controls will be implemented to minimize wind suspension of any potentially radioactively contaminated solids that may settle to the bottom of the storage units.

5) Purgewater tank controls will be implemented to minimize wind suspension of radioactive solids that may settle to the bottom of the storage tank. They include the use of aerodynamic covers and/or maintenance of a minimum liquid level in each unit. Solids that have settled to the bottom will be wetted to minimize wind suspension. This meets the minimum liquid level requirement.

6) The maximum impact for the six evaporation units shall be 1.5E-04 millirem per year.

Emission Unit ID: 472

200W P-Trench31 001

Leachate Collection Tank for Trench 31

This is a MINOR, FUGITIVE, non-point source emission unit.

200 West Burial Grounds

Abatement Technology

NONE WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
WAC 246-247-075(3)			Before and after emptying the tank. When the tank is not empty, take a monthly smear (after commencement of bulk waste disposal).

Sampling Requirements Smear sample of overflow pipe

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Trenches 31 and 34 are used for the disposal of low level waste, low level mixed waste, and radioactive waste containing Toxic Substances Control Act regulated polychlorinated biphenyls resulting from current operations across the Hanford Site, cleanup activities across the Hanford Site and from other offsite facilities. Each trench provides disposal capacity for approximately 22,000 m3 (28,000 yd3) of waste. Waste to be disposed of in the trenches can consist of contaminated soil and debris (bulk waste), sealed containers, vented containers, and any other type of waste meeting Low Level Burial Grounds (LLBG) waste acceptance criteria.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Trench 31 and 34: Leachate Collection and Storage Tank (LLBG Mixed Waste Disposal)	AIR 06-626	Not Approved	662

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.03E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Trenches 31 and 34 shall be used for the disposal of low-level waste, low-level mixed waste, and radioactive waste containing Toxic Substances Control Act regulated polychlorinated biphenyls resulting from current operations across the Hanford Site, cleanup activities across the Hanford Site and from other offsite facilities. Each trench shall provide disposal capacity for approximately 22,000 m3 (28,000 yd3) of waste. Waste to be disposed of in the trenches can consist of contaminated soil and debris (bulk waste), sealed containers, vented containers, and any other type of waste meeting Low Level Burial Grounds (LLBG) waste acceptance criteria.

The leachate collection systems for Trenches 31 and 34 share a common design. That design encompasses primary and secondary leachate collection systems. The primary and secondary leachate collection systems are comprised of alternating layers of soils, geomembrane liners, collection pipes, collection sumps, sump pumps, and a single collection tank for each trench. Liquid accumulates under the disposed material in the bottom of

each trench in the primary liner of each trench (not exposed directly to atmosphere). When approximately one foot of precipitation of liquid is accumulated in the collection sumps, the pumps are activated to transfer the liquid to the tanks.

The leachate collection tanks at Trenches 31 and 34 are both above ground. Each tank has a capacity of approximately 10,000 gallons. Both tanks are cylindrical and approximately 8 feet (2.5 meters) in diameter and 24 feet (7.2 meters) long. Both tanks are passively vented via a liquid overflow pipe.

For disposal, the liquid will be transferred from the tanks to a tanker truck. Based on past operational experience, it is anticipated that up to approximately 415,000 gallons, per tank, per year could be transferred to the tanker trucks. More than one truck may be used at the same time. The tanker truck(s) shall be fitted with a three-quarter inch vent that will be opened during filling and emptying operations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 6.06E-03 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Pu - 239/240	9.74E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
U - 0 Isotopes of U-233/234/235/238	7.00E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(e)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	C - 14	Co - 60	Cs - 137	Eu - 152
Eu - 154	Eu - 155	Na - 22	Pu - 238	Pu - 239/240
Ra - 226	Sr - 90	Tc - 99	Th - 230	Th - 232
U - 0				

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) Upon commencement of placing non-containerized radioactively contaminated waste in Trench 31 and/or Trench 34, a periodic confirmatory measurement (PCM) activity shall be implemented. This PCM activity shall consist of smearing the orifice(s) of the liquid overflow pipe(s) before and after emptying the tank(s). During those months when the tank(s) is/are not emptied, a smear shall be taken monthly. After the accumulation of one year's worth of smear data, the frequency of this PCM activity shall be reassessed based on the results of the smear data.

5) The radioactive isotopes identified for this emission unit represent all of the significant radionuclides historically present for the leachate collection tank 31, including some that are not significant. Any radionuclide on the chart of nuclides could be present or received at leachate collection tank 31 in the future.

Emission Unit ID: 473

200W P-Trench34 001

Leachate Collection Tank for Trench 34

This is a MINOR, FUGITIVE, non-point source emission unit.

200 West Burial Grounds

Abatement Technology NONE WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
WAC 246-247-075(3)			Before and after emptying the tank. When the tank is not empty, take a monthly smear (after commencement of bulk waste disposal).

Sampling Requirements Smear sample of overflow pipe

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Trenches 31 and 34 are used for the disposal of low level waste, low level mixed waste, and radioactive waste containing Toxic Substances Control Act regulated polychlorinated biphenyls resulting from current operations across the Hanford Site, cleanup activities across the Hanford Site and from other offsite facilities. Each trench provides disposal capacity for approximately 22,000 m3 (28,000 yd3) of waste. Waste to be disposed of in the trenches can consist of contaminated soil and debris (bulk waste), sealed containers, vented containers, and any other type of waste meeting Low Level Burial Grounds (LLBG) waste acceptance criteria.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Trench 31 and 34: Leachate Collection and Storage Tank (LLBG Mixed Waste Disposal)	AIR 06-626	Not Approved	662

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.03E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Trenches 31 and 34 shall be used for the disposal of low-level waste, low-level mixed waste, and radioactive waste containing Toxic Substances Control Act regulated polychlorinated biphenyls resulting from current operations across the Hanford Site, cleanup activities across the Hanford Site and from other offsite facilities. Each trench shall provide disposal capacity for approximately 22,000 m3 (28,000 yd3) of waste. Waste to be disposed of in the trenches can consist of contaminated soil and debris (bulk waste), sealed containers, vented containers, and any other type of waste meeting Low Level Burial Grounds (LLBG) waste acceptance criteria.

The leachate collection systems for Trenches 31 and 34 share a common design. That design encompasses primary and secondary leachate collection systems. The primary and secondary leachate collection systems are comprised of alternating layers of soils, geomembrane liners, collection pipes, collection sumps, sump pumps, and a single collection tank for each trench. Liquid accumulates under the disposed material in the bottom of

each trench in the primary liner of each trench (not exposed directly to atmosphere). When approximately one foot of precipitation of liquid is accumulated in the collection sumps, the pumps are activated to transfer the liquid to the tanks.

The leachate collection tanks at Trenches 31 and 34 are both above ground. Each tank has a capacity of approximately 10,000 gallons. Both tanks are cylindrical and approximately 8 feet (2.5 meters) in diameter and 24 feet (7.2 meters) long. Both tanks are passively vented via a liquid overflow pipe.

For disposal, the liquid will be transferred from the tanks to a tanker truck. Based on past operational experience, it is anticipated that up to approximately 415,000 gallons, per tank, per year could be transferred to the tanker trucks. More than one truck may be used at the same time. The tanker truck(s) shall be fitted with a three-quarter inch vent that will be opened during filling and emptying operations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 6.06E-03 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Pu - 239/240	9.70E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
U - 0 Isotopes of U-233/234/235/238	7.00E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(e)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	C - 14	Co - 60	Cs - 137	Eu - 152
Eu - 154	Eu - 155	Na - 22	Pu - 238	Pu - 239/240
Ra - 226	Sr - 90	Tc - 99	Th - 230	Th - 232
U - 0				

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) Upon commencement of placing non-containerized radioactively contaminated waste in Trench 31 and/or Trench 34, a periodic confirmatory measurement (PCM) activity shall be implemented. This PCM activity shall consist of smearing the orifice(s) of the liquid overflow pipe(s) before and after emptying the tank(s). During those months when the tank(s) is/are not emptied, a smear shall be taken monthly. After the accumulation of one year's worth of smear data, the frequency of this PCM activity shall be reassessed based on the results of the smear data.

5) leachate collection tank 34, including some that are not significant. Any radionuclide on the chart of nuclides could be present or received at leachate collection tank 34 in the future.

Emission Unit ID: 476

Hanford Sitewide Guzzler-001

Guzzler

This is a MINOR, ACTIVELY ventilated emission unit.

GUZZLER

Emission Unit Information

Stack Height: 12.00 ft. 3.66 m. Stack Diameter 0.75 ft. 0.23 m.

Average Stack Effluent Temperature: 54 degrees Farenheit. 12 degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Collection Tank and Plate Separator	1	
	Cyclone Separator	2	Baghouse system with a total of 72 bags.
	Micro-strainer Device	1	
	HEPA	3	Three in-place tested HEPA filters in parallel.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	Each radionuclide that could contribute greater than 10% of the potential-to-emit TEDE to the MEI, greater than 0.1 mrem/yr potential-to-emit TEDE to the MEI, and greater than 25% of the TEDE to the MEI, after controls.	When the HEPA filters are replaced and annually screening the HEPA filtration system.

Sampling Requirements Radiation surveys and to include but not limited to NDA testing of the HEPA filters and screening the HEPA filtration system using gamma spectroscopy.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a mobile type portable exhauster used to support operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities. The emission unit is a portable exhauster that operates intermittently.

This Emission Unit has 8 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Guzzler Excavation and Backfilling Activities in Support of the 200 East Area A Farm Complex	AIR 06-616	Not Approved	647

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.00E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 5.00E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16),

may be conducted.

The utilization of the Guzzler for excavation of soil and gravel within the A Farm Complex. Activities shall include potholing for utility locations and general soil removal and excavation.

The soil used for backfilling activities shall be completed manually using shovels, backhoes, loaders, and packers.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	1.49E-03	Sr - 90	2.24E-01

4) Aerosol testing and NDA of Guzzler HEPA filters shall be conducted annually.
5) HPT shall field surveys every vertical and linear foot of excavation.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.00E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The utilization of the Guzzler Vacuum Excavation System (Guzzler) for potholing to support utility locations, soil removal/general excavations, and radiologically limited activities (i.e., <50,000 dpm beta-gamma and <140 dpm alpha contamination) involving roof or pit cleaning. For purposes of this notice of construction, "soil" will be defined as sand, dirt, gravel, gravel and tar mixtures and rock, or any combination of these items.

In most cases, for excavations, the soil will be used for backfilling of the excavated areas. The backfilling activities will be completed manually, using shovels, or using backhoes, loaders, or packers. For cleaning activities and some excavations, the soil will either be containerized for disposal or transported to the burial grounds within the Guzzler collection tank for noncontainerized disposal.

Only radiologically contaminated or potentially contaminated soil will be removed or excavated using the regulated Guzzler system. All soil removed from the system will be handled as potentially contaminated, unless otherwise surveyed or analyzed.

The regulated Guzzler will not be used for the decontamination of valve pits within the tank farms. The regulated Guzzler is also excluded from areas containing regulated chemical contamination and/or radiological contamination above 50,000 dpm/probe size beta-gamma and/or 140 dpm/probe size alpha.

Soil can be slowly dumped from the collection tank by controlling the raising and lowering speed of the tank.

Soil from contaminated areas enters the unit through adjustable length, flexible hose connected to an eight inch porthole with an overhead boom located at the rear of the equipment. An air lance attachment may also be connected to the end of the flexible hose to aid in the loosening of soil.

The various cleaning and excavation activities will be completed using the Guzzler along with shovels, picks and/or the air lance attachment to loosen the soil, and backfilling activities will be completed using backhoes, loaders, compactors with plates, and picks and shovels, as appropriate. In some cases, however, an area may be physically inaccessible for the regulated Guzzler. In those instances, the cleaning or excavation, as well as any backfilling activities will be completed using backhoes, loaders, compactors with plates, and/or picks and shovels, as appropriate

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 5.00E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Am - 241	1.79E-03	Gas	WAC 246-247-030(21)(a)
200 Area *gaseous physical state assumed for purposes of conservatism relative to assigned release fraction			
Am - 241	1.79E-03	Gas	WAC 246-247-030(21)(a)
100 Area *gaseous physical state assumed for purposes of conservatism relative to assigned release fraction			
Pu - 239	7.26E-04	Gas	WAC 246-247-030(21)(a)
400 Area *gaseous physical state assumed for purposes of conservatism relative to assigned release fraction			
Sr - 90	4.48E-02	Gas	WAC 246-247-030(21)(a)
200 Area *gaseous physical state assumed for purposes of conservatism relative to assigned release fraction			
Sr - 90	4.48E-02	Gas	WAC 246-247-030(21)(a)
300 Area *gaseous physical state assumed for purposes of conservatism relative to assigned release fraction			

Sr - 90	1.46E-02	Gas	WAC 246-247-030(21)(a)
400 Area *gaseous physical state assumed for purposes of conservatism relative to assigned release fraction			
Sr - 90	4.48E-02	Gas	WAC 246-247-030(21)(a)
100 Area *gaseous physical state assumed for purposes of conservatism relative to assigned release fraction			
U - 234	1.30E-04	Gas	WAC 246-247-030(21)(a)
300 Area *gaseous physical state assumed for purposes of conservatism relative to assigned release fraction			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Co - 60	Cs - 134	Cs - 137	Eu - 152
Eu - 154	Eu - 155	Pu - 238	Pu - 239	Pu - 240
Pu - 241	Ru - 106	Sb - 125	Sn - 113	Sr - 90
Th - 232	U - 234	U - 235	U - 238	

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) All soil excavation activities operating under this NOC must cease operations when sustained wind conditions reach or exceed 20 miles per hour
5) The facility must maintain a log in an approved format for this activity or emission unit (WAC 246-247-080(7)
6) The following are the allowable radionuclides: Co-60, Sr-90, Cs-137, Cs-134, Th-232, U-234, U-235, U-238, Eu-152, Eu-154, Eu-155, Ru-106, Sn-113, Sb-125, Am-241, Pu-238, Pu-239, Pu-240, and Pu-241. If any other radionuclides are suspected or verified through soil analysis the department must be notified
7) The following are the annual emission limits for the NOC:

   100 AREA:
   For Guzzler Cleaning/Excavation: 2.88E-3 mrem Sr-90, 3.4E-2 mrem Am-241
   For Backfilling: 2.88E-6 mrem Sr-90, 3.45E-5 mrem Am-241

   200 AREA :
   For Guzzler Cleaning/Excavation: 1.96E-3 mrem Sr-90, 2.34E-2 mrem Am-241
   For Backfilling: 1.96E-6 mrem Sr-90, 2.34E-5 mrem Am-241

   300 AREA:
   For Guzzler Cleaning/Excavation: 3.9E-2 mrem Sr-90 8.3E-3 mrem U-234
   For Backfilling: 3.9E-5 mrem Sr-90, 8.3E-6 mrem U-234

   400 AREA:
   For Guzzler Cleaning/Excavation: 8.5E-4 mrem Sr-90, 8.34E-3 mrem Pu-239
   For Backfilling: 8.5E-7 mrem Sr-90, 8..34E-6 mrem Pu-239
8) U.S. DOE shall monitor this project or emission unit as follows: In addition to the surveys described in this NOC periodic confirmatory measurements are required. This may include but is not limited to NDA testing of the HEPA filters when the HEPA filters are replaced and annually screening the HEPA filtration system using gamma spectroscopy (WAC 246-247-075(8)

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 9.80E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Management of radioactive contamination during roof replacement activities.

All work shall be performed in accordance with written contractor radiological control requirements (associated with posting and downposting requirements for doing work in outdoor contamination areas and fixed contamination areas) and the as low as reasonably achievable (ALARA) program requirements. These requirements are to be carried out through activity work packages/procedures and associated radiological work permits.

Types of facilities allowed to use this NOC are active and operational, currently in surveillance and maintenance (S&M) mode, or in transition to S&M mode.

Activities are non-routine activities that have a potential to create a new temporary emission source and/or a modification of a source(s) of diffuse and fugitive emissions at facilities on the Central Plateau.

Screening Surveys

Roof replacement activities include radiological surveys to determine if radioactive contamination is present and the extent of such contamination. Spot contamination (e.g., bird droppings) managed before commencement of roof replacement work is handled per existing methods and is considered a routine housekeeping activity (similar to spot contamination found at ground levels).

Managing Radioactive Contamination

Contaminated roofing materials may be removed by manual or powered methods, including saws or other cutting devices, shovels, wheelbarrows, conveyors, chutes, or other similar equipment (conveyors or chutes may be used only for packaged radioactive waste or for non-contaminated roofing material). Radioactive waste shall be managed in accordance with existing onsite requirements and waste acceptance criteria. Radioactive waste either shall be containerized in drums, skiffs, boxes, or other containers, or handled as bulk waste (e.g., dump truck) and transferred to the appropriate disposal facility. Management of radioactive contamination is allowed to include removal and subsequent size reduction of contaminated equipment from a roof as well as isolation and blanking of utilities, vents, and ductwork.

Accumulated rainwater that has contacted contamination areas shall be allowed to evaporate in place or is characterized, collected, and managed in accordance with stormwater discharge requirements or transferred to an appropriate disposal facility.

A graded approach is allowed to be used to match controls with expected contamination levels per radiological control manuals and methods. Radiological contamination that is encountered will either be managed as a fixed contamination area (i.e., less than 20 dpm/100 cm2 smearable alpha and less than 1,000 dpm/100 cm2 smearable beta) or will be managed as a contamination area (radiological contamination levels are between 20 and 2,000 dpm/100 cm2 alpha or between 1,000 and 100,000 dpm/100 cm2 beta) using appropriate controls to minimize worker exposure. These controls include water for dust suppression, fixatives, covers, windscreens, or greenhouses (with PTRAEU exhausters) that will be applied, if needed, as determined by the Health Physics organization, and consist of ALARA techniques.

Process descriptions and abatement controls, as described in the latest approved revisions of the Guzzler NOC (99-SID-021), the PTRAEU NOC (DOE/RL-96-75), or the HEPA Vacuum NOC (DOE/RL-97-50) shall be used; however, the activity-specific operational controls and tracking requirements shall follow these approval conditions. The Guzzler, PTRAEU, and HEPA vacuum units shall have a removal efficiency of 99.95% for radioactive airborne particles.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 4.80E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.00E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 1.0E-03 Ci/yr 241Am and release fraction of 1.0. Any radionuclide on the chart of the nuclides could be encountered during roof replacement activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 137Cs for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.			
B/G - 0	5.00E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 5.0E-02 Ci/yr 137Cs and release fraction of 1.0. Any radionuclide on the chart of the nuclides could be encountered during roof replacement activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 137Cs for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) For dose modeling, the radionuclides of concern shall use cesium-137 (representing beta/gamma emitters) and americium-241 (representing alpha emitters).

5) The total radionuclide content of the material removed shall be tracked on a WDOH approved log.

6) Total sum of the potential release rates of the Guzzler and HEPA Vacuums shall not exceed 1.0 E-3 Ci/Year Alpha and 5.0 E-2 Ci/Year Beta/Gamma.

Project Title	Approval No	Date Approved	NOC_ID
Excavation Activities for the Building of Temporary Construction Facilities and the Main Facilities for the River Protection Project-Waste Treatment Plant (RPP-WTP)	AIR 06-636	Not Approved	672

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.80E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 3.80E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The excavation activities associated with the building of temporary construction facilities and the main facilities for the River Protection Project-Waste Treatment Plant (RPP-WTP).

   Excavation and general grading will be performed for the WTP site, including excavation for the mat foundations, for the four main process facilities: Pretreatment (PT), high-level waste (HLW), low-activity waste (LAW), and LAW pretreatment plant (LPP) areas, including installation of sheet piles, where applicable.

   The excavation is limited to the removal of the dune sand, subsurface soil, and excavation to the desired elevation for the founding of structures and slope of the finished site layout. Over excavation is allowed to remove the dune sand if it is found at the exposed subgrade elevation. Excavated soil removed beyond the required footing elevation will be replaced with compacted structural fill, to the required footing elevation.

   Conventional methods such as the use of large excavators, scrapers, dozers, backhoes, front-end loaders, or manual digging with shovels or the "clean" guzzler will be used.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	1.24E-03	Beta - 0	5.32E-02

4) If the radiologically controlled guzzler is used to excavate soil, these activities shall meet the conditions, controls, monitoring requirements and limitations of the latest approved version of the guzzler NOC. All source term work performed under this activity shall be tracked against the Annual Possession Quantity for this NOC.

5) No more than 250 cubic yards of contaminated soils shall be excavated using the radiologically controlled guzzler.

6) Prior to hot start-up, restart or operation of a new or existing emission unit, the owner/operator must notify and provide the department the access to inspect and audit all construction activities, equipment, operations, documents, data, and other records related to compliance with the requirements of WAC 246-247 (WAC 246-247-080(1)).

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.10E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 5.82E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The activities performed at the 244-CR Vault Facility, ER-153 and/or 244-A Lift Station include:

Work Area Preparation:

- Miscellaneous work including equipment delivery, movement, set up and maintenance in the general work area around the 244-CR Vault Facility.

- Construction and take down of open top containment tents (bullpens) over the facility vault area.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs).

- Installation of portable 1,000 cubic feet per minute (cfm) exhauster.

- Removal and/or installation of vault foam covering.

- Application of fixative at pit interior.

- Temporary power installation.

Facility/Interim Stabilization Work:

- Operation of PTRAEU for bullpen ventilation.

- Removal and/or installation of pit covers.

- Inspection of pits, vaults, and tanks.

- Removal and disposition of excess equipment and waste in pits, risers, and tanks.

- Decontamination activities.

- Measurement of liquid level and sludge levels in tanks and sumps.

- Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance.

Facility Equipment Activities:

- Installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment).

- Modifications, maintenance, and/or isolation and sealing of existing risers, pits, vaults and incoming and/or outgoing piping (drain and transfer lines) from 244-CR Vault or connected facility.

Excavation:

- Installation of permanent power to 244-CR Vault Facility.

- Installation/Operation of Passive Breather Filter Assembly.

Waste Transfer and Support Activities:

- Operation of 1,000 cfm portable exhauster at 244-CR Vault.

- New waste transfer system, waste staging/consolidation.

Miscellaneous activities shall include:

- Construction and take down of open top contaminant tents over the facility vault area.

- Open top containment tents (bullpens) shall be constructed over the facility pit area to prevent potential airborne contamination from the effected work area to the environment. Two bullpens shall be erected around two instrumentation pits at the 244-CR Vault. Upon completion of the first pit's work, the bullpens shall be relocated to the other two pits and their work will be completed.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs)

- A Portable/Temporary Radioactive Air Emission Unit (2,000 cfm) or units (1,000 cfm each) shall be installed to ventilate the bullpens during activities that require work in the pits, cells and tank vault area prior to performing waste transfer activities. One thousand cfm PTRAEUs, if used, shall be directly connected to individual bullpens, while a 2,000 PTRAEU if used, shall be connected to two bullpens. Movement and installation of the PTRAEU can be performed to facilitate ventilation for the four vaults of the 244-CR Vault Facility. The PTRAEU shall operate intermittently (during work activities) and will be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

A portable 1,000 cfm exhauster shall be installed to ventilate the 244-CR Facility vaults and tanks during waste transfer activities. This exhauster shall operate intermittently to support waste transfer and support activities and shall monitor air emissions. The exhauster shall be piped into the existing 244-CR facility ventilation system upstream of the existing (non-operating) exhauster, 296-C-05 and HEPA filters. The existing 244-CR Facility exhaust system shall be isolated and not used. Tie in of the 1,000 cfm exhauster to the existing exhaust system shall be in accordance with ALARACT 16, Tank Farm ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components. After the waste transfer is completed, the exhauster shall be removed in accordance to the requirements of ALARACT 16.

A foam covering has been placed over the 244-CR Vault area to prevent intrusion of precipitation and snowmelt. In order to gain access to the pit cover (metal) plates or concrete cover blocks, sections of the foam shall be removed, packaged, transported and disposed of. ALARACT 4, Tank Farm ALARACT Demonstration for Packaging and Transportation of Waste shall be used to properly disposition the removed foamed covering. Radiation control technicians (RCT) shall monitor the affected work area while the foam covering is being removed. The foam covering shall be replaced after work is complete, as part of intrusion prevention measures completed by the project following waste transfer activities.

A fixative shall be applied either with the pit covers on. The fixatives shall be applied to pit surfaces through a port in the pit cover using a 'whirly' or by fogging. A hand held sprayer is used to apply fixatives to local areas within the pit when the pit cover is off.

Temporary power installation will be limited to meet the needs to support the work described in this NOC. Temporary installations can be removed when no longer needed.

Operation of PTRAEU for Bullpen Ventilation.

Ventilation of the bullpens during pre waste transfer tank activities and prior to the installation of the 1,000 cfm portable exhauster shall be accomplished with the use of PTRAEU(s). The PTRAEU(s) shall be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

Concrete cover key blocks are removed first, and only blocks necessary to perform intended work are removed. Consideration is given to sliding blocks to minimize the number of blocks to be removed. As discussed in the following, pit covers are decontaminated and/or covered with fixative before removal. Pit Covers are raised a minimum distance to safely allow a radiation protection technician to perform a dose rate and contamination survey. Pit covers are wrapped in plastic and set down in a specially prepared lay-down area. On completion of activities, the plastic wrap is removed from the pit covers and the pit covers are re-installed in their original position and orientation. Post-job surveys are performed.

Inspections, such as visual, video, or nondestructive inspections, shall be performed with pit covers in place (for pit with access ports) or removed. The pit cover design, historical inspection information, and ALARA information shall be used to determine whether the inspection shall be performed manually (with pit cover removed) or remotely with a camera and the pit covers in place.

Excess equipment and debris currently located in the 244-CR vault pits, and in-tank equipment shall be removed to accommodate new waste transfer equipment and piping. Excess equipment shall be replaced with replacement in kind equipment, as necessary.

To facilitate the removal and disposition of these items, size reduction and decontamination activities shall be utilized. Size reduction activities shall include cutting up unusable equipment (usually jumpers/blanks) remotely, using hydraulic shears or low revolutions per minute portable band saws. All size reduction activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal.

Disposition of excess equipment and waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Removable contamination in the accessible portions of the pit is reduced to less than 100,000 disintegrations per minute/100 square centimeters beta/gamma and 2,000 disintegrations per minute/100 square centimeters alpha by washing, or an approved fixative is applied to pit surfaces. Initial washing with a low pressure (125 pounds per square inch gauge), or high pressure (3,000 pounds per square inch gauge) 'whirly' is accomplished through a port in the pit cover blocks. Additional decontamination activities (with the cover block off) include the use of chemicals, peel and strip paints, water, or manual scrub brushes.

After a section of equipment has been washed it shall be pulled into plastic sleeving and sealed by horse tailing and taping.

Liquid and sludge levels are determined using zip cords or other appropriate means that shall not disturb the waste more than zip cords.

Sampling activities shall be performed in the tank and sump area of 244-CR Vault by way of risers in the riser pit in accordance with ALARACT 7, "Tank Farm ALARACT Demonstration For Tank Waste Grab Sampling." Radiological controls for riser preparation/opening listed in ALARACT 1, "Tank Farm ALARACT Demonstration for Riser Preparation/opening," shall be followed.

The waste transfer processes shall transfer waste from tanks CR-011, CR-001, CR-002 and CR-003 and sumps within 244-CR Vault Facility to a staging tank within the 244-CR Facility. The transfer system to consolidate the waste from individual tanks consists of above ground piping of a hose in hose with leak detection at each tank's pit being utilized to support the transfer line. Mixing and dilution of the waste may take place at the receiving tank or within the transfer lines directly. The transfer system may include equipment pump skids and

shall include appropriate connections to the transfer lines to accommodate chemical and water addition to the 244-CR Facility tanks and mixing prior to transfer to the designated Double Shell Tank (DST).

Before entry into a pit, an evaluation is made by engineering and/or operations personnel to determine the transfer routing configuration after pit work is complete. On removal of cover blocks, a visual inspection of pit contents is made to verify present configuration.

Tools such as impact wrenches, T-bars, and pike poles are used to repair or replace pit equipment. All equipment coming out of the pit is wrapped in plastic or otherwise contained or decontaminated for reuse or disposal. Removable contamination on the outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha before removal from the bullpen. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Jumper work shall be preceded by flushing the appropriate transfer lines with water. Jumper work is accomplished remotely, using a crane to maneuver heavy equipment and parts. Installation, disconnection, and/or changing jumpers/blanks are accomplished by slowly loosening the jumper/blank at the connector head. The required jumper/blank is positioned and tightened to the new connector heads. If the process line or equipment being worked on is connected physically to other unnecessary transfer lines, or if the line is to be left unused, a cap, blank, or equivalent is installed on all open nozzles not connected to jumpers.

Leak testing of newly installed jumpers/blanks shall be performed with pressurized water before initiating waste transfers. Occasionally, a jumper leak test is performed during the initial stages of the transfer. In either case, cover blocks shall be in place before leak testing is performed.

Cutting up unusable pit equipment (usually jumpers/blanks) is accomplished remotely using hydraulic shears or low revolutions per minute portable band saws. Cutting activities shall be performed in the bullpen or in glovebags. The goal shall be to maintain a contamination level equal to or less than 1,000 dpm/100 cm2 beta gamma and 20 dpm/100 cm2 alpha, during cutting activities, but may not always be attainable. RCT coverage shall be provided. Should contamination levels exceed 1,000-dpm/100 cm2 additional sleeving, or use of a glove bag shall be used and/or decontamination activities performed to lower the levels in accordance with ALARA. Welding (if required) shall commence once removable contamination levels in the cut and weld area are reduced to ALARA. Size reduction (cutting) activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal. To ensure that water intrusions or potential residual waste in piping are eliminated from the facility, existing piping and transfer lines to and from the 244-CR Vault facility shall be blanked, grouted, or sealed. The isolation includes activities such as installing plugs, caps, blind flanges, or grouting. Isolations may occur at the 244-CR riser pit area or at the other end of the pipe in a diversion or valve box, at the ER153 or the 244A Lift Station.

Modifications to existing in-route pits, vaults and piping shall be required to establish the waste transfer route or to ensure the integrity of the system prior to waste transfer. These modifications can include but are not limited to, removal of existing parts and replacement with like parts, installation of new jumpers, or blanking off of equipment. When possible existing blanks shall be utilized. Pipe cutting shall be minimized in compliance with ALARA. If it is determined that the installation of a new above ground transfer line would be the best engineering method to establish a waste transfer route, a temporary transfer route shall be established following existing design and installation procedures. This temporary route will be either above ground or in a shallow trench. If a trench is required excavation shall be performed as described under that activity in this NOC.

Pit drains are checked using water from a tanker truck or another source. Water at a flow rate of approximately 20 gallons per minute is added to a pit drain line and subsequently monitored to verify the pit drains are free of restrictions. At times it might be necessary to pump the DCRT that receives the water after the water passes through the pit drain if the volume of test water approaches the capacity of the DCRT.

Either flushing with water and/or using a retrieval tool to remove debris from the drain are used to clear plugged drains. Water supply valves are opened slowly to minimize splashing. Pressures above 50 pounds per square inch gauge require approval from the engineering organization. Cover blocks shall remain in place and work is accomplished through a penetration in the cover block.

The waste transfer operations involve the pumping of liquid waste that contains dissolved solids. These solids can precipitate out of solution anywhere in the transfer path and cause blockage. If blockage is detected in the system, flushing the lines with hot water is necessary. The hot water is introduced to the system to be flushed through a pressure manifold by piping connected directly to a jumper or nozzle. These operations shall be performed with the pit covers on.

To ensure that water intrusions are eliminated from the facility, a foam covering will be placed over the 244-CR Vault area after completion of isolation activities.

Other techniques to free blockages could include pressurization, temporary jumpers, and hydraulic scouring. All piping connections are designed to be leak tight and the pit cover block shall be installed before pressurization. If pressurization beyond that obtained from the tank farms water system or supply truck (i.e., approximately 150 pounds per square inch gauge) is necessary to remove blockage, an engineering evaluation shall be performed to determine the maximum allowable pressure for operation.

Excavation:

Excavation may be required to support installation of ventilation, electrical support and waste transfer equipment. Modifications to existing in route pits, vaults and piping and/or to support installation of new waste transfer lines from the 244-CR Facility to the identified DST may require excavation. Soil excavation activities will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools), and will follow the radiological controls specified in that ALARACT.

Any Guzzler excavations in contamination areas will be performed in accordance with the December 18, 1998, WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use. Excavation of contaminated soils using heavy equipment shall follow the requirement of Site Wide Guzzler NOC.

Soil excavation outside the tank farm fence also may be performed with heavy equipment.

Soil will be excavated around the 244-CR vault facility to install new piping, equipment slabs, and new waste transfer system support equipment. It is expected that about 1,000 cubic yards may be excavated, with about 600 cubic yards from inside the tank farm. Backfill shall be from the original removed soil or non-contaminated controlled density fill (sand, water and a small amount of cement).

Current power within the 244-CR Vault Facility is limited. To provide power for new equipment installed under the project, the existing power distribution system shall be upgraded. Upgrades shall involve modification to the existing Motor Control Center (MCC), installation of equipment control panels, and installation of new conduits.

A compliant passive breather filter shall be installed to ventilate the 244-CR Facility vaults and tanks once waste transfer activities are completed. The passive breather filters shall be installed at two locations in the 244-CR facility. A 1,000 cfm HEPA filter shall be installed at the air inlet assembly (previously attached to the evaporative cooler) and a 200 cfm HEPA filter shall be installed upstream of the existing HEPA filter pit. Butterfly valves in the ventilation system just downstream of where the filters shall be installed can be shut to prevent any emission from the facility during filter installation. Installation of the filters shall be performed in accordance with ALARACT Demonstration 16, TWRS ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components.

During waste transfer and support activities the tank and vault air space shall be actively ventilated by a temporary ventilation system. The temporary ventilation system shall consist of a portable exhauster that shall

be equipped with compliant monitoring and sampling equipment. The purpose of the exhauster is to ensure potential airborne contamination from the pits, cells, or process tanks, is not being released to the environment. Operation of the 1,000 cfm portable exhauster is considered an emissions control.

New waste transfer system, waste staging/consolidation.

The planned transfer system can utilize some existing equipment along with installation of new piping and equipment at 244-CR, ER-153 and/or 244-A Lift Station. Maintenance of the transfer system may be required during the waste staging/consolidation. Equipment, which may require on going maintenance includes but is not limited to leak detection and pump system equipment. The waste can be staged/consolidated in one or two of the 244-CR Facility tanks (CR-001, CR-002, CR-003 and CR-011) prior to transfer to a DST.

The following controls are used for the pit activities:

General Controls:

1. Pre-job and post-job radiation surveys are performed by radiation protection technicians. Radiation work permits specify permissible occupational radiological limits during activities. Radiation control technicians' survey and release equipment, inspect and approve required containment, and provide radiological surveys to verify compliance to radiation work permit limits.

2. Pit work is shut down (or not initiated) when sustained wind speeds exceed 25 miles per hour as measured in the field and/or reported by the Hanford Meteorological Station.

3. Fixatives shall be applied inside the pit (with cover blocks on or off) or accessible portions of the pit decontaminated to less than 100,000 disintegrations per minute/100 square centimeters beta-gamma and 2,000 disintegrations per minute/100 square centimeters alpha.

4. When cover blocks are removed, a fall protection handrail is installed. This handrail is draped in plastic forming a contamination barrier. The plastic extends to the top of the pit and is taped or sealed at the top of the pit. Decontamination of the containment barrier is conducted as required by the job specific radiation work permit.

5. Radiation control technicians monitor the affected work area when the vault foam covering is removed, when jumpers and equipment are being removed from risers and nozzles, and when risers are entered for sampling of tanks and sumps. Jumpers removed from the pit are drained of free liquid and decontaminated or contained before removal. The outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha. If these limits are exceeded, surfaces shall be decontaminated. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

6. A bullpen designed to minimize the top opening shall be used. Pit covers or cover blocks will be removed as necessary. If the bullpen is to be left unattended at any time, a temporary cover is placed over the pit or the pit covers or cover blocks are reinstalled. Two tents shall be erected over two pits. Upon completion of the work in the first two 244-CR Facility instrumentation pits, the tents will be relocated to the other 244-CR facility instrumentation pits.

7. PTRAEU(s) shall actively ventilate the bullpens during activities that require work in the pits (after removal of the cover blocks) to control radiological releases. The PTRAEU(s) shall operate intermittently and shall be operated in accordance with the latest revision to the WDOH approved. Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

8. A compliant exhauster skid shall ventilate the process cells and tanks during waste transfer activities. The exhauster shall maintain a negative pressure under the cover blocks and prevent contaminants from reaching the environment. The exhauster skid shall be connected to the existing exhaust ductwork with rigid or flexible

ductwork.

9. The 1,000 cfm exhauster shall be equipped with a two-stage HEPA filter, which meets the requirements of ASME AG-1, Section FC and shall be tested annually to requirements of ASME N510. The HEPA filters shall have an efficiency of 99.95 percent for 0.3-micron median diameter. Each filter housing shall meet the applicable sections of ASME N509 and the test requirement of ASME N510. The exhaust stack houses a Generic Effluent Monitoring System (GEMS) that contains an air velocity probe and the air sampling probe.

10. The breather filter shall consist of a housing that contains a HEPA filter, an outlet screen, and a small seal loop. Air flowing to and from the 244-CR Facility shall pass horizontally through the filter and vertically through the downward-facing exit weather hood. Seal loops, installed in the exhaust lines, are designed as a safety feature to prevent unlikely accident in which an over pressurization occurs when the HEPA filter is isolated for occasional (infrequent) maintenance.

Specific Controls include:

-Installation of portable 1,000 cfm exhauster shall use ALARACT 16.

-Removal and/or installation of vault foam covering - ALARACT 4.

-Application of fixative at pit interior - see General Controls.

-Temporary power installation - ALARA.

-Operation of PTRAEU for bullpen ventilation - Latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

-Removal and/or installation of pit covers - General Controls.

-Inspection of pits, vaults, and tanks - General Controls.

-Removal and disposition of excess equipment and waste in pits, risers, and tanks - ALARACT 15, and ALARACT 4.

-Decontamination activities - General Controls.

-Measurement of liquid level and sludge levels in tanks and sumps - General Controls.

-Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance - ALARACT 7 and ALARACT 1.

-Facility Equipment Activities: installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment) - ALARACT 4, and ALARACT 15.

-Modifications, maintenance, and/or isolation and sealing of existing in route pits, vaults and piping (drain and transfer lines) to support and/or installation of new transfer lines - General Controls.

-Excavation - ALARACT 5, and/or WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use.

-Installation of permanent power to 244-CR Vault Facility - ALARA.

-Installation of passive breather filter assembly - ALARACT 16.

-Operation of a portable exhauster at 244-CR vault for ventilation - ALARA.

-New waste transfer system, waste staging/consolidation - General Controls.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	6.31E-03	Sr - 90	1.26E-02

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.38E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.38E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Work shall be performed outside of some tank farm fence boundaries such as the 241-AN, 241-AP, 241-AW, 241-AZ, and 241-SY tank farms; between the 241-AP tank farm and the 244-A double contained receiver tank as well as between the 244-S double-contained receiver tank and the 241-SY tank farm; the 219-S Waste Handling Facility located at the 222-S Laboratory; and near the 241-A-A valve pit (241-A Single-Shell Tank Farm).

EXCAVATION

Excavation within a tank farm, or in a known radioactive contamination area outside of a tank farm, shall be performed in accordance with As Low As Reasonably Achievable Control Technology (ALARACT) Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools), or non-mechanical methods such as vacuum excavation (Guzzler) in accordance with the latest WDOH approved Notice of Construction. Outside of a tank farm, in non-contaminated areas, excavation (or berm construction) may be performed using mechanical methods such as: trenchers, backhoes, and scrapers, in addition to hand tools or non-mechanical methods. Areas may be encountered during excavation where components are covered by very hard soil or controlled density fill (low-strength concrete). Mechanical impact tools, such as jackhammer/rototool, would be used to break up such areas before excavation. Removal of excavated material is normally done by mechanical methods such as a crane with skip bucket, powered skip, or front-end loader. Excavated material is placed in spoil piles. (NOTE: Industrial safety requirements may require use of intermediate transfer piles.) Contaminated soil (>100,000 dpm/100 cm2 beta/gamma) is segregated from other soil. Excavated areas shall be backfilled with the excavated soil or soil containing less contamination than the soil that was excavated. Backfilling of excavated areas is accomplished by first placing controlled density fill material when used, then soil in layers, into the excavated area. The distance from the skip bucket, powered skip, and front-end loader to the top of the excavation area is minimized. Contaminated soil is the first soil placed in the excavated areas, then covered with other excavated soil. To meet density requirements, soil compaction is done using hand-guided mechanical compaction equipment. Outside of a tank farm, in a non-contamination area, vibratory roller compactors may be used.

Excavation shall also be conducted to allow for the pouring of concrete pads for future placement of equipment within the tank farms.

PIT WORK

Frequently performed activities shall be done in accordance with activity descriptions found in ALARACT Demonstrations (HNF-4327):

- ALARACT 4 "Packaging and Transportation of Waste"
- ALARACT 6 "Pit Access"
- ALARACT 12 "Packaging and Transportation of Equipment & Vehicles"
- ALARACT 13 "Installation, Operation, and Removal of Tank Equipment"
- ALARACT 14 "Pit Work" and, if required,
- ALARACT 15 "Size Reduction of Waste Equipment for Disposal."

The process is establishment of controls to prevent the spread of radioactive contamination, removal of pit cover

blocks by heavy rigging methods, decontamination of pit by water washing (pressure and non-pressure methods), application of fixative material on contamination, disconnection of equipment, equipment removal by manual or mechanical methods, package equipment for disposal (size reduction if necessary), pit surface preparation by manual abrasion (scrapping, sanding, chipping; on a surface that is damp or has fixative) of existing pit coating, application of pit coating material by manual methods or pressure spray methods, installation of new or replacement equipment, installation of pit cover blocks by heavy rigging, packaging of waste, and transportation of waste and removed equipment.

Project pit activities will include preparation of pit surfaces and coring of walls or cover blocks. Project pit surface preparation is accomplished by mechanical abrasion of the existing pit coating, concrete substrate, and steel surfaces as needed. Needle guns, sanders, wet blasting, and grinders are typical tools used. In addition, surface preparation also may include repair of cracked concrete/concrete coatings. Repair will require removal of cracked material to allow application of grouting material. Removal of cracked material may be performed using manual and power tools, and may also include using a HEPA vacuum to assist in the removal of loose debris. Coring of pit walls and/or cover blocks for new nozzles or equipment installation comprised of replacing wall nozzles, leak detectors, cover blocks, pipe snub-outs, and jumpers will also be performed. A new AZ valve pit will be constructed and connected to the AZ tanks.

PIPE CUTS

The cutting of waste transfer lines, tank risers, or contaminated piping shall be made using a low or high speed reciprocating or cut-off saw (sawzall, bandsaw) or other mechanical methods, such as a tri-tool. Surveys of the exterior and/or interior of the pipe/riser shall be used to determine containment selection in accordance with Radiological Containment Selection, Design, & Specification Guide RPP-7933. Continuous health physic technician coverage shall be present during all pipe work activities. Abrasive methods, such as grinders or sanders, may be used to prepare the cut area for connection to the new section of transfer line. Mating of the new piping to the existing transfer lines or tank riser, and other similar connections if necessary, will be performed using mechanical connection methods or welded flange connections.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	1.58E-01	Sr - 90	7.87E+00

4) All guzzler operations shall meet the requirements of latest approved Site-Wide Categorical Notice of Construction or Tank Farm A Complex Notice of Construction.

5) The Annual Possession Quantity and Potential-to-Emit to the MEI shall be tracked on a WDOH approved log. The total APQ and Potential to Emit to the MEI for the Guzzler and hand excavation of soil shall not exceed the total APQ and Potential-to-Emit values.

6) To determine the potential-to-emit and calculate the annual dose to the Maximally Exposed Individual all gross alpha contamination shall be assumed to be Am-241 and all gross beta contamination shall be assumed to be Sr-90.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.12E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 2.12E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Site preparation for the retrieval of the waste from single-shell tanks. This covers the following activities as described below.

Installation of the following in-tank equipment

- Waste distribution devices
- Transfer pumps
- Enraf-Nonius Series 854 (ENRAF) stilling wells
- Video cameras
- Instrument manifolds
- Central fury device
- Drain lines back to tank
- AMS (Articulated Mast System)
- Sluicing nozzles
- Ventilation inlet filter assemblies
- Connection of hose-in-hose transfer lines (HIHTL)
- New pit cover-plates
- Electrical poser and instrument cables and other utility tie-ins and/or upgrades
- New above ground pits
- Jumpers
- Off riser sampling system

Removal, Decontamination and Disposal of Existing Equipment

- Remove/Replacement of Breather filters
- Removal of Sludge weights
- Removal of Liquid observation wells (LOW)
- Removal of Standard Hydrogen Monitoring System (SHMS) probe
- Removal of Thermocouple probes
- Removal of Sluicing nozzles
- Removal of Video cameras
- Removal of Liquid level reel
- Removal of Jumpers from pits
- Removal of Saltwell pumps
- Removal of Sluice pumps
- Removal of Corrosion probes
- Removal of Shield plugs
- Removal of Slurry distributors
- Removal of Air lift circulators
- Removal of Riser adapter cover plates
- Removal of Saltwell screens
- Removal fo Dip tubes
- Removal of Protective foam coating on pits

Other similar equipment may be installed or removed provided all conditions and limitations outlined in this approval are met.

Pit Work

Pits will be accessed for installation of instrument manifolds, transfer pump installation, jumper removal, replacement of existing HIHTLs with new HIHTLs, connection of high efficiency particulate air (HEPA) filters, exhauster trunk for the portable exhausters, and removal of various jumpers, isolation of transfer lines, water lines, and drain lines.

Removal of In-Tank Equipment

Various in-tank equipment, such as those listed above, will be removed from the tanks to make room for the waste retrieval equipment, or to be replaced with equivalent equipment built to withstand the forces of waste retrieval.

In-Tank Equipment Installation

Motor controlled spray devices and sluicers will be inserted into risers on some tanks near the outside perimeter of the tank and an automatic indexing spray device also will be installed on a centrally located riser. In-tank closed circuit television cameras will be installed into risers and connected to a master camera control system skid. This equipment will be in the riser for the duration of the project and will not contact the waste. Each spray assembly is equipped with a spray washer to provide a decontamination rinse during removal. The spray devices and cameras will be sleeved out of the risers at completion of the project.

An AMS will be installed through risers of some tanks for use during retrieval. The AMS may be removed and reused. Pumps and In Tank Vehicles (ITVs) will be waste contacting and may be abandoned in place following the conclusion of retrieval operations.

Ventilation inlet filter assemblies (breather filters) will be installed on those tanks whose breather filters have been removed to accommodate portable exhausters and other retrieval equipment.

Installation of the Off-Riser Sample Collection System (ORSS). The ORSS consists of a sample collector sub-system and its deployment sub-system. The sample collector is capable of sampling the various types of waste expected in a post-retrieval single shell tank environment. The waste may be liquid in an extreme range of viscosities, or solids in various states of friability. The sample collector crawler will return the sample to sample containers staged below the riser, where it will be retrieved into the glove bag mounted on the sampling riser. Monitoring of the sample collector will be accomplished visually using the in-tank camera. All activities associated with the ORSS will be accomplished thru a sealed glove bag. The riser used for sampling will be open to the atmosphere for a very short period of time (typically less than one minute) while installing and removing the glove bag.

Installation of new risers ranging in diameter from four inches to 42 inches. Riser will be installed by first removing soil down to the concrete tank dome surface using hand digging and/or using the guzzler. A steel caisson will be inserted into the hole for wall support. A small layer of grout will be added to the bottom of the hole to provide a level surface. A hole will be partially drilled into the concrete. After a cable is attached to the core, the drilling will be completed through the dome into the tank headspace. The new prefabricated riser will be lowered into the caisson until support brackets on the side are seated on the grout top.

Tank Preparation for Closure

Tank preparation for closure will include installation of equipment for introducing fill material, fill placement monitoring, and ventilation. In general, equipment residing in risers (e.g., pump, thermocouple tree, vacuum retrieval mast, etc.) will not be removed from the tank unless it obstructs a riser that is required to gain access for placing the fill material. Equipment obstructing a riser needed for access will be either removed, or cut and

lowered into the tank. Equipment lowered into the tank during tank preparation will be completely covered when the fill material is added to the tank.

Soil Excavation

Soil will be excavated inside and outside the farms for various reasons such as tie in of instrumentation and power systems for monitoring transfer progress. Intermittent trenches will be excavated for this purpose.

The volume of soil removed during excavation activities are volumes of disturbed soil that will not leave the respective farms. Clean soil piles may be moved from one place to another within the tank farm with heavy equipment (i.e. backhoe, front loader). The soil will be used to fill the trenches after the hose and the conduits are installed.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	1.49E-03	Beta - 0	2.23E-01

4) The Annual Possession Quantity shall be tracked on a WDOH approved log.

5) The operation of the Guzzler shall meet all conditions and limitations of the latest Site Wide Guzzler NOC approval, with the exception of the annual emission limits which shall be tracked as part of this project. The total abated and unabated emission limit for the guzzler usage for this project shall not exceed 0.05 mrem/year.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.10E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 3.57E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The 241-AZ-101, 241-AZ-102, 241-AY-101, and 241-AY-102 and associated equipment shall be modified to allow for installation of waste retrieval systems and equipment, including the following major components.

New In Tank Equipment

• Two mixer pumps each in tanks 241-AZ-102, 241-AY-101, and 241-AY-102 for mobilizing the settled solids. Two mixer pumps were installed in tank 241-AZ-101 and permitted previously by WDOH through issuance of AIR-98-708. All of the pumps will be capable of pumping waste through each of two, horizontally opposed, discharge nozzles.

• A riser extension/spray wash system on top of each of the riser used for mixer pumps. The spray wash system will be used for future decontamination of the mixer pumps if they are removed from the tank.

• One transfer pump in each tank for the transfer of waste.

• New temperature probes for each tank.

• New decant pumps in the AY tanks, and associated transfer piping; to include a one time use hose-in-hose transfer line approximately 40 feet in length.

New Ancillary Equipment and Buildings

• Electrical power and instrument cables and other utility tie ins and/or upgrades (e.g., sanitary and raw water, and telecommunications).

• Tie-in to the existing dilution and caustic supply system, to bring waste properties into compliance with the feed specifications and to flush and preheat transfer lines. The dilution system will be capable of providing approximately 140 gallons per minute of pH adjusted water.

• New pit coverblocks.

• New water/diluent piping to and from the process pits.

• New process jumpers.

• Miscellaneous concrete pads for electrical and mechanical equipment.

• Chain link fencing and gates.

Removal, Repair, Decontamination and Demolition of Existing Equipment

• Removal/repair of transfer and/or mixer pumps, as necessary during the life of the facility.

• Removal and disposal of several thermocouple probes/instrument trees.

• Removal and disposal of several existing pumps and other miscellaneous equipment (e.g. slurry distributers and process jumpers).

If needed or chosen for use during these activities, the Regulated Guzzler, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of the NOC.

Soil Excavation

Soil will be excavated inside and outside the 241-AZ and 241-AY Tank Farms for the dilution piping that will tie-in to the existing AN Tank Farm caustic supply system and to remove soil in preparation for mixer pump foundations and miscellaneous equipment support structures, to remove soil around pits in preparation of core drilling, and for placement of control building foundations (as required). A total of approximately 6,000 cubic yards, per farm, could be excavated. Backfill will be made with the original removed soil or non-contaminated controlled density fill (sand, water and a small amount of cement).

Soil excavation activities inside the tank farm fence will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools). If contamination is discovered outside the tank farm fence, ALARACT 5 will be followed. Clean soil piles could be moved from one place to another within the tank farm with heavy equipment (backhoe, front-end loader, etc.). Soil excavation outside the tank farm fence in non-contaminated soil also could be performed with heavy equipment. The regulated guzzler also could be used as described in the NOC for use in the 241-A Tank Farm Complex.

Pipe Cutting and Welding

Any required cuts of contaminated piping will be made inside a glove bag using appropriate equipment such as a sawzall or tri tool. To perform a cut without a glove bag, the piping will be surveyed/smeared to verify removable contamination levels are equal to or less than 10,000 disintegrations per minute (dpm) per 100 square centimeters (cm2) beta gamma and 200 dpm/100cm2 alpha.

Welding might be necessary to join various pieces of equipment. If welding is necessary, welding will commence once removable contamination levels in the weld area are reduced to ALARA. The goal will be to achieve 1,000 dpm/100 cm2 beta gamma and 20 dpm/100 cm2 alpha or less.

If needed or chosen for use during these activities, a portable/temporary radioactive air emission unit and a HEPA filtered vacuum radioactive air emission unit could be used in accordance with the latest revisions of the NOCs.

Pit Work

Work to be performed in pits may include replacing existing sets of cover blocks with newly designed cover blocks, core drilling (equivalent of 100, 14-inch diameter holes for AZ Farm and 10, 14-inch diameter, holes for AY Farm), installing new nozzles and removing existing jumpers.

Pit access and work will be performed in accordance with ALARACT Demonstrations 6 and 14, TWRS ALARACT Demonstration for Pit Access, and TWRS ALARACT Demonstration for Pit Work. Activities not covered in these ALARACTs are described in the following.

If needed or chosen for use during these activities, a portable/temporary radioactive air emission unit and HEPA filtered vacuum radioactive air emission unit could be used in accordance with the latest revisions of their NOCs.

At the start of the pit work, the cover blocks will be lifted off and radiologically surveyed to determine an appropriate disposal method. New cover blocks will be installed when all work in the pits has been completed.

Core drilling could be performed and will occur below grade level, on the outside of the pit. The hole will be drilled from the outside to the inside, with the temporary pit cover in place. Nozzle installation generally will proceed immediately after the hole is completed. If immediate nozzle installation is not possible, the hole will be temporarily sealed with a plug, tape, or equivalent device, until the nozzle can be installed.

Installation of new nozzles in existing pits will take place in an open pit. All parts of the nozzle will be assembled ahead of time and will be lowered into position as a single unit. The piping in the back of the nozzle will be threaded through the hole (from the inside of the pit to the outside) and pulled tight into place from the outside of the pit. Grout will be used to secure and seal the nozzle into place. The front opening of the nozzle, inside the pit, will be fitted with a temporary cap/seal until a jumper is connected to the nozzle. Once the nozzle(s) is/are installed, the temporary pit cover will be replaced until other work inside the pit requires pit cover removal.

Removal of In Tank Equipment

Various in-tank equipment will be removed from the tanks to make room for the waste retrieval equipment, or to be replaced with equivalent equipment built to withstand the mixer pump jet forces. Removed long-length equipment will either be packaged in long-length contaminated equipment disposal containers or size reduced for disposal in accordance with ALARACT Demonstration 15, Tank Farm ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal. Equipment removal will be performed in accordance with ALARACT Demonstration 13, TWRS ALARACT Demonstration for Installation, Operation, and Removal of Tank Equipment. Activities not covered in this ALARACT are described in the following.

If needed or chosen for use during these activities, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs.

Decontamination of removed equipment is not anticipated. The fewer decontamination activities undertaken, the less exposure possibilities there are to the worker and the environment. Contingency decontamination plans, however, are in place if needed. The most likely equipment to be decontaminated would be sections of the flexible receiver. Equipment removal will be performed in accordance with TWRS ALARACT Demonstration 13, Installation, Operation, and Removal of Tank Equipment.

In Tank Equipment Installation

Equipment installation will be performed in accordance with TWRS ALARACT Demonstration 13, Installation, Operation, and Removal of Tank Equipment.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	4.42E-03	B/G - 0	1.10E-01

4) The total volume of soil excavated with the use of the Guzzler shall be limited to either 700 cubic feet, or the radionuclide content of the soil excavated shall not exceed the total Annual Possession Quantity, and shall be tracked on a WDOH approved log.

5) Use of the Guzzler shall comply with all Conditions and Limitations identified in approval AIR 02-1238, or latest revision, for Guzzler use in the 241-A Tank Farm Complex.

Emission Unit ID: 477

200E J-241ER152-001

241-ER-152

This is a MINOR, ACTIVELY ventilated emission unit.

241-ER

Abatement Technology BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency

Sampling Requirements None

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a diffuse source for radiological emissions in the form of dust, or emissions that are generated from point sources or areas/buildings where the emissions are not expected to be emitted through a stack. The emission unit is typically part of the surveillance program however there is a number of units that could be used during waste retrieval, decommissioning, and closure, such as but not limited to pits, pipelines, valves, pumps, and diversion boxes. The emission unit does not contain control equipment that is functional or maintained to specifications however, ALARACT methods are used to minimize releases. The area has contamination contained within the soil, a structure without ventilation systems, areas sources with multiple fugitive emission sources, such as but not limited to tanks farms, abandoned buildings/structures, pipelines, valves, pumps, pits, diversion boxes, etc. that may omit fugitive emissions while in operation. If the contamination is buried, or is fixed in such a manner that a release to the air is not expected, then the emission source is not contained within this category of emission units. The emission unit is a continuous source of emissions.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Tank Farm Waste Transfer Pits 241-ER-152 and 244-A Lift Station	AIR 06-625	Not Approved	660

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.45E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 2.45E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Work in the Tank Farm Waste Transfer Pits 241-ER-152 and 244-A Lift Station Valve Pit.

   These activities include:
   a) Remove or install cover blocks;
   b) Perform inspections;
   c) Install, disconnect, change and cut up jumpers/blanks or other pit equipment;
   d) Repair/replace valves, jumpers, pumps, filters, leak detectors or other instrumentation/equipment;
   e) Perform decontamination activities;
   f) Apply fixative with cover blocks on or off;
   g) Clear drains, and check flow of drains.

Waste transfer pits are located at transfer piping network intersections and provide access from the surface to process piping and tank risers. Pits are the points where jumpers, pumps, and other equipment are installed to establish waste transfer routings. Leak detection is provided in pits used during transfers.

The 244-A Lift Station

A Double Contained Receiver Tank (DCRT) is a type of waste transfer pit which, together with its related equipment, constitutes a short term storage facility for liquid waste and a pump pit for waste transfer operations. This DCRT is passively ventilated and consists of an underground concrete structure that contains a filter pit, pump pit and a vault in which a receiver tank is installed. This station provides short term storage and waste routing for interstitial liquid wastes pumped from the 241-B, 241-BX, 241-BY Tank Farms and B plant in the 200 East Area, pumped cross-site, and as a pump pit by installing a jumper between connecting nozzles. Waste transferred out of the 244-A Lift Station can be routed to any of the 200 East Area double shell tanks (DSTs).

The receiver tank has a capacity of approximately 16,000 gallons and is constructed of carbon steel. It is surrounded by a tank vault that acts as a secondary containment vessel. The tank and vault are separated by an annular space. The floor is sloped to a sump for leak detection, collection and pump out.

The receiver tank and the tank vault annulus are vented through a single exhaust system. Remote instrument readout and alarm panels are located in the 242-A Evaporator control room and Computer Automated Surveillance System (CASS) room.

Outside air enters the double contained receiver tank (DCRT) annulus through an air intake equipped with an electric heater, prefilter, and a single stage high efficiency particulate air (HEPA) filter. The vault and receiver tank air streams flow through one of two parallel HEPA filter banks in the filter pit, and then join into a single line. The DCRT is currently passively ventilated through the atmosphere through stack 296-A-25. The only physical tie-in for ventilation to the pit is a small nozzle through which there is minimal flow. This stack also services the rest of 244-A Lift Station (this constitutes the majority of the flow).

This ventilation system is operating when pit activities are being conducted. However, emissions through the 296-A-25 stack are minimal during the performance of pit activities, since the unused nozzles are capped and there is one remaining nozzle that could allow ventilation in-flow to the stack.

241-ER-152 Pit is a diversion box which is covered, below grade, reinforced concrete structure that provides a flexible method of directing liquid waste from one point to another. Diversion boxes also provide confinement for leaks in waste transfer lines and leaks at jumper nozzle connections. Waste transfer lines are connected inside the diversion box.

Minimal controls are used for all activities. The following activities require only these minimal controls; (1) pre-job and post-job rad surveys are performed by HPTs. Radiation Work Permit (RWPs) specify permissible occupational radiological limits during activities. HPTs survey and release equipment, inspect and approve required containment and provide radiological surveys to verify compliance to RWP limits; (2) Pit work is shut down (or will not be initiated) when sustained wind speeds exceed 25 miles per hour (mph) or are predicted to do so by Hanford Meteorological Station during the period of planned pit work.

* Perform remote inspections with cover block on;
* Perform decontamination of pit surfaces or pit contents with cover bocks on;
* Apply fixative with cover blocks on;
* Flush drains and check flow of drains with cover blocks on.

In addition to the minimum controls a fall protection handrail draped in plastic forming a contamination barrier around the top of the pit is used for the following activities:

* Remove/replace cover blocks;

* Perform inspections with cover blocks off;
* Perform decontamination of pit surfaces or pit contents with cover blocks off;
* Apply fixative with a hand held (Hudson Type) sprayer with cover blocks off;
* Flush drains and check flow of drains with cover blocks off;
* Repair/replace/ move leak detectors or other pit instrumentation/equipment with cover blocks off.

In addition to the minimum controls a fall protection handrail draped in plastic forming a contamination barrier around the top of the open pit and a bull pen with an operating portable exhauster(s) are required for the following activities:

* Removal of cover blocks and performing the following operations: install, disconnect, change or cut up jumpers/blanks/valves or nozzles.

While cover blocks are on, low pressure fogging or a low volume whirly shall apply a fixative through an open valve handle hole or port which is closed during fixative application. The fogging or whirly operation is initiated gradually to coat the pit surfaces and cover blocks with fixative which reduces the potential for dislodging any contamination. Continuous surveys are performed during the fixative application. Additional fixative shall be applied, using a low pressure wand at any time there is an additional need for contamination control.

Anytime jumper work will be done a bull pen shall be in place. Jumper work in a pit cannot be performed without the use of a crane, therefore the bull pen top cannot be closed during jumper work.

The portable exhauster(s) shall be used anytime the pit is uncovered and the bull pen is in place.

Cutting up unusable pit equipment with hydraulic shears or a low revolutions per minute (RPM) portable band saw shall be done within the pit with the bull pen in place and the portable exhauster operating.

The cover blocks are replaced at the end of each work shift.

The bull pen is continuously occupied to assure that required pit controls remain in place any time the pit is uncovered. If a temporary pit cover is used, it will be put in place to fully cover the pit openings. If the temporary cover used is 3/4 inch plywood sheets, they are wrapped in plastic, placed over the pit, and weighted down by using lead filled blankets. If a tarp is used as a temporary cover, it is laid over the handrail surrounding the pit and extends to the ground on all four sides. This tarp is then secured around the outside perimeter near ground level using tape or an elastic strap. In this way, the tarp forms a cap over the pit and raised portion of the handrail structure.

During 244-A Lift Station Valve Pit and 241-ER-152 pit work operations, primary air inflow shall be through the open top of the bull pen and out the operating portable exhauster(s).

Additional special controls shall be added based upon the removable contamination level, contamination stability, and the operation to be performed as outlined in Attachment A of TFC-ESHQ-RP_RWP-C-02, Radiological Containment.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	8.48E+00	Cm - 244	4.83E+00	Co - 60	3.87E-01
Cs - 137	3.01E+03	Eu - 154	2.05E+00	Np - 237	1.35E-02
Pu - 238	2.70E-01	Pu - 239	4.40E+00	Pu - 241	1.05E+01
Sr - 90	3.61E+02	Y - 90	3.61E+02		

4) If flushing pressure is expected to exceed 50 psig, the department must be notified and assured that proper hoses, couplings and fittings are appropriate for the pressure used. Between 50 and 120 psig a notification is required. Anything above 120 psig requires approval from the department.

5) The annual possession quantity is limited to 3.92E+03 curies per pit.

Emission Unit ID: 486

200 200 Area Diffuse/Fugitive

200 Area Diffuse/Fugitive

This is a MAJOR, FUGITIVE, non-point source emission unit.

200 diffuse/fugitive emissions

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
WAC 246-247-075[2]	Appendix B, Method 114	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Per the sitewide ambient monitoring program

Sampling Requirements Per the sitewide ambient monitoring program samples will be collected from the existing near-facility monitoring stations

Additional Requirements

See Section 5 of the general conditions in this license for additional information.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a diffuse source for radiological emissions in the form of dust, or emissions that are generated from point sources or areas/buildings where the emissions are not expected to be emitted through a stack. The emission unit is typically part of the surveillance program however there is a number of units that could be used during waste retrieval, decommissioning, and closure, such as but not limited to pits, pipelines, valves, pumps, and diversion boxes. The emission unit does not contain control equipment that is functional or maintained to specifications however, ALARACT methods are used to minimize releases. The area has contamination contained within the soil, a structure without ventilation systems, areas sources with multiple fugitive emission sources, such as but not limited to tanks farms, abandoned buildings/structures, pipelines, valves, pumps, pits, diversion boxes, etc. that may omit fugitive emissions while in operation. If the contamination is buried, or is fixed in such a manner that a release to the air is not expected, then the emission source is not contained within this category of emission units. The emission unit is a continuous source of emissions.

This Emission Unit has 27 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Tank Waste Remediation System Vadose Zone Characterization	AIR 06-607	Not Approved	635

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 7.03E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.03E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The following methods of sampling and drilling techniques, including air rotary drilling, sonic drilling, closed-end probe, cable tool drilling, cone penetrometer, air rotary split spoon, and others. This approval applies only to the following tank farms: 241-A, 241-AX, 241-B, 241-BX, 241-BY, 241-C, 241-S, 241-SX, 241-T, 241-TX, 241-TY and 241-U.

   Up to ten equivalent boreholes may be drilled or re-entered per year (consecutive 12-month period) by the

methods described. An equivalent borehole shall have a nominal top diameter of no larger than ten inches for the first 50 feet, and a nominal bottom diameter of no larger than eight inches for the remaining 200 feet of pipe (average depth is 250 feet). Additionally, an equivalent borehole shall contain a contaminated layer no more than 20 feet long in the ten inch portion of the equivalent borehole. Individual methods shall be selected based on the likely level (concentration) of contaminants to be encountered. The most conservative drilling approach (lowest potential-to-emit) shall be applied first. Borehole logging shall be used to determine when it is appropriate to apply drilling techniques that may have a higher potential-to-emit. Zones not sampled during advancement of the borehole due to having a high potential to exceed exposure guidelines may be sampled by side-wall sampling techniques as the boreholes are decommissioned.

Samples from air rotary type drilling shall be obtained from the sampling sock located on the side of the cyclone and/or from the drums underneath the cyclone and torit. The material in the drums will be sampled by pulling a mini-core from the drum. Sampling and change-out of the drums shall be performed inside the containment structure with continuous health physics technician (HPT) coverage.

Borehole drilling techniques that may be used are limited to those described below:

Sonic drilling
Closed-end probe
Traditional cable tool drilling from top to bottom
Cone Penetrometer
Geo Probe
Auger drilling

Soil sampling techniques will include one or a combination of the following techniques:

Air Rotary Split Spoon
Cable Tool
Cable Tool and Auger with a Split Spoon Core Barrel
Sonic Core Barrel and Split Spoon
Rotary Coring
Sidewall Sampling
Drive Split-Spoon Sampler

Sidewall samples being brought to the surface will be bagged or sleeved into plastic or other suitable container (e.g. shielded container) after retrieval if decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 disintegrations per minute (dpm) per 100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha. The sampler will then be packaged in a container suitable for shipment to the laboratory for analysis. Other sidewall sampling techniques may involve a lever-action sampler (the sampler is driven into the formation through a cantilever action) or a rotating formation “shaving” device with the sample captured in an under-slung basket.

The brush, used to clean casings, shall be placed in plastic sleeving if decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha when it is removed from the borehole. Pull the casing into plastic sleeving during removal if decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha. Unthread the casing if possible, or cut using a wheel cutter, or disconnected from other segments into a nominal length of ten feet. A high-speed blade wheel cutter is not allowed. When necessary, either to accomplish casing removal for borehole decommissioning or to enable pull-back for sidewall sampling, the casing will be cut at depth using a Bowen casing cutter (or equivalent). If decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha and the casing is sleeved in plastic, no more than one feet of casing shall be exposed to air during the cutting process. Capture cuttings in draped plastic. If decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha, cap the pieces, cut with plastic or horsetail the sleeving and place sections in a burial box. The hole will be backfilled

with clean (nonradioactive) materials (e.g., granular bentonite and/or grout). Casing removal activities are allowed to be performed outside of the containment structure. The closure of the equivalent boreholes may also be performed by backfilling the borehole using a tremie without pulling the casing.

Collect any perched water in the drum at the bottom of the cyclone. Approximately 1,000 gallons of purgewater is allowed to be removed from each equivalent borehole prior to inserting a screen below the water table. After installation of the screen, groundwater samples will be taken. An average of 2,000 gallons of water (which includes perched water, purgewater and groundwater sampling) is allowed to be removed from each equivalent borehole. Perched water and purgewater will be collected in passively ventilated open-top containers. Water shall be transferred from the passively ventilated containers into a tanker truck for treatment at the 200 Area Effluent Treatment Facility or other permitted storage/treatment facility. Water may be transferred directly from the borehole to the tanker truck, bypassing the intermediate containers.

Approximately 3,500 ft^3 of soil may be excavated per year. Perform excavation using manual methods, backhoe, and/or the Guzzler.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	4.55E-04	Am - 241	3.48E+01	Am - 243	7.75E-04
C - 14	2.13E-01	Cm - 242	2.72E-01	Cm - 243	9.47E-03
Cm - 244	8.83E-02	Co - 60	9.66E-01	Cs - 134	1.48E-02
Cs - 137	1.85E+03	Eu - 152	4.13E-01	Eu - 154	8.67E+00
Eu - 155	2.61E+01	H - 3	7.68E-01	I - 129	1.72E-02
Ni - 59	5.13E-01	Ni - 63	4.99E+01	Np - 237	3.55E-03
Pa - 231	4.72E-04	Pu - 238	2.20E+00	Pu - 239	2.00E+02
Pu - 240	2.11E+01	Pu - 241	1.25E+02	Pu - 242	5.98E-04
Ra - 226	3.69E-05	Ra - 228	1.92E-03	Ru - 106	1.71E-03
Sb - 125	7.25E-01	Sm - 151	1.86E+02	Sn - 126	7.97E-02
Sr - 90	2.07E+04	Tc - 99	3.55E+00	Th - 229	7.76E-05
Th - 232	7.60E-05	U - 232	5.87E-03	U - 233	2.25E-02
U - 234	4.45E-01	U - 235	1.97E-02	U - 236	4.55E-03
U - 238	4.48E-01	Y - 90	2.07E+04	Zr - 93	2.41E-01

4) Approval is given as an alternative to transfer the perched water directly from borehole to the tanker.

5) Casing size reduction may also be by unthreading.

6) Drive Split Spoon Sampler will be included as a soil sampling technique.

7) Emission controls to be used during sonic drilling, cable tool drilling, during use of the cone penetrometer, use of the closed-end probe, and casing removal will be decontamination by nonaggressive manual methods such as wiping, sleeving into plastic or having fixatives applied to prevent the spread of contamination if the smearable contamination levels are greater than 100,000 dpm/100 cm2 for beta/gamma or 2,000 dpm/100 cm2 for alpha. As the core barrel is removed from the ground during cable tool drilling, a smear survey will be taken of the core barrel. Decontamination activities will be performed as needed to reduce smearable contamination.
a. At selected depths, samples will be taken and these samples will be removed from the core barrel prior to striking the exterior of the core barrel with a hammer or hard object to dislodge soil into a plastic lined drum. There will be minimal potential for emissions from striking the core barrel to dislodge the soil into the drum.
b. When the smearable contamination level is greater than 100,000 dpm/100 cm2 for beta/gamma or 2,000 dpm/100 cm2 for alpha, the core barrel will be sleeved in plastic. The core barrel will be removed from the drill string and placed in a suitable closed container for shipment to the laboratory or placed in a plastic-lined drum. Additionally, other sample containers may be wrapped in plastic after retrieval and the casing may be sleeved into plastic during the removal process to prevent the spread of contamination.

8) Emissions for these activities shall be tracked via a log approved by the department. This log shall track the hours of operation and location of use for each type of equipment, estimated and calculated curies encountered, and calculated emissions. Air samples used for periodic confirmatory measurement shall be collected no closer than

three feet above ground level. These samples shall be composited for each three individual sites (total of three samples) and analyzed at the completion of the borehole or re-entry activity and casing removal. All periodic confirmatory samples will be collected and analyzed following EPA Method 114.

9) Excavations using the Guzzler shall follow the Conditions and Limitations for approval for the Categorical NOC for use of the Guzzler on the Hanford Site. All source term work performed under this activity shall be tracked against this APQ.

10) For various characterization options covered under this NOC, the maximum TEDE to the hypothetical off site MEI shall not exceed 7.03 E-02 mrem/year. The maximum TEDE to the MEI shall not exceed 5.7 E-02 mrem/year at the Energy Northwest location as determined by CAP88PC, Version 2 supplied as supporting documentation.

11) No more than 3,500 cubic feet of soil may be excavated per year using manual methods, backhoe, and/or the guzzler. This shall be documented on an approved log.

12) No more than an average of 2,000 gallons of water (includes perched water, purge water and groundwater sampling) will be removed from each equivalent bore hole. Not to exceed 20,000 gal/year of water. Perched water and purge water will be collected in passively ventilated open top containers. When a sufficient volume of water has been collected or at the end of groundwater sampling activities, the water shall be transferred from the passively ventilated containers into a tanker truck for treatment at the 200 Area ETF or other permitted storage/treatment facility.

13) The APQ associated with perch water, purgewater and groundwater sampling shall not exceed 7.57 E-03 curies. The APQ associated with excavation shall not exceed 74.9 curies. These shall be tracked and documented on an approved log.

14) The facility must maintain a log in an approved format for this activity or emission unit (WAC 246-247-080(7)).

15) The following additional drilling techniques are approved for use: geoprobe and auger drilling. For casing removal or to enable pull back for sidewall sampling, the casing may be cut at depth using a Bowen Casing Cutter (or equivalent with prior DOH approval).

16) The following controls shall be mandatory when handling perched water, ground water and ground water sampling. All contaminated liquids shall be contained; all exterior surfaces of liquid holding devices shall be maintained at the current radiological free release limit; vented drums shall be maintained non-smearable; storage and handling of the vented drums shall be as described in the Site Wide Vented Drum Notice of Construction.

17) U.S. DOE shall monitor this project or emission unit as follows: fugitive emissions result from cable tool and sonic drilling, use of the closed end probe and the cone penetrometer, the plastic containment structure during air rotary drilling, and during dismantlement/assembly or relocating the ventilation equipment, plastic containment structure, or process equipment. To confirm low emissions, periodic confirmatory monitoring will be accomplished by operating three fixed head samplers around the location of where the drilling and sampling operations are occurring. The fixed head samplers will be located within 100 feet of where the drilling and sampling work activities are occurring and will be operated whenever the work activities have the potential-to-emit radionuclides. These samples shall be composited for each three individual sites (total of three samples) and analyzed at the end of each borehole. Packaging of equipment and samples for shipment, shall have surveys (swipes for removable contamination) performed in accordance with TWRS as low as reasonably achievable control technology (ALARACT) demonstration number 12 and subsequent revisions, TWRS ALARACT Demonstration for Packaging and Transportation of Equipment & Vehicles.

    Fugitive emissions may also result from removing casing from the ground. To confirm low emissions, periodic confirmatory monitoring will be accomplished by operating three fixed head samplers around the location of the work activities. The fixed head samplers shall also be located with 100 feet of where the casing removal activities are occurring and shall be operated when the work activities have the potential-to-emit radionuclides. These samples shall be composited for each three individual sites (total of three samples) and analyzed at the end of each casing removal (WAC 246-247-075(8)).

18) U.S. DOE shall provide additional monitoring as follows: Fugitive emissions result from excavations using hand tools shall be described as described in TWRS ALARCT 5. Fugitive emissions that result from excavations using backhoe shall consist of the following:
    a) HPT coverage will be performed as specified in the radiological permit.
    b) A beta-gamma survey of the ground surface is required prior to excavation in Contamination Areas (CA's), High Contamination Areas (HCA's), Soil Contamination Areas (SCA's), and Underground Radioactive Materials Areas (URMA's). An alpha survey may be required prior to excavation per the "Justification for Dual Survey Exemption

in Tank Farm Facilities" HNF-3391.
c) For excavations in CA's, HCA's, SCA's, and URMA's, if beta-gamma activity greater than 1000 dpm/probe area (5000 dpm/100 cm^2) is identified, alpha surveys will also be performed.
d) Suppressants such as water, fixatives, covers, or windscreens will be used as necessary, including at the end of each shift or when sustained or predicted winds are >20 mph. Excavations are not allowed when sustained or predicted winds will be >20mph.
e) If the net alpha for the general area is greater than 140 dpm/probe area, OR if the net beta-gamma activity for the general area is greater than 500,000 dpm/probe area, work will be suspended and worker safety evaluated by radiological control. Direct contact will also be made to WDOH. After it is determined that there is no threat to worker safety, WDOH has been contacted, and the proper controls (e.g., water fixatives, covers, windscreens) have been put in place, excavation may continue. A contact of WDOH will not be needed if the contamination consists of a hot speck. If hot specks are detected during the radiological surveys, the speck will be removed and contained before the activity is allowed to continue unless located in the bottom of the trench after excavation has been completed. Specks found in the bottom of the completed trench may be covered with clean fill. A hot speck will be defined as a very small amount (i.e., less than or equal to 100 cm^2) of contamination reading greater than or equal to 1,000,000 dpm/probe size beta-gamma and/or greater than or equal to 490 dpm/probe size alpha.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.63E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

At the WRAP FACILITY--
Examining, assaying, characterizing, treating, verifying, and repackaging solid radioactive material and mixed waste to enable treatment, storage, or disposal of low-level waste (LLW), transuranic (TRU) waste, TRU mixed waste, and low-level mixed waste (LLMW) in contact handled (CH) containers where the external surface dose rate does not exceed 200 millirem per hour.

At SHIPPING AND RECEIVING (200 Area Diffuse/Fugitive Emissions)--
Containers delivered to and transferred/shipped from the shipping and receiving shall be unloaded, visually inspected, bar code labeled, and radiologically surveyed with information pertaining to each container entered into the data management system.

Following visual inspection, transfer incoming drums to the NDE/NDA area for further characterization using the process described for the NDE/NDA below.

Once characterized, verified, and/or certified, the certified TRU waste must be loaded into a transuranic package transporter (TRUPACT-2) shipping cask for shipment to the Waste Isolation Pilot Plant (WIPP) in New Mexico. Verified LLW shall be transferred for disposal onsite. Mixed waste must be moved to an offsite treatment or permitted storage facility, or to an onsite treatment, disposal, and/or storage unit. Radioactive material that fails verification shall be returned to the generator, processed to correct the problem, or sent to another facility for further reprocessing.

During NONDESTRUCTIVE EXAMINATION/NONDESTRUCTIVE ASSAY SYSTEMS
(200 Area Diffuse/Fugitive Emissions)--
The NDE/NDA shall used to examine and to certify LLW, LLMW, TRU, and TRU mixed waste container contents without opening the containers.

In the PROCESS AREA (296-W-4 Emission Unit)--
The process area consists of four glovebox lines: a TRU waste process glovebox, a TRU waste restricted waste management (RWM) glovebox, a LLW process glovebox (with supercompaction capability that also can be used for TRU waste processing), and a LLW RWM glovebox. The following is allowed in the process gloveboxes: drums opened, contents sorted and sampled, if necessary, noncompliant items removed and transferred to the RWM gloveboxes, and remaining compliant waste repackaged into new drums.

Incoming drums generally shall be opened in gloveboxes. However, loosening of a lid or replace a damaged lid outside of a glovebox is allowed.

In the TRANSURANIC WASTE PROCESS LINE--
The TRU waste process glovebox line consists of stainless steel modular gloveboxes bolted together in a linear configuration. Windows shall be gasketed and bolted to the glovebox wall, and gloveports shall be fitted to the glovebox wall and windows to accept push-through type gloves. Glovebox ventilation shall be the once-through type. Air shall be drawn from the process room, through a nontestable high-efficiency process filter, and into the glovebox. The air shall be exhausted from the glovebox through another nontestable high-efficiency process filter to the combined glovebox exhaust system.

Process operations shall be performed inside of the gloveboxes by using the gloves and/or remote controlled

manipulators. Drums shall be loaded into the glovebox through airlock and sealed-type entry systems.

In the TRANSURANIC WASTE RESTRICTED WASTE MANAGEMENT LINE--
The TRU waste RWM glovebox line consists of stainless steel. Window, gloveport, ventilation, and manipulator features shall comply to those described for the TRU waste process line glovebox. Glovebox ventilation shall be the once-through type. Air shall be drawn from the process room, through a nontestable high-efficiency process filter, and into the glovebox. The air shall be exhausted from the glovebox through another nontestable high-efficiency process filter to the combined glovebox exhaust system.

The treatment and repackaging operations that occur in the TRU waste RWM glovebox is limited to the following.

Aerosol cans are depressurized and drained. The drained liquids are treated within the gloveboxes or retained in containers, which are sent to storage outside of the WRAP Facility. Vapors from the aerosol cans shall pass through a series of demisters for removal of entrained liquids, and shall be vented to the glovebox exhaust.

Miscellaneous inorganic liquids shall be sampled for characterization, neutralized if required, and solidified using stabilizing additives.

Miscellaneous organic liquids shall be sampled for characterization, treated within the gloveboxes or repackaged for transfer to storage facilities pending future treatment.

Corrosive materials shall be neutralized. After neutralization, the materials shall be solidified or loaded out for storage or treatment outside the WRAP Facility.

Other treatment such as mercury amalgamation, stabilization of heavy metals, and macroencapsulation are allowed to be performed.

Radioactive material shall be repackaged to meet acceptance criteria of the receiving facility.

Radioactive material is sampled.

The empty aerosol cans and other treated LLW packages will be loaded into new drums and routed to the LLW process glovebox for compaction or loaded out of the RWM glovebox for storage, disposal, or additional treatment.

In the LOW-LEVEL WASTE PROCESS LINE--
The LLW process glovebox line consists of stainless steel modular gloveboxes bolted together in a linear configuration. Glovebox ventilation shall be of the once-through type. Air shall be drawn from the process room, through a nontestable high-efficiency process filter, and into the glovebox. The air shall be exhausted from the glovebox through another nontestable high-efficiency process filter to the combined glovebox exhaust system.

Drums shall enter the glovebox through an airlock entry system. Noncompliant items shall be bar code labeled and transferred to the LLW RWM glovebox using a reusable transfer system. Compliant waste shall be compacted and repackaged into new drums.

The LLW process glovebox will be modified to support CH-TRU processing, and include the capability for supercompaction. A one-trip drum exit port will be installed on the LLW glovebox. An improved drum tipper will be used to enable sorting capability, and a commercial non-destructive assay system for glovebox material balance control will be installed.

In the LOW-LEVEL WASTE RESTRUCTED WASTE MANAGEMENT PROCESS LINE--
The operations in the LLW RWM process line is limited those as described for the operations in the TRU waste RWM line.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.13E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	3.41E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(e)

License PTE limit bounds 3.41E-05 Ci/yr 241Am and release fraction of 2E-09 (AIR 99-1006). Any radionuclide on the chart of the nuclides could be encountered during WRAP fugitive emissions activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.

B/G - 0	5.11E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(e)

License PTE limit bounds 5.11E-04 90Sr and release fraction of 2E-09 (AIR 99-1006). Any radionuclide on the chart of the nuclides could be encountered during WRAP fugitive emissions activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 9.80E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Management of radioactive contamination during roof replacement activities.

All work shall be performed in accordance with written contractor radiological control requirements (associated with posting and downposting requirements for doing work in outdoor contamination areas and fixed contamination areas) and the as low as reasonably achievable (ALARA) program requirements. These requirements are to be carried out through activity work packages/procedures and associated radiological work permits.

Types of facilities allowed to use this NOC are active and operational, currently in surveillance and maintenance (S&M) mode, or in transition to S&M mode.

Activities are non-routine activities that have a potential to create a new temporary emission source and/or a modification of a source(s) of diffuse and fugitive emissions at facilities on the Central Plateau.

Screening Surveys

Roof replacement activities include radiological surveys to determine if radioactive contamination is present and the extent of such contamination. Spot contamination (e.g., bird droppings) managed before commencement of roof replacement work is handled per existing methods and is considered a routine housekeeping activity (similar to spot contamination found at ground levels).

Managing Radioactive Contamination

Contaminated roofing materials may be removed by manual or powered methods, including saws or other cutting devices, shovels, wheelbarrows, conveyors, chutes, or other similar equipment (conveyors or chutes may be used only for packaged radioactive waste or for non-contaminated roofing material). Radioactive waste shall be managed in accordance with existing onsite requirements and waste acceptance criteria. Radioactive waste either shall be containerized in drums, skiffs, boxes, or other containers, or handled as bulk waste (e.g., dump truck) and transferred to the appropriate disposal facility. Management of radioactive contamination is allowed to include removal and subsequent size reduction of contaminated equipment from a roof as well as isolation and blanking of utilities, vents, and ductwork.

Accumulated rainwater that has contacted contamination areas shall be allowed to evaporate in place or is characterized, collected, and managed in accordance with stormwater discharge requirements or transferred to an appropriate disposal facility.

A graded approach is allowed to be used to match controls with expected contamination levels per radiological control manuals and methods. Radiological contamination that is encountered will either be managed as a fixed contamination area (i.e., less than 20 dpm/100 cm2 smearable alpha and less than 1,000 dpm/100 cm2 smearable beta) or will be managed as a contamination area (radiological contamination levels are between 20 and 2,000 dpm/100 cm2 alpha or between 1,000 and 100,000 dpm/100 cm2 beta) using appropriate controls to minimize worker exposure. These controls include water for dust suppression, fixatives, covers, windscreens, or greenhouses (with PTRAEU exhausters) that will be applied, if needed, as determined by the Health Physics organization, and consist of ALARA techniques.

Process descriptions and abatement controls, as described in the latest approved revisions of the Guzzler NOC (99-SID-021), the PTRAEU NOC (DOE/RL-96-75), or the HEPA Vacuum NOC (DOE/RL-97-50) shall be used; however, the activity-specific operational controls and tracking requirements shall follow these approval conditions. The Guzzler, PTRAEU, and HEPA vacuum units shall have a removal efficiency of 99.95% for radioactive airborne particles.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 4.80E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	3.00E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 3.0E-04 Ci/yr 241Am and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during roof replacement activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 137Cs for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.			
B/G - 0	1.50E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
License PTE limit bounds 1.5E-02 Ci/yr 137Cs and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during roof replacement activities. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 241Am and all beta/gamma is assumed to be 137Cs for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) For dose modeling, the radionuclides of concern shall use cesium-137 (representing beta/gamma emitters) and americium-241 (representing alpha emitters).

5) The total radionuclide content of the material removed shall be tracked on a WDOH approved log.

Project Title	Approval No	Date Approved	NOC_ID
Excavation Activities for the Building of Temporary Construction Facilities and the Main Facilities for the River Protection Project-Waste Treatment Plant (RPP-WTP)	AIR 06-636	Not Approved	672

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.80E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 3.80E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The excavation activities associated with the building of temporary construction facilities and the main facilities for the River Protection Project-Waste Treatment Plant (RPP-WTP).

   Excavation and general grading will be performed for the WTP site, including excavation for the mat foundations, for the four main process facilities: Pretreatment (PT), high-level waste (HLW), low-activity waste (LAW), and LAW pretreatment plant (LPP) areas, including installation of sheet piles, where applicable.

   The excavation is limited to the removal of the dune sand, subsurface soil, and excavation to the desired elevation for the founding of structures and slope of the finished site layout. Over excavation is allowed to remove the dune sand if it is found at the exposed subgrade elevation. Excavated soil removed beyond the required footing elevation will be replaced with compacted structural fill, to the required footing elevation.

   Conventional methods such as the use of large excavators, scrapers, dozers, backhoes, front-end loaders, or manual digging with shovels or the "clean" guzzler will be used.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	2.19E+00	Beta - 0	9.44E+01

4) After the excavation, containerizing, and removal, of any contaminated soil, the area will be backfilled with clean soil. After backfilling, the area shall be surveyed to verify that radiological contamination levels on the soil surface are less than 5,000 dpm/100 cm2 beta-gamma and less than 100 dpm/100 cm2 alpha. If contamination is present on the surface above these levels, it will be removed and containerized for disposal or covered or fixed to provide containment of the contamination.

   Dust shall be controlled by water spraying or other approved methods. The active excavation faces that are exposed for periods of less than 24 hours shall receive dust control measures during excavation operations such as spray applications of water. Excavated areas, and/or stockpiles that will be inactive for periods of greater than 24 hours shall receive dust control measures other than water alone, such as surficial suppressants, or penetrating crusting agents.

5) Excavation activities are allowed to continue if hot specks or "specky" contamination is encountered as long as:

   a. The specky contamination estimate is included in the approved emissions log; and
   b. The emissions contribution from the specky contamination does not put the total logged emissions estimate over the allowed Annual Possession Quantity. It shall be assumed that hot specks are very small volumes of contamination. The specks shall be removed as they are encountered and containerized for disposal.

6) Excavation activities will be stopped if evenly distributed contamination with detection readings greater than 500,000 dpm/100 cm2 beta-gamma, or greater than 200 dpm/100 cm2 above background alpha is encountered. Excavation will not continue until:

   a. A review of the work and encountered conditions has been performed and a plan for managing equipment and personnel in these "contaminated areas" has been addressed.

b. It has been determined that no threat to worker safety or the environment exists.
c. Proper controls (i.e., removal and disposal, water, fixatives, covers, and so on) have been put in place to mitigate any further threat.
d. The sustained wind speed is predicted to be less than 20 miles per hour.
e. The extent of soil contaminated has been fully identified by stakes or other markings and the estimated soil volume contaminated has been logged into the field log book.
f. And the WDOH has been contacted and briefed of the situation.

7) Excavation activities will cease and WDOH shall be contacted if the total soil volume estimated to be contaminated from the field log reaches 4,000 cubic yards. A modification will then be made to the NOC to account for the increased contamination prior to restarting the excavation activities. WDOH shall be notified if more than 443,700 cubic yards of surface dune sand and soil need to be excavated for the WTP facilities using conventional excavation equipment.

8) For the reporting requirements of (WAC 246-247-080(3)), all results of the contamination surveys, emissions estimate logs, and the near field monitoring results must be kept on file as confirmation of low emissions and shall be reported annually in the Hanford Site Air Emissions Report. All periodic confirmatory air samples (PCM) will be collected and analyzed following EPA Method 114.

9) If contaminated soil is detected during routine surveys, controls such as water, fixatives, covers, or windscreens will then be applied, as determined by the Health Physics organization. Spoil piles containing contaminated soil will be segregated from the clean soil. Containerizing spoils for disposal may also be performed. A general radiological work permit shall implement these controls.

10) Periodic Confirmatory Measurements. As the potential unabated offsite dose associated with this activity is calculated to be less than 0.1 mrem/year, in accordance with 40 CFR 61, Subpart H, periodic confirmatory measurements (PCM) shall be made to verify emissions. For this activity the estimated emission levels are too low to measure using conventional stack sampling methods so the PCM shall consist of the following measurement methods:

* Radiological soil contamination surveys shall be used to verify compliance administratively, as the performed surveys shall limit activities to those with a potential-to-emit below the maximum threshold contamination work levels. As the emission estimates are based and calculated from the maximum threshold contamination levels and the maximum volume of contaminated soil, the true emissions shall inherently be below the estimated emissions.

* In the event that soil contamination is discovered during radiological soil surveys, the use of the near field monitoring grid shall consist of the existing 200 East Area near field monitors; an existing PNNL 200 East Area ambient monitor (east of WTP construction area); and the new ambient monitor (near an existing power pole north of WTP construction area).

* Any change to the location of the ambient air monitors must be approved by WDOH.

* In the event that soil contamination is discovered during radiological soil surveys, operation of the two ambient air monitors shall be required during excavation activities. Both WTP ambient air monitors shall run on a 24-hour basis if soil contamination is discovered. WDOH shall be notified within 24 hours if contamination is encountered prior to the WTP ambient air monitors running on the 24-hour basis. WDOH shall be notified when the WTP ambient air monitors are running on the 24-hour basis.

11) The facility must maintain a log in an approved format for this activity to track the total volume of contaminated soil (to ensure that the contaminated soil volumes in conjunction with their respective contamination levels do not exceed the approved estimated potential-to-emit). This log shall track the hours of operation and location of use for each type of equipment, estimated and calculated curies encountered, and calculated emissions. The emissions log format approval is required prior to startup.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.90E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 4.90E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Categorical approval for facility entry and surveillance. The facilities covered under this NOC will be entered through a door or other existing access location to perform the activities as described below:

Accessing Facilities:
Accessing facilities shall be performed in accordance using the controls determined by the containment matrix from RPP Administration, HNF-IP-0842, Volume VII, Section 3.1, "Radiological Control".

Inspection/Surveillance:

-Visual inspections will be conducted to evaluate facilities integrity for future decommissioning work, to assure that utilities have been shut off, and/or identification of any environmental, radiological, or safety concerns.

Photographing/Videotaping:

-Photographing and videotaping are performed to assist personnel in recording a facility contents and to obtain knowledge of a facility and its contents. Photography/videotaping also assists personnel in planning future decommissioning work.

Sampling/Surveys:

-Swipes, smears, air sampling, and other surveys may be performed to characterize contamination levels present in a facility. These activities may be performed on containers, other equipment and interior surfaces associated with a facility.

-Removal of access port shield plugs may be performed to allow installation of video equipment and/or to perform radiological surveys.

-Electrical equipment inspections may be performed to assure that power has been shut off from facilities or to assure that equipment is in safe operation.

Housekeeping:

-Housekeeping will be performed to assure that a facility is in a safe condition that would not threaten workers safety or the environment. Housekeeping may include collecting containers, or miscellaneous debris for proper disposal.

Fixative Application

-Application of fixative materials serves to reduce the spread of contamination. The process of applying fixative materials varies depending on the type of material being applied. Fixative application may include using a glycerin-based substance followed by a permanent polymer urea based material or the glycerin-based substance alone, or other such process, which do not cause resuspension of smearable contamination.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	2.80E-04	Beta - 0	4.00E-01	Gamma - 0	4.50E-02

4) Activities to this NOC are limited to no more than 2,160 hours/calendar year. This shall be documented on an approved log.
5) During facility entries when diffuse/fugitive emissions may occur, surveys/smears and air samples must be conducted and recorded on log sheets or survey reports. These reports and/or survey records must be readily retrievable.
6) Facility personnel will determine APQ tracking methodology as required to comply with the approval conditions. APQ will be tracked on the same log sheet used to comply with (WAC 246-247-080(7)).
7) If sample results after entry show that the APQ have been exceeded, WDOH is to be notified within 24 hours of receipt of the sample results.
8) The annual possession quantity must be tracked for each entry.
9) The facility will maintain a log of all work packages which are used for building access under this NOC (AIR 00-604).
10) The following radionuclides are allowed under this NOC: 3H, 14C, 59Ni, 60Co, 63Ni, 79Sc, 90Sr, 90Y, 93Zr, 93mNb, 99Tc, 106Ru, 113mCd, 125Sb, 126Sn, 129I, 134Cs, 137Cs, 137mBa, 151Sm, 152Eu, 154Eu, 155Eu, 227Ac, 228Ra, 229Th, 231Pa, 232Th, 232U, 233U, 234U, 235U, 236U, 237Np, 238Pu, 238U, 239Pu, 240Pu, 241Am, 241Pu, 242Cm, 243Cm, and 244Cm.
11) The radiological control technology for all entries conducted under this NOC must follow the containment matrix HNF-IP-0842, Volume VII, Radiological Control.
12) This NOC does not allow any decontaminating and decommissioning work to commence.
13) This NOC is only applicable to tank farm facilities.
14) Whenever active ventilation is in operation, a PTRAEU emission unit must be used as approved by the current PTRAEU NOC. All of the applicable Conditions and Limitations stated for the PTRAEU NOC approval must be adhered to and clearly documented. This includes the emission limits and controls. Emissions from these activities shall be subtracted from the overall handling limit of the PTRAEU NOC and reported under the Categorical Tank Farm Facility Entry and Surveillance NOC.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.10E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 5.10E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Performing vapor sampling of miscellaneous underground units with no known path of ventilation. Miscellaneous underground units may include active and inactive underground tanks, wells, and other units with no known path of ventilation.

In addition to vapor sampling activities, this approval allows the possibility of installing temporary or permanent passive HEPA type filtration on any unit if vapor sampling results show combustible gas levels exceeding 25 percent of the lower Flammability Limit (LFL).

Active and Inactive Tanks

Tanks were designed to collect leaks, spills, condensation, and drainage that occurred during operation of tank farm diversion boxes, valve pits, and pipeline encasements. Tanks were also used for settling solids before disposal, neutralizing process wastes, receiving and processing of tank waste, and waste handling and process experimentation. Volumes of waste and constituent concentrations in each tank vary depending on the location in respect to surrounding single and double shell tank farm operations. Most of the tanks are expected to contain low levels of radioactivity.

The tanks are constructed of various materials, which include stainless steel, carbon steel, concrete, and concrete vaults with carbon steel liners. The tank volumes vary in maximum capacity between 50 gallons to 50,000 gallons.

Wells

Wells include structures that were used for the subsurface disposal of waste fluids. Wells that are connected to valve pits or floor drains in contaminated facilities may have received contaminated liquids. Volumes of liquid discharged to these structures and constituent concentrations are unknown.

Combustible gas concentrations in the headspace of miscellaneous units will be field-measured to determine if there are safety concerns associated with combustible gas concentrations. The radiological controls, monitoring, and documentation identified in Sections 2, 3, and 4 of ALARACT 1shall be implemented for access to each unit. Vapor sampling shall be performed in accordance with ALARACT 8, with the exception of bulleted item 5 in Section 2 of the ALARACT. Bulleted item 5 will not be performed because the units are assumed to not be ventilated.

If vapor-sampling results show a combustible gas level measurement exceeding 25 percent of the LFL, a temporary passive HEPA type breather filter may be installed. One of two types of temporary HEPA type filters shall be used. This first type of filter would be mounted onto a plastic bag that could be secured to an access port or riser using tape or some other technique such as banding. The second type of filter would be connected directly to an access port or, in cases where access is through a riser, mounted on a flange that could be bolted onto the riser. These methods allow flammable gases to escape to the atmosphere only through the filter.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.06E-02	Am - 241	6.92E+02	Am - 243	3.46E-02

Ba - 137 m	1.61E+05	C - 14	1.04E+01	Cd - 113 m	1.55E+02
Cm - 242	6.08E-01	Cm - 243	5.28E-02	Cm - 244	1.98E+00
Co - 60	8.66E+02	Cs - 134	3.08E+01	Cs - 137	1.70E+05
Eu - 152	1.69E+01	Eu - 154	7.23E+03	Eu - 155	1.04E+03
H - 3	6.46E+01	I - 129	5.16E-01	Nb - 93 m	6.32E+01
Ni - 59	3.06E+01	Ni - 63	3.01E+03	Np - 237	1.62E+00
Pa - 231	1.61E-02	Pu - 238	2.43E+01	Pu - 239	1.29E+03
Pu - 240	2.04E+02	Pu - 241	1.78E+03	Pu - 242	9.94E-03
Ra - 226	2.04E-03	Ra - 228	9.82E-02	Ru - 106	1.17E-01
Sb - 125	8.63E+02	Se - 79	1.70E+01	Sm - 151	6.36E+04
Sn - 126	2.73E+01	Sr - 90	5.23E+06	Tc - 99	5.20E+01
Th - 229	2.27E-03	Th - 232	1.11E-02	U - 232	4.38E+00
U - 233	1.68E+01	U - 234	2.67E+00	U - 235	1.06E-01
U - 236	8.66E-02	U - 238	2.38E+00	Y - 90	5.23E+06
Zr - 93	7.36E+01				

4) Approved activities included in the process are the following: Sampling of miscellaneous underground units with no known path of ventilation. Miscellaneous underground units may include active and inactive underground tanks, wells, and other units with no known path of ventilation. Installation of temporary or permanent passive HEPA type filtration on any unit if vapor sampling results show combustible gas levels exceeding 25 percent of the lower flammability limit is approved.

5) The following controls must be adhered to:
   * ALARACT 8 with the exception of bulleted Items 5 of Section 2

6) The total unabated dose TEDE to the hypothetical MEI cannot exceed 1.04 E-05 mrem/year per tank.

7) The total unabated emissions are limited to 2.02E-02 mrem/year per tank.

8) Vapor space sampling will follow the controls identified in ALARACT 8, with the exception of bulleted items 4 and 5 in Section 2 of the ALARACT. Bulleted item 4 will not be performed unless field evaluation determines that a riser adapter is necessary to minimize potential exposure to the environment. Installation of an adapter is normally not necessary due to the riser configuration and the short duration required for vapor sampling miscellaneous units. Bulleted item 5 will not be performed because the miscellaneous units are not ventilated.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.55E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 4.67E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The following actions:

Step 1:

- Fix and/or remove contamination and blown in soil/debris in the 241-C-06B heel pit in accordance with ALARACT 4, ALARACT 6, ALARACT 14, and ALARACT 15.
- If necessary, a HEPA vacuum will be used in accordance with the sitewide NOC.
- Remove a heel pit pump out of riser R-13 in the 241-C-06B heel pit in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15, and ALARACT 16.
- Place conduit in a trench in accordance with ALARACT 5.
- Remove a thermoucouple out of riser R-14 in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15, and ALARACT 16.
- Install slurry pump for the sluicing operation in riser R-9, R-13 or R-14 in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.

Step 2:

- Fix and/or remove any contamination and blown in soil/debris in the 241-C-06C sluice pit in accordance with ALARACT 4, ALARACT 6, ALARACT 14 and ALARACT 15.
- If necessary, a HEPA vacuum will be used per the sitewide NOC.
- Remove the old sluicer and install new sluicer equipment in the R-3 riser, if needed, in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.

Step 3:

- Fix and/or remove any contamination and blown in soil/debris in the 241-C-06A pump pit in accordance with ALARACT 4, ALRACT 6, ALARACT 14 and ALARACT 15.
- If necessary, a HEPA vacuum will be used per the sitewide NOC.
- Remove the failed pump equipment out of R-9 and R-6 riser used for prior sluicing operation. in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.
- Install new sluicer equipment in the R-6, R-7, R-5 or R-9 riser, if needed, with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16, or use the existing project W-320 sluicing nozzle.
- Place an in-tank closed circuit television camera or television monitoring system in riser R-1, R-7, R-8 and R-14 in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.
- Install a new sluicer nozzle in R-7 or R-8 and remove an additional thermocouple in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.

Step 4:

- Pump out remaining free liquid in the tank to the DST system through a pump installed in either riser R-9, R-13 or R-14 under passive ventilation in accordance with ALARACT 11.

Step 5: (applies only to the 296-P-47 emission unit)

- Sluice and pump the solids that become a slurry into the DST system using raw water (or recirculated 241-C-106 water) as the sluicing agent. This activity shall only be performed during operation of the 296-P-47 portable exhauster. The emission unit shall be sampled continuously with a shrouded probe. The sample location, shrouded probe assembly, transport line and sample collection shall be qualified in accordance with the requirements of ANSI N13.1-1999.

Step 6:

- After sluicing an "in tank vehicle" (ITV) could be used, if necessary, to collect the remaining tank contents to be slurried through the sluicing pump to bring the tank contents down to <360 cubic feet in volume. This activity shall only be performed during operation of the 296-P-45 portable exhauster. The ITV shall be installed through a riser in accordance with ALARACT 1 and ALARACT 13. The ITV will be used to push the remaining tank material into the center of the tank to be pumped. The ITV shall not move faster than 2 mph. If big chunks of sludge need to be broken, the tracks or plow blade could be used to break up the material so it can be pumped. The "water cannon" on the ITV shall not be used in tank 241-C-106. Upon removal of the tank the ITV shall be decontaminated with in the tank using ultrasonic decontamination and then go through a spray ring.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	2.31E-03	Am - 241	2.25E+02	Am - 243	2.20E-03
Ba - 137 m	1.66E+04	C - 14	5.73E-02	Cd - 113 m	1.00E+00
Cm - 242	3.56E-01	Cm - 243	2.81E-02	Cm - 244	6.03E-01
Co - 60	1.40E+00	Cs - 134	7.07E-02	Cs - 137	1.75E+04
Eu - 152	3.28E+00	Eu - 154	2.67E+02	Eu - 155	1.89E+02
H - 3	1.55E+00	I - 129	1.70E-02	Nb - 93 m	1.28E+01
Ni - 59	6.53E+00	Ni - 63	6.08E+02	Np - 237	2.62E-01
Pa - 231	3.37E-03	Pu - 238	3.50E+00	Pu - 239	7.56E+01
Pu - 240	1.54E+01	Pu - 241	1.85E+02	Pu - 242	1.65E-03
Ra - 226	4.10E-04	Ra - 228	3.15E-05	Ru - 106	1.69E-05
Sb - 125	2.83E+00	Se - 79	2.88E-01	Sm - 151	1.19E+04
Sn - 126	2.14E+00	Sr - 90	2.82E+05	Tc - 99	3.14E+00
Th - 229	2.43E-05	Th - 232	2.54E-03	U - 232	5.30E-04
U - 233	2.18E-03	U - 234	4.31E-02	U - 235	1.84E-03
U - 236	7.66E-04	U - 238	4.40E-02	Y - 90	2.82E+05
Zr - 93	1.44E+01				

4) A WDOH approved log shall be used to track total days of liquid pumping under passive ventilation, and shall not exceed 60 days.
5) Periodic confirmatory measurements of the breather filter shall be a monthly smear taken on the downstream side of the breather filter, during sluicing operations. Any positive results above background shall be reported to the WDOH.
6) Prior to pump of liquid from 241-C-106 the breather filter shall be verified to be valved open.
7) The Breather Filter shall be tested annually in-place with a minimum efficiency of 99.95% in accordance with

requirements ASME N510 Section 10.

8) Total soil excavated shall not exceed 5000 cubic feet.

9) WDOH approved logs shall be used to track the Annual Possession Quantities for Equipment Removal and the abated offsite dose shall not exceed 6.3E-03 mrem/year.

10) WDOH approved logs shall be used to track the Annual Possession Quantities for Pit Cover Removal and the abated offsite dose shall not exceed 5.96E-06 mrem/year.

11) WDOH approved logs shall be used to track the Annual Possession Quantities for Soil Excavation and the abated offsite dose shall not exceed 1.69E-03 mrem/year.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.10E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 5.82E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The activities performed at the 244-CR Vault Facility, ER-153 and/or 244-A Lift Station include:

Work Area Preparation:

- Miscellaneous work including equipment delivery, movement, set up and maintenance in the general work area around the 244-CR Vault Facility.

- Construction and take down of open top containment tents (bullpens) over the facility vault area.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs).

- Installation of portable 1,000 cubic feet per minute (cfm) exhauster.

- Removal and/or installation of vault foam covering.

- Application of fixative at pit interior.

- Temporary power installation.

Facility/Interim Stabilization Work:

- Operation of PTRAEU for bullpen ventilation.

- Removal and/or installation of pit covers.

- Inspection of pits, vaults, and tanks.

- Removal and disposition of excess equipment and waste in pits, risers, and tanks.

- Decontamination activities.

- Measurement of liquid level and sludge levels in tanks and sumps.

- Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance.

Facility Equipment Activities:

- Installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment).

- Modifications, maintenance, and/or isolation and sealing of existing risers, pits, vaults and incoming and/or outgoing piping (drain and transfer lines) from 244-CR Vault or connected facility.

Excavation:

- Installation of permanent power to 244-CR Vault Facility.

- Installation/Operation of Passive Breather Filter Assembly.

Waste Transfer and Support Activities:

- Operation of 1,000 cfm portable exhauster at 244-CR Vault.

- New waste transfer system, waste staging/consolidation.

Miscellaneous activities shall include:

- Construction and take down of open top contaminant tents over the facility vault area.

- Open top containment tents (bullpens) shall be constructed over the facility pit area to prevent potential airborne contamination from the effected work area to the environment. Two bullpens shall be erected around two instrumentation pits at the 244-CR Vault. Upon completion of the first pit's work, the bullpens shall be relocated to the other two pits and their work will be completed.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs)

- A Portable/Temporary Radioactive Air Emission Unit (2,000 cfm) or units (1,000 cfm each) shall be installed to ventilate the bullpens during activities that require work in the pits, cells and tank vault area prior to performing waste transfer activities. One thousand cfm PTRAEUs, if used, shall be directly connected to individual bullpens, while a 2,000 PTRAEU if used, shall be connected to two bullpens. Movement and installation of the PTRAEU can be performed to facilitate ventilation for the four vaults of the 244-CR Vault Facility. The PTRAEU shall operate intermittently (during work activities) and will be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

A portable 1,000 cfm exhauster shall be installed to ventilate the 244-CR Facility vaults and tanks during waste transfer activities. This exhauster shall operate intermittently to support waste transfer and support activities and shall monitor air emissions. The exhauster shall be piped into the existing 244-CR facility ventilation system upstream of the existing (non-operating) exhauster, 296-C-05 and HEPA filters. The existing 244-CR Facility exhaust system shall be isolated and not used. Tie in of the 1,000 cfm exhauster to the existing exhaust system shall be in accordance with ALARACT 16, Tank Farm ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components. After the waste transfer is completed, the exhauster shall be removed in accordance to the requirements of ALARACT 16.

A foam covering has been placed over the 244-CR Vault area to prevent intrusion of precipitation and snowmelt. In order to gain access to the pit cover (metal) plates or concrete cover blocks, sections of the foam shall be removed, packaged, transported and disposed of. ALARACT 4, Tank Farm ALARACT Demonstration for Packaging and Transportation of Waste shall be used to properly disposition the removed foamed covering. Radiation control technicians (RCT) shall monitor the affected work area while the foam covering is being removed. The foam covering shall be replaced after work is complete, as part of intrusion prevention measures completed by the project following waste transfer activities.

A fixative shall be applied either with the pit covers on. The fixatives shall be applied to pit surfaces through a port in the pit cover using a 'whirly' or by fogging. A hand held sprayer is used to apply fixatives to local areas within the pit when the pit cover is off.

Temporary power installation will be limited to meet the needs to support the work described in this NOC. Temporary installations can be removed when no longer needed.

Operation of PTRAEU for Bullpen Ventilation.

Ventilation of the bullpens during pre waste transfer tank activities and prior to the installation of the 1,000 cfm portable exhauster shall be accomplished with the use of PTRAEU(s). The PTRAEU(s) shall be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

Concrete cover key blocks are removed first, and only blocks necessary to perform intended work are removed. Consideration is given to sliding blocks to minimize the number of blocks to be removed. As discussed in the following, pit covers are decontaminated and/or covered with fixative before removal. Pit Covers are raised a minimum distance to safely allow a radiation protection technician to perform a dose rate and contamination survey. Pit covers are wrapped in plastic and set down in a specially prepared lay-down area. On completion of activities, the plastic wrap is removed from the pit covers and the pit covers are re-installed in their original position and orientation. Post-job surveys are performed.

Inspections, such as visual, video, or nondestructive inspections, shall be performed with pit covers in place (for pit with access ports) or removed. The pit cover design, historical inspection information, and ALARA information shall be used to determine whether the inspection shall be performed manually (with pit cover removed) or remotely with a camera and the pit covers in place.

Excess equipment and debris currently located in the 244-CR vault pits, and in-tank equipment shall be removed to accommodate new waste transfer equipment and piping. Excess equipment shall be replaced with replacement in kind equipment, as necessary.

To facilitate the removal and disposition of these items, size reduction and decontamination activities shall be utilized. Size reduction activities shall include cutting up unusable equipment (usually jumpers/blanks) remotely, using hydraulic shears or low revolutions per minute portable band saws. All size reduction activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal.

Disposition of excess equipment and waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Removable contamination in the accessible portions of the pit is reduced to less than 100,000 disintegrations per minute/100 square centimeters beta/gamma and 2,000 disintegrations per minute/100 square centimeters alpha by washing, or an approved fixative is applied to pit surfaces. Initial washing with a low pressure (125 pounds per square inch gauge), or high pressure (3,000 pounds per square inch gauge) 'whirly' is accomplished through a port in the pit cover blocks. Additional decontamination activities (with the cover block off) include the use of chemicals, peel and strip paints, water, or manual scrub brushes.

After a section of equipment has been washed it shall be pulled into plastic sleeving and sealed by horse tailing and taping.

Liquid and sludge levels are determined using zip cords or other appropriate means that shall not disturb the waste more than zip cords.

Sampling activities shall be performed in the tank and sump area of 244-CR Vault by way of risers in the riser pit in accordance with ALARACT 7, "Tank Farm ALARACT Demonstration For Tank Waste Grab Sampling." Radiological controls for riser preparation/opening listed in ALARACT 1, "Tank Farm ALARACT Demonstration for Riser Preparation/opening," shall be followed.

The waste transfer processes shall transfer waste from tanks CR-011, CR-001, CR-002 and CR-003 and sumps within 244-CR Vault Facility to a staging tank within the 244-CR Facility. The transfer system to consolidate the waste from individual tanks consists of above ground piping of a hose in hose with leak detection at each tank's pit being utilized to support the transfer line. Mixing and dilution of the waste may take place at the receiving tank or within the transfer lines directly. The transfer system may include equipment pump skids and

shall include appropriate connections to the transfer lines to accommodate chemical and water addition to the 244-CR Facility tanks and mixing prior to transfer to the designated Double Shell Tank (DST).

Before entry into a pit, an evaluation is made by engineering and/or operations personnel to determine the transfer routing configuration after pit work is complete. On removal of cover blocks, a visual inspection of pit contents is made to verify present configuration.

Tools such as impact wrenches, T-bars, and pike poles are used to repair or replace pit equipment. All equipment coming out of the pit is wrapped in plastic or otherwise contained or decontaminated for reuse or disposal. Removable contamination on the outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha before removal from the bullpen. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Jumper work shall be preceded by flushing the appropriate transfer lines with water. Jumper work is accomplished remotely, using a crane to maneuver heavy equipment and parts. Installation, disconnection, and/or changing jumpers/blanks are accomplished by slowly loosening the jumper/blank at the connector head. The required jumper/blank is positioned and tightened to the new connector heads. If the process line or equipment being worked on is connected physically to other unnecessary transfer lines, or if the line is to be left unused, a cap, blank, or equivalent is installed on all open nozzles not connected to jumpers.

Leak testing of newly installed jumpers/blanks shall be performed with pressurized water before initiating waste transfers. Occasionally, a jumper leak test is performed during the initial stages of the transfer. In either case, cover blocks shall be in place before leak testing is performed.

Cutting up unusable pit equipment (usually jumpers/blanks) is accomplished remotely using hydraulic shears or low revolutions per minute portable band saws. Cutting activities shall be performed in the bullpen or in glovebags. The goal shall be to maintain a contamination level equal to or less than 1,000 dpm/100 cm2 beta gamma and 20 dpm/100 cm2 alpha, during cutting activities, but may not always be attainable. RCT coverage shall be provided. Should contamination levels exceed 1,000-dpm/100 cm2 additional sleeving, or use of a glove bag shall be used and/or decontamination activities performed to lower the levels in accordance with ALARA. Welding (if required) shall commence once removable contamination levels in the cut and weld area are reduced to ALARA. Size reduction (cutting) activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal. To ensure that water intrusions or potential residual waste in piping are eliminated from the facility, existing piping and transfer lines to and from the 244-CR Vault facility shall be blanked, grouted, or sealed. The isolation includes activities such as installing plugs, caps, blind flanges, or grouting. Isolations may occur at the 244-CR riser pit area or at the other end of the pipe in a diversion or valve box, at the ER153 or the 244A Lift Station.

Modifications to existing in-route pits, vaults and piping shall be required to establish the waste transfer route or to ensure the integrity of the system prior to waste transfer. These modifications can include but are not limited to, removal of existing parts and replacement with like parts, installation of new jumpers, or blanking off of equipment. When possible existing blanks shall be utilized. Pipe cutting shall be minimized in compliance with ALARA. If it is determined that the installation of a new above ground transfer line would be the best engineering method to establish a waste transfer route, a temporary transfer route shall be established following existing design and installation procedures. This temporary route will be either above ground or in a shallow trench. If a trench is required excavation shall be performed as described under that activity in this NOC.

Pit drains are checked using water from a tanker truck or another source. Water at a flow rate of approximately 20 gallons per minute is added to a pit drain line and subsequently monitored to verify the pit drains are free of restrictions. At times it might be necessary to pump the DCRT that receives the water after the water passes through the pit drain if the volume of test water approaches the capacity of the DCRT.

Either flushing with water and/or using a retrieval tool to remove debris from the drain are used to clear plugged drains. Water supply valves are opened slowly to minimize splashing. Pressures above 50 pounds per square inch gauge require approval from the engineering organization. Cover blocks shall remain in place and work is accomplished through a penetration in the cover block.

The waste transfer operations involve the pumping of liquid waste that contains dissolved solids. These solids can precipitate out of solution anywhere in the transfer path and cause blockage. If blockage is detected in the system, flushing the lines with hot water is necessary. The hot water is introduced to the system to be flushed through a pressure manifold by piping connected directly to a jumper or nozzle. These operations shall be performed with the pit covers on.

To ensure that water intrusions are eliminated from the facility, a foam covering will be placed over the 244-CR Vault area after completion of isolation activities.

Other techniques to free blockages could include pressurization, temporary jumpers, and hydraulic scouring. All piping connections are designed to be leak tight and the pit cover block shall be installed before pressurization. If pressurization beyond that obtained from the tank farms water system or supply truck (i.e., approximately 150 pounds per square inch gauge) is necessary to remove blockage, an engineering evaluation shall be performed to determine the maximum allowable pressure for operation.

Excavation:

Excavation may be required to support installation of ventilation, electrical support and waste transfer equipment. Modifications to existing in route pits, vaults and piping and/or to support installation of new waste transfer lines from the 244-CR Facility to the identified DST may require excavation. Soil excavation activities will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools), and will follow the radiological controls specified in that ALARACT.

Any Guzzler excavations in contamination areas will be performed in accordance with the December 18, 1998, WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use. Excavation of contaminated soils using heavy equipment shall follow the requirement of Site Wide Guzzler NOC.

Soil excavation outside the tank farm fence also may be performed with heavy equipment.

Soil will be excavated around the 244-CR vault facility to install new piping, equipment slabs, and new waste transfer system support equipment. It is expected that about 1,000 cubic yards may be excavated, with about 600 cubic yards from inside the tank farm. Backfill shall be from the original removed soil or non-contaminated controlled density fill (sand, water and a small amount of cement).

Current power within the 244-CR Vault Facility is limited. To provide power for new equipment installed under the project, the existing power distribution system shall be upgraded. Upgrades shall involve modification to the existing Motor Control Center (MCC), installation of equipment control panels, and installation of new conduits.

A compliant passive breather filter shall be installed to ventilate the 244-CR Facility vaults and tanks once waste transfer activities are completed. The passive breather filters shall be installed at two locations in the 244-CR facility. A 1,000 cfm HEPA filter shall be installed at the air inlet assembly (previously attached to the evaporative cooler) and a 200 cfm HEPA filter shall be installed upstream of the existing HEPA filter pit. Butterfly valves in the ventilation system just downstream of where the filters shall be installed can be shut to prevent any emission from the facility during filter installation. Installation of the filters shall be performed in accordance with ALARACT Demonstration 16, TWRS ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components.

During waste transfer and support activities the tank and vault air space shall be actively ventilated by a temporary ventilation system. The temporary ventilation system shall consist of a portable exhauster that shall

be equipped with compliant monitoring and sampling equipment. The purpose of the exhauster is to ensure potential airborne contamination from the pits, cells, or process tanks, is not being released to the environment. Operation of the 1,000 cfm portable exhauster is considered an emissions control.

New waste transfer system, waste staging/consolidation.

The planned transfer system can utilize some existing equipment along with installation of new piping and equipment at 244-CR, ER-153 and/or 244-A Lift Station. Maintenance of the transfer system may be required during the waste staging/consolidation. Equipment, which may require on going maintenance includes but is not limited to leak detection and pump system equipment. The waste can be staged/consolidated in one or two of the 244-CR Facility tanks (CR-001, CR-002, CR-003 and CR-011) prior to transfer to a DST.

The following controls are used for the pit activities:

General Controls:

1. Pre-job and post-job radiation surveys are performed by radiation protection technicians. Radiation work permits specify permissible occupational radiological limits during activities. Radiation control technicians' survey and release equipment, inspect and approve required containment, and provide radiological surveys to verify compliance to radiation work permit limits.

2. Pit work is shut down (or not initiated) when sustained wind speeds exceed 25 miles per hour as measured in the field and/or reported by the Hanford Meteorological Station.

3. Fixatives shall be applied inside the pit (with cover blocks on or off) or accessible portions of the pit decontaminated to less than 100,000 disintegrations per minute/100 square centimeters beta-gamma and 2,000 disintegrations per minute/100 square centimeters alpha.

4. When cover blocks are removed, a fall protection handrail is installed. This handrail is draped in plastic forming a contamination barrier. The plastic extends to the top of the pit and is taped or sealed at the top of the pit. Decontamination of the containment barrier is conducted as required by the job specific radiation work permit.

5. Radiation control technicians monitor the affected work area when the vault foam covering is removed, when jumpers and equipment are being removed from risers and nozzles, and when risers are entered for sampling of tanks and sumps. Jumpers removed from the pit are drained of free liquid and decontaminated or contained before removal. The outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha. If these limits are exceeded, surfaces shall be decontaminated. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

6. A bullpen designed to minimize the top opening shall be used. Pit covers or cover blocks will be removed as necessary. If the bullpen is to be left unattended at any time, a temporary cover is placed over the pit or the pit covers or cover blocks are reinstalled. Two tents shall be erected over two pits. Upon completion of the work in the first two 244-CR Facility instrumentation pits, the tents will be relocated to the other 244-CR facility instrumentation pits.

7. PTRAEU(s) shall actively ventilate the bullpens during activities that require work in the pits (after removal of the cover blocks) to control radiological releases. The PTRAEU(s) shall operate intermittently and shall be operated in accordance with the latest revision to the WDOH approved. Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

8. A compliant exhauster skid shall ventilate the process cells and tanks during waste transfer activities. The exhauster shall maintain a negative pressure under the cover blocks and prevent contaminants from reaching the environment. The exhauster skid shall be connected to the existing exhaust ductwork with rigid or flexible

ductwork.

9. The 1,000 cfm exhauster shall be equipped with a two-stage HEPA filter, which meets the requirements of ASME AG-1, Section FC and shall be tested annually to requirements of ASME N510. The HEPA filters shall have an efficiency of 99.95 percent for 0.3-micron median diameter. Each filter housing shall meet the applicable sections of ASME N509 and the test requirement of ASME N510. The exhaust stack houses a Generic Effluent Monitoring System (GEMS) that contains an air velocity probe and the air sampling probe.

10. The breather filter shall consist of a housing that contains a HEPA filter, an outlet screen, and a small seal loop. Air flowing to and from the 244-CR Facility shall pass horizontally through the filter and vertically through the downward-facing exit weather hood. Seal loops, installed in the exhaust lines, are designed as a safety feature to prevent unlikely accident in which an over pressurization occurs when the HEPA filter is isolated for occasional (infrequent) maintenance.

Specific Controls include:

-Installation of portable 1,000 cfm exhauster shall use ALARACT 16.

-Removal and/or installation of vault foam covering - ALARACT 4.

-Application of fixative at pit interior - see General Controls.

-Temporary power installation - ALARA.

-Operation of PTRAEU for bullpen ventilation - Latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

-Removal and/or installation of pit covers - General Controls.

-Inspection of pits, vaults, and tanks - General Controls.

-Removal and disposition of excess equipment and waste in pits, risers, and tanks - ALARACT 15, and ALARACT 4.

-Decontamination activities - General Controls.

-Measurement of liquid level and sludge levels in tanks and sumps - General Controls.

-Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance - ALARACT 7 and ALARACT 1.

-Facility Equipment Activities: installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment) - ALARACT 4, and ALARACT 15.

-Modifications, maintenance, and/or isolation and sealing of existing in route pits, vaults and piping (drain and transfer lines) to support and/or installation of new transfer lines - General Controls.

-Excavation - ALARACT 5, and/or WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use.

-Installation of permanent power to 244-CR Vault Facility - ALARA.

-Installation of passive breather filter assembly - ALARACT 16.

-Operation of a portable exhauster at 244-CR vault for ventilation - ALARA.

-New waste transfer system, waste staging/consolidation - General Controls.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.60E-05	Am - 241	8.39E-04	Am - 243	1.26E-07
Ba - 137 m	4.81E-01	C - 14	2.76E-05	Cd - 113 m	1.90E-04
Cm - 242	1.56E-05	Cm - 243	1.85E-06	Cm - 244	4.24E-05
Co - 60	1.33E-03	Cs - 134	1.71E-06	Cs - 137	5.08E+01
Eu - 152	4.40E-05	Eu - 154	5.74E-03	Eu - 155	5.19E-03
H - 3	3.54E-05	I - 129	7.59E-08	Nb - 93 m	1.11E-04
Ni - 59	7.11E-05	Ni - 63	6.99E-03	Np - 237	1.82E-04
Pa - 231	1.24E-05	Pu - 238	8.11E-05	Pu - 239	7.99E-03
Pu - 240	1.44E-03	Pu - 241	1.01E-02	Pu - 242	1.26E-02
Ra - 226	5.50E-09	Ra - 228	2.99E-05	Ru - 106	2.54E-07
Sb - 125	7.12E-04	Se - 79	2.65E-05	Sm - 151	9.77E-02
Sn - 126	4.18E-05	Sr - 90	4.93E+00	Tc - 99	3.25E-04
Th - 229	2.63E-07	Th - 232	4.99E-05	U - 232	6.40E-06
U - 233	2.45E-05	U - 234	1.61E-05	U - 235	6.78E-07
U - 236	4.08E-07	U - 238	5.77E-06	Y - 90	4.91E+00
Zr - 93	9.68E-05				

4) All above ground transfer lines shall be double contained and leak tested.
5) All above ground transfers shall be double contained and the hose in hose connections leak tested.
6) Excavation of contaminated soils using heavy equipment shall follow the requirements of the Site Wide Guzzler NOC.
7) If pressures above 50 psi are used. WDOH shall be notified with the controls to be used.
8) WDOH requires that log sheets used are in accordance to PTRAEU NOC (DOE/RL -96-75).
9) When a Portable/Temporary Radioactive Air Emission Unit (PTRAEU) is used to ventilate the bullpens, the conditions, controls, monitoring requirements and limitations of the PTRAEU NOC, latest approved version, shall be required.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.90E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.51E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The Salt Cake Dissolution Retrieval Demonstration Project in SST 241-S-112 uses water that is introduced in a controlled fashion to dissolve and mobilize solids in the tank. The resulting solution is then pumped and transferred to the Double-Shell Tank (DST) system. A portable exhauster will provide active ventilation for some dissolution activities and all waste transfer activities until structural safety considerations force shutdown, at which time passive ventilation shall be used.

The following activities will be performed :

Pit

a. Opening the 241-S-112 Condenser Pit to remove the old cover plate and install a new cover plate to allow for the connection of a HEPA filter to the exhauster trunk for a portable exhauster.
b. Enter 241-S-C Valve Pit to disconnect the existing 241-S-112 HIHTL.
c. Enter the 241-S-109 Valve Pit to remove the existing HIHTL that is no longer needed.
d. Accessing the 241-S-112A Central Pump Pit to:
   - Install an instrument manifold,
   - Install a transfer pump, and
   - Replacement of the existing HIHTL that is not needed for this project with a new HIHTL.
e. Enter the 241-S-A Valve Pit to:
   - Connect the hose-in-hose transfer line (HIHTL) from the 241-S-112 Tank to the DST receiver tank, and
   - Install the leak detection hardware.

Pit work shall be performed in accordance with ALARACT 6 "TWRS ALARACT Demonstration for Pit Access" and ALARACT 14 "TWRS ALARACT Demonstration for Pit Work".

Soil Excavation

a. Excavation of soil inside the tank farm for the installation of an electrical and instrumentation conduit to monitor transfer progress.
b. Excavation of soil outside the tank farm for conduit and transformer installation.
c. Excavation of soil inside the tank farm for installation of a new raw water header installed between the 241-SY Tank Farm and the 241-S Tank Farm to the 241-S-112 Tank.
d. Installation of a HIHTL to convey waste from Tank 241-S-112 to the DST transfer system.

Soil excavation shall be performed in accordance with ALARACT 5 "TWRS ALARACT Demonstration for Soil Excavation (using hand tools)".

In-Tank Equipment

a: Installation of various motor controlled spray devices into (3) risers near the outside

perimeter of the tank and an automatic indexing spray device will be installed on a centrally located riser.

b. Remove Liquid Observation Well (LOW).
c. Installation of Stilwell (Level Monitoring Device protection).

Work shall be performed in accordance with ALARACT 1 "TWRS ALARACT Demonstration for Riser Preparation/Opening" and ALARACT 13 "TWRS ALARACT Demonstration for Installation, Operation and Removal of Tank Equipment".

Water Addition/ Dilution

- Installation of a new heat traced and insulated raw water line installed between the 241-S Tank Farm and the 241-SY Tank Farm to the water distribution skid on top of Tank 241-S-112.

Water addition and dilution for salt-cake dissolution shall use portable exhausters for active ventilation when water addition flow rate is above 80 gallons per minute, at less than 80 gallons per minute salt cake dissolution shall use either a breather HEPA filter for passive ventilation, or active ventilation.

Waste Transfer

- Installation of a progressive cavity pump and supporting equipment to recover and transport waste from Tank 241-S-112 to the DST System.

Waste transfer activities shall use portable exhausters for active ventilation until structural safety considerations force shutdown, at which time passive ventilation shall be used.
The major components of the exhauster are; stack, glycol heaters, 1 pre-filter, 2 HEPA filters, 1 exhaust fan, sampling system and a demister which is determined to be optional.

Other

- Removal of the Standard Hydrogen Monitoring Probe.

The completion of tank retrieval may also be aided by a Remote Water Lance (RWL) that is a high pressure water device, or hydrolaser. The system will consist of both ex-tank and in-tank components. The ex-tank components will be comprised of; high pressure water skid, operating controls, cables and hoses. The in-tank components will be comprised of; umbilical, in-tank vehicle, high pressure nozzle(s).

The high pressure water skid will provide the water at the desired pressure, not to exceed 37,000 psig. A conditioning system will be used to filter the raw water entering the skid to ensure that no abrasive materials are entrained in the water. The water volumetric flow rate will be on the order of 6 to 15 gpm. The operating controls will be located in a control trailer outside of the farm fence. The cables and hoses will connect the hydraulically powered in-tank vehicle with the ex-tank controls and water skid via the umbilical. The in-tank vehicle will house one to four high pressure water nozzles. The RWL will be operated with the nozzle end submerged to avoid aerosols in the tank. A rupture disc will be used to prevent reaching pressures above 37,000 psig.

The in-tank vehicle, with umbilical, will be deployed through a 12 inch riser in tank 241-S-112 and will weigh on the order of 1,000 pounds plus the weight of the umbilical. A crane will be used to lower the vehicle and the full length of umbilical down into the tank. After the in-tank vehicle and umbilical are in the tank, a cover, with gasket, will be bolted to the riser flange to seal the riser opening. The equipment will be operated outside the tank farm fence.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	2.68E-02	Beta - 0	2.60E-01	Cs - 139	1.45E-05

4) Equipment removal and monitoring (pre and post-job surveys) shall be performed in accordance with ALARACT 13; equipment disposition shall be performed in accordance with ALARACT 4 and 15.
5) Pit work and monitoring (pre and post-job surveys) shall be performed in accordance with ALARACT 6 and 14; packaging and transportation of waste shall be performed in accordance with ALARACT 14.
6) Soil excavation activities and monitoring (pre and post-job surveys) shall be performed in accordance with ALARACT 5. Not more than 2000 cubic feet of soil shall be removed. The disturbed soil shall not leave the 241-S Tank Farm area.
7) The Annual Possession Quantity and potential-to-emit to the MEI shall be tracked on a WDOH approved log.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.90E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 5.90E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Performing the following modifications to bring select portions of the DST system into conformance with regulatory, safety, and contractual requirements.

The modifications shall be accomplished by performing the following activities:

241-AZ-151 CATCH TANK BYPASS

A new RCRA-compliant condensate distribution system for condensate generated from the existing 241-AZ-702 ventilation system. This new system will consist of a 1200 gallon capacity catch tank (241-AZ-301), secondary containment, piping, pumps, and controls. The system is designed to collect condensate at a rate of 0.29 gallons per minute (154,424 gallons per year). The tank will be emptied every 2 to 3 days. At that time, condensate will be pumped back to one of the 241-AY or 241-AZ tanks at a rate of 4 to 5 gallons per minute.

The new 241-AZ-301 tank and system will be located outside the northeast corner of building 241-AZ-702. Most of the secondary containment structure will be located below grade (except for the cover that will be located above grade) to provide operator access. A HEPA filter will also be installed above grade. This filter will be connected to the 241-AZ-301 tank and will be used as the vent for the 241-AZ-301 tank.

The lower level of the fabricated tank system shall contain the receiver tank for the condensate coming from the AZ-PC-SP-1 seal pot via line AZ-503. Other components housed in the lower level shall include the sump, sump suction line, tank suction piping, tank return piping, tank vent lines, instrument access risers, leak detection, and freeze protection, as required.

The upper level of the fabricated tank system will contain the distribution piping, pumps, valves, instrumentation, and controls. Operator access shall be provided as required (e.g., access ladder, hatch or door in system cover, mid-level grating to support operator). Distribution valves shall be located to provide the ability to use remote valve actuators if required. Freeze protection for the piping, pumps, and valves shall be used as required.

The AZ-PC-SP-1 seal pot is located in the 241-AZ-702 Building and this seal pot serves as a collection point for condensate originating from the 241-AZ-702 ventilation system. The 241-AZ-702 ventilation system provides primary tank ventilation for the 241-AY and 241-AZ DSTs. The existing 241-AZ-151 catch tank would be isolated in a separate effort to support other commitments.

Currently there are two drain paths into the 241-AZ-151 catch tank that will remain active after June 30, 2005. Those two drain paths are the condensate from the 241-AZ-702 Facility and the 241-AZ-801A floor drain. The 241-AZ-702 condensate drain line shall be rerouted to the 241-AY tanks and also to the 241-AZ tanks. In addition, the 241-AZ-801A floor drain shall be isolated.

241-AN AND 241-AW CLEAN OUT BOX TRANSFER LINE MODIFICATIONS

Sixteen Clean Out Boxes (COBs) have been identified on transfer lines. These COBs shall have access ports cut into the non-contaminated 12 inch vertical stand pipe, the primary pipes and encasements shall be cut and caps welded in place; and the upper portion of the structure cut off, isolated, and disposed in accordance with

ALARACT 15, "Demonstration for Size Reduction of Waste Equipment for Disposal" and ALARACT 4, "Demonstration for Packaging and Transportation of Waste". This modification will entail approximately 100 one-inch pipe cuts, 20 two-inch pipe cuts, and 10 three-inch pipe cuts. The primary transfer lines and encasement pipes shall be capped on the branch section and welded to the COB structure.

The COBs must either be modified to be regulatory compliant or deactivated/isolated and removed.

The AN and AW Farms COB design consists of a 24-inch diameter steel cylinder formed from a 1/4 inch thick rolled steel plate and mounted on a 12-inch vertical stand pipe. The vertical stand pipe extends about four feet below grade to the slurry transfer line. A concrete anchor block supports the COB, encasement, and transfer pipe.

The sixteen COBs to be deactivated and/or isolated by the E-525 Project are:

AN Farm:
COB-AN-7, COB-AN-8, COB-AN-9

AW Farm:
COB-AW-1, COB-AW-2, COB-AW-3, COB-AW-4, COB-AW-5, COB-AW-6, COB-AW-7, COB-AW-8, COB-AW-9, COB-AW-10, COB-AW-11, COB-AW-12

242-A Evaporator
COB-A-30

SY TRANSFER LINE MODIFICATIONS

The following transfer lines, SL-177, SN-277, SN-285, SL-180, SN-280, and SN-286 shall be removed, cut into sections, and disposed of in accordance with ALARACT 15 "TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal", and ALARACT 4, "TWRS ALARACT Demonstration For Packaging and Transportation of Waste". Pit walls shall be core drilled as needed to accommodate the new pipe-in-pipe RCRA compliant configuration.

Pipe trenches shall be excavated to remove and install the new transfer lines. Excavation shall be accomplished with the guzzler and hand digging.

204-AR TRANSFER LINE MODIFICATION

Waste transfer line LIQW-702 shall be modified to extend the transfer line encasement through the pit wall. This pipe is buried approximately three and a half feet below grade, so the excavated area shall be approximately 10' x 10' x 6'. Demolition of a portion of the slab under an old laundry facility and a section of the asphalt surface adjacent to the doorstep of the facility will be required for access.

The new encasement section shall be open-ended, upstream of the exterior wall seal plate. The obsolete air purge connection to the existing encasement shall be removed.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.41E-07	Am - 241	1.82E-01	Am - 243	1.72E-06
Ba - 137 m	4.27E+01	C - 14	1.64E-04	Cd - 113 m	5.09E-03
Cm - 242	3.50E-03	Cm - 243	6.62E-06	Cm - 244	1.11E-04
Co - 60	2.52E-03	Cs - 134	1.30E-04	Cs - 137	4.53E+01
Eu - 152	2.36E-04	Eu - 154	1.02E-02	Eu - 155	1.20E-02
H - 3	1.07E-02	I - 129	3.05E-05	Nb - 93 m	9.15E-04
Ni - 59	5.45E-05	Ni - 63	5.30E-03	Np - 237	1.03E-03
Pa - 231	3.45E-07	Pu - 238	2.98E-04	Pu - 239	4.23E-03

Pu - 240	9.67E-04	Pu - 241	1.93E-02	Pu - 242	1.13E-07
Ra - 226	1.27E-08	Ra - 228	6.84E-06	Ru - 106	4.32E-09
Sb - 125	2.36E-03	Se - 79	1.23E-04	Sm - 151	9.39E-01
Sn - 126	1.70E-04	Sr - 90	1.43E+01	Tc - 99	3.49E-02
Th - 229	2.02E-07	Th - 232	9.02E-07	U - 232	2.18E-05
U - 233	8.95E-05	U - 234	8.06E-05	U - 235	3.11E-06
U - 236	5.81E-06	U - 238	5.92E-05	Y - 90	6.33E+00
Zr - 93	9.61E-04				

4) All pit work shall be performed in accordance with ALARACT 6 "TWRS ALARACT Demonstration for Pit Access", ALARACT 13 "TWRS ALARACT Demonstration for Installation, Operation, and Removal of Tank Equipment", and ALARACT 14 "TWRS ALARACT Demonstration for Pit Work".
5) All soil excavation, not using the Guzzler, shall be conducted in accordance with ALARACT 5 "TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools)".
6) Guzzler excavation shall be performed in accordance with the latest approved revision of the WDOH approved Guzzler NOC).
7) Required cuts of contaminated piping shall be made inside a glove bag. To perform pipe cuts of contaminated piping without a glove bag piping shall be surveyed/smeared to verify removable contamination levels are equal to or less than 10,000 dpm/100 square centimeters beta/gamma and 200 dpm/100 square centimeters alpha.
8) The Annual Possession Quantity shall be tracked on a WDOH approved log.
9) When performing work inside a glove bag and using a PTRAEU or HEPA filtered vacuum all conditions and limitations of site wide approvals for operation of the PTRAEU and HEPA filtered vacuums shall be followed.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.38E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.38E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Work shall be performed outside of some tank farm fence boundaries such as the 241-AN, 241-AP, 241-AW, 241-AZ, and 241-SY tank farms; between the 241-AP tank farm and the 244-A double contained receiver tank as well as between the 244-S double-contained receiver tank and the 241-SY tank farm; the 219-S Waste Handling Facility located at the 222-S Laboratory; and near the 241-A-A valve pit (241-A Single-Shell Tank Farm).

EXCAVATION

Excavation within a tank farm, or in a known radioactive contamination area outside of a tank farm, shall be performed in accordance with As Low As Reasonably Achievable Control Technology (ALARACT) Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools), or non-mechanical methods such as vacuum excavation (Guzzler) in accordance with the latest WDOH approved Notice of Construction. Outside of a tank farm, in non-contaminated areas, excavation (or berm construction) may be performed using mechanical methods such as: trenchers, backhoes, and scrapers, in addition to hand tools or non-mechanical methods. Areas may be encountered during excavation where components are covered by very hard soil or controlled density fill (low-strength concrete). Mechanical impact tools, such as jackhammer/rototool, would be used to break up such areas before excavation. Removal of excavated material is normally done by mechanical methods such as a crane with skip bucket, powered skip, or front-end loader. Excavated material is placed in spoil piles. (NOTE: Industrial safety requirements may require use of intermediate transfer piles.) Contaminated soil (>100,000 dpm/100 cm2 beta/gamma) is segregated from other soil. Excavated areas shall be backfilled with the excavated soil or soil containing less contamination than the soil that was excavated. Backfilling of excavated areas is accomplished by first placing controlled density fill material when used, then soil in layers, into the excavated area. The distance from the skip bucket, powered skip, and front-end loader to the top of the excavation area is minimized. Contaminated soil is the first soil placed in the excavated areas, then covered with other excavated soil. To meet density requirements, soil compaction is done using hand-guided mechanical compaction equipment. Outside of a tank farm, in a non-contamination area, vibratory roller compactors may be used.

Excavation shall also be conducted to allow for the pouring of concrete pads for future placement of equipment within the tank farms.

PIT WORK

Frequently performed activities shall be done in accordance with activity descriptions found in ALARACT Demonstrations (HNF-4327):

- ALARACT 4 "Packaging and Transportation of Waste"
- ALARACT 6 "Pit Access"
- ALARACT 12 "Packaging and Transportation of Equipment & Vehicles"
- ALARACT 13 "Installation, Operation, and Removal of Tank Equipment"
- ALARACT 14 "Pit Work" and, if required,
- ALARACT 15 "Size Reduction of Waste Equipment for Disposal."

The process is establishment of controls to prevent the spread of radioactive contamination, removal of pit cover

blocks by heavy rigging methods, decontamination of pit by water washing (pressure and non-pressure methods), application of fixative material on contamination, disconnection of equipment, equipment removal by manual or mechanical methods, package equipment for disposal (size reduction if necessary), pit surface preparation by manual abrasion (scrapping, sanding, chipping; on a surface that is damp or has fixative) of existing pit coating, application of pit coating material by manual methods or pressure spray methods, installation of new or replacement equipment, installation of pit cover blocks by heavy rigging, packaging of waste, and transportation of waste and removed equipment.

Project pit activities will include preparation of pit surfaces and coring of walls or cover blocks. Project pit surface preparation is accomplished by mechanical abrasion of the existing pit coating, concrete substrate, and steel surfaces as needed. Needle guns, sanders, wet blasting, and grinders are typical tools used. In addition, surface preparation also may include repair of cracked concrete/concrete coatings. Repair will require removal of cracked material to allow application of grouting material. Removal of cracked material may be performed using manual and power tools, and may also include using a HEPA vacuum to assist in the removal of loose debris. Coring of pit walls and/or cover blocks for new nozzles or equipment installation comprised of replacing wall nozzles, leak detectors, cover blocks, pipe snub-outs, and jumpers will also be performed. A new AZ valve pit will be constructed and connected to the AZ tanks.

PIPE CUTS

The cutting of waste transfer lines, tank risers, or contaminated piping shall be made using a low or high speed reciprocating or cut-off saw (sawzall, bandsaw) or other mechanical methods, such as a tri-tool. Surveys of the exterior and/or interior of the pipe/riser shall be used to determine containment selection in accordance with Radiological Containment Selection, Design, & Specification Guide RPP-7933. Continuous health physic technician coverage shall be present during all pipe work activities. Abrasive methods, such as grinders or sanders, may be used to prepare the cut area for connection to the new section of transfer line. Mating of the new piping to the existing transfer lines or tank riser, and other similar connections if necessary, will be performed using mechanical connection methods or welded flange connections.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	1.59E-01	Co - 60	1.06E-03	Cs - 137	7.11E+00
Eu - 152	1.95E-02	Eu - 154	3.32E-02	Pu - 238	6.98E-04
Pu - 239	6.39E-03	Pu - 240	2.31E-03	Pu - 241	5.08E-02
Pu - 242	6.90E-08	Sr - 90	4.75E+01	U - 233	1.46E+00
Y - 90	3.96E+01				

4) The Annual Possession Quantity and the Potential-to-Emit to the MEI shall be tracked on a WDOH approved log.
5) The Radiological Containment Selection, Design & Specifications Guide, RPP-7933, Revision 0 shall be used. Changes made to RPP-7933, Revision 0 shall be provided to WDOH. The Department retains the right to change or add approval conditions and limitations based on the changes to RPP-7933.
6) To determine the Potential-to-Emit and calculate the annual dose to the Maximally Exposed Individual all gross alpha contamination shall be assumed to be Am-241 and all gross beta contamination shall be assumed to be Sr-90.
7) When HEPA vacuums are used they shall follow all the requirements of the latest revision of the Radioactive Air Emissions Notice of Construction for HEPA Vacuums.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.59E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The operation of the Liquid Effluent Retention Facility/200 Area Effluent Treatment Facility (LERF/ETF), which includes the load-in station and load-in station filter skid.

   Incoming wastewater can be added directly to the ETF process or received at the LERF or the load-in station. The LERF is allowed to receive wastewaters via underground pipelines from generator facilities, via pipeline from the load-in station, or directly through a series of access ports located at each basin. The load-in station accommodates wastewater receipt via container (e.g., drums, carboys, tankers, etc.).

   The ETF wastewater treatment process shall be comprised of a main treatment train and a secondary treatment train. The main treatment train shall provide for the removal or destruction of dangerous and radioactive contaminants from incoming wastewater. After treatment, the effluent shall be transferred to the verification tanks where it is sampled then discharged. Treated effluent is comparable to deionized water and contains tritium, which cannot be economically removed. Contaminants removed in the main treatment train are concentrated in the secondary treatment train. The contaminants shall be heated and dried to a powder form or removed as sludge and dried by the addition of absorbents. These residues shall be containerized and disposed onsite as radioactive waste.

   Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 8.48E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate is assumed to be Pu-239/240. The release rate is based on the maximum PTE for the load-in station. (diffuse/fugitive) is based on ETF operating capacity (54.3 million gallons/yr). In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
Am - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Beta - 0	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta release rate is assumed to be Sr-90/Cs-137. The release rate is based on the maximum PTE for the load-in station. (diffuse/fugitive) is based on ETF operating capacity (54.3 million gallons/yr). In addition to the isotopes specifically listed as approved under this NOC, other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.		
C - 14	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cm - 244	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Co - 60	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Cs - 134	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Eu - 154	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Eu - 155	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
H - 3	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
I - 129	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
K - 40	Liquid/Particulate Solid	WAC 246-247-030(21)(b)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Mn - 54	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Na - 22	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Nb - 94	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Np - 237	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pu - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Pu - 241	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ra - 226	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Ru - 106	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Sb - 125	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Se - 79	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Tc - 99	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 233	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 234	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 235	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 236	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
U - 238	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

Zn - 65	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		
Zr - 95	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Contributes less than 0.1 mrem/yr to the MEI, and represents less than 10% of the unabated PTE and represents less than 25% of the abated dose.		

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	C - 14	Ce - 144	Cm - 244	Co - 60
Cs - 134	Cs - 137	Eu - 154	Eu - 155	H - 3
I - 129	K - 40	Mn - 54	Na - 22	Nb - 94
Np - 237	Pu - 238	Pu - 239/240	Pu - 241	Ra - 226
Ru - 106	Sb - 125	Se - 79	Sr - 90	Tc - 99
U - 233	U - 234	U - 235	U - 236	U - 238
Zn - 65	Zr - 95			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The 200 Area Diffuse/Fugitive Emission Unit at LERF/ETF is limited to the following:

-- LERF wastewater receipt via pipeline and LERF access ports.
-- Minor leaks during transfers when using vented pipelines.
-- LERF operations and maintenance.
-- LERF leachate collection system sampling and sump pumping.
-- Load-in station wastewater receipts via container.
-- Load-in station filter skid operation and maintenance.
-- Load-in station tank operation, maintenance, and repair.
-- Wastewater tanker inspection, pressure testing, and repair.
-- Minor leaks and spills to secondary containment systems.
- Storage and transfer of treated effluent containing tritium.
-- Effluent sampling.
- Purgewater open-top settling tank operation.

5) The emissions for this activity from the all LERF basins and diffuse/fugitive emissions are limited to 4.59E-02 mrem/year unabated and abated.

6) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The load-in station consists of two load-in tanks, a sump, transfer pumps, a skid-mounted filtration system, level instrumentation for tanker trucks, underground transfer lines that allow transfers to either the LERF or the ETF, and leak detection capabilities for the containment basin and transfer lines. Containerized wastewaters received at the load-in station are typically routed through the filter skid. When solids buildup causes differential pressure across a filter housing to become excessive, the filter elements are replaced. The filtration system is shut down, the system is vented to atmosphere by opening a quick release vent cap on top of each filter housing, and solution in the housing is drained to the load-in station sump. The housing is then opened and the spent filter elements are placed in a disposal container. After filter change-out, the sump is emptied to the load-in station, the LERF, or the ETF. The capability to filter sump discharges is also provided at the load-in station. Small shipments that cannot be pumped directly into the filter skid are first drained into the sump, then pumped through the filter skid using the sump pump.

Wastewater tanker inspection, pressure testing, and repair are also conducted at the load-in station as needed to meet annual U.S. Department of Transportation certification requirements. Tankers, which may contain a wastewater heel, are pressurized with compressed air, leak checked at 80 percent of service pressure, and integrity tested at 150 percent of service pressure. After the test is complete, the compressed air is gradually vented from the tanker to the atmosphere. Minor repairs (e.g., seal replacement) are performed as needed to successfully complete the certification test.

Hydrostatic testing is inherently safer and is preferred over pneumatic testing because it minimizes the volume of pressurized vapor space. When hydrostatic testing is performed, the tanker is filled with verification water or other clean water before pressurizing the tanker. At the conclusion of the test, the used water is treated as a new wastewater.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 7.00E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.00E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Phase One activities described below.

At applicant request per WAC 246-247060 (1d), a phased approval process is implemented for this NOC, and this NOC is treated in review as a limited application. There are two phases. Phase One is installation of the new ventilation system. Conditional approval to construct is granted for the Phase One activities:

1. Placement of the new exhauster (previously granted by email permission)
2. Connection of the new exhauster, to include ductwork, electrical, and instrumentation connections necessary to place the new exhauster in an operable state
3. Cold testing of the new exhauster
4. Hot testing of the new exhauster and associated ductwork and systems.

These activities shall not preclude modification, construction or installation of any control or monitoring equipment required after review of the completed application. By accepting the conditional approval of the Phase One activities, the applicant agrees to make in a timely manner such modification, construction, or installation as is deemed necessary during review of Phase Two activities to ensure compliance with 40 CFR 61 Subpart H and WAC 246-247.

Phase Two is removal of the old ventilation system and operation of the new ventilation system.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.85E-02	Am - 241	4.79E+03	Am - 243	1.95E-01
Ba - 137 m	8.01E+06	C - 14	1.96E+02	Cd - 113 m	8.93E+02
Cm - 242	1.22E+01	Cm - 243	1.04E+00	Cm - 244	7.92E+00
Co - 60	9.88E+02	Cs - 134	7.27E+00	Cs - 137	8.48E+06
Eu - 152	4.64E+01	Eu - 154	6.96E+03	Eu - 155	4.39E+03
H - 3	1.38E+02	I - 129	4.15E+00	Nb - 93 m	1.80E+02
Ni - 59	2.00E+01	Ni - 63	1.90E+03	Np - 237	6.74E+00
Pa - 231	5.05E-02	Pu - 238	2.36E+01	Pu - 239	4.10E+02
Pu - 240	7.20E+01	Pu - 241	6.91E+02	Pu - 242	5.25E-03
Ra - 226	1.83E-03	Ra - 228	2.10E+00	Ru - 106	9.78E-04
Sb - 125	4.95E+02	Se - 79	1.11E+01	Sm - 151	1.52E+05
Sn - 126	7.54E+01	Sr - 90	1.05E+06	Tc - 99	3.70E+03
Th - 229	9.24E-02	Th - 232	3.41E-01	U - 232	1.32E+00
U - 233	5.42E+00	U - 234	1.64E+00	U - 235	6.64E-02
U - 236	5.32E-02	U - 238	1.50E+00	Y - 90	1.05E+06
Zr - 93	2.25E+02				

4) ALARACTs 4, 12, and 16 shall be applied as appropriate during the course of the installation (WAC 246-247-

040(5)).

5) Before the new ventilation system is connected to the existing farm ductwork, a cold test shall be performed on the system. A test plan shall be provided to WDOH. Test results shall be reported to WDOH (WAC 246-247-040(5)).
6) Once the new ventilation system is connected to the existing farm ductwork, an operability/acceptance test shall be performed on the system. A test plan shall be provided to WDOH. Test results shall be reported to WDOH (WAC 246-247-040(5)).
7) The blind portable exhauster connection flange shall be removed in accord with ALARA principles (WAC 246-247-040(1)).
8) The existing AN farm exhauster will continue in operation until the approval of Phase Two, except for a passive ventilation period not to exceed 24 hours during which the existing AN farm exhauster shall remain in an operable state. During this passive ventilation period, there shall be no AN farm transfers, mixing operations, or other AN farm in-tank or in-piping activities that might elevate tank vapor space radionuclide concentrations. Until approval of Phase Two, the new ventilation system shall not be relied upon for active ventilation of the AN farm (WAC 246-247-040(5)).
9) The new ventilation system shall tie into the existing ductwork at the portable exhauster connection flange, where a valve and blind flange are located above ground (WAC 246-247-040(5)).

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 7.00E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.00E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Phase One activities described below.

At applicant request per WAC 246-247-060(1d), a phased approval process is implemented for this NOC, and this NOC is treated in review as a limited application. There are two phases. Phase One is installation of the new ventilation system. Conditional approval to construct is granted for the Phase One activities:

* Placement of the new exhauster;
* Connection of the new exhauster, to include ductwork, electrical, and instrumentation connections necessary to place the new exhauster in an operable state;
* Cold testing of the new exhauster;
* Hot testing of the new exhauster and associated ductwork and systems.

These activities shall not preclude modification, construction or installation of any control or monitoring equipment required after review of the completed application. By accepting the conditional approval of the Phase One activities, the applicant agrees to make in a timely manner such modification, construction, or installation as is deemed necessary during review of Phase Two activities to ensure compliance with 40 CFR 61 Subpart H and WAC 246-247.

Phase Two is removal of the old ventilation system and operation of the new ventilation system.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.09E+02	Am - 241	2.55E+04	Am - 243	5.61E+00
Ba - 137 m	5.67E+06	C - 14	8.34E+01	Cd - 113 m	2.26E+03
Cm - 242	2.30E+01	Cm - 243	3.36E+00	Cm - 244	7.53E+01
Co - 60	1.15E+03	Cs - 134	1.48E+04	Cs - 137	5.99E+06
Eu - 152	3.96E+02	Eu - 154	1.37E+04	Eu - 155	1.77E+04
H - 3	8.14E+02	I - 129	1.78E+00	Nb - 93 m	6.98E+02
Ni - 59	3.22E+02	Ni - 63	3.01E+04	Np - 237	1.81E+01
Pa - 231	2.39E+02	Pu - 238	1.81E+03	Pu - 239	9.36E+03
Pu - 240	1.52E+03	Pu - 241	1.48E+04	Pu - 242	2.05E-01
Ra - 226	2.16E-02	Ra - 228	2.26E+01	Ru - 106	6.21E+02
Sb - 125	1.02E+04	Se - 79	1.79E+01	Sm - 151	6.36E+05
Sn - 126	6.37E+01	Sr - 90	5.01E+06	Tc - 99	1.25E+03
Th - 229	9.41E-01	Th - 232	5.58E+00	U - 232	1.93E+01
U - 233	4.13E+02	U - 234	2.08E+01	U - 235	6.03E-01
U - 236	6.84E-01	U - 238	1.25E+01	Y - 90	5.01E+06
Zr - 93	7.75E+02				

4) ALARACTs 4, 12, and 16 shall be applied as appropriate during the course of the installation (WAC 246-247-

040(5)).

5) Before the new ventilation system is connected to the existing farm ductwork, a cold test shall be performed on the system. A test plan shall be provided to WDOH. Test results shall be reported to WDOH (WAC 246-247-040(5)).

6) Once the new ventilation system is connected to the existing farm ductwork, an operability/acceptance test shall be performed on the system. A test plan shall be provided to WDOH. Test results shall be reported to WDOH (WAC 246-247-040(5)).

7) The blind portable exhauster connection flange shall be removed in accord with ALARA principles (WAC 246-247-040(1)).

8) The existing AW farm exhauster will continue in operation until the approval of Phase Two, except for a passive ventilation period not to exceed 24 hours during which the existing AW farm exhauster shall remain in an operable state. During this passive ventilation period, there shall be no AW farm transfers, mixing operations, or other AW farm in-tank or in-piping activities that might elevate tank vapor space radionuclide concentrations. Until approval of Phase Two, the new ventilation system shall not be relied upon for active ventilation of the AW farm (WAC 246-247-040(5)).

9) The new ventilation system shall tie into the existing ductwork at the portable exhauster connection flange, where a valve and blind flange are located above ground (WAC 246-247-040(5)).

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.80E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 8.40E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The salt cake dissolution activity associated with 241-S-102 shall include the following: pit work, soil excavation, in-tank equipment installation/removal, water dilution, and waste transfers.

Pit Work (Diffuse and Fugitive):

- Open the 241-S-102B Distributor pit and cut flange in riser with hold saw or plasma cutter, to install instrumentation manifold and new progressive cavity transfer pump (ALARACT 1, 6, 12, 13, 14);
- Open the two 241-S-102 Condenser pits to replace two existing cover plates with new cover plates. Connect the passive breather filter assembly and connect the trunk of the portable exhauster (ALARACT 4, 6, 14);
- Open the 241-S-A Valve pit, and connect the HIHTL from the 241-S-102 tank to the DST system (ALARACT 6, 14).

Soil Excavation (Diffuse and Fugitive):

- Excavate trenches for tie-in of instrumentation and power systems (ALARACT 5);
- Excavate for HIHTL placement from 241-S-102 to 241-S-A Valve pit (ALARACT 5).

Other Equipment Installation/Removal (Diffuse and Fugitive):

- Install motor controlled spray devices in three risers near the outside perimeter of tank 241-S-102 (ALARACT 1, 13);
- Install automatic spray indexing device in a central riser (ALARACT 1, 13);
- Remove motor controlled and automatic spray indexing devices if necessary (ALARACT 1, 13);
- Place water distribution skid and connect to the raw water header between 241-SY and 241-S tank farms. Connect water distribution skid to spray devices.
- Remove standard hydrogen monitoring system vapor probe (ALARACT 4, 15, 13);
- Place and hook up exhauster and exhauster system;
- Remove unused flammable gas cabinet (per Tank Farm Radcon Control Manual, HNF 5183);
- Place Field Instrument Electrical Skid and connect associated cabling;
- Install stilling well for Enraf Liquid Indicating Transmitter (ALARACT 1, 13);
- Install camera monitoring system (ALARACT 1,13);
- Remove Liquid Observation Well if necessary (ALARACT 1, 13).

Water Dilution and Waste Transfer:

- Water shall be sprayed onto the surface of the in-tank salt cake to dissolve the cake;
- The new progressive cavity pump and HIHTL shall be used to transfer waste from tank 241-S-102 to the DST (ALARACT 11);
- Operation and maintenance of the portable exhauster(s).

Waste Transfer (S102):

- The new progressive cavity pump and HIHTL shall be used to transfer waste from tank 241-S-102 to the DST (ALARACT 11).

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	2.53E-02	Sr - 90	2.51E-01

4) ALARACTs 1, 4, 5, 6, 11, 12, 13, 14, 15, and 16 shall be used.[WAC 246-247-040(5)].

5) Containments shall be used in removing the hydrogen probe, the motor controlled spray devices, and the automatic spray indexing devices from the tank [WAC 246-247-040(5)].

6) Radiological monitoring of all pit openings and pit work shall be performed and documented to ensure that maximum pit surface/pit contents contamination levels remain on average below those assumed in NOC release estimates for these activities:

   1.0 E+05 dpm/100 sq. cm. Beta/Gamma
   20 dpm/100 sq. cm. Alpha

   No more than 10 pit openings shall occur. These shall be tracked and documented. The total surface area of pits opened plus the surface area of pit contents shall not exceed 5,000 square feet [WAC 246-247-040(5)].

7) Radiological monitoring of all soil excavation work shall be performed and documented to ensure releases remain within releases estimated in the NOC. Soil volume excavated shall be tracked and documented and shall not exceed 1,000 cubic feet. Soil shall be monitored per ALARACT 5. Contamination levels for excavation shall remain on average equal to or less than:

   8.0 E -04 dpm/100 sq. cm. Beta
   2.0 E+02 dpm/100 sq. cm. Alpha

   [WAC 246-247-040(5)].

8) The total diffuse and fugitive abated emission limit for this Notice of Construction is limited to 4.32E-04 mrem/year to the Maximally Exposed Individual. The total unabated diffuse and fugitive emission limit for this Notice of Construction is limited to 4.32E-04 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.66E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.66E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   1. Upon identification of the need of additional decontamination activities in the individuals would be escorted to the nearest decontamination trailer.

   2. As appropriate, contaminated clothing, coverings, and/or articles would be removed and packaged for laboratory analysis and/or disposition, in accordance with As Low As Reasonably Achievable Control Technology (ALARACT) 4 and 12, Tank Farm ALARACT Demonstration for Packaging and Transportation of Waste and Tank Farm ALARACT Demonstration for Packaging and Transportation of Equipment and Vehicles, RPP HNF-4327.

   3. Personnel decontamination processes might include various methods or a combination of cleaning agents and /or chemicals. For example: soap and water, pre-moistened towelettes, removal of hair, abrasive soaps for toughened skin surfaces (e.g., hands and feet), and chelating agents.

   4. Spent decontamination solutions would be transferred from the holding tanks and/or bladder and containerized (e.g., packaged in absorbents in drums or placed in drums or carboys) and transported to existing facilities on the Hanford Site for disposal.

   5. Periodic maintenance inspection of the decontamination trailers will be performed without the use of containment or portable exhausters.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Pu - 239	1.40E-01	Sr - 90	1.40E-01

4) The proposed PCM for the diffuse and fugitive emissions shall consist of the radiological surveys during and at the completion of personnel decontamination operations (e.g., smears and direct readings on the interior of the decontamination trailers). The methods of PCM are not a direct measurement of effluent emissions. The methods are intended to demonstrate compliance by showing that the levels on the interior of the trailers, during a personnel decontamination operation, are controlled; and the levels on the interior of the trailers after a decontamination operation shall keep the trailers from being posted a radiological buffer area (RBA) for contamination control and/or a contamination area (CA). This shall make the actual emissions below the estimated emissions, which shall be based and calculated from the same contamination levels.

5) When Portable Temporary Radioactive Air Emission Units are used they shall follow all the requirements of the latest revision of the Radioactive Air Emissions Notice of Construction for Portable Temporary Radioactive Air Emission Units (DOE/RL-96-75).

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.20E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

244-S DCRT (296-S-22 STACK)

Passive Ventilation Breather Filter System Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will allow vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

The isolation and removal of the HEPA filter bank located in the 244-S DCRT filter pit will require the deactivation of the HEPA filter bank instrumentation and alarms, the removal and disposal of the HEPA filter bank, and the installation of the filter pit duct jumper assembly, in accordance with ALARACT Demonstrations 6, 14, and 16. The 296-S-22 exhauster is equipped with a HEPA filter bank inside the filter pit. The HEPA filter bank is attached to three nozzles in the filter pit: one nozzle to the catch tank, one nozzle to the annulus, and one nozzle to the ventilation exhaust ductwork. The HEPA filter bank will be disconnected from the nozzles and removed for disposal. A filter pit duct jumper assembly (4" schedule 40 pipe) will be connected to the catch tank nozzle and ventilation exhaust ductwork nozzle to provide the ventilation path to the newly installed passive breather filters. The third nozzle to the annulus will be closed in the filter pit. The filter pit duct jumper assembly will be fabricated in accordance with ASME B31.3 and tested in accordance with ASME AG-1.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-S DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system in accordance with ALARACT 16. Disconnection is the physical disconnection and removal of wires from the power source. Pit entries are not required to disconnect power or isolate instrumentation.

296-S-22 Stack Isolation:

The 296-S-22 stack will be isolated via mechanical isolations. Blank flanges will be installed on the duct end and on the suction side of the exhaust fan. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

244-TX DCRT (296-T-18 STACK)

Passive Ventilation Breather Filter Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will collect potential airborne radioactive particulates from the annulus space while allowing vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

Removal of the HEPA filter bank in the 244-TX DCRT filter pit is not required. The HEPA filter bank will be isolated via closure of manual valves and the deactivation of motor-controlled valves. Above-grade duct/pipe will be capped. The associated HEPA filter bank instrumentation and alarms will be deactivated. This work will be done in accordance with ALARACT 16.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-TX DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system. Disconnection is the physical disconnection and removal of wires from the power source in accordance with ALARACT Demonstration 16. Pit entries are not required to disconnect power or isolate instrumentation.

296-T-18 Stack Isolation:

The 296-T-18 stack will be isolated via mechanical isolations. A blank flange will be installed at the suction side of the exhaust fan or at another suitable location near the filter pit outlet to the exhaust stack. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	1.80E-06	Beta - 0	8.80E-02

4) The Annual Possession Quantity shall be tracked on a WDOH approved log.

5) The emission limit for all diffuse and fugitive emissions shall not exceed 1.0E-06 mrem/year.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.72E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 2.18E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The activities listed below are approved for the C-200 Series Waste Retrieval effort:

Retrieval Activities (Stack):

i. Operation of the new portable exhauster and ventilation system.
ii. Retrieve wastes from C-201, C-202, C-203, and C-204 using the AMS to vacuum wastes to the central vessel skid.
iii. Pump waste from central vessel skid to the double shell tank system using OGT lines

Diffuse and Fugitive:

a. Proposed Actions for Tanks C-201 through C-204:

i. Removal of weather covers and debris from jet pump pits and ventilation hatchways (ALARACTs 1, 4, 6, 12, 13, 14, and 15)
ii. Remove condenser pit filter assembly and replace tank breather filter with a Y-duct assembly (ALARACTs 1, 4, 12, 15, and 16)
iii. Remove liquid level reels and thermocouple trees, 1 each per tank (ALARACTs 1, 4, 6, 12, 13, 14, and 15)
iv. Remove sluice eductor pump from Tank C-204, if necessary (ALARACTs 1, 4, 6, 12, 13, 14, and 15)

b. Tank Equipment Installations:

i. AMS with connected hydraulic power pack, one per tank (ALARACTs 1, 4, 6, 12, 13, and 14)
ii. Ventiliation inlet filter assembly, one per tank (ALARACTs 1, 4, 12, 13 and 16)
iii. Ventilation exhaust ducting, one per tank (ALARACTs 1, 4, 12, and 16)
iv. Closed circuit TV s, one per tank (ALARACT 1, 4, 12, 13, and 16)
v. Master camera control system skid, and connects to in-tank cameras (ALARACT 6, 13, and 16)
vi. Central vessel skid, connect to individual AMS units, connect to the double shell tank via OGT lines (using hand digging or Guzzler, latest approved revision) (ALARACT 1, 4, 5, 6, 13, and 14)
vii. Pump skid with connected hydraulic power pack, and OGT lines (ALARACT 1, 4, 6, 12, 13, and 14)
viii. Vacuum skid with connected hydraulic power pack (ALARACT 1, 4, 6, 12, 13, and 14)
ix. Portable exhauster skid, connect via HVAC ducting to individual tank ventilation exhaust ducts (ALARACTs 1, 4, 6, 12, 13, and 14)
x. Electrical cable and electric supply to hydraulic power packs, vessel skid, pump skid, vacuum skid, portable exhauster skid, inlet filter, in-tank cameras, and generator, control instrumentation (ALARACT 5)
xi. Air compressor and associated air supply lines to AMS, vessel skid, vacuum skid (ALARACT 5)

xii. Instrumentation control room, water distribution sled, instrument electrical skid, diesel generator

c. Remove tank equipment installed under this NOC for maintenance, repair, disposal, or re-use for future tank retrievals. (ALARACTs 1, 4, 6, 12, 13, 14, 15 and 16)

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	4.84E-06	Am - 241	4.17E-01	Am - 243	4.67E-06
Ba - 137 m	1.41E+00	C - 14	3.80E-05	Cd - 113 m	1.36E-03
Cm - 242	3.03E-04	Cm - 243	1.45E-05	Cm - 244	6.39E-06
Co - 60	1.59E-05	Cs - 134	1.41E-08	Cs - 137	1.49E+00
Eu - 152	7.67E-03	Eu - 154	3.62E-03	Eu - 155	2.69E-01
H - 3	1.86E-05	I - 129	5.19E-07	Nb - 93 m	6.53E-04
Ni - 59	1.42E-02	Ni - 63	1.33E+00	Np - 237	8.11E-07
Pa - 231	1.64E-07	Pu - 238	1.29E-02	Pu - 239	5.76E-01
Pu - 240	9.49E-02	Pu - 241	7.03E-01	Pu - 242	4.85E-06
Ra - 226	1.23E-06	Ra - 228	3.37E-12	Ru - 106	2.58E-09
Sb - 125	2.67E-05	Se - 79	1.67E-05	Sm - 151	5.91E-01
Sn - 126	1.06E-04	Sr - 90	3.50E+01	Tc - 99	2.67E-04
Th - 229	1.26E-09	Th - 232	9.06E-15	U - 232	1.98E-10
U - 233	7.54E-12	U - 234	7.15E-06	U - 235	3.15E-07
U - 236	8.27E-08	U - 238	7.20E-06	Y - 90	7.83E+00
Zr - 93	7.35E-04				

4) A health physics technician shall be present during all condenser pit filter removal activities. Any contamination levels or dose rate readings exceeding the radiation work permit limits shall be notified to WDOH.

5) A work place air sampler shall be in operation during all condenser pit filter removal activities. The air sampler shall be placed in the downwind direction.

6) ALARACTs 1, 4, 5, 6, 12, 13, 14, 15, and 16 shall be used.[WAC 246-247-040(5)].

7) One liquid level reel per tank, one thermocouple assembly per tank, one condenser pit filter per tank, and a sluice pump in 241-C-204, may be removed. If the total adherent waste volume basis used in the supporting calculations for equipment removal is not exceeded, other equipment removals may be performed as noted in Condition 3, Item c. [WAC 246-247-040(5)].

8) Prior to moving the HIHTL the lines shall be flushed and checked by a health physics technician to ensure minimal contamination. The valve on the tank manifold box shall be closed and the end of the line shall be wrapped in plastic, then removed from the manifold. The HIHTL will then be hooked up to the next tank.

9) Radiological monitoring of all pit openings and pit work shall be performed and documented to ensure that maximum pit surface/pit contents contamination levels remain on average below those assumed in NOC release estimates for these activities:

(a) 241-C-200 Series Tanks: 1 E+06 dpm Beta/Gamma, 1400 dpm alpha
(b) Tank 241-AY-101: 8.5 E+05 dpm Beta/Gamma, 20 dpm alpha

No more than 16 C-200 series pit openings shall occur, and no more than four AY-101 pit openings shall occur. These shall be tracked and documented. The total surface area of C-200 Series pits opened plus the surface area of pit contents shall not exceed that used in the NOC support calculations. The total surface area of double-shell tank pits opened plus the surface area of pit contents shall not exceed that used in the NOC support calculations [WAC 246-247-040(5)].

10) Radiological monitoring of all soil excavation work shall be performed and documented to ensure releases remain within releases estimated in the NOC. Soil volume excavated shall be tracked and documented and shall not exceed 8,500 cubic feet. Soil shall be monitored per ALARACT 5. Contamination levels for excavation shall remain on

average equal to or less than 1 E+06 dpm beta and 20 dpm alpha [WAC 246-247-040(5)].

11) Soil excavation performed using the Guzzler shall conform to approval conditions and limitations of the latest approved revision to the Guzzler NOC [WAC 246-247-040(5)].

12) The Annual Possession Quantity shall be tracked on a WDOH approved log.

13) The condenser pit filter shall be withdrawn into a fully enclosed plastic sleeving. Once removed, the sleeve enclosing the filter shall be pigtailed, sealed, and disposed of within a mixed waste disposal box. The filter shall not be exposed to the environment. The condenser pit filter removal activities shall use ALARACTS 1, 4, 6, 13, 14, and 15 as guidance for contamination levels and controls.

14) The total diffuse and fugitive abated emission limit for this Notice of Construction is limited to 1.61E-02 mrem/year to the Maximally Exposed Individual, comprised of 6.76E-03 mrem/year offsite and 9.37E-03 mrem/year onsite. The total unabated diffuse and fugitive emission limit for this Notice of Construction is limited to 1.61E-02 mrem/yr to the Maximally Exposed Individual, comprised of 6.76E-03 mrem/year offsite and 9.37E-03 mrem/year onsite (WAC 246-247-040(5)).

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.30E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Approved is the retrieval (unearth) and inspection of containers of suspect-transuranic (TRU) and TRU waste from trenches in the Low Level Burial Grounds (LLBG) and install NucFil filters or equivalent (as approved by the department) in the unvented (or inadequately vented) TRU containers. Venting and headspace gas sampling (HSGS) may be performed at the LLBG (in place with engineering controls or within venting enclosure) or at the following facilities licensed for such work (CWC, WRAP, or T Plant Complex). In addition, LLW containers posing a safety hazard (e.g., potential for pressurization, bulging, or similar abnormal condition) may also be vented.

   Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 5.40E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.40E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Alpha release rate based on Am-241. Release rate for installation of Nucfil filters using the Dart System. See Condition 4.			
Alpha - 0	3.30E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate based on Am-241. Release rate for excavation of soil (contamination detected). See condition 19.			
Alpha - 0	6.70E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate based on Am-241. Release rate for excavation of soil (Higher contamination level, controls required). See condition 19.			
Alpha - 0	9.40E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate based on Am-241. Release rate for excavation of soil (notification level). See condition 19.			
Alpha - 0	2.80E-05	Solid	WAC 246-247-030(21)(e)
Release rate based on Am-241. Release rate for staging/handling vented containers. See Condition 5.			
B/G - 0	2.20E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/Gamma release rate based on Cs-137. Release rate for excavation of soil (contamination detected). See condition 19.			
B/G - 0	4.40E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/Gamma release rate based on Cs-137. Release rate for excavation of soil (Higher contamination level, controls required). See condition 19.			
B/G - 0	6.20E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/Gamma release rate based on Cs-137. Release rate for excavation of soil (notification level). See condition 19.			
B/G - 0	2.10E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Beta/Gamma release rate based on Cs-137. Release rate for installation of Nucfil filters using the Dart System. See condition 4.			
Beta - 0	4.10E-04	Solid	WAC 246-247-030(21)(e)
Release rate based on Cs-137. Release rate for staging/handling vented containers. See Condition 5.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 243	Cf - 252	Cm - 244	Cs - 134
Cs - 137	Eu - 152	Eu - 154	Pu - 238	Pu - 239/240
Pu - 241	Sr - 90	U - 234	U - 235	U - 236
U - 238				

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) A maximum of 1,000 containers/yr are approved to have installation of NucFil filters using the Dart System. The potential unabated release rate from using the Dart System for installation of NucFil filters is 1.4 E-4 Ci/yr americium-241 and 2.1 E-3 Ci/yr cesium-137 and is based on a release fraction of 1.0E-3 and a pressure release time of 1 hour. All of the emissions from a pressurized container are routed through the HEPA-type NucFil filter (certified 99.97% removal efficiency); therefore, the abated release rate is 4.8 E-8 Ci/yr americium-241 and 7.1 E-7 Ci/yr cesium-137. This alternative release fraction is approved for this emission unit.

5) A maximum of 11,000 vented containers of waste (including 1,000 containers that are not designated as TRU waste, which could be retrieved with vents in place) are approved to be retrieved per year. Once vented, the containers are allowed to be staged with the other retrieved containers for further handling, resulting in the staging/storage of a maximum of 11,000 vented containers per year at the LLBG. Using an average release fraction of 2.00 E-09 for fugitive emissions from vented containers (as used in the WRAP NOC, DOE/RL-2000-34), the potential unabated release rate from the staging of vented containers is 2.8 E-05 Ci/yr americium-241 and 4.1 E-04 Ci/yr cesium-137. This alternative release fraction is approved for this emission unit.

6) Additional monitoring for the diffuse and fugitive emissions will consist of radiological surveys from the soil excavation activities.

7) Both alpha and beta/gamma surveys shall be performed for all removable contamination surveys and for soil surveys (direct reading). Alpha surveys alone shall be performed for direct readings of container surfaces. Beta/gamma direct readings are influenced by container contents, so are not as useful and are not required.

8) Deteriorated containers involving a loss of containment from handling/retrieval of such containers (dropping, spilling, puncturing or crushing a container, where containment is lost, or otherwise encountering loss of containment) have a probability of greater then 1% while excavating the V-Notch Trench. Planning for such incidents shall be addressed prior to performing retrieval work in the horizontal V-notched trench configuration. A new application shall be submitted to the department for approval prior doing any work on the horizontal V-notched trench configuration.

9) Dust controls such as water, fixatives, covers, or windscreens will be applied, as determined by the Radiological Control organization.

10) Excavation activities will be stopped if contamination (other than spot contamination) with detection readings greater than 500,000 dpm/100 cm2 beta/gamma or greater than 28,000 dpm/100 cm2 alpha is encountered.

    Excavation will not continue at that site (but may proceed at other sites) until an internal review of the work and encountered conditions has been performed and an internal determination has been made that no threat to personnel safety or the environment exists, or until proper controls (i.e., removal and disposal, water, fixatives, or covers) have been put in place to mitigate any further potential for emissions; and the WDOH has been contacted and briefed of the situation.

11) For bulk transfer of contaminated soils, a backhoe or front-end loader may only be used when the material is wetted during the transfer process.

12) Health physics technician (HPT) coverage will be provided during the excavation activities, continuously when in close proximity to containers.

13) It is recognized that other radionuclides may be present in very limited quantities.

14) Manual methods will be used to excavate soil in close proximity to containers (after overburden is removed).

15) Operational limits for TRU retrieval (contamination levels) will be established in the activity work packages and associated RWPs. Fixatives or other controls will be employed if contamination levels (other than spot contamination) exceed 100,000 disintegrations per minute per 100 square centimeters (dpm/100 cm2) beta/gamma or exceed 2,000 dpm/100 cm2 alpha.

16) Spoil piles containing contaminated soil will be segregated from the clean soil and dust controls such as water, fixatives, or covers will be applied at the end of each shift or when sustained or predicted windspeeds are >20 mph. Containerizing spoils for disposal may be performed.

17) The department shall be notified within 24 hours of all drum vents that fail to be installed properly when using the dart system (an example of a "failure" would be where the Dart is used in a thin or corroded spot where the dart punches a hole through the lid).

18) The potential unabated release rate from manual excavation is based on a release fraction of 1.0E-3.

19) The process description for management of abnormal containers will be maintained in written procedures. Operating procedures will be established to safely deal with these containers. These procedures will be provided to the department for review prior to operations under this license.

20) This approval applies to these additional activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

TRU Waste Retrieval

The area to be excavated is managed as a 'clean' area, free of surface contamination measurable with field survey instruments. Because of the possibility of encountering previously undetected subsurface contamination, or future contamination from windblown sources, all work will be performed in accordance with as low as reasonably achievable (ALARA) requirements as determined by the Radiological Control organization. These requirements shall be carried out through the activity work packages and associated radiological work permits (RWP) which will be managed as required retrievable records for this activity.
The overburden soil will be removed to expose the waste containers. Excavation equipment will be chosen to effectively remove soil and retrieve the waste containers while minimizing damage to the containers. Excavation activities will be monitored to identify contamination that might be present and to minimize emissions. Any contaminated soils will be managed in accordance with applicable requirements and regulations.

The most efficient methodology for removing the uncontaminated overburden from the containers will include the maximum use of conventional methods such as backhoes, frontend loaders, mechanical brooms (boom mounted), or manual digging with shovels and similar hand tools. Only manual methods (hand tools) shall be used to excavate contaminated soil. All facilities must be able to demonstrate the reliability and accuracy of emissions monitoring data (WAC 246-247-075(13)).

The specific steps or approach to uncovering the containers will vary according to the configuration of the trench to be uncovered, the nearby trenches or fences, the designated location of the spoils pile, the planned extent of the soil removal, etc. Therefore, excavation activities will be planned before arriving at the job site. Excavation activities will be controlled closely. When the quantity of soil removed with heavy equipment has reached the logical end, hand tools or HVUs could be used to complete the uncontaminated soil removal operations to access and remove the plastic and plywood materials (to be set aside for reuse or disposal) covering the containers.

The exposed containers will be visually inspected and surveyed for contamination. Abnormal drum conditions will be managed as follow: Contaminated containers will be decontaminated or overpacked. Bulging or potentially pressurized containers will be vented as described in the Venting Containers Section. Retrieval activities will include appropriate disposition of small amounts of incidental contaminated soil (e.g., containerized or fixed in place). Larger areas of contamination shall be fixed and the area posted as required by the Radiological Control organization for later disposition. Bulk transfer of contaminated soils for disposal in another trench also could occur.

All containers will be inspected to verify integrity. The container inspection will consist of a visual examination to determine if there are significant corrosion, holes, dents or other visual deformities. All containers may be moved, turned, or otherwise relocated (manually or with powered equipment, slings, clamps, or appropriate rigging) to facilitate an adequate visual inspection.
Overpacking containers with minor defects (pinholes, corrosion) is routinely performed at the LLBG and CWC and is expected for up to 10 to 50 percent of the retrieved containers. Precautions will be provided to safely retrieve containers of questionable integrity. The process description for management of abnormal containers will be maintained in written procedures. Operating procedures will be established to safely deal with these containers.

Containers that obviously are breached or deformed also will be safely removed. Removal methods will be determined on a case-by-case basis. A breached container that can provide secure confinement will be relocated to an area for repackaging or overpacking. If the container cannot provide adequate confinement for the contents, the container and contents will be overpacked before being relocated. The overpacked containers will be managed according to the LLW (including mixed waste) or TRU waste designation (TRU containers are those with TRU content greater than 100 nCi/g), established by records or assay.

After a container is inspected visually and the structural integrity established, the container (if shown by assay or records to be designated as TRU) will be staged for venting, if necessary, or moved to another TSD unit for venting. Retrieved TRU waste containers in their staged configuration at the LLBG will be inspected for outwardly visible signs of corrosion or degradation (overpacking as needed).

21) This approval applies to these additional activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Venting of Containers

All work shall be performed in accordance with the LLBG radiological control procedures and ALARA requirements. These requirements are carried out through the procedures, activity work packages, and associated RWPs.

The vent filters will be installed in designated containers by using the Drum Venting System (DVS) and/or Dart System. The methodology will require penetrating the container and inserting a vent. Penetration of the lid will be accomplished by either drilling through the lid with a filter assembly fitted with a short hollow drill bit (using DVS) or puncturing the lid with a filter dart (using Dart system). Either method will result in emissions being routed through a filter during the venting process.

Most drums slated for venting will be vented with the DVS, consisting of a trailer with a chamber allowing an operator to sample the drum (screening HSGS for hydrogen content) and install a NucFil filter. Potential emissions from these operations are point source emissions.

Bulging or potentially pressurized drums will be evaluated to determine best method and location to vent (Dart-in place, Dart-relocate, or move to the DVS). The Dart System is a portable unit that straps directly onto a drum, using a pneumatic driver remotely activated by wire or radio transmitter. This system penetrates the drum lid without risk of contamination release to install a NucFil filter with an aluminum bronze housing to prevent the possibility of sparking. Potential emissions from these operations will be considered diffuse and fugitive. The same Dart System will be used to install sample ports, consisting of a closure set screw covering a septum for withdrawing a sample for HSGS, in containers with existing vents at the LLBG, CWC, WRAP, or T Plant Complex, without creating a new pathway for potential emissions.

22) WDOH will be notified per WAC 246-247-080(5) if a loss of containment occurs (dropping, spilling, puncturing a container, or otherwise encountering loss of integrity where contamination escapes containment), which exceeds 100,000 dpm/100 cm2 beta/gamma or 2,000 dpm/100 cm2 alpha removable contamination.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.12E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 2.12E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Site preparation for the retrieval of the waste from single-shell tanks. This covers the following activities as described below.

   Installation of the following in-tank equipment

   - Waste distribution devices
   - Transfer pumps
   - Enraf-Nonius Series 854 (ENRAF) stilling wells
   - Video cameras
   - Instrument manifolds
   - Central fury device
   - Drain lines back to tank
   - AMS (Articulated Mast System)
   - Sluicing nozzles
   - Ventilation inlet filter assemblies
   - Connection of hose-in-hose transfer lines (HIHTL)
   - New pit cover-plates
   - Electrical poser and instrument cables and other utility tie-ins and/or upgrades
   - New above ground pits
   - Jumpers
   - Off riser sampling system

   Removal, Decontamination and Disposal of Existing Equipment

   - Remove/Replacement of Breather filters
   - Removal of Sludge weights
   - Removal of Liquid observation wells (LOW)
   - Removal of Standard Hydrogen Monitoring System (SHMS) probe
   - Removal of Thermocouple probes
   - Removal of Sluicing nozzles
   - Removal of Video cameras
   - Removal of Liquid level reel
   - Removal of Jumpers from pits
   - Removal of Saltwell pumps
   - Removal of Sluice pumps
   - Removal of Corrosion probes
   - Removal of Shield plugs
   - Removal of Slurry distributors
   - Removal of Air lift circulators
   - Removal of Riser adapter cover plates
   - Removal of Saltwell screens
   - Removal fo Dip tubes
   - Removal of Protective foam coating on pits

Other similar equipment may be installed or removed provided all conditions and limitations outlined in this approval are met.

Pit Work

Pits will be accessed for installation of instrument manifolds, transfer pump installation, jumper removal, replacement of existing HIHTLs with new HIHTLs, connection of high efficiency particulate air (HEPA) filters, exhauster trunk for the portable exhausters, and removal of various jumpers, isolation of transfer lines, water lines, and drain lines.

Removal of In-Tank Equipment

Various in-tank equipment, such as those listed above, will be removed from the tanks to make room for the waste retrieval equipment, or to be replaced with equivalent equipment built to withstand the forces of waste retrieval.

In-Tank Equipment Installation

Motor controlled spray devices and sluicers will be inserted into risers on some tanks near the outside perimeter of the tank and an automatic indexing spray device also will be installed on a centrally located riser. In-tank closed circuit television cameras will be installed into risers and connected to a master camera control system skid. This equipment will be in the riser for the duration of the project and will not contact the waste. Each spray assembly is equipped with a spray washer to provide a decontamination rinse during removal. The spray devices and cameras will be sleeved out of the risers at completion of the project.

An AMS will be installed through risers of some tanks for use during retrieval. The AMS may be removed and reused. Pumps and In Tank Vehicles (ITVs) will be waste contacting and may be abandoned in place following the conclusion of retrieval operations.

Ventilation inlet filter assemblies (breather filters) will be installed on those tanks whose breather filters have been removed to accommodate portable exhausters and other retrieval equipment.

Installation of the Off-Riser Sample Collection System (ORSS). The ORSS consists of a sample collector sub-system and its deployment sub-system. The sample collector is capable of sampling the various types of waste expected in a post-retrieval single shell tank environment. The waste may be liquid in an extreme range of viscosities, or solids in various states of friability. The sample collector crawler will return the sample to sample containers staged below the riser, where it will be retrieved into the glove bag mounted on the sampling riser. Monitoring of the sample collector will be accomplished visually using the in-tank camera. All activities associated with the ORSS will be accomplished thru a sealed glove bag. The riser used for sampling will be open to the atmosphere for a very short period of time (typically less than one minute) while installing and removing the glove bag.

Installation of new risers ranging in diameter from four inches to 42 inches. Riser will be installed by first removing soil down to the concrete tank dome surface using hand digging and/or using the guzzler. A steel caisson will be inserted into the hole for wall support. A small layer of grout will be added to the bottom of the hole to provide a level surface. A hole will be partially drilled into the concrete. After a cable is attached to the core, the drilling will be completed through the dome into the tank headspace. The new prefabricated riser will be lowered into the caisson until support brackets on the side are seated on the grout top.

Tank Preparation for Closure

Tank preparation for closure will include installation of equipment for introducing fill material, fill placement monitoring, and ventilation. In general, equipment residing in risers (e.g., pump, thermocouple tree, vacuum retrieval mast, etc.) will not be removed from the tank unless it obstructs a riser that is required to gain access for placing the fill material. Equipment obstructing a riser needed for access will be either removed, or cut and

lowered into the tank. Equipment lowered into the tank during tank preparation will be completely covered when the fill material is added to the tank.

Soil Excavation

Soil will be excavated inside and outside the farms for various reasons such as tie in of instrumentation and power systems for monitoring transfer progress. Intermittent trenches will be excavated for this purpose.

The volume of soil removed during excavation activities are volumes of disturbed soil that will not leave the respective farms. Clean soil piles may be moved from one place to another within the tank farm with heavy equipment (i.e. backhoe, front loader). The soil will be used to fill the trenches after the hose and the conduits are installed.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	2.15E-02	Am - 241	6.96E+00	Am - 243	2.13E-04
Ba - 137 m	3.69E+02	C - 14	1.55E-02	Cd - 113 m	1.03E+00
Cm - 242	6.88E-03	Cm - 243	4.11E-04	Cm - 244	1.15E-02
Co - 60	9.80E-01	Cs - 134	5.25E-02	Cs - 137	3.90E+02
Eu - 152	8.00E-02	Eu - 154	8.19E+00	Eu - 155	5.80E+00
H - 3	5.63E-02	I - 129	3.40E-04	Nb - 93 m	2.76E-01
Ni - 59	7.68E-02	Ni - 63	7.31E+00	Np - 237	8.68E-04
Pa - 231	4.72E-02	Pu - 238	3.62E-01	Pu - 239	7.53E+00
Pu - 240	1.15E+00	Pu - 241	6.14E+00	Pu - 242	3.28E-05
Ra - 226	7.62E-01	Ra - 228	4.47E-03	Ru - 106	2.59E-05
Sb - 125	1.40E+00	Se - 79	3.70E-03	Sm - 151	2.57E+02
Sn - 126	4.55E-02	Sr - 90	1.62E+04	Tc - 99	6.85E-01
Th - 229	7.52E-02	Th - 232	1.10E-03	U - 232	3.81E-03
U - 233	8.16E-02	U - 234	1.17E-02	U - 235	5.01E-04
U - 236	2.03E-04	U - 238	1.20E-02	Y - 90	1.62E+04
Zr - 93	3.34E-01				

4) During penetration of the tank dome, core drilling activities will take place within plastic sleeving. When the cylinder core is removed it shall remain contained within the plastic sleeving, and plastic sleeving shall remain over the existing hole in the tank dome until the new riser is installed.

5) Riser installation activities shall cease when sustained winds exceed 25 miles per hour. A local wind speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device and the measured wind speed reading taken from it must be documented in the JCS Work Records.

6) Soil excavation activities shall be performed in accordance with the requirements of TWRS ALARACT Demonstration 5 "Demonstration for soil excavation (using hand tools)".

7) The Annual Possession Quantity for pit entries, equipment removal activities, soil excavation, and Guzzler operation shall be tracked on a WDOH approved log.

8) Work involved with pits and in-tank equipment installation and removal shall follow the requirements of TWRS ALARACT Demonstrations 1, 3, 4, 6, 7, 10, 11, 12, 13, 14, 15, and 16.

9) The Department shall be notified, within 7 days, of when an existing breather filter is replaced by a Flanders 40 cfm radial filter.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.31E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.61E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The operation of the waste retrieval system(s) for the removal of radioactive wastes from all 149 Single Shell Tanks (SST) at the Hanford Site.

SALTCAKE DISSOLUTION WASTE RETRIEVAL SYSTEM

The saltcake dissolution waste retrieval system may be used to retrieve soluble saltcake waste. This method retrieves the soluble portion of the waste only, resulting in very few of the solids being pumped from the tank. The saltcake dissolution waste retrieval system deployed in the SSTs is for water, chemical agent, or catalyst liquid to be added to the tank using a variety of spray nozzles or "sprinklers". The approach is to sprinkle the waste surface with water, chemical agent, or catalyst liquid. The added water, chemical agent, or catalyst liquid must stay in contact with the saltcake for a long enough period of time for the brine to become saturated. Once the brine is saturated, it is pumped from the SST to a receiver tank, staging tank, storage DST or other staging/storage vessel associated with the supplemental treatment, packaging or disposal. Salt solution will be removed using the existing saltwell pump or other pump placed into the tank.

A tank not equipped with a saltwell pump, a transfer pump (progressive cavity, vertical turbine) can be installed and operated.

Remotely directable water distribution devices will be located in risers spaced as far apart as practical. A combination of spraying waster, chemical agent, or catalyst liquid to dissolve the saltcake can be used in conjunction with directing a flow of water or recirculating water at the waste to move it to the pump suction to allow the pumping of waste from the tank. Recirculated waste from the pump may be sent back to the tank as an alternative to using water to direct dissolution waste to the pump suction.

MODIFIED SLUCING WASTE RETRIEVAL SYSTEM

Modified sluicing can be used for some SST waste retrieval. Modified sluicing is the introduction of liquid at low to moderate pressures, not to exceed 1200 psi, and volumes into the waste. The liquid dissolves and breaks apart solid materials and suspends them in the waste slurry. A transfer pump installed in the tank provides the motive force to transfer the liquid slurry to a receiver tank.

Modified sluicing introduces sluice liquid in a controlled fashion using multiple sluicing nozzles at varying pressures and flows, then pumps out the resultant waste slurry. This maintains minimal liquid inventories within the tank at all times. The liquids that could be used in modified sluicing include water, recirculated supernatant/water from the receiving Double Shell Tank, recirculated supernatant/water, chemical agent or catalyst liquid.

VACUUM WASTE RETRIEVAL SYSTEM

A vacuum waste retrieval system can be used for waste retrieval activities in the (SSTs). The vacuum waste retrieval system is introduced into the SSTs by means of an articulating mast system (AMS). The AMS has a horizontal reach and rotational capabilities of 360 degrees. The AMS has a retracted position and can be extended vertically. Air is mixed at the suction end of the AMS enabling the required vertical lift for the waste

to a topside receiver tank, batch vessel or a staging SST, storage DST, or other staging/storage vessels associated with supplemental treatment, packaging or disposal.

The AMS will be deployed through and attached to standard riser flanges that are available on the SSTs. Cameras can also be installed in other risers for in-tank viewing and control of the AMS.

For the 200-series tanks in the 241-C, 241-U, 241-B and 241-T Tank Farms a vacuum retrieval process tank, staging tank, staging SST, storage DST or other staging/storage vessel will be deployed. The receiver tank will receive waste in batches from whichever tank is connected into the vacuum retrieval system. The vacuum pressure used to draw up the waste from the tank to the receiver tank is relieved back into the SST being retrieved.

MOBILE RETRIEVAL SYSTEM

A Mobile Retrieval System (MRS) can be used to retrieve waste from some SSTs. The MRS consists of two in-tank systems. The first is a robotic crawler inserted through one riser the second is an AMS inserted through a second riser. The AMS retrieves the sludge from the tank using a vacuum with assisting pneumatic conveyance. The AMS vacuum tube has a horizontal reach and can be extended to the bottom of the tank. The arm rotates 360 degrees. The vacuum will be directed through the AMS in the tank to the end effector, which is in contact with the waste. The pneumatic conveyance-assisted vacuum retrieval system will draw the waste up through the vacuum to the waste vessel in the vessel skid in batches. The AMS is then valved out while the waste vessel is emptied and pumped out through the over ground transfer lines to a DST, a staging SST or other treatment/disposal options. When the waste vessel is nearly empty, the transfer line will be valved out and the AMS will be valved back in and another batch of waste will be removed from the tank. This process will be repeated until waste near the center of the tank is removed. The robotic crawler will be remotely controlled to move and/or wash waste toward the center of the tank.

The robotic crawler is equipped with a plow blade at the front for pushing/pulling wastes, a screw pump to jet wastes through a small nozzle towards the center of the tank, the ability to direct hot or cold water through the same nozzle to wash wastes off of in-tank equipment, dissolve waste agglomerations in the tank, and wash waste toward the center of the tank for removal.

Any new retrieval methods or changes to processes will need to be provided to WDOH in a revised NOC prior to implementation.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.99E+00	Am - 241	8.68E+03	Am - 243	3.39E-01
Ba - 137 m	4.62E+07	C - 14	6.25E+02	Cd - 113 m	4.95E+03
Cm - 242	1.97E+01	Cm - 243	1.80E+00	Cm - 244	1.90E+01
Co - 60	2.52E+03	Cs - 134	3.44E+04	Cs - 137	4.89E+07
Eu - 152	8.49E+02	Eu - 154	1.45E+04	Eu - 155	9.54E+03
H - 3	5.95E+03	I - 129	2.95E+01	Nb - 93 m	1.01E+03
Ni - 59	1.05E+02	Ni - 63	9.30E+03	Np - 237	9.50E+01
Pa - 231	1.25E+01	Pu - 238	1.65E+02	Pu - 239	3.17E+03
Pu - 240	5.36E+02	Pu - 241	4.80E+03	Pu - 242	3.34E-02
Ra - 226	1.27E-02	Ra - 228	1.15E+01	Ru - 106	1.22E-02
Sb - 125	1.73E+04	Se - 79	6.36E+01	Sm - 151	8.93E+05
Sn - 126	2.59E+02	Sr - 90	2.91E+06	Tc - 99	2.24E+04
Th - 229	4.20E-01	Th - 232	1.26E+00	U - 232	3.66E+00
U - 233	3.02E+01	U - 234	1.07E+01	U - 235	4.44E-01
U - 236	2.73E-01	U - 238	9.86E+00	Y - 90	2.91E+06
Zr - 93	1.25E+03				

4) Controls for retrieval activities in the 241-A, AX, B, BX, BY, C, S, SX, T, TX, TY, U single shell tank farms shall consist of at least a single breather filter. The breather filter shall be of an "Open Face" style housing or a "G-1" style housing. The filter shall be tested in place at least annually following the guidance of ASME AG-1 Section TA, and shall have a minimum efficiency of 99.95%.
5) During waste retrieval operations liquid shall be introduced through sluicing and saltcake dissolution nozzles at a pressure not to exceed 1200 psig, and the nozzle shall be at least five inches from the waste surface.
6) Monitoring of breather filters during retrieval activities shall consist of weekly smear surveys on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent.

   Levels above 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha shall be reported to WDOH.
7) Retrieval activities shall occur under passive ventilation only when an exhauster can not longer be operated on a single shell tank due to structural concerns. The justification for structural concerns with the single shell tank shall be documented and provided to WDOH upon request.
8) The following ALARACTs shall be followed during retrieval activities, ALARACT 1 "Demonstration for riser preparation/opening", ALARACT 4 "Demonstration for packaging and transportation of waste", ALARACT 6 "Demonstration for Pit Access", ALARACT 11 "Demonstration for Waste Transfers", ALARACT 12 "Demonstration for Packaging and Transportation of Equipment and Vehicles", ALARACT 13 "Demonstration for installation, operation, and removal of tank equipment", ALARACT 14 "Tank Farm ALARACT Demonstration for Pit Work", ALARACT 15 "Demonstration for size reduction of waste equipment for disposal", ALARACT 16 "Demonstration for work on potentially contaminated ventilation system components", ALARACT 5 "Demonstration for Soil Excavation", ALARACT 7 "Demonstration for Tank Waste Grab Sampling", and ALARACT 10 "Demonstration for Water Lancing".

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.50E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.35E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Liquid salt-solution received at the Demonstration Bulk Vitrification System (DBVS) from the 241-S-109 Single Shell Tank will be mixed with appropriate glass formers and excess water will be removed from the mixture. The mixture will be transported and distributed into a refractory-lined waste container, where electrodes, penetrating the waste mixture, will vitrify the waste via resistive heating. Preparation of the DBVS site could require excavation of up to 5,445 cubic feet of radioactively contaminated soil.

After completion of the vitrification process, soil and sand will be added to sufficiently fill the void container volume. The waste and waste container will undergo cooling, sampling, and external decontamination. The waste container with final vitrified waste will be allowed to cool, and will be stored at the Test and Demonstration Facility awaiting transfer to an approved storage facility or transferred to an approved onsite low-level burial ground.

The DBVS RD&D program will be operated in two phases. The Phase 1 DBVS will consist of treatment of up to three container loads, each incorporating up to 1135 L (300 gallons) of tank waste. Simulants (i.e., materials similar in chemical composition to tank waste) will be added to the waste load along with the glass formers to create a container load (including insulation materials) up to 54.4 m3 (1920 ft3). The containers will be stored at the Test and Demonstration Facility and ultimately be transferred to the IDF or another permitted disposal facility.

The goal of Phase 2 is to optimize the DBVS performance and operation for full-scale use. Phase 2 will consist of treatment of up to 50 (including containers from Phase I) container loads of waste totaling up to 1,355,500 L (300,000 gallons) of tank waste. Tank waste, process additives, and process control parameters will be varied to establish optimum operating process parameters or envelopes. It is anticipated that one container load of material will be vitrified weekly over one operating year.

The DBVS will receive Low Activity Waste (LAW) from Tank 241-S-109 into tanks for process feed, storage, and sampling. The tank capacities for the DBVS waste receipt are 18,000 gallons, and will be used in the production of up to 50 containers. The waste receipt tanks will be vented through the Off Gas Treatment System (OGTS). The 1,000 gallon staging tank used for receipt of waste for up to 3 batches will be passively ventilated through a HEPA filter.

Process Additives

The DBVS will receive soil, glass additives, container refractory sand, and other material necessary to the vitrification process. Soil will be used to form the matrix for the vitrification process. Vitrification aids such as graphite, boron, and zirconium can be used to initiate melting and increase glass performance (waste retention).

Waste Feed Preparation

Prior to starting the vitrification process, the waste feed material will be mixed with soil and additives and dried to approximately two percent moisture content. The mixer/dryer will be heated by steam from an onsite boiler. The dry material transfer system will be equipped with weigh stations to control the amount of material being added to the mixer/dryer. The design capacity of the mixer/dryer is 2,640 gallons (10,000 L) and the nominal cycle time is between six and eight hours. During the mixing/drying cycle the unit will be operated under a

vacuum.

Vitrification Container Preparation

The waste containers will be a steel box approximately 10 feet high by 8 feet wide and 24 feet long. Prior to waste being added to the container the box will be lined with insulating board, sand, and a layer of castable refractory which will face the waste material. A layer of melt-initiating graphite and soil will be placed over the castable refractory in the bottom of the container. A steel lid with attached electrodes will be sealed to the box, using bolted flanges and a refractory gasket, prior to waste being added. The lid contains several ports for waste material addition, electrode connections, venting, sampling, and introduction of post-vitrification materials. All connections to the lid will be mechanically sealed. In addition the waste transfer connections will be equipped with shutoff valves to prevent spillage of material as the chute is attached to and removed from the port. Each connection port will be equipped with secondary containment and spilled material recovery provisions during material transfer, melting and cool down. The container-filling operation is performed under negative pressure and exhausted out the vent port to the OGTS.

In-Container Vitrification

The waste mixture from the mixer/dryer will be placed into the vitrification container through ports in the sealed box lid. Electrical power will be applied to the electrodes, vitrifying the container contents via resistive heating. Ambient air, filtered through a HEPA filter, is injected to cool the vitrification offgases and provide thermal protection for the sintered metal filters. Both "bottom-up" and "top-down" melting can be conducted during testing. Top-down melting is conducted by applying power to the electrodes only after all waste materials and process additives have been placed in the container. Bottom-up melting begins melting with a shallow layer of material in the container and continues as more material is added until the desired depth of melt is obtained.

Post-Vitrification Container Handling

After vitrification has been completed the container connection to the OGTS will be maintained, and clean fill materials will be added to fill cavities around the electrodes and cover the top of the vitrified waste to minimize headspace in the container. Sampling of the vitrified waste, radiation surveying, and external decontamination can be conducted after initial cooling has been completed. Sampling of the melt will be conducted as required by a coring process through a port in the side of the container. Temporary storage of up to 50 treated waste containers will be located at the Test and Demonstration Facility.

Offgas Treatment System

The offgas treatment for the DBVS operations will include the following:
Particulate and gaseous emissions from waste receipt;
Particulate emissions from process additive receipt, storage, and transfer;
Particulate and gaseous emissions from mixer/dryer;
Particulate and gaseous emissions from waste container filling and vitrification;
Particulate emissions from waste container topoff after vitrification.

Mixer/Dryer Offgass emissions will be partially treated for moisture removal using a glycol-cooled condenser and mist eliminator prior to being routed to the OGTS downstream of the venturi scrubber.

The Offgas Treatment System shall consist of two sintered metal filters in series, a quencher, venturi scrubber, and mist eliminator system. Dilute sodium hydroxide will be injected in both the quencher and venturi scrubber to reduce hydrogen chloride and other acid gas emissions. Scrubber offgases will pass through an additional condenser and mist eliminator, with drainage from those units routed to the scrubber recycle tanks. An offgas heater, two banks of HEPA filters (in series), and a carbon filter will follow the mist eliminator. A polishing filter will be installed downstream of the carbon filter. Based on results from Phase l a larger selective catalytic reduction unit can be added or an additional SCR unit added in series. An optional packed tower scrubber may be used.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.40E-03	Alpha - 0	6.87E-02	Am - 241	4.82E+00
Am - 243	1.37E-04	B/G - 0	4.24E+00	Ba - 137 m	2.23E+04
C - 14	3.76E+01	Cd - 113 m	8.88E+01	Cm - 242	9.18E-03
Cm - 243	7.16E-04	Cm - 244	7.16E-03	Co - 60	2.10E+01
Cs - 134	2.09E-01	Cs - 137	2.36E+04	Eu - 152	3.96E+00
Eu - 154	9.65E+01	Eu - 155	7.95E+01	H - 3	1.09E+02
I - 129	3.47E-01	Nb - 93 m	1.80E+01	Ni - 59	4.20E+00
Ni - 63	3.89E+02	Np - 237	6.69E-01	Pa - 231	6.25E-03
Pu - 238	1.48E-01	Pu - 239	7.26E+00	Pu - 240	1.11E+00
Pu - 241	6.91E+00	Pu - 242	4.90E-05	Ra - 226	2.25E-04
Ra - 228	6.78E-02	Ru - 106	7.24E-05	Sb - 125	3.98E+01
Se - 79	5.02E-01	Sm - 151	1.68E+04	Sn - 126	3.04E+00
Sr - 90	8.70E+03	Tc - 99	1.80E+02	Th - 229	1.77E-03
Th - 232	6.60E-03	U - 232	1.03E-02	U - 233	4.21E-02
U - 234	3.73E-02	U - 235	1.56E-03	U - 236	9.91E-04
U - 238	3.54E-02	Y - 90	8.70E+03	Zr - 93	2.46E+01

4) All filled waste containers maintained in waste container storage area shall have an installed NucFil HEPA filter (or equivalent), with a manufacturer certified removal efficiency of 99.97%.

5) Excavation of contaminated soil shall follow the requirements of ALARACT Demonstration 5, "Demonstration for Soil Excavation (Using Hand Tools)". Mechanical excavation using earth moving equipment is allowable and will follow controls equivalent to ALARACT 5. If underground equipment requires removal, the requirements of ALARACT 15 "Demonstration for Size Reduction of Waste Equipment for Disposal", shall be followed. WDOH shall be notified when equipment requiring removal is encountered.

6) The annual possession quantity for contaminated soil shall be tracked on a WDOH approved excavation log.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 6.70E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed activities involve transitioning the PFP Complex to a state of low-risk, low-cost, long-term surveillance and maintenance pending final disposition. All work would be performed in accordance with the approved radiological control procedures and as low as reasonably achievable (ALARA) program requirements as implemented by the project radiological control manual, as amended. These requirements would be carried out through the activity work packages and associated radiological work permits.

This activity includes deactivation of buildings and also includes deactivation of systems no longer necessary once stabilization and storage activities and planned legacy hold-up removal have been concluded; removal/disposition of equipment/components; contamination characterization and reduction/mitigation; packaging plutonium holdup material meeting waste acceptance criteria; maintaining and operating muffle furnaces, as needed, for removed plutonium holdup material; and demolition of radiologically contaminated, non-process ancillary buildings.

This activity also includes deactivation activities or activities to prepare and place a facility in a safe and stable condition to minimize the long-term cost of a surveillance and maintenance program while being protective of personnel, the public, and the environment until demolition of former processing and material storage buildings occurs. Deactivation activities would include those actions foreseeably necessary for implementation of the proposed action, such as associated transportation activities, waste removal and disposal, and award of grants and contracts. Specific actions could include the following work involving the potential for radioactive contamination:
- Draining and/or de-energizing systems as appropriate.
- Stabilizing contaminated areas (e.g., with fixatives, sealants, paint).
- Stabilizing or removing gloveboxes, process equipment, tanks, piping, fume hoods, and support equipment.
- Removing fencing and paved parking areas adjacent to facilities.
- Installing alternate environmental monitoring, surveillance, and safety components (e.g., lighting, fencing) if required.
- Removing/packaging radioactive (including equipment calibration sources and laboratory standards) and hazardous materials and waste, including stabilization and/or removal of asbestos, and removal, cleanup, and disposition of polychlorinated biphenyls and other regulated materials and transportation to existing waste management facilities.
- Removing equipment and system components.
- Size-reducing process equipment for disposal as waste.
- Performing physical or chemical treatment processes (e.g., neutralization, solidification, filtering) to render a material less hazardous or to reduce the volume (such processes will not increase the potential release rates)..
- Decontamination to support the excess of surplus equipment.
- Removing excess combustible material.
- Disconnecting utilities, piping, and communication service systems (if the systems are not necessary to maintain required environmental monitoring or building safety systems), including associated excavation.
- Ensuring adequate freeze and heat protection.
- Stabilizing, reducing, combining, or removing waste materials at outdoor locations within the PFP Complex (such processes will not increase the potential release rates provided in this NOC).
- Sealing cracks, gratings, and openings to the building exterior, and repairing roofs.
- Conducting general housekeeping activities (e.g., vacuuming, sweeping, dusting) in areas where radiological contamination is not anticipated (e.g., radiological buffer area) but could be encountered.
- Removing or reducing radioactive or hazardous contamination from facilities and equipment by washing,

heating, chemical or electrochemical action, mechanical cleaning, or other similar techniques.
- Removing residual plutonium holdup material, which might remain throughout the PFP Complex after stabilization activities described in the PFP EIS have been completed; packaging residual plutonium holdup meeting waste acceptance criteria for shipment to an onsite waste management facility, or thermally stabilizing material in muffle furnace operations and packaging for storage in existing PFP Complex vaults.
- Designing and executing changes to utility service systems and/or utility structures necessary to place a facility in surveillance and maintenance, pending demolition.
- Conducting final process operations to stabilize or eliminate residual operational materials or effluents, such as final process runs; cleaning of vessels, valve pits and pipe trenches; installation and operation of small evaporators; flushing piping systems; removal or replacement of filters; and other similar closeout actions.
- Demolishing non-process ancillary buildings.
- Deactivation activities will require actions to provide for continued routine maintenance, repair, and replacement-in-kind of operating portions of PFP.

Other actions include:
- Remove residual plutonium from gloveboxes, filterboxes, equipment, piping, ductwork, and the building surfaces and package for disposition to onsite or offsite disposal facilities.
- Remove internal equipment from gloveboxes and building equipment/system components and package for disposition to onsite or offsite disposal facilities.
- Decontaminate gloveboxes, filterboxes, ductwork, and equipment to less than transuranic levels if possible.
- Remove gloveboxes, filterboxes, ductwork, and equipment and package for disposition to onsite or offsite disposal facilities.
- Decontaminate or fix contamination on building interior and exterior.
- Disconnect utilities and services not necessary for monitoring.
- Perform radiological and chemical characterization in preparation for dismantlement.

In preparation for the proposed transition activities, housekeeping, assays, preventive maintenance, minor decontamination, and reactivation of glovebox access ports would occur.

See additional process description in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 9.00E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Am - 241	1.50E-01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 238	5.10E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 239	7.80E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 240	5.20E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 241	1.50E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 243	Co - 60	Cs - 137	Np - 237
Pu - 238	Pu - 239	Pu - 240	Pu - 241	Pu - 242
Sr - 90	U - 233	U - 234	U - 235	U - 236
U - 237	U - 238			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The proposed methods for removing residual contamination from equipment/systems and for removing equipment would be similar to methods in use today throughout the industry and the DOE Complex. Both direct contact and remote technologies/techniques could be used. General technologies/techniques include heating, crushing, size reducing, and cutting. These could involve laboratory analyses and nondestructive assay; chemical cleaning, brushing, washing, scrubbing, vacuum cleaning, and abrasive jetting; using nibblers, shears, circular saws; potentially a remote-operated laser; and other similar methods. It is expected that should new technology become available, such technology would be evaluated for application in the PFP deactivation activities, and could be used if no increase in the potential-to-emit described in this NOC would result.

5) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The PFP deactivation activities include the following:
   - Size reduction of equipment will be by mechanical means and may be accomplished by compaction, disassembling by use of wrenches, nibblers, shears, cutters, grinders, saws, or other similar methods. This equipment may be manually, hydraulically, pneumatically or electrically powered.
   - Decontamination methods include: Scraping, sweeping, chemical cleaning, brushing, washing, scrubbing, scabbling, grinding, vacuum cleaning, strippable coatings, washing using wet rags, spraying, abrasive jetting, low pressure and high pressure wash using water and/or chemicals cleaners, use of fixatives and/or physical removal of contamination by use of mechanical means such as chipping or cutting. The application of fixatives for contamination control would be accomplished via aerosol fogging, paint brush/roller, hand-held spray bottle, or an electric or pneumatic powered sprayer.
   - Containment of waste may be accomplished by coating the material with a fixative or placing the material in containers, bags and/or wrapping in plastic sheeting, utilizing adhesive tape, heat sealing or mechanical closure to prevent release of radiological contamination.
   - Miscellaneous mechanical processes that could be used to support the proposed activity could include threading of piping, use of hot taps on piping, capping and plugging piping using threaded pipe components and expanding/compressive plugs or caps, drilling of holes in metal and concrete, core drilling concrete surfaces, installation of anchor bolts, installation and removal of bolts, installation of hose and tubing connectors, compression fittings, installation and removal of pumps, agitators and process control filters.

6) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Excavation will take place in the PFP Complex to support site stabilization, isolating/blanking utilities, fence removal/installation/relocation, and soil sampling/cleanup. Access to underground piping and cable would be gained by use of a bucket-type excavator. Manual digging methods with shovels, picks, and rakes also could be used. Contaminated soil removed and covered during excavation activities would remain covered until replaced into the excavation or otherwise dispositioned (backfill would consist of the original material removed or ‘clean’ soil).

   If needed or chosen for use during these activities, the categorical NOCs for sitewide use of the guzzler, a portable

temporary radioactive air emissions unit (PTRAEU) exhauster, or HEPA filtered vacuum radioactive air emission unit could be used.
Wastes generated during deactivation would be packaged appropriately. Waste would be generated/packaged throughout the PFP Complex (i.e., in structures with registered stacks, in non-HEPA filtered structures, or outdoors), resulting in filtered releases and/or diffuse and fugitive emissions. Wastes could be placed in various containers such as plastic bags, metal drums, and standard waste boxes. These wastes could be transferred to other locations within the PFP Complex for interim storage and/or repackaging before subsequent transport to approved locations/facilities pending final disposition.

If necessary, personnel decontamination activities would be conducted in the decontamination trailer (DOE/RL-2003-42).

7) The total abated emission limit for the Diffuse/Fugitive due to general activities is limited to 4.8E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the potential-to-emit for this emission unit is limited to 4.8E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).
8) The total abated emission limit for the Diffuse/Fugitive due to the decontamination trailer is limited to 4.5E-06 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this emission unit is limited to 4.5E-06 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).
9) The total abated emission limit for the Diffuse/Fugitive due to excavation is limited to 5.5E-04 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the potential-to-emit for this emission unit is limited to 5.5E-04 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).
10) The total abated emission limit for the Diffuse/Fugitive due to Fuel De-inventory is limited to 7.0E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the potential-to-emit for this emission unit is limited to 7.0E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).
11) Decontamination Trailers

This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

This activity is approved to provide decontamination of personnel who have been contaminated with radioactive material. Initial decontamination activities would take place at the location of discovery. If additional decontamination is warranted, personnel would be transferred to the decontamination trailer.

Decontamination activities allowed to be performed at the decontamination trailer include the removal and packaging of contaminated clothing and isolation/removal of skin contamination.

- Before transport of personnel to the decontamination trailer, appropriate measures shall be taken to contain potentially dispersible contamination. To the extent practicable, contaminated clothing would be removed and disposed. Any remaining contamination would be isolated by bagging, taping, or other appropriate means.

- Inside the trailer, any additional contaminated coverings (e.g., coveralls, modesty clothing) would be removed, as appropriate, and packaged (e.g., plastic bags) for disposition. Various means to reduce/remove skin contamination would be used as appropriate. For small areas of contamination, scrubbing with soap and water or chemical cleaner would be used. For gross contamination, shower(s) would be used, followed by scrubbing(s).

All potentially radiological contaminated liquid shall be collected and contained in a catch tank located beneath the decontamination trailer.

The general chemical and physical processes associated with decontamination activities in the decontamination trailer consist of the following:

- On the identification of the need for additional decontamination of personnel, affected individuals would be escorted to the decontamination trailer.

- As appropriate, contaminated clothing, coverings, and/or articles would be removed, packaged, and dispositioned in accordance with the applicable facility waste handling procedures.

- Personnel decontamination processes might include various methods or combinations of cleaning agents and/or chemicals. For example: soap and water; premoistened toweletts, shaving cream-type foam decontamination agents for facial areas; removal of hair; and abrasive soaps for toughened skin surfaces (e.g., hands and feet).

- Spent decontamination solutions would be transferred from the decontaminated liquid holding tanks and containerized (e.g., packaged in absorbents in drums or placed in drums and carboys) and transported to existing facilities on the Hanford Site for disposal.

- Periodic maintenance inspections of the decontamination trailer are allowed to be performed without containment or portable exhausters.

The decontamination trailers vent directly to the atmosphere. As many as two additional decontamination trailers may be installed to support PFP deactivation.

12) Fuel De-Inventory

This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

PFP will repackage fuel assemblies and/or fuel pins into storage and/or transport containers for staging at PFP. These containers would be loaded via crane operations onto trucks for transport either to storage onsite or to appropriate offsite facilities pending final disposition. Fuel assemblies and/or fuel pins could be mechanically handled by transferring directly to containers (emissions would be considered as diffuse and fugitive if work conducted in locale providing potential for unfiltered emissions). Fuel pins could be transferred to glovebox(es) (emissions discharging through the 291-Z-1 or 296-Z-7 stacks) where they would be size reduced (using bolt cutters or equivalent means) and placed into a container. The pins/containers could be subjected to NDA at any point(s) during repackaging activities.

Minor alterations (e.g., removing interior walls, installation of temporary scaffolding) to the 234-5Z Building would be necessary to support fuel de-inventory operations.

13) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Stabilization/deactivation/demolition activities of the following ancillary buildings and structures:

234-ZB, Construction Forces Quonset Hut: Miscellaneous storage for construction forces; no apparent radiological concerns.

Construction forces shed: Miscellaneous storage for construction forces; no apparent radiological concerns.

234-ZC, Waste Drum Storage Facility: Loading dock for waste drums and special nuclear material containers; contains a Radioactive Material Area and a Fixed Contamination Area and is labeled "Contact Radcon".

2715-Z, Oil/Solvent Storage Building: Paint shop (paint, oil, solvent, and drum storage); no apparent radiological concerns.

2731-Z, PR Can Storage Building: Storage of empty flushed plutonium drums; there is a Fixed Contamination Area adjacent to the building.

2734-Z, Gas Cylinder Storage Shed: Gas bottle storage; no apparent radiological concerns.

2734-ZA, Gas Cylinder Storage Shed: Empty gas cylinder storage; there is a Fixed Contamination Area adjacent to

the building.

2734-ZB, Gas Cylinder Storage Shed: Breathing air cylinder storage; no apparent radiological concerns.

2734-ZC, Gas Cylinder Storage Shed: P-10 gas supply and P-10 and oxygen cylinder storage; no apparent radiological concerns.

2734-ZD, Gas Cylinder Storage Shed: Empty non-flammable cylinder storage; no apparent radiological concerns.

2734-ZF, Gas Cylinder Storage Shed: Standby gas bottle storage (not in use); there is a Fixed Contamination Area and a Radioactive Material Area adjacent to the building.

2734-ZG, Gas Cylinder Storage Shed: Nitrogen gas supply; no apparent radiological concerns.

2734-ZH, Gas Cylinder Storage Shed: Argon bottle supply (not in use); no apparent radiological concerns.

2734-ZJ, Liquid Nitrogen Storage Pad and Tank: Liquid nitrogen storage tank; no apparent radiological concerns.

2734-ZK, Gas Cylinder Storage Shed: Gas bottle storage for acetylene, argon, and propane.

2734-ZL, Hydrogen Fluoride Facility: Hydrogen fluoride gas bottles and supply piping (not in use); potentially internally contaminated systems within the facility; up to 500 dpm/100 cm2 has been detected in the supply lines in the past.

PPSL Office Annex: There is a potential for contamination in areas that will be uncovered.

MO-834, -839: Mobile office buildings with lunchrooms and offices; no apparent radiological concerns.

Connex Boxes: Miscellaneous storage of maintenance supplies, filters, hardware and components, and oils; unless used for radioactive material storage, there are no apparent radiological concerns.

Construction Forces Laydown Yard: Miscellaneous hardware and components; no apparent radiological concerns.

2735-Z, Bulk Chemical Storage Tanks; the overflow tank is posted as "internally contaminated Systems within".

241-ZB, Bulk Chemical Storage Tank: This tank was used for supplying NaOH to 241-Z. The entire tank is painted as having fixed contamination.

2902-Z, Elevated Water Storage Tank and Tower: No apparent radiological concerns.

2904-ZA, Liquid Effluent Monitoring Station.

2904-ZB, Liquid Effluent Monitoring Station.

Abandoned Steam Line in North Corner (in Isolation Zone): No apparent radiological concerns.

STABILIZATION/DEACTIVATION/DEMOLITION ACTIVITIES

All work will be performed in accordance with the approved radiological control methods and as low as reasonably achievable (ALARA) program requirements. These requirements shall be carried out through the activity work packages and associated radiological work permits.

Roofs and walls of the permanent buildings and structures will be removed to slab with the foundation remaining. Utilities will be isolated where required and will involve a minimal amount of excavation. As appropriate, connex boxes and existing materials in laydown areas will be recycled, reused, or disposed.

Demolition methods will be selected based on the structural elements to be demolished, remaining radionuclide contamination, location, and integrity of the structures. Demolition methods could include use of an excavator with a hoe-ram, a hydraulic shear with steel shear jaws, concrete pulverizer/breaker jaws, cutters, or mechanical/power saws. Heavy equipment could be used to demolish permanent structures. Heavy equipment such as a track-mounted excavator with bucket and thumb attachment could be used to demolish the walls and roofs of the structures. As appropriate, dust suppressants shall be used.

Once the structure is brought completely to the ground, heavy equipment such as a front-end loader and the excavator can be used to load the debris into disposal transport trucks (e.g., roll on/roll off boxes or dump trucks). Potentially, disturbed areas would be leveled and stabilized.

If used during these activities, the sitewide Guzzler(tm), a portable temporary radioactive air emissions unit (PTRAEU) exhauster, or high-efficiency particulate air (HEPA) filtered vacuum radioactive air emission unit would be used in accordance with the latest revisions of the NOCs ["Categorical Notice of Construction for use of the Guzzler Vacuum Excavation System for Radiologically Limited Activities on the Hanford Site" or 'Guzzler NOC', DOE/RL-96-75 and DOE/RL-97-50 respectively].

Minor amounts of excavation might take place in the vicinity of the permanent structures to support site stabilization and isolating/blanking utilities. Access to underground piping and cable would be gained by use of an excavator. Manual digging methods with shovels, picks, and rakes also could be used. Contaminated soil removed during excavation activities will be covered until replaced into the hole or otherwise dispositioned.

Excavation activities will be monitored and evaluated. The sitewide Guzzler could be used when evidence of low levels of soil contamination is provided. Backfill will be made with the original material removed or brought in 'clean' soil.

14) The following controls shall be used during the stabilization/deactivation/demolition activities.

1. Health physics technician (HPT) coverage would be provided, as necessary, during all deactivation and excavation activities.

2. Ventilation systems, for the structures that exhaust through registered stacks with HEPA filtration, would be operational during transition activities as practicable. An exception includes shutting down a ventilation system for a short period of time to allow fogging operations or sampling.

3. The existing monitoring systems for the registered stacks would be operational during transition activities.

4. Appropriate controls such as water, fixatives, covers, containment tents, or windscreens would be applied, if needed, as determined by the Radiological Control organization. Soil removed and covered during excavation activities would remain covered until replaced into the excavation or otherwise dispositioned.

5. After leveling, the soil surface radiological contamination levels would be verified to be acceptable per Radiological Control organization guidelines. If contamination is present above identified levels, the soil would be removed and containerized for disposal or covered or fixed to provide containment of the contamination, consistent with radiological work procedures in effect at the time.

6. As appropriate, before starting deactivation activities (such as isolating utilities and piping or dismantling the exhaust system), removable contamination in the affected area(s) would be reduced to ALARA. Measures such as decontamination solutions, expandable foam, fixatives, or glovebags also could be used to help reduce the spread of contamination.

7. If a guzzler, PTRAEU, or HEPA filtered vacuum radioactive air emission unit is used, controls as described in the sitewide guzzler NOC, DOE/RL-96-75 or DOE/RL-97-50, as amended and licensed, would be followed.

8. Field surveys during excavation would identify localized areas of contamination. If contamination levels over 2,000 dpm alpha/100 cm2 [i.e., a ‘hot spot’ (of a few square meters or less) of high alpha surface contamination area] are exceeded, additional surveys would be conducted on the perimeter of the ‘hot spot’ to verify the localized

nature. A separate evaluation of the activity against the assumptions of this NOC would be documented to file prior to the activity being performed to ensure overall approved contamination levels are not exceeded.

9. The controls specified in the applicable RWP for the decontamination operations will be considered ALARACT for the decontamination trailer activities.

15) The expected frequency of personnel contamination requiring the use of the decontamination trailer is estimated to be less than 10 times per year. DOH shall be notified if that number is exceeded in any calendar year.

16) All personnel decontamination operations activities shall be conducted under the auspices of radiological control technicians.

17) Radiological surveys during personnel decontamination operations (e.g., smears and hand-held radiation monitoring measurements on the interior/exterior of the decontamination trailer) are also approved as periodic confirmatory measurement (PCM) for this activity. Survey data shall be maintained as part of the air emissions record and will be available for inspection upon request.

18) Air movers fitted with HEPA-like filters or HEPA Vacs that are used in a manner where the effluent is exhausted to an approved filtered and monitored air space (existing stack or PTRAEU) are not considered as separate emissions units nor as contributing separate release factors so far as estimating PTE for the existing stack or PTRAEU .

19) Air movers fitted with HEPA filters (testable) or HEPA Vacs that are used in a manner where the effluent is exhausted to an occupied air space (1) within the same structure comprising a fugitive emission unit, (2) confined by an effectively closed structure, and (3) has air monitored for personnel protection to assure radioactive airborne contamination within the air space is maintained within standard air purifying respirator (APR) mask protection limits (per 8-hour shift), are not considered separate emission units. Work space air monitoring will withdraw samples as near to the workers as possible without interference with workforce.

20) The assumed PTE is based on a relatively large source term (i.e., assumes one percent of inventory available for diffuse and fugitive emissions). The factor of 100 is addressed for each category of abatement practices or devices as described below.

- Radiological control practices for highly contaminated items or equipment (e.g. glovebox) would involve either wrapping and/or the application of a fixative (e.g., spraying the internals of the glovebox).
- In the case of wrapped items, operational experience with bag-out of highly-contaminated equipment at PFP has demonstrated an abatement factor of well above 100.
- In the case of application of fixatives, particulate material at PFP has been demonstrated to become agglomerated; thus reducing the potential to be released. Operational experience at has shown that applying fixatives provides an abatement factor of well above 100.
- The application of air movers or vacuum devices not under existing NOCs (i.e., guzzler, PTRAEU, or HEPA filtered vacuum radioactive air emission units) would involve use of high-efficiency or HEPA-type filtration as a minimum. This assures the abatement factor of 100 is conservative for these devices.

21) For purging activities, use of a stand alone vacuum pump fitted with a Nuc-Fil metal HEPA filter is allowed, with the control that the filter flow through the system is limited not to exceed the filter rating. Confirmatory measurement of low emissions will be based on radiological technician field survey of either the down stream side of the HEPA filter or at the outlet of the vacuum pump.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.60E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

This consolidated T-Plant license supersedes all radioactive air licenses for 291-T-1.

a. This approval subsumes those activities approved in three previous license approvals, retains/revises the specific conditions and limitations of those approvals, and replaces them as the radioactive air license for T-Plant:

i. AIR 03-1208 (NOC ID # 445, "Storage in T-Plant Complex of Sludge from K-Basins")
ii. AIR 01-1010 (NOC ID # 499, "T-Plant Complex Fuel Removal Project")
iii. AIR 02-704 (NOC ID # 500, "Entering and Characterizing of the 224-T Facility Process Cells")

b. With additional conditions and limitations provided herein, this approval also extends to new activities discussed in the NOC application "Radioactive Air Emissions Notice of Construction for Consolidated T Plant Operations", DOE/RL-2004-50, Rev. 0, September, 2004, described briefly:

i. Receipt, Storage, Treatment, and Load out of Contact-Handled and Remote-Handled Transuranic (TRU) and Transuranic Mixed Waste (M-91Initiative)
ii. Treatment (in addition to storage) of K-Basin Sludge from the North Load out Pit (NLOP)
iii. Such activities considered routine at T Plant as are described in succeeding conditions.

Activities a)i through a)iii may emit radioactive air through 291-T-1. Additionally, activity a)iii may emit to the 200 Areas Diffuse & Fugitive emission unit and to Portable Temporary Radioactive Air Emission Units.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.20E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.78E-04
Beta - 0	5.49E-05

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) A. Entry/Characterization of 224-T Process Cells:

A1) (Deleted)
A2) All work covered by this NOC must be completed by December 31, 2005.
A3) (Deleted)
A4) (Deleted)
A5) HPT coverage shall be provided during all cell entries and excavation activities.
A6) (Deleted)
A7) When a HEPA Filtered Vacuum Radioactive Air Emission Unit (HEPA VAC) is used, the conditions, controls, monitoring requirements and limitations of the latest approved revision of the HEPA VAC Notice of Construction shall be required.
A8) (Deleted)
A9) Approved activities for the Entry/Characterization of 224-T Process Cells are:
A9a) Approval extends to entry of the 224-T Facility to determine the condition and contents of the facility's cells, tanks, and vessels, as described below: A containment tent shall be erected outside each access door. The containment tent shall consist of two or more chambers, where the inner chamber shall surround the cell door and the outer chamber shall function as an airlock. Alpha and beta continuous air monitors (CAM) shall monitor each chamber and shall run continuously whenever the cell door is open. The inner chamber shall be fitted with a Type I portable temporary radioactive air emissions unit (PTRAEU) exhauster to provide air flow and contamination control in the containment tent. The exhauster shall be run intermittently to control radiological conditions, at the direction of the field work supervisor in collaboration with the health physics technician (HPT). The containment tent shall be isolated from the cell (door closed or otherwise blocked) before operating the exhauster. The Type I PTRAEU shall be used in accordance with the conditions, controls, monitoring requirements and limitations of the latest approved revision of the PTRAEU NOC (DOE/RL-96-75).
A9b) The following characterization activities are allowed in the cells and/or containment tent:
A9b1) Establishing radiological conditions/map (i.e., dose rates, smearable and fixed contamination, and airborne concentrations).
A9b2) Nondestructive data analyses (NDA) measurements of equipment.
A9b3) Collection of liquid and solid samples from open vessels, trenches, or sumps.
A9b4) Collection of ultrasonic data on vessels and piping.
A9b5) Taking photographs.
A9b6) Performing visual inspections.
A9b7) Removing flanges to collect samples from inside equipment or piping.
A9b8) Cutting or drilling into piping to collect samples with appropriate equipment such as a reciprocating saw, a circular saw, a hacksaw, a tri-tool, or an abrasive wheel.
A9b9) Minor decontamination activities such as wiping down, applying fixatives or sealants, etc., performed in the cell or in the containment tent.
A9b10) Decontamination to reduce dose rates or remove contamination for personnel safety, to remove characterization equipment brought in, or to remove incidental loose equipment or waste found in the cell.
A9b11) Size reduction and packaging and containerizing of incidental, loose equipment or waste found in the cell for removal and/or disposal.
A9b12) Removal of infiltrated water from the pit and the submerged tanks in C-Cell by pumping into tanker trucks for subsequent disposal.
A9b13) Characterization of the removed water prior to disposal.
A9b14) Investigation of the source of water infiltrated into C-Cell.
A9b15) Sealing and grouting of leaks causing water infiltration.
A9b16) A small amount of excavation is allowed to take place around the cell access doors to support installation of the containment tents. Manual digging methods with shovels, picks and rakes shall be used. Up to two cubic meters of contaminated soil may be disturbed.
A9b17) Within the containment tent, the weather barrier cover over the cell access door shall be removed. The integrity and functionality of the cell door shall be determined and as a result the door may be removed and replaced with another door. Any other physical barrier that limits access to the cell also shall be removed.
A9b18) (Deleted) (WAC 246-247-040(5))

5) Actions to assure quality of periodic confirmatory measurement shall be as follows:
(1) Implementation of quality checks supporting the periodic confirmatory measurements. These checks shall assure that the emissions measurements are sufficient to verify low emissions.
(2) (Deleted)
(3) An annual calibration will be performed on the existing sample flow meter or

an annual function check will be performed if the flow meter is replaced by either a rotameter or a magnahelic gauge.

(4) The effluent samples will be collected on standard (very high efficiency particulate air) sample filters.

(5) The laboratory sample analysis will meet the requirements of Appendix B, Method 114(3); and

(6) The following items shall be documented in a NESHAP Quality Assurance Project Plan or other documents.

(i) The sample collection and analysis procedures used.

(ii) The quality control program for evaluating and tracking the quality of the periodic confirmatory measurement data against preset criteria. The quality control program should include, where applicable, a system of replicates, spiked samples, split samples, blanks and control charts. The number and frequency of such quality control checks shall be identified; and

(iii) The sample tracking system to provide positive identification of samples and data through all phases of the sample collection, analysis, and reporting system. Sample handling and preservation procedures to maintain the integrity of the samples during collection, storage, and analysis. (WAC 246-247-040(5))(WAC 246-247-075(3))(WAC 246-247-075(6))(WAC 246-247-075(13)).

6) After backfilling, the soil surface radiological contamination levels shall be verified to be less than 5,000 dpm/100 cm^2 beta/gamma and less than 100 dpm/100 cm^2 alpha. If contamination is present above these levels, the contaminated soil shall be removed and containerized for disposal or covered or fixed to provide containment of the contamination. (WAC 246-247-040(5))

7) All activities involving radioactive materials shall be conducted in accordance with radiation control procedures approved in accord with applicable QA program. (WAC 246-247-040(5))

8) Appropriate excavation controls such as water, fixatives, covers, or windscreens shall be applied, if needed, as determined by the contractor's Health Physics organization. Spoil piles containing contaminated soil shall be segregated from the clean soil. Containerizing soil for disposal may also be performed. (WAC 246-247-040(5)) (WAC 246-247-060(5))

9) If a Portable/Temporary Radioactive Air Emission Unit (PTRAEU) is used, the conditions, controls, monitoring requirements and limitations of the latest approved version of the PTRAEU Notice of Construction shall be required. (WAC 246-247-060(5)) (WAC 246-247-080(7))

10) Periodic confirmatory measurements (PCM) for the diffuse and fugitive emissions shall be performed and shall consist of the radiological surveys from the soil excavation activities. Compliance shall be demonstrated by showing that actual emissions are inherently less than the estimated emissions, which are based and calculated from the same contamination levels.

    If a PTRAEU or a HEPA filtered vacuum radioactive air emission unit is used, PCM for emissions from those units shall be performed as required by the respective NOCs. (WAC 246-247-040(5)) (WAC 246-247-080(7))

11) The dose to the maximally exposed member of the public from unabated diffuse and fugitive emissions associated with excavation activities under this NOC shall not exceed 3.05E-03 mrem/year. For the purposes of dose estimation, gross beta air concentrations shall be conservatively assumed to consist entirely of Sr-90. Also for the purposes of dose estimation, gross alpha air concentrations associated with excavation under this NOC shall be conservatively assumed to consist entirely of Am-241. (WAC 246-247-040(5))

12) Total volume of contaminated soil disturbed in excavation for installation of containment tents shall not exceed two cubic meters. (WAC 246-247-040(5))

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.85E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 4.85E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The IDF will provide for disposal of two types of waste: LLW and MLLW. MLLW includes ILAW (WTP ILAW and Demonstration Bulk Vitrification System ILAW) and newly generated IDF operations waste.

MLLW and LLW cells in the IDF have equally sized ultimate capacities of 450,000 m3 (1.50x10+7 ft3) each, for the full IDF build out capacity of 900,000 m3 (3.18x10+7 ft3) (RPP 21633, “Preliminary Closure Plan for the Integrated Disposal Facility”). The IDF is expandable up to the full build out capacity. Expansion is dependant upon waste generation and waste generation forecasts. Leachate generation and associated management of the leachate are minimized by the expansion approach.

The forecasted volumes of MLLW from WTP ILAW and Demonstration Bulk Vitrification System vitrified ILAW waste processes were derived from ORP 11242, “River Protection Project System Plan” as follows:

•352,000 m3 (1.24x10+6 ft3) of ILAW packages

The remaining capacity will be used for the newly generated IDF operations waste and will act as a buffer for the two cells’ overall capacity, should it be required. The estimate for the MLLW generated from operation of the IDF is unknown; however, based on engineering judgment, the yearly amount would not be significant. The 450,000 m3 (1.59x10+7 ft3) capacity of Cell 1 and associated ILAW volumes are listed as information only. This value is used as a bounding volume for calculating the ILAW radiological air emissions.

Low-level radioactive waste is not spent nuclear fuel, transuranic (TRU) waste, high-level radioactive waste, byproduct material (as defined in Section 11e (2) of the Atomic Energy Act of 1954), or naturally occurring radioactive material (DOE 435.1, Radioactive Waste Management). Both contact handle and remote-handle LLW will be disposed at the IDF.

LLW Category I: This waste contains radioactivity not classified as spent nuclear fuel, TRU waste, or high-level waste. LLW Category I waste also meets the radionuclide limits for Category I waste defined in HNF-EP-0063 Hanford Site Solid Waste Acceptance Criteria. This waste may be comprised of either contact-handle or remote-handle waste considered low-activity waste with very low concentrations of long-lived radionuclides.

LLW Category III: This waste also contains radioactivity not classified as spent nuclear fuel, TRU waste, or high-level waste. In addition, it exceeds the radionuclide limits for Category I waste and meets the Category III limits defined in HNF-EP-0063. This waste may be comprised of either contact-handle or remote-handle waste considered moderate-activity to high-activity waste with low to moderate concentrations of long-lived radionuclides, in stabilized form that minimizes subsistence for a period of 1,000 yrs.

MLLW is a dangerous, extremely hazardous, or acutely hazardous waste that contains LLW. Contact-handle MLLW has a dose rate equal to or less than 200 mrem/h and contains radioactivity not classified as spent nuclear fuel or TRU waste. Remote-handle MLLW has a dose rate greater than 200 mrem/h and contains radioactivity not classified as spent nuclear fuel, TRU waste, or high-level waste.

Newly generated IDF operations waste is potentially dangerous, mixed, or LLW generated from the operations

of the IDF that could include, personal protective equipment, rags, waste material from the maintenance of equipment or vehicles, and waste generated at the leachate waste treatment facility that is returned to the IDF for disposal.

The packages for waste shall meet applicable federal transportation regulations under Title 49, Code of Federal Regulations (49 CFR) container requirements for the hazard class/division of the waste, except that packaging for onsite transfers under an approved package-specific safety document might be allowed where cost or technical constraints make the use of a U.S. Department of Transportation (DOT) compliant package unfeasible. Outer containers shall be in good condition, with no visible cracks, holes, dents, bulges, pit or scale corrosion, or other damage that could compromise container integrity, in compliance with WAC 173-303, "Dangerous Waste Regulations." Minor external surface rust that can be sanded or brushed off will be acceptable. Containers having some pit or scale corrosion could be acceptable for storage provided the integrity of the container is confirmed.

MLLW generated from IDF operations will consist of 208 liter drums, medium boxes, small boxes, long equipment containers, and other containers. MLLW is defined as dangerous or hazardous waste in WAC 173-303, and therefore should be disposed in Cell 1.

LLW will be shipped primarily in 208 liter drums, 322 liter drums, other drums, MB-V boxes, medium boxes, small boxes, and other containers. LLW is not a dangerous or hazardous waste as defined in WAC 173-303, and therefore should be disposed in Cell 2. However, because the volume of remote-handle LLW is expected to be small, remote-handle LLW may be disposed in Cell 1 along with remote-handle MLLW. This would avoid the need to set up remote handling operations in both Cell 1 and Cell 2, and will provide greater flexibility for LLW disposal operations in Cell 2.

WTP – ILAW: MLLW includes the low-activity waste fraction of the Hanford Site tank waste that is immobilized in a glass matrix at the WTP.

Other ILAW Streams – Demonstration Bulk Vitrification System: MLLW that contains the low-activity fraction of the Hanford Site tank waste immobilized in a glass matrix is produced by the Demonstration Bulk Vitrification System.

ILAW Containers and Packaging: The ILAW package shall be compatible with crane lifting and movement. The package shall be equipped with lifting and other handling apparatus designed to allow safe lifting, movement, and stacking of the packages when fully loaded. The package shall maintain its integrity during handling, transportation, and lifting during disposal at the IDF.

The WTP ILAW packages are stainless steel cylinders that have been filled with vitrified low-activity waste, which is physically similar to molten glass, then sealed and cooled. These packages will be remote-handled. The Demonstration Bulk Vitrification System containers, also known as vitrification boxes, are filled with material similar to the material in the ILAW packages. The ILAW and Demonstration Bulk Vitrification System packages will be disposed in Cell 1.

The IDF consists of an expandable, lined landfill in a series of near-surface disposal cells that will be developed in phases located in the 200 East Area on the Hanford Site. The landfill will be divided lengthwise into two distinct cells, Cell 1 for disposal of MLLW and Cell 2 for disposal of LLW. The IDF is designed to provide an approved disposal facility for the permanent, environmentally safe disposition of ILAW, newly generated IDF operations waste and LLW that meets the environmental requirements and is approved by the DOE and the State of Washington, Department of Ecology (Ecology).

The IDF is designed for ILAW package transportation, receipt, unloading, emplacement in a disposal cell, and periodic backfill of the disposal cell. Also included are receipt, unloading, emplacement, and periodic backfill of Demonstration Bulk Vitrification System containers, newly generated IDF operations waste, and LLW from Hanford Site sources. In the initial phase of the IDF, the volume of remote-handle LLW is projected to be very small. Rather than set up a separate remote-handle operation for this small volume of LLW, remote-handle LLW may be placed in the cell with remote-handle MLLW.

Disposal cells are installed in a sequential manner and are aligned within the disposal site in a north-south orientation to minimize impact to the aquifer beneath the site. The cells have separate leachate collection, handling, and storage systems to maintain waste separation.

Two cells will be constructed in the first phase of the IDF, Cell 1 (west half) and Cell 2 (east half). Each cell is approximately 3.2 hectares (8 ac) in size, and when fully developed, the completed IDF will occupy approximately 25 hectares (62 ac) Subsequent phase development of the IDF will connect to the southern edge of Cells 1 and 2 such that the bottom grades are continuous between cells.

Support facilities, such as changing rooms, a lunchroom, and offices, will be provided for IDF personnel. Changing facilities for male and female personnel will be furnished with lockers, showers, restroom facilities, benches, and both clean and dirty laundry storage. The building also will contain office space and a control room, and is planned to be a radiologically clean facility.

ILAW: The ILAW packages will be transported from the WTP and Demonstration Bulk Vitrification System to the IDF by the onsite, DOT compliant transportation system. The recommended mode of transport is a commercially available tractor/trailer combination capable of hauling ILAW packages in a DOT compliant, shielded overpack. The configuration required will depend on the total weight and weight distribution relative to the axles to insure the axle load limitations for roadway use are not exceeded.

LLW and MLLW: Various transport vehicles will be used to transport other wastes to the IDF. Commercially available tractor/trailer combinations typically will be used for LLW. LLW will be transported from various locations within the Hanford Site. Container sizes and shapes will vary but are expected to be mostly rectangular or drums of standard sizes. The timing and frequency of delivery to the IDF will vary, depending on operations and waste generation rates from the facilities where these wastes are generated. Transport to the IDF site for disposal will be coordinated with IDF transport operations to avoid conflicts or disruptions to IDF transport schedules, which will take precedence.

Upon arrival at the IDF, the loaded transporter will proceed through the disposal site gate and stop at the receiving station. The receiving station will be provided by the operations contractor.

At the receiving station, the shipping documents will be verified and the packages will be inspected. The operation concepts for the arrival activity will include:

The truck driver will present shipping documents to facility operations personnel at the receiving station. A shift supervisor or quality control inspector will verify that the shipping documents are acceptable.

After shipping documents are verified and the transporter passes inspection, the loaded transporter will be released to travel to the full trailer staging area for cooling, as needed.

Cool-Down Staging Area – ILAW: When the ILAW packages are received for transportation, they may still be at elevated temperatures. Because of possible elevated temperature, operations restrictions will be in place during transportation and prior to disposal in the IDF. Once the ILAW package is received at the IDF, the full trailer will be staged in a designated area within Cell 1 over the bottom liner in a place where trailer storage will not interfere with other IDF operations. This area will be moved from time to time, to avoid interference with the waste disposal operations.

ILAW: After the ILAW package has cooled sufficiently, the trailer will be moved to an appropriate unloading position in Cell 1. Once in position, a crawler crane will be used to move the ILAW package from the transportation container into the designated disposal location within the disposal cell.

Periodically, after emplacement of approximately 81 ILAW package, the crawler crane must move to a new unloading station. Void-fill operations will be performed by a mobile crane after the crawler crane moves to a new unloading position.

LLW and MLLW: Unloading and placement of remote-handle MLLW and LLW will be done using a crane. Unloading and placement of contact-handle MLLW and LLW will be done using a crane or other appropriate equipment.

General Waste Placement and Layer Construction Procedures: The IDF configuration is based on four layers with a uniform height of 3.3 m (10.8 ft) (2.3 m [7.5 ft] ILAW package plus 1 m [3.3 ft] operations layer). Waste containers other than the ILAW packages will be variable height and will be placed in the 3.3 m (10.8 ft) high layers to achieve best use of space. Containers may be stacked on top on each other within each layer if adequate soil cover is provided over the containers. Additional waste container stability analyses will have to be done by the operations contractor to verify waste placement and backfill stability for stacked containers. Containers that have a height greater than the 3.3 m (10.8 ft) layer height will be allowed to project out of the top of the layer. In such cases, it may be necessary to mound cover soil around the individual projecting containers to provide sufficient cover for shielding until they are completely covered by subsequent layers.

Because of the large area available for waste disposal in each cell, flexibility to relocate filling operations to another area within each cell will exist if an event occurs that causes operations to temporarily halt placement of ILAW packages or other waste containers at the current working position. This will allow waste container placement to continue while the situation that caused the operations to cease is resolved.

ILAW: Two basic configurations were developed. Both make use of ecology block shield walls to shield the crane operator from exposure to the ILAW packages, with one using a temporary shield wall and the other using a permanent shield wall. Both of the basic ILAW package configurations include two variations. One variation is a grid pack arrangement of the ILAW packages and the other variation is a tight pack arrangement.

Temporary Shield Wall Configuration: The ILAW package configurations that use a temporary shield wall will require that cover soil be placed over and around the ILAW packages prior to removing the shield wall. This soil cover will have to include the side of the ILAW packages facing the temporary shield wall so that after the wall is removed, the soil will provide the shielding for equipment operators and other operations personnel.

Permanent Shield Wall Configuration: By leaving the ecology block shield wall in place, the wide area between the ILAW packages and the shield wall for the cover soil to slope to the ground can be eliminated. The ILAW package configurations that use a permanent shield wall will allow ILAW packages to be placed up close to the wall, thereby making better use of the available space in the landfill.

Grid Pack and Tight Pack Arrangements: With the grid pack array, the ILAW packages will be placed in a close packed square arrangement. The grid pack array consists of four packages in the array, which is square in shape with a base dimension of slightly over 0.6 m (2 ft). With the tight pack array, the ILAW packages will be placed in a close packed triangular arrangement. The tight pack array consists of three packages in the array, which is triangular in shape with an altitude dimension of approximately 0.5 m (1.5 ft).

LLW and MLLW: Packaging emplacement configurations will depend on opening size and volume of interstitial spaces between LLW and any MLLW containers from IDF operations, and on configuration of the containers and the placement of the containers relative to one another. The placement of the containers will be carefully planned to efficiently pack the containers into the smallest volume possible, and to avoid large interstitial spaces.

The general approach to calculating backfill quantities uses a volume of fill to waste ratio of 1.5 to 1.

Radiation exposure assessment evaluations have determined that 0.5 m (1.5 ft) of soil cover placed over the ILAW packages with a crane prior to operation of equipment on the cover soil will provide adequate radiation shielding to equipment operators. The surface of the initial 0.5 m (1.5 ft) layer will be smoothed and leveled

with a bulldozer to facilitate subsequent compaction and placement of the final lift.

After completion of the partial placement of the operations layer with the mobile crane, placement of the operations layer to the full 1 m (3.3 ft) depth will be completed using a loader, dump truck, bulldozer, and compactor. The specific movements and activities of earthmoving equipment will be based on disposal cell configuration plans and elevation monuments established prior to initiating a new layer.

Compaction of the initial 0.5 m (1.5 ft) of the operations layer and placement of the remainder of the operations layer will not take place in the active array in which packages are being placed. Rather, the remainder of operations layer placement will take place in the previous array of ILAW packages so that there will be a placed and partially covered array of ILAW packages in place to stabilize and support the bulldozer. In addition, compaction of the initial 0.5 m (1.5 ft) of operations layer should not take place until all the voids between the permanent shield wall and the ILAW packages have been filled, and the initial 0.5 m (1.5 ft) of the operations layer has been placed in the active array of ILAW packages to provide shielding from the ILAW packages for the bulldozer operator. Compaction of the first 0.5 m (1.5 ft) layer of cover soil placed by the mobile crane and smoothed by the dozer should be accomplished with a vibratory roller. The vibrations of the compactor will help to fill voids that may have occurred during interstitial space filling by promoting cover soil to flow into the voids. As cover soil is moved into the voids below, additional soil placement will be required to replace the migrating material. This material should be the same low moisture content, low fines content sand from the onsite soil source as that used for interstitial fill. The remaining thickness of cover fill, up to the full 1 m (3.3 ft) thickness, will be placed by a bulldozer operating on top of the layer and compacted with a vibratory roller. The soil for this upper layer should include a higher fines content of up to 25 percent, and should be placed and compacted at or slightly below optimum moisture content.

In general, the loader, which will be stationed at the soil stockpile, will fill a dump truck. The dump truck will deliver cover soil to a location near the package array to be covered. The bulldozer then will spread the soil over the package array to the full 1 m (3.3 ft) depth.

A water truck will be provided for compaction and dust control. The truck will be operated as needed to spray water for compaction and to suppress dust by driving to a location safe for the operator to spray water over the cover material being compacted. In addition to dust control and compaction within the trench, an operations dust control plan will be developed to cover other areas within the boundary of the IDF.

A temporary rain curtain may be used to control the amount of clean stormwater run-off that enters the leachate collection system. The rain curtain can be used in areas where no ILAW packages have been placed or in the areas where ILAW packages and the full 1 m (3.3 ft) operations layer have been placed. The rain curtain would be removed prior to placing additional waste in the area that it covered.

The Leachate Handling Systems shall be designed to segregate MLLW leachate generated in Cell 1 from the LLW leachate generated in Cell 2. The Leachate Handling System shall be designed to manage the leachate generated from a 25 year, 24 hour storm event collected over the entire footprint of the landfill.

The leachate handling system design shall also comply with the following technical requirements:

The landfill shall control water that contacts waste through physical barriers and collection through the leachate collection system. This system shall collect, pump, and store any water that migrated through the landfill and shall provide systems for loading leachate into transport trucks. Leachate meeting the treatment facility waste acceptance criteria shall be transported by truck for storage at the treatment facility. The leachate will then be transferred for treatment. Any leachate not meeting treatment facility waste acceptance criteria will be handled on a case-by-case basis and will be handled, stored, and disposed in accordance with federal and state regulations.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.50E+00	Am - 241	7.61E+05	Am - 243	1.39E+02
C - 14	2.08E+02	Cd - 113 m	9.64E+04	Cm - 242	5.22E+03

Cm - 243	2.33E+02	Cm - 244	3.05E+03	Co - 60	4.20E+05
Cs - 134	6.08E+06	Cs - 137	4.07E+06	Eu - 152	1.90E+04
Eu - 154	2.76E+06	Eu - 155	3.31E+06	H - 3	6.03E+05
I - 129	8.23E+02	Nb - 93 m	2.01E+04	Ni - 59	1.81E+03
Ni - 63	1.77E+05	Np - 237	8.16E+02	Pa - 231	5.98E+00
Pu - 238	1.23E+03	Pu - 239	4.34E+04	Pu - 240	6.12E+03
Pu - 241	2.40E+05	Pu - 242	7.69E-01	Ra - 226	1.52E+01
Ra - 228	4.77E+02	Ru - 106	1.18E+05	Sb - 125	2.93E+06
Se - 79	2.46E+03	Sm - 151	1.09E+07	Sn - 126	1.88E+03
Sr - 90	2.49E+07	Tc - 99	2.27E+05	Th - 229	5.14E+00
Th - 232	2.69E+01	U - 232	7.39E+02	U - 233	2.80E+03
U - 234	1.58E+03	U - 235	6.84E+01	U - 236	1.67E+01
U - 238	1.60E+03	Zr - 93	1.52E+04		

4) The following isotopes could be found in the Integrated Disposal Facility but will contribute less than 0.1 mrem/yr to the MEI, and represent less than 10% of the unabated PTE and less than 25% of the abated dose:

   Ag-108m, Ag-110m, Am-242m, Ar-37, Ar-39, Ar-42
   Au-195, Ba-133, Ba-140, Be-10, Be-7, Bi-207
   Bk-247, Ca-41, Ca-45, Cd-109, Ce-141, Ce-144
   Cf-249, Cf-250, Cf-251, Cf-252, Cl-36, Cm-245
   Cm-246, Cm-247, Cm-248, Cm-250, Co-56, Co-57
   Co-58, Cr-51, Cs-135, Cs-136, Es-254, Eu-150
   Fe-55, Fe-59, Fe-60, Gd-152, Gd-153, Ge-68
   Hf-175, Hf-181, Hg-203, I-125, K-40, Kr-85
   Mn-54, Mo-93, Na-22, Nb-91, Nb-94, Nb-95
   Nd-147, P-32, P-33, Pb-210, Pd-107, Pm-147
   Po-210, Pu-236, Pu-244, Rb-83, Rb-84, Rb-86
   Re-187, Ru-103, S-35, Sb-124, Sb-126, Sc-46
   Se-75, Si-32, Sm-147, Sn-113, Sn-119m, Sn-121m
   Sr-82, Sr-85, Sr-89, Ta-182, Te-121, Te-123
   Te-125m, Te-127m, Te-129m, Th-228, Th-230, Th-234
   Ti-44, Tl-204, Tm-170, V-49, W-185, Xe-131m
   Y-88, Zn-65, Zr-95

5) Twelve months of baseline data shall be collected from the near-field monitors prior to receipt of radioactive material at the IDF.
6) All waste shall be containerized and disposed of in closed containers, if a vent is required it shall contain a filter with a minimum efficiency of 99.97% when tested with 0.3 micron particles.
7) The Annual Possession Quantity shall be tracked on a WDOH approved log.
8) Monthly radiological contamination surveys shall be conducted of the soil cover and perimeter of the pit to detect any spread of contamination. Any soil contamination detected shall be reported to WDOH.
9) Water shall be used for dust suppression during the use of mobile cranes, dozers, and vibratory rollers, during placement and compaction of the cover soil.
10) Fixatives shall be supplied to contaminated soils and debris that will be left inactive less than 24 hours at the end of the work operations if the sustained wind speed is predicted during the next work shift is predicted to be equal to or greater than 20 mph.
11) Fixatives shall be applied to any contaiminated soil and debris that will be inactive for more than 24 hours.
12) Prior to receipt of radioactive material in the IDF facility a list and location of the near-facility monitors shall be provided to WDOH for review and approval. Power for a co-located ambient air sampler shall be provided for WDOH use at a monitoring station of WDOH choice.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.10E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 3.57E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The 241-AZ-101, 241-AZ-102, 241-AY-101, and 241-AY-102 and associated equipment shall be modified to allow for installation of waste retrieval systems and equipment, including the following major components.

New In Tank Equipment

• Two mixer pumps each in tanks 241-AZ-102, 241-AY-101, and 241-AY-102 for mobilizing the settled solids. Two mixer pumps were installed in tank 241-AZ-101 and permitted previously by WDOH through issuance of AIR-98-708. All of the pumps will be capable of pumping waste through each of two, horizontally opposed, discharge nozzles.

• A riser extension/spray wash system on top of each of the riser used for mixer pumps. The spray wash system will be used for future decontamination of the mixer pumps if they are removed from the tank.

• One transfer pump in each tank for the transfer of waste.

• New temperature probes for each tank.

• New decant pumps in the AY tanks, and associated transfer piping; to include a one time use hose-in-hose transfer line approximately 40 feet in length.

New Ancillary Equipment and Buildings

• Electrical power and instrument cables and other utility tie ins and/or upgrades (e.g., sanitary and raw water, and telecommunications).

• Tie-in to the existing dilution and caustic supply system, to bring waste properties into compliance with the feed specifications and to flush and preheat transfer lines. The dilution system will be capable of providing approximately 140 gallons per minute of pH adjusted water.

• New pit coverblocks.

• New water/diluent piping to and from the process pits.

• New process jumpers.

• Miscellaneous concrete pads for electrical and mechanical equipment.

• Chain link fencing and gates.

Removal, Repair, Decontamination and Demolition of Existing Equipment

• Removal/repair of transfer and/or mixer pumps, as necessary during the life of the facility.

• Removal and disposal of several thermocouple probes/instrument trees.

• Removal and disposal of several existing pumps and other miscellaneous equipment (e.g. slurry distributers and process jumpers).

If needed or chosen for use during these activities, the Regulated Guzzler, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of the NOC.

Soil Excavation

Soil will be excavated inside and outside the 241-AZ and 241-AY Tank Farms for the dilution piping that will tie-in to the existing AN Tank Farm caustic supply system and to remove soil in preparation for mixer pump foundations and miscellaneous equipment support structures, to remove soil around pits in preparation of core drilling, and for placement of control building foundations (as required). A total of approximately 6,000 cubic yards, per farm, could be excavated. Backfill will be made with the original removed soil or non-contaminated controlled density fill (sand, water and a small amount of cement).

Soil excavation activities inside the tank farm fence will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools). If contamination is discovered outside the tank farm fence, ALARACT 5 will be followed. Clean soil piles could be moved from one place to another within the tank farm with heavy equipment (backhoe, front-end loader, etc.). Soil excavation outside the tank farm fence in non-contaminated soil also could be performed with heavy equipment. The regulated guzzler also could be used as described in the NOC for use in the 241-A Tank Farm Complex.

Pipe Cutting and Welding

Any required cuts of contaminated piping will be made inside a glove bag using appropriate equipment such as a sawzall or tri tool. To perform a cut without a glove bag, the piping will be surveyed/smeared to verify removable contamination levels are equal to or less than 10,000 disintegrations per minute (dpm) per 100 square centimeters (cm2) beta gamma and 200 dpm/100cm2 alpha.

Welding might be necessary to join various pieces of equipment. If welding is necessary, welding will commence once removable contamination levels in the weld area are reduced to ALARA. The goal will be to achieve 1,000 dpm/100 cm2 beta gamma and 20 dpm/100 cm2 alpha or less.

If needed or chosen for use during these activities, a portable/temporary radioactive air emission unit and a HEPA filtered vacuum radioactive air emission unit could be used in accordance with the latest revisions of the NOCs.

Pit Work

Work to be performed in pits may include replacing existing sets of cover blocks with newly designed cover blocks, core drilling (equivalent of 100, 14-inch diameter holes for AZ Farm and 10, 14-inch diameter, holes for AY Farm), installing new nozzles and removing existing jumpers.

Pit access and work will be performed in accordance with ALARACT Demonstrations 6 and 14, TWRS ALARACT Demonstration for Pit Access, and TWRS ALARACT Demonstration for Pit Work. Activities not covered in these ALARACTs are described in the following.

If needed or chosen for use during these activities, a portable/temporary radioactive air emission unit and HEPA filtered vacuum radioactive air emission unit could be used in accordance with the latest revisions of their NOCs.

At the start of the pit work, the cover blocks will be lifted off and radiologically surveyed to determine an appropriate disposal method. New cover blocks will be installed when all work in the pits has been completed.

Core drilling could be performed and will occur below grade level, on the outside of the pit. The hole will be drilled from the outside to the inside, with the temporary pit cover in place. Nozzle installation generally will proceed immediately after the hole is completed. If immediate nozzle installation is not possible, the hole will be temporarily sealed with a plug, tape, or equivalent device, until the nozzle can be installed.

Installation of new nozzles in existing pits will take place in an open pit. All parts of the nozzle will be assembled ahead of time and will be lowered into position as a single unit. The piping in the back of the nozzle will be threaded through the hole (from the inside of the pit to the outside) and pulled tight into place from the outside of the pit. Grout will be used to secure and seal the nozzle into place. The front opening of the nozzle, inside the pit, will be fitted with a temporary cap/seal until a jumper is connected to the nozzle. Once the nozzle(s) is/are installed, the temporary pit cover will be replaced until other work inside the pit requires pit cover removal.

Removal of In Tank Equipment

Various in-tank equipment will be removed from the tanks to make room for the waste retrieval equipment, or to be replaced with equivalent equipment built to withstand the mixer pump jet forces. Removed long-length equipment will either be packaged in long-length contaminated equipment disposal containers or size reduced for disposal in accordance with ALARACT Demonstration 15, Tank Farm ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal. Equipment removal will be performed in accordance with ALARACT Demonstration 13, TWRS ALARACT Demonstration for Installation, Operation, and Removal of Tank Equipment. Activities not covered in this ALARACT are described in the following.

If needed or chosen for use during these activities, a Portable/Temporary Radioactive Air Emission Unit, and a HEPA Filtered Vacuum Radioactive Air Emission Unit may be used in accordance with the latest revisions of their NOCs.

Decontamination of removed equipment is not anticipated. The fewer decontamination activities undertaken, the less exposure possibilities there are to the worker and the environment. Contingency decontamination plans, however, are in place if needed. The most likely equipment to be decontaminated would be sections of the flexible receiver. Equipment removal will be performed in accordance with TWRS ALARACT Demonstration 13, Installation, Operation, and Removal of Tank Equipment.

In Tank Equipment Installation

Equipment installation will be performed in accordance with TWRS ALARACT Demonstration 13, Installation, Operation, and Removal of Tank Equipment.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	2.54E-07	Am - 241	2.56E+00	Am - 243	1.17E-03
Ba - 137 m	6.41E+00	C - 14	1.59E-04	Cd - 113 m	1.84E-03
Cm - 242	1.65E-02	Cm - 243	1.56E-04	Cm - 244	3.41E-02
Co - 60	4.32E-02	Cs - 134	1.02E-03	Cs - 137	3.07E+01
Eu - 152	3.44E-02	Eu - 154	8.30E-01	Eu - 155	3.96E-01
H - 3	1.52E-03	I - 129	1.56E-05	Nb - 93 m	9.23E-03
Ni - 59	4.46E-03	Ni - 63	4.11E-01	Np - 237	5.99E-04
Pa - 231	4.12E-06	Pu - 238	9.93E-03	Pu - 239	1.88E-01
Pu - 240	4.78E-02	Pu - 241	4.57E-01	Pu - 242	4.52E-06
Ra - 226	1.15E-04	Ra - 228	7.87E-06	Ru - 106	5.59E-05
Sb - 125	2.11E-02	Se - 79	3.33E-05	Sm - 151	2.65E+01
Sn - 126	2.65E-03	Sr - 90	6.54E+02	Tc - 99	5.64E-03
Th - 229	1.04E-05				

		Th - 232	4.76E-06	U - 232	3.16E-07
U - 233	9.99E-06	U - 234	2.21E-04	U - 235	2.66E-06
U - 236	6.92E-07	U - 238	1.52E-05	Y - 90	6.28E+02
Zr - 93	1.70E-02				

4) All pit access work shall be performed in accordance with TWRS ALARACT Demonstration 6, ALARACT Demonstration for Pit Access and TWRS ALARACT Demonstration 14, TWRS ALARACT Demonstration for Pit Work.
5) In-tank equipment removal and installation shall be performed in accordance with TWRS ALARACT Demonstration 13, TWRS ALARACT Demonstration for Installation, Operation, and Removal of Tank Equipment.
6) Pipe cuts shall be performed in glove bag when levels of removable contamination in the cut area are greater than 10,000 disintegrations per minute per 100 square centimeters beta/gamma and 200 disintegrations per minute per 100 square centimeters alpha.
7) Pipe cuts shall be performed using a sawzall or tri-tool or equivalent.
8) Soil shall be excavated in accordance with the requirements of ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools).
9) The number of pit entries will either be limited to 10 or the total radionuclide content of all pit entries shall be less than the Annual Possession Quantity, and shall be tracked on a WDOH approved log.
10) The Annual Possession Quantity shall be tracked on a WDOH approved log.
11) The average surface contamination within the 241-AZ-101 and 241-AZ-102 pump pits shall be limited to less than 1,000,000 dpm/100 square centimeters beta/gamma and 700,000 dpm/100 square centimeters alpha. This shall be tracked on a WDOH approved log.
12) When welding is performed removable contamination levels in the weld area shall be reduced to less than 1,000 disintegrations per minute per 100 centimeters squared beta/gamma and 20 disintegrations per minute per 100 centimeters squared alpha. The number of welds and associated contaminations levels shall be tracked on a WDOH approved log.
13) Work within glove bags shall stop if sustained wind speeds exceed 30 miles per hour.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 3.40E-05 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

cleaning Radiologically Contaminated Vehicles (RCVs) and/or radiologically contaminated components (e.g., radiator) of an RCV. A portable, commercially available, high-pressure, water/steam cleaning unit could be deployed to the location of the RCV/component, or the RCV/component (after appropriate precautions to isolate and contain smearable contamination) could be moved to some other location in the 200 Areas plateau before cleaning. Cleaning may also involve brushing, scrubbing, or other manual methods conducted in a manner to minimize airborne dust.

A RCV/component could be isolated with an engineered shelter over a basin. The basin could be a collapsible liner for collection of waste water. The shelter could be a galvanized steel tube framework with arched trusses and covered with polyester sheeting. Alternatively, the activity could be conducted without a shelter over the basin (i.e., open air) with reasonable operational controls (e.g., directing water/steam cleaning stream downward, concentrating stream on RCVs or components, using lowest possible pressure settings) being implemented.

A portable high-pressure, commercially available, water/steam washing unit could be used to clean the RCV/component. Personnel would direct the cleaning stream to areas of localized areas of contamination on the RCV/component. The RCV/component would be surveyed intermittently (e.g., hand-held field instruments, swipes, or dried sample analysis [for alpha] as necessary) to determine level of remaining contamination. This process would be repeated until sufficient decontamination is achieved, as determined by Radiation Protection personnel, to allow the RCV/component to be returned to service (i.e., no smearable contamination remains, and a fixed contamination level of no greater than 0.5 millirem/hour dose rate).

After decontamination to appropriate levels, the RCV/component would be removed from the shelter, if used, and basin. The RCV/component could be returned to service, or if necessary, appropriately packaged and disposed. Contaminated waste materials resulting from the cleaning processes, including waste water, will be packaged appropriately using standard procedures and dispositioned to approved storage or disposal. Activities could include solidification of liquid waste (such as absorbing liquids in tanks, containers; low-temperature [i.e., less than 100 degrees Celsius] evaporation) and subsequent transfer to appropriate on- or off site treatment/disposal facilities.

The shelter (if used) and basin would be surveyed at the end of the cleaning process to ensure appropriate radiological controls are in place. The shelter/basin would be decontaminated appropriately and maintained for future cleaning activities. If necessary, the shelter/basin could be packaged and disposed.

High-efficiency particulate air (HEPA) -filtered vacuums or portable/temporary radionuclide air emission units (PTRAEUs) may be used to support the cleaning activities.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 3.40E-05 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.50E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Alpha release rate based on Am-241. Any radionuclide might be present in the RCV cleaning activities. Am-241 is representative of the alpha-emitting radionuclides present in/on the RCV/component and would be typical in the wastestream created.			
B/G - 0	2.90E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Beta/Gamma release based on Cs-137. Any radionuclide might be present in the RCV cleaning activities. Cs-137 is representative of the beta-gamma radionuclides present in/on the RCV/component and would be typical in the wastestream created.			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) If a portable/temporary radioactive air emission unit (PTRAEU) or HEPA filtered vacuum is used, controls as described in the sitewide NOC, i.e., DOE/RL-96-75 or DOE/RL-97-50, and in the associated license would be followed.
5) The cleaning operations shall be performed in accordance with the controls specified in a radiation work permit (RWP) and/or operating procedures.
6) All activities shall be conducted under the auspices of radiological control technicians. Routine field surveys, including swipes/smears, shall be conducted. Fixatives, covers, or other standard measures shall be used to contain contamination.
7) Appropriate spill prevention procedures shall be in place to minimize the probability of a release of radioactive liquid waste to the environment, and to provide immediate cleanup of any liquid spills.
8) Low risk radiological activities (i.e., less than or equal to 100,000 dpm/100 cm^2 beta-gamma and less than or equal to 2,000 dpm/100 cm^2 alpha) will be completed under this NOC implementing the following controls:

   -- Pre and post-job surveys will be performed and maintained as records of low emissions.
   -- A basin will be erected to contain radioactive contamination.
   -- Splashguards will be installed to contain spray water, and ensure waste water is directed toward and collected in the basin.
   -- All radioactive contamination removed during the decontamination process shall be contained, packaged, or disposed of within the same day.
   -- The basin surfaces shall be maintained to less than 1,000 dpm/100 cm^2 beta-gamma and 20 dpm/100cm^2 alpha when not in use.

   For those activities considered medium risk radiological activities (i.e., greater than 100,000 dpm/100 cm2 to less than or equal to 1,000,000 dpm/cm2 beta-gamma and greater than 2,000 dpm/100 cm2 to less than or equal to 20,000 dpm/cm2 alpha), DOE will contact WDOH to discuss the additional controls that will be implemented for limiting radiological air emissions.

   This NOC will not be used for high risk radiological activities.

Emission Unit ID: 498

200 W-296P047-001

296-P-47

This is a MAJOR, ACTIVELY ventilated emission unit.

Tank Farms

Emission Unit Information

Stack Height: 21.00 ft. 6.40 m. Stack Diameter 0.50 ft. 0.15 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 80.68 ft/second. 24.59 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Heater	1	
	Demister	1	
	Prefilter	1	
	HEPA	2	2 HEPA filters in series
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114.	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a skid/mobile type portable exhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities. The emission unit is a portable exhauster that operates intermittently.

This Emission Unit has 3 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Liquid Pumping and Enhanced Sluicing on Tank 241-C-106	AIR 06-642	Not Approved	683

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.55E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 4.67E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The following actions:

Step 1:

- Fix and/or remove contamination and blown in soil/debris in the 241-C-06B heel pit in

accordance with ALARACT 4, ALARACT 6, ALARACT 14, and ALARACT 15.
- If necessary, a HEPA vacuum will be used in accordance with the sitewide NOC.
- Remove a heel pit pump out of riser R-13 in the 241-C-06B heel pit in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15, and ALARACT 16.
- Place conduit in a trench in accordance with ALARACT 5.
- Remove a thermoucouple out of riser R-14 in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15, and ALARACT 16.
- Install slurry pump for the sluicing operation in riser R-9, R-13 or R-14 in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.

Step 2:

- Fix and/or remove any contamination and blown in soil/debris in the 241-C-06C sluice pit in accordance with ALARACT 4, ALARACT 6, ALARACT 14 and ALARACT 15.
- If necessary, a HEPA vacuum will be used per the sitewide NOC.
- Remove the old sluicer and install new sluicer equipment in the R-3 riser, if needed, in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.

Step 3:

- Fix and/or remove any contamination and blown in soil/debris in the 241-C-06A pump pit in accordance with ALARACT 4, ALRACT 6, ALARACT 14 and ALARACT 15.
- If necessary, a HEPA vacuum will be used per the sitewide NOC.
- Remove the failed pump equipment out of R-9 and R-6 riser used for prior sluicing operation. in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.
- Install new sluicer equipment in the R-6, R-7, R-5 or R-9 riser, if needed, with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16, or use the existing project W-320 sluicing nozzle.
- Place an in-tank closed circuit television camera or television monitoring system in riser R-1, R-7, R-8 and R-14 in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.
- Install a new sluicer nozzle in R-7 or R-8 and remove an additional thermocouple in accordance with ALARACT 1, ALARACT 4, ALARACT 6, ALARACT 13, ALARACT 14, ALARACT 15 and ALARACT 16.

Step 4:

- Pump out remaining free liquid in the tank to the DST system through a pump installed in either riser R-9, R-13 or R-14 under passive ventilation in accordance with ALARACT 11.

Step 5: (applies only to the 296-P-47 emission unit)

- Sluice and pump the solids that become a slurry into the DST system using raw water (or recirculated 241-C-106 water) as the sluicing agent. This activity shall only be performed during operation of the 296-P-47 portable exhauster. The emission unit shall be sampled continuously with a shrouded probe. The sample location, shrouded probe assembly, transport line and sample collection shall be qualified in accordance with the requirements of ANSI N13.1-1999.

Step 6:

- After sluicing an "in tank vehicle" (ITV) could be used, if necessary, to collect the remaining tank contents to

be slurried through the sluicing pump to bring the tank contents down to <360 cubic feet in volume. This activity shall only be performed during operation of the 296-P-45 portable exhauster. The ITV shall be installed through a riser in accordance with ALARACT 1 and ALARACT 13. The ITV will be used to push the remaining tank material into the center of the tank to be pumped. The ITV shall not move faster than 2 mph. If big chunks of sludge need to be broken, the tracks or plow blade could be used to break up the material so it can be pumped. The "water cannon" on the ITV shall not be used in tank 241-C-106. Upon removal of the tank the ITV shall be decontaminated with in the tank using ultrasonic decontamination and then go through a spray ring.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	2.31E-03	Am - 241	2.25E+02	Am - 243	2.20E-03
Ba - 137 m	1.66E+04	C - 14	5.73E-02	Cd - 113 m	1.77E+01
Cm - 242	3.56E-01	Cm - 243	2.81E-02	Cm - 244	6.03E-01
Co - 60	1.40E+00	Cs - 134	7.07E-02	Cs - 137	1.75E+04
Eu - 152	3.28E+00	Eu - 154	2.67E+02	Eu - 155	1.89E+02
H - 3	1.55E+00	I - 129	1.70E-02	Nb - 93 m	1.28E+01
Ni - 59	6.53E+00	Ni - 63	6.08E+02	Np - 237	2.62E-01
Pa - 231	3.37E-03	Pu - 238	3.50E+00	Pu - 239	9.10E+01
Pu - 241	1.85E+02	Pu - 242	1.65E-03	Ra - 226	4.10E-04
Ra - 228	3.15E-05	Ru - 106	1.69E-05	Sb - 125	2.83E+00
Se - 79	2.88E-01	Sm - 151	1.19E+04	Sn - 126	2.14E+00
Sr - 90	2.82E+05	Tc - 99	3.14E+00	Th - 229	2.43E-05
Th - 232	2.54E-03	U - 232	5.40E-04	U - 233	2.18E-03
U - 234	4.31E-02	U - 235	1.84E-03	U - 236	7.66E-04
U - 238	4.40E-02	Y - 90	2.82E+05	Zr - 93	1.44E+01

4) All ductwork connecting the tank to the exhauster shall be pressure tested in accordance with the requirements of AG-1 Section SA.

5) HEPA filters shall be individually tested in-place at least annually to the requirements ASME N510 Section 10, with a minimum efficiency of 99.95%.

6) Monthly checks shall be performed on the exhaust duct to ensure there is no deterioration of the ductwork or leakage at the connections points.

7) The curie value for Pu-239 identified in the Annual Possession Quantity also includes contributions from Pu-240.

8) The emission unit hours of operation shall be tracked on a WDOH approved log and shall not exceed 2880 hours of operation.

9) The emission unit shall be operational during all sluicing activities.

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.10E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 5.82E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The activities performed at the 244-CR Vault Facility, ER-153 and/or 244-A Lift Station include:

Work Area Preparation:

- Miscellaneous work including equipment delivery, movement, set up and maintenance in the general work area around the 244-CR Vault Facility.

- Construction and take down of open top containment tents (bullpens) over the facility vault area.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs).

- Installation of portable 1,000 cubic feet per minute (cfm) exhauster.

- Removal and/or installation of vault foam covering.

- Application of fixative at pit interior.

- Temporary power installation.

Facility/Interim Stabilization Work:

- Operation of PTRAEU for bullpen ventilation.

- Removal and/or installation of pit covers.

- Inspection of pits, vaults, and tanks.

- Removal and disposition of excess equipment and waste in pits, risers, and tanks.

- Decontamination activities.

- Measurement of liquid level and sludge levels in tanks and sumps.

- Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance.

Facility Equipment Activities:

- Installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment).

- Modifications, maintenance, and/or isolation and sealing of existing risers, pits, vaults and incoming and/or outgoing piping (drain and transfer lines) from 244-CR Vault or connected facility.

Excavation:

- Installation of permanent power to 244-CR Vault Facility.

- Installation/Operation of Passive Breather Filter Assembly.

Waste Transfer and Support Activities:

- Operation of 1,000 cfm portable exhauster at 244-CR Vault.

- New waste transfer system, waste staging/consolidation.

Miscellaneous activities shall include:

- Construction and take down of open top contaminant tents over the facility vault area.

- Open top containment tents (bullpens) shall be constructed over the facility pit area to prevent potential airborne contamination from the effected work area to the environment. Two bullpens shall be erected around two instrumentation pits at the 244-CR Vault. Upon completion of the first pit's work, the bullpens shall be relocated to the other two pits and their work will be completed.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs)

- A Portable/Temporary Radioactive Air Emission Unit (2,000 cfm) or units (1,000 cfm each) shall be installed to ventilate the bullpens during activities that require work in the pits, cells and tank vault area prior to performing waste transfer activities. One thousand cfm PTRAEUs, if used, shall be directly connected to individual bullpens, while a 2,000 PTRAEU if used, shall be connected to two bullpens. Movement and installation of the PTRAEU can be performed to facilitate ventilation for the four vaults of the 244-CR Vault Facility. The PTRAEU shall operate intermittently (during work activities) and will be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

A portable 1,000 cfm exhauster shall be installed to ventilate the 244-CR Facility vaults and tanks during waste transfer activities. This exhauster shall operate intermittently to support waste transfer and support activities and shall monitor air emissions. The exhauster shall be piped into the existing 244-CR facility ventilation system upstream of the existing (non-operating) exhauster, 296-C-05 and HEPA filters. The existing 244-CR Facility exhaust system shall be isolated and not used. Tie in of the 1,000 cfm exhauster to the existing exhaust system shall be in accordance with ALARACT 16, Tank Farm ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components. After the waste transfer is completed, the exhauster shall be removed in accordance to the requirements of ALARACT 16.

A foam covering has been placed over the 244-CR Vault area to prevent intrusion of precipitation and snowmelt. In order to gain access to the pit cover (metal) plates or concrete cover blocks, sections of the foam shall be removed, packaged, transported and disposed of. ALARACT 4, Tank Farm ALARACT Demonstration for Packaging and Transportation of Waste shall be used to properly disposition the removed foamed covering. Radiation control technicians (RCT) shall monitor the affected work area while the foam covering is being removed. The foam covering shall be replaced after work is complete, as part of intrusion prevention measures completed by the project following waste transfer activities.

A fixative shall be applied either with the pit covers on. The fixatives shall be applied to pit surfaces through a port in the pit cover using a 'whirly' or by fogging. A hand held sprayer is used to apply fixatives to local areas within the pit when the pit cover is off.

Temporary power installation will be limited to meet the needs to support the work described in this NOC. Temporary installations can be removed when no longer needed.

Operation of PTRAEU for Bullpen Ventilation.

Ventilation of the bullpens during pre waste transfer tank activities and prior to the installation of the 1,000 cfm portable exhauster shall be accomplished with the use of PTRAEU(s). The PTRAEU(s) shall be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

Concrete cover key blocks are removed first, and only blocks necessary to perform intended work are removed. Consideration is given to sliding blocks to minimize the number of blocks to be removed. As discussed in the following, pit covers are decontaminated and/or covered with fixative before removal. Pit Covers are raised a minimum distance to safely allow a radiation protection technician to perform a dose rate and contamination survey. Pit covers are wrapped in plastic and set down in a specially prepared lay-down area. On completion of activities, the plastic wrap is removed from the pit covers and the pit covers are re-installed in their original position and orientation. Post-job surveys are performed.

Inspections, such as visual, video, or nondestructive inspections, shall be performed with pit covers in place (for pit with access ports) or removed. The pit cover design, historical inspection information, and ALARA information shall be used to determine whether the inspection shall be performed manually (with pit cover removed) or remotely with a camera and the pit covers in place.

Excess equipment and debris currently located in the 244-CR vault pits, and in-tank equipment shall be removed to accommodate new waste transfer equipment and piping. Excess equipment shall be replaced with replacement in kind equipment, as necessary.

To facilitate the removal and disposition of these items, size reduction and decontamination activities shall be utilized. Size reduction activities shall include cutting up unusable equipment (usually jumpers/blanks) remotely, using hydraulic shears or low revolutions per minute portable band saws. All size reduction activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal.

Disposition of excess equipment and waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Removable contamination in the accessible portions of the pit is reduced to less than 100,000 disintegrations per minute/100 square centimeters beta/gamma and 2,000 disintegrations per minute/100 square centimeters alpha by washing, or an approved fixative is applied to pit surfaces. Initial washing with a low pressure (125 pounds per square inch gauge), or high pressure (3,000 pounds per square inch gauge) 'whirly' is accomplished through a port in the pit cover blocks. Additional decontamination activities (with the cover block off) include the use of chemicals, peel and strip paints, water, or manual scrub brushes.

After a section of equipment has been washed it shall be pulled into plastic sleeving and sealed by horse tailing and taping.

Liquid and sludge levels are determined using zip cords or other appropriate means that shall not disturb the waste more than zip cords.

Sampling activities shall be performed in the tank and sump area of 244-CR Vault by way of risers in the riser pit in accordance with ALARACT 7, "Tank Farm ALARACT Demonstration For Tank Waste Grab Sampling." Radiological controls for riser preparation/opening listed in ALARACT 1, "Tank Farm ALARACT Demonstration for Riser Preparation/opening," shall be followed.

The waste transfer processes shall transfer waste from tanks CR-011, CR-001, CR-002 and CR-003 and sumps within 244-CR Vault Facility to a staging tank within the 244-CR Facility. The transfer system to consolidate the waste from individual tanks consists of above ground piping of a hose in hose with leak detection at each tank's pit being utilized to support the transfer line. Mixing and dilution of the waste may take place at the receiving tank or within the transfer lines directly. The transfer system may include equipment pump skids and

shall include appropriate connections to the transfer lines to accommodate chemical and water addition to the 244-CR Facility tanks and mixing prior to transfer to the designated Double Shell Tank (DST).

Before entry into a pit, an evaluation is made by engineering and/or operations personnel to determine the transfer routing configuration after pit work is complete. On removal of cover blocks, a visual inspection of pit contents is made to verify present configuration.

Tools such as impact wrenches, T-bars, and pike poles are used to repair or replace pit equipment. All equipment coming out of the pit is wrapped in plastic or otherwise contained or decontaminated for reuse or disposal. Removable contamination on the outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha before removal from the bullpen. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Jumper work shall be preceded by flushing the appropriate transfer lines with water. Jumper work is accomplished remotely, using a crane to maneuver heavy equipment and parts. Installation, disconnection, and/or changing jumpers/blanks are accomplished by slowly loosening the jumper/blank at the connector head. The required jumper/blank is positioned and tightened to the new connector heads. If the process line or equipment being worked on is connected physically to other unnecessary transfer lines, or if the line is to be left unused, a cap, blank, or equivalent is installed on all open nozzles not connected to jumpers.

Leak testing of newly installed jumpers/blanks shall be performed with pressurized water before initiating waste transfers. Occasionally, a jumper leak test is performed during the initial stages of the transfer. In either case, cover blocks shall be in place before leak testing is performed.

Cutting up unusable pit equipment (usually jumpers/blanks) is accomplished remotely using hydraulic shears or low revolutions per minute portable band saws. Cutting activities shall be performed in the bullpen or in glovebags. The goal shall be to maintain a contamination level equal to or less than 1,000 dpm/100 cm2 beta gamma and 20 dpm/100 cm2 alpha, during cutting activities, but may not always be attainable. RCT coverage shall be provided. Should contamination levels exceed 1,000-dpm/100 cm2 additional sleeving, or use of a glove bag shall be used and/or decontamination activities performed to lower the levels in accordance with ALARA. Welding (if required) shall commence once removable contamination levels in the cut and weld area are reduced to ALARA. Size reduction (cutting) activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal. To ensure that water intrusions or potential residual waste in piping are eliminated from the facility, existing piping and transfer lines to and from the 244-CR Vault facility shall be blanked, grouted, or sealed. The isolation includes activities such as installing plugs, caps, blind flanges, or grouting. Isolations may occur at the 244-CR riser pit area or at the other end of the pipe in a diversion or valve box, at the ER153 or the 244A Lift Station.

Modifications to existing in-route pits, vaults and piping shall be required to establish the waste transfer route or to ensure the integrity of the system prior to waste transfer. These modifications can include but are not limited to, removal of existing parts and replacement with like parts, installation of new jumpers, or blanking off of equipment. When possible existing blanks shall be utilized. Pipe cutting shall be minimized in compliance with ALARA. If it is determined that the installation of a new above ground transfer line would be the best engineering method to establish a waste transfer route, a temporary transfer route shall be established following existing design and installation procedures. This temporary route will be either above ground or in a shallow trench. If a trench is required excavation shall be performed as described under that activity in this NOC.

Pit drains are checked using water from a tanker truck or another source. Water at a flow rate of approximately 20 gallons per minute is added to a pit drain line and subsequently monitored to verify the pit drains are free of restrictions. At times it might be necessary to pump the DCRT that receives the water after the water passes through the pit drain if the volume of test water approaches the capacity of the DCRT.

Either flushing with water and/or using a retrieval tool to remove debris from the drain are used to clear plugged drains. Water supply valves are opened slowly to minimize splashing. Pressures above 50 pounds per square inch gauge require approval from the engineering organization. Cover blocks shall remain in place and work is accomplished through a penetration in the cover block.

The waste transfer operations involve the pumping of liquid waste that contains dissolved solids. These solids can precipitate out of solution anywhere in the transfer path and cause blockage. If blockage is detected in the system, flushing the lines with hot water is necessary. The hot water is introduced to the system to be flushed through a pressure manifold by piping connected directly to a jumper or nozzle. These operations shall be performed with the pit covers on.

To ensure that water intrusions are eliminated from the facility, a foam covering will be placed over the 244-CR Vault area after completion of isolation activities.

Other techniques to free blockages could include pressurization, temporary jumpers, and hydraulic scouring. All piping connections are designed to be leak tight and the pit cover block shall be installed before pressurization. If pressurization beyond that obtained from the tank farms water system or supply truck (i.e., approximately 150 pounds per square inch gauge) is necessary to remove blockage, an engineering evaluation shall be performed to determine the maximum allowable pressure for operation.

Excavation:

Excavation may be required to support installation of ventilation, electrical support and waste transfer equipment. Modifications to existing in route pits, vaults and piping and/or to support installation of new waste transfer lines from the 244-CR Facility to the identified DST may require excavation. Soil excavation activities will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools), and will follow the radiological controls specified in that ALARACT.

Any Guzzler excavations in contamination areas will be performed in accordance with the December 18, 1998, WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use. Excavation of contaminated soils using heavy equipment shall follow the requirement of Site Wide Guzzler NOC.

Soil excavation outside the tank farm fence also may be performed with heavy equipment.

Soil will be excavated around the 244-CR vault facility to install new piping, equipment slabs, and new waste transfer system support equipment. It is expected that about 1,000 cubic yards may be excavated, with about 600 cubic yards from inside the tank farm. Backfill shall be from the original removed soil or non-contaminated controlled density fill (sand, water and a small amount of cement).

Current power within the 244-CR Vault Facility is limited. To provide power for new equipment installed under the project, the existing power distribution system shall be upgraded. Upgrades shall involve modification to the existing Motor Control Center (MCC), installation of equipment control panels, and installation of new conduits.

A compliant passive breather filter shall be installed to ventilate the 244-CR Facility vaults and tanks once waste transfer activities are completed. The passive breather filters shall be installed at two locations in the 244-CR facility. A 1,000 cfm HEPA filter shall be installed at the air inlet assembly (previously attached to the evaporative cooler) and a 200 cfm HEPA filter shall be installed upstream of the existing HEPA filter pit. Butterfly valves in the ventilation system just downstream of where the filters shall be installed can be shut to prevent any emission from the facility during filter installation. Installation of the filters shall be performed in accordance with ALARACT Demonstration 16, TWRS ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components.

During waste transfer and support activities the tank and vault air space shall be actively ventilated by a temporary ventilation system. The temporary ventilation system shall consist of a portable exhauster that shall

be equipped with compliant monitoring and sampling equipment. The purpose of the exhauster is to ensure potential airborne contamination from the pits, cells, or process tanks, is not being released to the environment. Operation of the 1,000 cfm portable exhauster is considered an emissions control.

New waste transfer system, waste staging/consolidation.

The planned transfer system can utilize some existing equipment along with installation of new piping and equipment at 244-CR, ER-153 and/or 244-A Lift Station. Maintenance of the transfer system may be required during the waste staging/consolidation. Equipment, which may require on going maintenance includes but is not limited to leak detection and pump system equipment. The waste can be staged/consolidated in one or two of the 244-CR Facility tanks (CR-001, CR-002, CR-003 and CR-011) prior to transfer to a DST.

The following controls are used for the pit activities:

General Controls:

1. Pre-job and post-job radiation surveys are performed by radiation protection technicians. Radiation work permits specify permissible occupational radiological limits during activities. Radiation control technicians' survey and release equipment, inspect and approve required containment, and provide radiological surveys to verify compliance to radiation work permit limits.

2. Pit work is shut down (or not initiated) when sustained wind speeds exceed 25 miles per hour as measured in the field and/or reported by the Hanford Meteorological Station.

3. Fixatives shall be applied inside the pit (with cover blocks on or off) or accessible portions of the pit decontaminated to less than 100,000 disintegrations per minute/100 square centimeters beta-gamma and 2,000 disintegrations per minute/100 square centimeters alpha.

4. When cover blocks are removed, a fall protection handrail is installed. This handrail is draped in plastic forming a contamination barrier. The plastic extends to the top of the pit and is taped or sealed at the top of the pit. Decontamination of the containment barrier is conducted as required by the job specific radiation work permit.

5. Radiation control technicians monitor the affected work area when the vault foam covering is removed, when jumpers and equipment are being removed from risers and nozzles, and when risers are entered for sampling of tanks and sumps. Jumpers removed from the pit are drained of free liquid and decontaminated or contained before removal. The outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha. If these limits are exceeded, surfaces shall be decontaminated. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

6. A bullpen designed to minimize the top opening shall be used. Pit covers or cover blocks will be removed as necessary. If the bullpen is to be left unattended at any time, a temporary cover is placed over the pit or the pit covers or cover blocks are reinstalled. Two tents shall be erected over two pits. Upon completion of the work in the first two 244-CR Facility instrumentation pits, the tents will be relocated to the other 244-CR facility instrumentation pits.

7. PTRAEU(s) shall actively ventilate the bullpens during activities that require work in the pits (after removal of the cover blocks) to control radiological releases. The PTRAEU(s) shall operate intermittently and shall be operated in accordance with the latest revision to the WDOH approved. Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

8. A compliant exhauster skid shall ventilate the process cells and tanks during waste transfer activities. The exhauster shall maintain a negative pressure under the cover blocks and prevent contaminants from reaching the environment. The exhauster skid shall be connected to the existing exhaust ductwork with rigid or flexible

ductwork.

9. The 1,000 cfm exhauster shall be equipped with a two-stage HEPA filter, which meets the requirements of ASME AG-1, Section FC and shall be tested annually to requirements of ASME N510. The HEPA filters shall have an efficiency of 99.95 percent for 0.3-micron median diameter. Each filter housing shall meet the applicable sections of ASME N509 and the test requirement of ASME N510. The exhaust stack houses a Generic Effluent Monitoring System (GEMS) that contains an air velocity probe and the air sampling probe.

10. The breather filter shall consist of a housing that contains a HEPA filter, an outlet screen, and a small seal loop. Air flowing to and from the 244-CR Facility shall pass horizontally through the filter and vertically through the downward-facing exit weather hood. Seal loops, installed in the exhaust lines, are designed as a safety feature to prevent unlikely accident in which an over pressurization occurs when the HEPA filter is isolated for occasional (infrequent) maintenance.

Specific Controls include:

-Installation of portable 1,000 cfm exhauster shall use ALARACT 16.

-Removal and/or installation of vault foam covering - ALARACT 4.

-Application of fixative at pit interior - see General Controls.

-Temporary power installation - ALARA.

-Operation of PTRAEU for bullpen ventilation - Latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

-Removal and/or installation of pit covers - General Controls.

-Inspection of pits, vaults, and tanks - General Controls.

-Removal and disposition of excess equipment and waste in pits, risers, and tanks - ALARACT 15, and ALARACT 4.

-Decontamination activities - General Controls.

-Measurement of liquid level and sludge levels in tanks and sumps - General Controls.

-Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance - ALARACT 7 and ALARACT 1.

-Facility Equipment Activities: installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment) - ALARACT 4, and ALARACT 15.

-Modifications, maintenance, and/or isolation and sealing of existing in route pits, vaults and piping (drain and transfer lines) to support and/or installation of new transfer lines - General Controls.

-Excavation - ALARACT 5, and/or WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use.

-Installation of permanent power to 244-CR Vault Facility - ALARA.

-Installation of passive breather filter assembly - ALARACT 16.

-Operation of a portable exhauster at 244-CR vault for ventilation - ALARA.

-New waste transfer system, waste staging/consolidation - General Controls.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	9.90E-01	Am - 241	5.00E+01	Am - 243	7.83E-03
Ba - 137 m	2.98E+04	C - 14	1.71E-01	Cd - 113 m	1.18E+01
Cm - 242	9.68E-01	Cm - 243	1.15E-01	Cm - 244	2.63E+00
Co - 60	8.23E+01	Cs - 134	1.06E-01	Cs - 137	3.15E+04
Eu - 152	2.73E+00	Eu - 154	3.56E+02	Eu - 155	3.22E+02
H - 3	2.20E+00	I - 129	4.71E-03	Nb - 93 m	6.88E+00
Ni - 59	4.41E+00	Ni - 63	4.33E+02	Np - 237	1.13E+01
Pa - 231	7.67E-04	Pu - 238	5.03E+00	Pu - 239	4.97E+02
Pu - 240	8.95E+01	Pu - 241	6.26E+02	Pu - 242	7.82E+02
Ra - 226	3.41E-04	Ra - 228	1.85E+00	Ru - 106	1.57E-02
Sb - 125	4.41E+01	Se - 79	1.64E+00	Sm - 151	6.06E+03
Sn - 126	2.59E+00	Sr - 90	3.04E+05	Tc - 99	2.02E+01
Th - 229	1.63E-02	Th - 232	3.10E+00	U - 232	3.97E-01
U - 233	1.52E+00	U - 234	9.99E-01	U - 235	4.20E-02
U - 236	2.53E-02	U - 238	3.58E-01	Y - 90	3.04E+05
Zr - 93	6.00E+00				

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.31E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.61E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The operation of the waste retrieval system(s) for the removal of radioactive wastes from all 149 Single Shell Tanks (SST) at the Hanford Site.

SALTCAKE DISSOLUTION WASTE RETRIEVAL SYSTEM

The saltcake dissolution waste retrieval system may be used to retrieve soluble saltcake waste. This method retrieves the soluble portion of the waste only, resulting in very few of the solids being pumped from the tank. The saltcake dissolution waste retrieval system deployed in the SSTs is for water, chemical agent, or catalyst liquid to be added to the tank using a variety of spray nozzles or "sprinklers". The approach is to sprinkle the waste surface with water, chemical agent, or catalyst liquid. The added water, chemical agent, or catalyst liquid must stay in contact with the saltcake for a long enough period of time for the brine to become saturated. Once the brine is saturated, it is pumped from the SST to a receiver tank, staging tank, storage DST or other staging/storage vessel associated with the supplemental treatment, packaging or disposal. Salt solution will be removed using the existing saltwell pump or other pump placed into the tank.

A tank not equipped with a saltwell pump, a transfer pump (progressive cavity, vertical turbine) can be installed and operated.

Remotely directable water distribution devices will be located in risers spaced as far apart as practical. A combination of spraying waster, chemical agent, or catalyst liquid to dissolve the saltcake can be used in conjunction with directing a flow of water or recirculating water at the waste to move it to the pump suction to allow the pumping of waste from the tank. Recirculated waste from the pump may be sent back to the tank as an alternative to using water to direct dissolution waste to the pump suction.

MODIFIED SLUCING WASTE RETRIEVAL SYSTEM

Modified sluicing can be used for some SST waste retrieval. Modified sluicing is the introduction of liquid at low to moderate pressures, not to exceed 1200 psi, and volumes into the waste. The liquid dissolves and breaks apart solid materials and suspends them in the waste slurry. A transfer pump installed in the tank provides the motive force to transfer the liquid slurry to a receiver tank.

Modified sluicing introduces sluice liquid in a controlled fashion using multiple sluicing nozzles at varying pressures and flows, then pumps out the resultant waste slurry. This maintains minimal liquid inventories within the tank at all times. The liquids that could be used in modified sluicing include water, recirculated supernatant/water from the receiving Double Shell Tank, recirculated supernatant/water, chemical agent or catalyst liquid.

VACUUM WASTE RETRIEVAL SYSTEM

A vacuum waste retrieval system can be used for waste retrieval activities in the (SSTs). The vacuum waste retrieval system is introduced into the SSTs by means of an articulating mast system (AMS). The AMS has a horizontal reach and rotational capabilities of 360 degrees. The AMS has a retracted position and can be extended vertically. Air is mixed at the suction end of the AMS enabling the required vertical lift for the waste

to a topside receiver tank, batch vessel or a staging SST, storage DST, or other staging/storage vessels associated with supplemental treatment, packaging or disposal.

The AMS will be deployed through and attached to standard riser flanges that are available on the SSTs. Cameras can also be installed in other risers for in-tank viewing and control of the AMS.

For the 200-series tanks in the 241-C, 241-U, 241-B and 241-T Tank Farms a vacuum retrieval process tank, staging tank, staging SST, storage DST or other staging/storage vessel will be deployed. The receiver tank will receive waste in batches from whichever tank is connected into the vacuum retrieval system. The vacuum pressure used to draw up the waste from the tank to the receiver tank is relieved back into the SST being retrieved.

MOBILE RETRIEVAL SYSTEM

A Mobile Retrieval System (MRS) can be used to retrieve waste from some SSTs. The MRS consists of two in-tank systems. The first is a robotic crawler inserted through one riser the second is an AMS inserted through a second riser. The AMS retrieves the sludge from the tank using a vacuum with assisting pneumatic conveyance. The AMS vacuum tube has a horizontal reach and can be extended to the bottom of the tank. The arm rotates 360 degrees. The vacuum will be directed through the AMS in the tank to the end effector, which is in contact with the waste. The pneumatic conveyance-assisted vacuum retrieval system will draw the waste up through the vacuum to the waste vessel in the vessel skid in batches. The AMS is then valved out while the waste vessel is emptied and pumped out through the over ground transfer lines to a DST, a staging SST or other treatment/disposal options. When the waste vessel is nearly empty, the transfer line will be valved out and the AMS will be valved back in and another batch of waste will be removed from the tank. This process will be repeated until waste near the center of the tank is removed. The robotic crawler will be remotely controlled to move and/or wash waste toward the center of the tank.

The robotic crawler is equipped with a plow blade at the front for pushing/pulling wastes, a screw pump to jet wastes through a small nozzle towards the center of the tank, the ability to direct hot or cold water through the same nozzle to wash wastes off of in-tank equipment, dissolve waste agglomerations in the tank, and wash waste toward the center of the tank for removal.

Any new retrieval methods or changes to processes will need to be provided to WDOH in a revised NOC prior to implementation.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.99E+00	Am - 241	8.68E+03	Am - 243	3.39E-01
Ba - 137 m	4.26E+07	C - 14	6.25E+02	Cd - 113 m	4.95E+03
Cm - 242	1.97E+01	Cm - 243	1.80E+00	Cm - 244	1.90E+01
Co - 60	2.52E+03	Cs - 134	3.44E+04	Cs - 137	4.89E+07
Eu - 152	8.49E+02	Eu - 154	1.45E+04	Eu - 155	9.54E+03
H - 3	5.95E+03	I - 129	2.95E+01	Nb - 93 m	1.01E+03
Ni - 59	1.05E+02	Ni - 63	9.30E+03	Np - 237	9.50E+01
Pa - 231	1.25E+01	Pu - 238	1.65E+02	Pu - 239	3.17E+03
Pu - 240	5.36E+02	Pu - 241	4.80E+03	Pu - 242	3.34E-02
Ra - 226	1.27E-02	Ra - 228	1.15E+01	Ru - 106	1.22E-02
Sb - 125	1.73E+04	Se - 79	6.36E+01	Sm - 151	8.93E+05
Sn - 126	2.59E+02	Sr - 90	2.91E+06	Tc - 99	2.24E+04
Th - 229	4.20E-01	Th - 232	1.26E+00	U - 232	3.66E+00
U - 233	3.02E+01	U - 234	1.07E+01	U - 235	4.44E-01
U - 236	2.73E-01	U - 238	9.86E+00	Y - 90	2.91E+06
Zr - 93	1.25E+03				

4) A pre-operational NDA of the exhauster(s) HEPA filters and a post-operational NDA will be performed the first time each of the four waste retrieval methods (mobile retrieval system, vacuum retrieval, supernatant sluicing, and saltcake dissolution with supernatant) when placed into service. The post-operational NDA should occur after one cycle or phase of waste retrieval operation is completed, a method replaces another method during a cycle/phase or six months from the inservice date, whichever occurs first. The facility may opt to replace the exhauster's HEPA filters prior to placing a new waste retrieval method in service and eliminate the pre-operational NDA.
5) All ductwork connections shall have a radiological survey performed monthly to ensure ductwork connections are not degrading.
6) All ductwork shall be pressure tested in accordance with the requirements of ASME AG-1 Section SA.
7) All receiver tanks (including waste retrieval process tanks for tank TRU retrieval (stagging) SSTs, storage DSTs, or other staging/storage vessels, but not including batch vessel supporting vacuum retrieval) shall have active ventilation during waste receipt, unless alternative controls are documented and approved by WDOH.
8) All ventilation ductwork from the exit of the tank to the inlet of the exhauster filter housing shall be insulated.
9) During waste retrieval operations liquid shall be introduced through sluicing and saltcake dissolution nozzles at a pressure not to exceed 1200 psig, and the nozzle shall be at least five inches from the waste surface.
10) Each HEPA filter shall be in-place tested annually in accordance with the requirements of ASME AG-1 Section TA. HEPA filters shall have a minimum efficiency of 99.95%.
11) General WAC 246-247 technology standard exemptions justified and documented in RPP-19233, WAC 246-247 technology standard exemption justification for waste tank ventilation systems, may be applied to Phase II NOC retrieval exhauster operations.
12) Relative humidity shall be monitored, at least once a month, downstream of the heater and prior to the HEPA filters to ensure the air stream does not exceed 70% relative humidity.
13) The annual possession quantity shall be tracked on a WDOH approved log.
14) The differential pressure readings for the pre-filters and both stages of HEPA filters shall be monitored, recorded and trended daily. Action levels shall be developed and provided to WDOH for when actions will be taken to assure the pre-filters and HEPA filters will be operated within their design parameters.
15) The emission unit stack monitoring system shall meet the requirements of ANSI/HPS N13.1-1999 including the stack monitoring system inspection requirements. The technical justification document required by ANSI/HPS N13.1-1999 shall be provided to WDOH for review and approval.

Emission Unit ID: 503

200W 200W P-296Z007 001

296-Z-7

This is a MAJOR, ACTIVELY ventilated emission unit.

PLUTONIUM FINISHING PLANT(Z PLANT)

Emission Unit Information

Stack Height: 50.00 ft. 15.24 m. Stack Diameter 1.27 ft. 0.39 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: 17.90 ft/second. 5.46 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	2	2 parallel banks with each bank containing a 2-stage HEPA filter; one bank operational. Abatement credit given for one 2-stage HEPA filter in the operating bank.
	Fan	1	2 fans in parallel. Only one fan required to be operating.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Appendix B, Method 114	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Continuous

Sampling Requirements Record Sample

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This 50 foot tall stack exhausts filtered air from the 2736 ZB Building, at the PFP Complex. Activities at the 2736-ZB building include stabilization, packaging and storage operations in support of the PFP operations mission at the Hanford Site.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Deactivation of the Plutonium Finishing Plant Complex	AIR 06-664	Not Approved	709

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 6.70E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed activities involve transitioning the PFP Complex to a state of low-risk, low-cost, long-term surveillance and maintenance pending final disposition. All work would be performed in accordance with the approved radiological control procedures and as low as reasonably achievable (ALARA) program requirements as implemented by the project radiological control manual, as amended. These requirements would be carried out through the activity work packages and associated radiological work permits.

This activity includes deactivation of buildings and also includes deactivation of systems no longer necessary once stabilization and storage activities and planned legacy hold-up removal have been concluded; removal/disposition of equipment/components; contamination characterization and reduction/mitigation; packaging plutonium holdup material meeting waste acceptance criteria; maintaining and operating muffle furnaces, as needed, for removed plutonium holdup material; and demolition of radiologically contaminated, non-process ancillary buildings.

This activity also includes deactivation activities or activities to prepare and place a facility in a safe and stable condition to minimize the long-term cost of a surveillance and maintenance program while being protective of personnel, the public, and the environment until demolition of former processing and material storage buildings occurs. Deactivation activities would include those actions foreseeably necessary for implementation of the proposed action, such as associated transportation activities, waste removal and disposal, and award of grants and contracts. Specific actions could include the following work involving the potential for radioactive contamination:

- Draining and/or de-energizing systems as appropriate.
- Stabilizing contaminated areas (e.g., with fixatives, sealants, paint).
- Stabilizing or removing gloveboxes, process equipment, tanks, piping, fume hoods, and support equipment.
- Removing fencing and paved parking areas adjacent to facilities.
- Installing alternate environmental monitoring, surveillance, and safety components (e.g., lighting, fencing) if required.
- Removing/packaging radioactive (including equipment calibration sources and laboratory standards) and hazardous materials and waste, including stabilization and/or removal of asbestos, and removal, cleanup, and disposition of polychlorinated biphenyls and other regulated materials and transportation to existing waste management facilities.
- Removing equipment and system components.
- Size-reducing process equipment for disposal as waste.
- Performing physical or chemical treatment processes (e.g., neutralization, solidification, filtering) to render a material less hazardous or to reduce the volume (such processes will not increase the potential release rates)..
- Decontamination to support the excess of surplus equipment.
- Removing excess combustible material.
- Disconnecting utilities, piping, and communication service systems (if the systems are not necessary to maintain required environmental monitoring or building safety systems), including associated excavation.
- Ensuring adequate freeze and heat protection.
- Stabilizing, reducing, combining, or removing waste materials at outdoor locations within the PFP Complex (such processes will not increase the potential release rates provided in this NOC).
- Sealing cracks, gratings, and openings to the building exterior, and repairing roofs.
- Conducting general housekeeping activities (e.g., vacuuming, sweeping, dusting) in areas where radiological contamination is not anticipated (e.g., radiological buffer area) but could be encountered.
- Removing or reducing radioactive or hazardous contamination from facilities and equipment by washing, heating, chemical or electrochemical action, mechanical cleaning, or other similar techniques.
- Removing residual plutonium holdup material, which might remain throughout the PFP Complex after stabilization activities described in the PFP EIS have been completed; packaging residual plutonium holdup meeting waste acceptance criteria for shipment to an onsite waste management facility, or thermally stabilizing material in muffle furnace operations and packaging for storage in existing PFP Complex vaults.
- Designing and executing changes to utility service systems and/or utility structures necessary to place a facility in surveillance and maintenance, pending demolition.
- Conducting final process operations to stabilize or eliminate residual operational materials or effluents, such as final process runs; cleaning of vessels, valve pits and pipe trenches; installation and operation of small evaporators; flushing piping systems; removal or replacement of filters; and other similar closeout actions.
- Demolishing non-process ancillary buildings.
- Deactivation activities will require actions to provide for continued routine maintenance, repair, and replacement-in-kind of operating portions of PFP.

Other actions include:

- Remove residual plutonium from gloveboxes, filterboxes, equipment, piping, ductwork, and the building surfaces and package for disposition to onsite or offsite disposal facilities.
- Remove internal equipment from gloveboxes and building equipment/system components and package for

disposition to onsite or offsite disposal facilities.
- Decontaminate gloveboxes, filterboxes, ductwork, and equipment to less than transuranic levels if possible.
- Remove gloveboxes, filterboxes, ductwork, and equipment and package for disposition to onsite or offsite disposal facilities.
- Decontaminate or fix contamination on building interior and exterior.
- Disconnect utilities and services not necessary for monitoring.
- Perform radiological and chemical characterization in preparation for dismantlement.

In preparation for the proposed transition activities, housekeeping, assays, preventive maintenance, minor decontamination, and reactivation of glovebox access ports would occur.

See additional process description in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 9.00E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Am - 241	1.70E+01	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 238	6.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 239	9.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 240	6.00E+00	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Pu - 241	1.70E+02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 243	Np - 237	Pu - 238	Pu - 239
Pu - 240	Pu - 241	Pu - 242	U - 233	U - 234
U - 235	U - 236	U - 237	U - 238	

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed methods for removing residual contamination from equipment/systems and for removing equipment would be similar to methods in use today throughout the industry and the DOE Complex. Both direct contact and remote technologies/techniques could be used. General technologies/techniques include heating, crushing, size reducing, and cutting. These could involve laboratory analyses and nondestructive assay; chemical cleaning, brushing, washing, scrubbing, vacuum cleaning, and abrasive jetting; using nibblers, shears, circular saws; potentially a remote-operated laser; and other similar methods. It is expected that should new technology become available, such technology would be evaluated for application in the PFP deactivation activities, and could be used if no increase in the potential-to-emit described in this NOC would result.

5) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The PFP deactivation activities include the following:
- Size reduction of equipment will be by mechanical means and may be accomplished by compaction, disassembling by use of wrenches, nibblers, shears, cutters, grinders, saws, or other similar methods. This equipment may be manually, hydraulically, pneumatically or electrically powered.
- Decontamination methods include: Scraping, sweeping, chemical cleaning, brushing, washing, scrubbing, scabbling, grinding, vacuum cleaning, strippable coatings, washing using wet rags, spraying, abrasive jetting, low pressure and high pressure wash using water and/or chemicals cleaners, use of fixatives and/or physical removal of contamination by use of mechanical means such as chipping or cutting. The application of fixatives for contamination control would be accomplished via aerosol fogging, paint brush/roller, hand-held spray bottle, or an electric or pneumatic powered sprayer.
- Containment of waste may be accomplished by coating the material with a fixative or placing the material in containers, bags and/or wrapping in plastic sheeting, utilizing adhesive tape, heat sealing or mechanical closure to prevent release of radiological contamination.
- Miscellaneous mechanical processes that could be used to support the proposed activity could include threading of piping, use of hot taps on piping, capping and plugging piping using threaded pipe components and expanding/compressive plugs or caps, drilling of holes in metal and concrete, core drilling concrete surfaces, installation of anchor bolts, installation and removal of bolts, installation of hose and tubing connectors, compression fittings, installation and removal of pumps, agitators and process control filters.

6) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Excavation will take place in the PFP Complex to support site stabilization, isolating/blanking utilities, fence removal/installation/relocation, and soil sampling/cleanup. Access to underground piping and cable would be gained by use of a bucket-type excavator. Manual digging methods with shovels, picks, and rakes also could be used. Contaminated soil removed and covered during excavation activities would remain covered until replaced into the excavation or otherwise dispositioned (backfill would consist of the original material removed or ‘clean’ soil).

If needed or chosen for use during these activities, the categorical NOCs for sitewide use of the guzzler, a portable temporary radioactive air emissions unit (PTRAEU) exhauster, or HEPA filtered vacuum radioactive air emission unit could be used.
Wastes generated during deactivation would be packaged appropriately. Waste would be generated/packaged throughout the PFP Complex (i.e., in structures with registered stacks, in non-HEPA filtered structures, or outdoors), resulting in filtered releases and/or diffuse and fugitive emissions. Wastes could be placed in various containers such as plastic bags, metal drums, and standard waste boxes. These wastes could be transferred to other locations within the PFP Complex for interim storage and/or repackaging before subsequent transport to approved locations/facilities pending final disposition.

If necessary, personnel decontamination activities would be conducted in the decontamination trailer (DOE/RL-2003-42).

7) The total abated emission limit for the 296-Z-7 emission unit is limited to 1.5E-04 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the potential-to-emit for this emission unit is limited to 5.42E+02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

8) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Plutonium and uranium processed in the stabilization and repackaging process under Stabilization and Repackaging Equipment (SPE) will be in the form of oxides (including hold-up material) and metal. Americium, plutonium, and uranium oxides shall be stabilized by heating the material in an oven to meet the DOE Standard 3013. Plutonium oxides with metal chunks might be encountered. The material shall be sieved and the oxides thermally stabilized. The metal chunks shall be brushed and packaged, or thermally stabilized. Hold-up plutonium-bearing material removed from equipment and systems within PFP Complex might be in the form of powder, sweep (such as residue), and/or dried sludge (with small quantities of volatile organics). This material could be mechanically handled (e.g., sieved, brushed) before being thermally stabilized.

In-line monitoring equipment shall be provided for determining the moisture/volatile content of the material processed. The material shall be considered thermally stabilized when there is less than 0.5 percent loss on ignition (LOI). Gaseous effluents from moisture determination operations are discharged directly into the glovebox, passed through glovebox HEPA-type filters, and then pass through two stages of HEPA filtration before discharge to the environment via the 296-Z-7 stack.

-Stabilization Module. The Stabilization Module consists of the material preparation area, furnace area, and the product fill area. In the material preparation area, canned items containing plutonium-bearing materials shall be received, measured for accountability, and placed into a furnace tray (or boat) for insertion into a furnace in the furnace area. The module may also provide a waste pathway to dispose of the waste cans and plastic. In the furnaces, the material in the boats shall be heated to greater than 950 degrees Centigrade (C) for at least two hours, as specified in U.S. Department of Energy Standard 3013 (DOE-STD-3013, Criteria for Safe Storage of Plutonium Metals and Oxides). The material shall be cooled, placed in a convenience can, sampled to verify dryness, and inserted into the Bagless Transfer System (BTS) Module.

-BTS Module. In the BTS Module, the filled convenience cans shall be received from the Stabilization Module and placed into an inner can. The inner can head space will then be backfilled with helium. A plug shall be welded to the inner wall of the container, and the middle of the weld shall be cut (maintaining glove box confinement at all times).

-Inner Can Leak Test Module. The Inner Can Leak Test Module will receive an inner welded container [bagless transfer container (BTC)]. Operations in this module will verify the BTC meets or exceeds the leak tightness requirements of DOE Standard 3013.

9) The stack monitoring system shall consist of two shrouded probes located in the exhaust stream within the stack at an elevation of approximately 25 feet above grade. Each probe will have a sample line to deliver the sample stream to the stack monitoring equipment located at the base of the stack. One sample line will be connected to a continuous alpha monitor and the other line dedicated to the record air filter. The sample flow will be proportional to the stack flow. A stack mass flow sensor will be located near the shrouded probes. Inspection and test ports shall be provided. The design must include the ability for the department to split stack samples.

10) The alpha stack monitor shall have fail and high radiation alarms. These alarms are tied into an annunciator panel that will be used to notify operations of off normal conditions requiring immediate corrective actions. Sample pumps located downstream from the alpha monitor and the record sampler in the pump skid will draw representative samples from the stack stream. Exhausts from the pumps will return to the stack above the sample location.

11) Procedures must be developed to leak test and to check for contamination on the outside of the welded containers prior to transporting them to various designated areas of the project. Appropriate staff must be trained on these procedures prior to the start of the project. These procedures will be available for Department of Health review upon request.

12) The product fill glove box located in Room 642 must be exhausted through a HEPA type filter before connecting to the Room 642 exhaust HEPA filter.

13) The emergency exhaust line does not have any fire screens or filters. The normal and emergency lines are combined and routed to the process exhaust HEPA filter system. Prior to passing through dual stage testable HEPA filters, the off gas temperature must be below 80 C.

14) All filters designated as HEPA filters must be annually tested to a minimum of 99.95% efficiency.

15) As the required indication device for the Z-7 emission unit, the differential pressure magnehelic gauges associated with the final stage of HEPA filters will have a functional test conducted annually.

16) Fuel De-Inventory

This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

PFP will repackage fuel assemblies and/or fuel pins into storage and/or transport containers for staging at PFP. These containers would be loaded via crane operations onto trucks for transport either to storage onsite or to appropriate offsite facilities pending final disposition. Fuel assemblies and/or fuel pins could be mechanically handled by transferring directly to containers (emissions would be considered as diffuse and fugitive if work

conducted in locale providing potential for unfiltered emissions). Fuel pins could be transferred to glovebox(es) (emissions discharging through the 291-Z-1 or 296-Z-7 stacks) where they would be size reduced (using bolt cutters or equivalent means) and placed into a container. The pins/containers could be subjected to NDA at any point(s) during repackaging activities.

Minor alterations (e.g., removing interior walls, installation of temporary scaffolding) to the 234-5Z Building would be necessary to support fuel de-inventory operations.

17) Contaminated clothing, coverings, and/or materials shall be packaged and dispositioned in accordance with applicable facility waste handling procedures.

Emission Unit ID: 504

600 J NONPOINT SOURCE

600 Area Diffuse/Fugitive

This is a MINOR, FUGITIVE, non-point source emission unit.

600 Area Diffuse Emissions

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
WAC 246-247-075(3)	Appendix B, Method 114	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Per the sitewide ambient monitoring program

Sampling Requirements Per the sitewide ambient monitoring program samples will be collected from the existing near-facility monitoring stations

Additional Requirements

See Section 5 of the general conditions in this license for additional information.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a diffuse source for radiological emissions in the form of dust, or emissions that are generated from point sources or areas/buildings where the emissions are not expected to be emitted through a stack. The emission unit is typically part of the surveillance program however there is a number of units that could be used during waste retrieval, decommissioning, and closure, such as but not limited to pits, pipelines, valves, pumps, and diversion boxes. The emission unit does not contain control equipment that is functional or maintained to specifications however, ALARACT methods are used to minimize releases. The area has contamination contained within the soil, a structure without ventilation systems, areas sources with multiple fugitive emission sources, such as but not limited to abandoned buildings/structures, pipelines, valves, pumps, pits, diversion boxes, etc. that may omit fugitive emissions while in operation. If the contamination is buried, or is fixed in such a manner that a release to the air is not expected, then the emission source is not contained within this category of emission units. The emission unit is a continuous source of emissions.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Use of Portable Tanks and Revised Source Term Description at Waste Sampling and Characterization Facility (WSCF)	AIR 06-633	Not Approved	669

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.80E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

* Analytical Laboratory Building (696-W-1) - Solid, liquid, and vapor samples contaminated with low levels of radioactive material are processed, on a bench-scale basis, in fume hoods or other controlled air spaces in the building. Evaporation and wet chemistry also are used to prepare samples for analysis. Low-level waste drums are filled inside the laboratory building and transferred either to the Solid Waste Storage Building (described as follows) or other approved facilities on the Hanford Site, or the low-level waste drums are moved to various locations with WSCF.

* Radiochemistry Laboratory (696-W-2) - This is a below grade counting room in the Analytical Laboratory Building with a separately controlled airspace within the building.

* Environmental Data/Computer Center (6270) - This is a non-radiological building and will not be addressed further.

* Environmental Sample Archive Building (6267) - This building provides for controlled storage, indexing, categorizing and retrieval of low-level contaminated samples. Storage is provided for up to 2,500 samples requiring refrigerated storage and up to 11,500 samples requiring ambient storage. This building also provides for temporary storage of unvented drums or other low-level waste, packaged in accordance with applicable laboratory procedures. Less than 100 low-level waste packages are stored at any one time.

* Mobile Laboratory Storage Facility (6269) - This structure houses up to five mobile laboratories and provides protection from adverse weather conditions for the instrumentation and computers inside the mobile laboratories. This area contains calibration laboratory instrumentation used in the mobile laboratories, and a sample preparation area for adding chemical buffers and preservatives to sample containers. This building provides temporary storage of drums, or other waste packages contained with low-levels of radioactive material. Less than 100 low-level waste packages are stored at any one time.

* Solid Waste Storage Building (6265A) - This open-sided building shall provide for temporary storage of drums or other low-level waste packages. Less than 100 low-level waste packages are stored at any one time and will not be addressed further in this license, as these are unvented drums.

* Contaminated Liquid Waste Retention Vault (6266A) - Consists of two 3,785 liter polyethylene tanks contained in a common concrete vault. The tanks are designed to receive low-level inorganic and radiologically contaminated liquid waste or sample excess from the analytical laboratory. The liquid routinely is transferred to an approved disposal facility on the Hanford Site using the portable tanker described as follows. This building also provides temporary storage of drums, or other waste packages contaminated with low-levels of radioactive material. Less than 100 low-level waste packages are stored at any one time.

* Sample Equipment Cleaning Facility - This is a non-radiological building and will not be addressed further.

* Portable Tanker(s) used for Wastewater Transport - Wastewater drums containing liquid waste contaminated with low-levels of radioactive material are stored temporarily at various locations within WSCF. In some cases, the contents of these drums are pumped into a portable tanker at the various locations for transport to other facilities. To accomplish the pumping, a small pump has its drop leg inserted into each drum through the bunghole or other opening, and flexible hose transfers the liquid to the tanker.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 1.40E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	1.02E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

License PTE limit bounds 1.02E-03 Ci/yr 239Pu and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during operation of the WSCF. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 239Pu and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.

B/G - 0	2.11E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)

License PTE limit bounds 2.11E-02 Ci/yr 90Sr and release fraction of 0.001. Any radionuclide on the chart of the nuclides could be encountered during operation of the WSCF. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all alpha is assumed to be 239Pu and all beta/gamma is assumed to be 90Sr for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta/gamma constituents.

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) The potential release rates shall not exceed the following limits for the associated buildings:

   * Environmental sample archive building (6267) release rate is limited to 3.3E-04 Ci/yr total Alpha and 6.8E-03 Ci/yr total Beta/Gamma.

   * Mobile Laboratory Storage Facility (6269) release rate is limited to 3.3E-05 Ci/yr total Alpha and 6.8E-04 Ci/yr total Beta/Gamma.

   * Contaminated liquid waste retention vault (6266A) release rate is limited to 3.3E-04 Ci/yr total Alpha and 6.8E-03 Ci/yr total Beta/Gamma.

   * Portable tanker used for wastewater transport release rate is limited to 3.3E-04 Ci/yr total Alpha and 6.8E-3 Ci/yr total Beta/Gamma.

5) The WSCF must maintain a log in an approved format for this activity or emission unit.

6) The radiological control technology requirements are as follows:

   * 6267 will control emissions by the structure itself, with no containment efficiency provided by the ventilation system. Packaging of the archived samples and monitored storage of closed (unvented) drums and approved low-level waste packages, combined with minimization of any indoor contamination in accordance with established radiation control procedures, provides for effective control of potential fugitive emissions.

   * 6269 will control emissions based on the design of the mobile laboratories, combined with minimization of any indoor contamination, in accordance with established radiation control procedures.

   * 6265A will control emissions by controlling the waste packages. Minimize the external contamination in accordance with established radiation control procedures.

   * 6266A will control emissions by having a passive vent HEPA type high efficiency filter on each tank.

   * Portable tanker used for wastewater transport will control emissions by passively venting.

7) The U.S. DOE shall monitor this emission units as follows:

   Periodic radiological surveys of swipes or surfaces associated with 6265A, 6269, 6267, and 6266A must be conducted to verify compliance.

Emission Unit ID: 539

200 P-Vadose-002

Air Rotary Drilling

This is a MINOR, ACTIVELY ventilated emission unit.

Tank Farms

Abatement Technology BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	On the containment structure or the Air Rotary Exhaust and to be used as a record filter when used on Air Rotary Exhaust.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	Each radionuclide that could contribute greater than 10 percent of the potential TEDE	The record filter is to be counted annually

Sampling Requirements Perform either a destructive or non-destructive analysis of the record filter using gamma spectrometer calibrated to Cs-137 and radiological field surveys.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit supports Vadose Zone characterization activities that include drilling and sampling of soil from the surface to the depth of groundwater. The emission unit operates on an intermittent basis.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Tank Waste Remediation System Vadose Zone Characterization	AIR 06-607	Not Approved	635

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 7.03E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.03E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The following methods of sampling and drilling techniques, including air rotary drilling, sonic drilling, closed-end probe, cable tool drilling, cone penetrometer, air rotary split spoon, and others. This approval applies only to the following tank farms: 241-A, 241-AX, 241-B, 241-BX, 241-BY, 241-C, 241-S, 241-SX, 241-T, 241-TX, 241-TY and 241-U.

   Up to ten equivalent boreholes may be drilled or re-entered per year (consecutive 12-month period) by the methods described. An equivalent borehole shall have a nominal top diameter of no larger than ten inches for the first 50 feet, and a nominal bottom diameter of no larger than eight inches for the remaining 200 feet of pipe (average depth is 250 feet). Additionally, an equivalent borehole shall contain a contaminated layer no more than 20 feet long in the ten inch portion of the equivalent borehole. Individual methods shall be selected based on the likely level (concentration) of contaminants to be encountered. The most conservative drilling approach (lowest potential-to-emit) shall be applied first. Borehole logging shall be used to determine when it is

appropriate to apply drilling techniques that may have a higher potential-to-emit. Zones not sampled during advancement of the borehole due to having a high potential to exceed exposure guidelines may be sampled by side-wall sampling techniques as the boreholes are decommissioned.

Samples from air rotary type drilling shall be obtained from the sampling sock located on the side of the cyclone and/or from the drums underneath the cyclone and torit. The material in the drums will be sampled by pulling a mini-core from the drum. Sampling and change-out of the drums shall be performed inside the containment structure with continuous health physics technician (HPT) coverage.

Borehole drilling techniques that may be used are limited to those described below:

Sonic drilling
Closed-end probe
Traditional cable tool drilling from top to bottom
Cone Penetrometer
Geo Probe
Auger drilling

Soil sampling techniques will include one or a combination of the following techniques:

Air Rotary Split Spoon
Cable Tool
Cable Tool and Auger with a Split Spoon Core Barrel
Sonic Core Barrel and Split Spoon
Rotary Coring
Sidewall Sampling
Drive Split-Spoon Sampler

Sidewall samples being brought to the surface will be bagged or sleeved into plastic or other suitable container (e.g. shielded container) after retrieval if decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 disintegrations per minute (dpm) per 100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha. The sampler will then be packaged in a container suitable for shipment to the laboratory for analysis. Other sidewall sampling techniques may involve a lever-action sampler (the sampler is driven into the formation through a cantilever action) or a rotating formation “shaving” device with the sample captured in an under-slung basket.

The brush, used to clean casings, shall be placed in plastic sleeving if decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha when it is removed from the borehole. Pull the casing into plastic sleeving during removal if decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha. Unthread the casing if possible, or cut using a wheel cutter, or disconnected from other segments into a nominal length of ten feet. A high-speed blade wheel cutter is not allowed. When necessary, either to accomplish casing removal for borehole decommissioning or to enable pull-back for sidewall sampling, the casing will be cut at depth using a Bowen casing cutter (or equivalent). If decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha and the casing is sleeved in plastic, no more than one feet of casing shall be exposed to air during the cutting process. Capture cuttings in draped plastic. If decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha, cap the pieces, cut with plastic or horsetail the sleeving and place sections in a burial box. The hole will be backfilled with clean (nonradioactive) materials (e.g., granular bentonite and/or grout). Casing removal activities are allowed to be performed outside of the containment structure. The closure of the equivalent boreholes may also be performed by backfilling the borehole using a tremie without pulling the casing.

Collect any perched water in the drum at the bottom of the cyclone. Approximately 1,000 gallons of purgewater is allowed to be removed from each equivalent borehole prior to inserting a screen below the water

table. After installation of the screen, groundwater samples will be taken. An average of 2,000 gallons of water (which includes perched water, purgewater and groundwater sampling) is allowed to be removed from each equivalent borehole. Perched water and purgewater will be collected in passively ventilated open-top containers. Water shall be transferred from the passively ventilated containers into a tanker truck for treatment at the 200 Area Effluent Treatment Facility or other permitted storage/treatment facility. Water may be transferred directly from the borehole to the tanker truck, bypassing the intermediate containers.

Approximately 3,500 ft^3 of soil may be excavated per year. Perform excavation using manual methods, backhoe, and/or the Guzzler.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	6.82E-09	Am - 241	5.22E-04	Am - 243	1.16E-08
C - 14	3.19E-06	Cm - 242	4.08E-06	Cm - 243	1.42E-07
Cm - 244	1.32E-06	Co - 60	1.45E-05	Cs - 134	2.22E-07
Cs - 137	2.77E-02	Eu - 152	6.19E-06	Eu - 154	1.30E-04
Eu - 155	3.91E-04	H - 3	1.15E-05	I - 129	2.58E-07
Ni - 59	7.69E-06	Ni - 63	7.48E-04	Np - 237	5.32E-08
Pa - 231	7.08E-09	Pu - 238	3.29E-05	Pu - 239	3.00E-03
Pu - 240	3.17E-04	Pu - 241	1.87E-03	Pu - 242	8.97E-09
Ra - 226	5.53E-10	Ra - 228	2.87E-08	Ru - 106	2.56E-08
Sb - 125	1.09E-05	Sm - 151	2.79E-03	Sn - 126	1.19E-06
Sr - 90	3.10E-01	Tc - 99	5.33E-05	Th - 229	1.16E-09
Th - 232	1.14E-09	U - 232	8.79E-08	U - 233	3.38E-07
U - 234	6.67E-06	U - 235	2.95E-07	U - 236	6.82E-08
U - 238	6.72E-06	Y - 90	3.10E-01	Zr - 93	3.61E-06

4) APQ associated with the air rotary drilling shall be tracked and documented on an approved log and subtracted from the APQ listed for the emissions associated with diffuse and fugitive emissions.

5) Emissions for these activities shall be tracked via a log approved by the department. This log shall track the hours of operation and location of use for each type of equipment, estimated and calculated curies encountered, and calculated emissions. Air samples used for periodic confirmatory measurement shall be collected no closer than three feet above ground level. These samples shall be composited for each three individual sites (total of three samples) and analyzed at the completion of the borehole activity and casing removal. All periodic confirmatory samples will be collected and analyzed following EPA Method 114.

6) Emissions from air rotary drilling activities shall be contained using an active ventilation system attached to the process equipment and a passive vent system attached to the process equipment containment structure. The active ventilation system shall have radioactive air emissions abated by one stage of high efficiency particulate air (HEPA) filter. The HEPA filter shall be leak tested using a DOP aerosol as defined in ASME N510 or approved equivalent . The containment structure shall have a passive HEPA type filter that will provide high efficiency collection. The exhaust fan shall have a maximum average velocity of 0.85 cubic meters per second (1,800 cubic feet per minute) with a range of 0.6 to 1.2 cubic meters per second (1,200 to 2,400 cubic feet per minute) to maintain the ducting between the cyclone and the HEPA filter at atmospheric or less than atmospheric pressure. The drill rig shall be sealed to the casing so that particulates will be contained and routed to the process equipment (e.g., cyclone and torit) located inside the plastic containment structure. The flange on the well discharge head and on the inlet of the cyclone shall be double flanged to reduce the potential for an unabated release to the atmosphere. Additionally, the flexible line connecting the well discharge head and the cyclone shall be encased by another flexible line. The flexible encasement line and flanges shall also be vented to the cyclone. The plastic containment structure surrounding the process control equipment shall be fitted with one stage of HEPA type filtration. When the borehole or re-entry has been completed and the process equipment is ready to be removed, equipment shall be broken down at the disconnect points and contaminated equipment openings shall be sealed or plugged to minimize the spread of contamination. All work related to disconnecting and moving the equipment shall be performed in accordance with TWRS as low as reasonably achievable control technology (ALARACT) demonstration number 12 or subsequent

revision ALARACT "Demonstration for Packaging and Transportation of Equipment and Vehicles".

7) For various characterization options covered under this NOC, the maximum TEDE to the hypothetical off site MEI shall not exceed 7.03 E-02 mrem/year. The maximum TEDE to the MEI shall not exceed 5.7 E-02 mrem/year at the Energy Northwest location as determined by CAP88PC, Version 2 supplied as supporting documentation.

8) Periodic confirmatory sampling is required. For the air rotary type drilling this shall consist of a destructive or non-destructive analysis of the record filter combined with radiological field surveys during the work. The record HEPA type filter located downstream shall have a minimum efficiency of 90 percent for particulates with a median diameter of 0.3 microns as specified by the manufacturer. The radiological analyses from the soil samples will be averaged to determine the isotopic distribution of Strontium-90 (Sr-90), Cesium-137 (Cs-137), Plutonium-239 (Pu-239) and Americium (Am-241). The record filter will be counted using a gamma spectrometer calibrated to Cs-137. Counting will be done annually using either a destructive or non-destructive technique.

   The soil sample isotope ratios will be applied to Cs-137 on the record filter to confirm low emissions. In addition, the HEPA filter housing shall be field surveyed after the completion of each borehole or re-entry to verify low emissions. Periodic confirmatory monitoring of the passive HEPA type filter will be accomplished by performing a field survey of the filter housing to confirm low emissions. The field survey of the passive HEPA type filter will be performed after the completion of each borehole or re-entry. These methods of performing these "field surveys" shall be submitted to the department for approval (WAC 246-247-075(3)).

Emission Unit ID: 541

200 P-Vadose-003

Air Hammer Drilling

This is a MINOR, ACTIVELY ventilated emission unit.

Tank Farms

Abatement Technology BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	The HEPA filter may or may not have an exhaust fan associated with it.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114(3)	Each radionuclide that could contribute greater than 10 percent of the potential TEDE	After each borehole

Sampling Requirements For passive HEPA filter, perform field survey of the filter housing after each borehole.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit supports Vadose Zone characterization activities that include drilling and sampling of soil from the surface to the depth of groundwater. The emission unit operates on an intermittent basis.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Tank Waste Remediation System Vadose Zone Characterization	AIR 06-607	Not Approved	635

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 7.03E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.03E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   The following methods of sampling and drilling techniques, including air rotary drilling, sonic drilling, closed-end probe, cable tool drilling, cone penetrometer, air rotary split spoon, and others. This approval applies only to the following tank farms: 241-A, 241-AX, 241-B, 241-BX, 241-BY, 241-C, 241-S, 241-SX, 241-T, 241-TX, 241-TY and 241-U.

   Up to ten equivalent boreholes may be drilled or re-entered per year (consecutive 12-month period) by the methods described. An equivalent borehole shall have a nominal top diameter of no larger than ten inches for the first 50 feet, and a nominal bottom diameter of no larger than eight inches for the remaining 200 feet of pipe (average depth is 250 feet). Additionally, an equivalent borehole shall contain a contaminated layer no more than 20 feet long in the ten inch portion of the equivalent borehole. Individual methods shall be selected based on the likely level (concentration) of contaminants to be encountered. The most conservative drilling approach (lowest potential-to-emit) shall be applied first. Borehole logging shall be used to determine when it is appropriate to apply drilling techniques that may have a higher potential-to-emit. Zones not sampled during advancement of the borehole due to having a high potential to exceed exposure guidelines may be sampled by side-wall sampling techniques as the boreholes are decommissioned.

Samples from air rotary type drilling shall be obtained from the sampling sock located on the side of the cyclone and/or from the drums underneath the cyclone and torit. The material in the drums will be sampled by pulling a mini-core from the drum. Sampling and change-out of the drums shall be performed inside the containment structure with continuous health physics technician (HPT) coverage.

Borehole drilling techniques that may be used are limited to those described below:

Sonic drilling
Closed-end probe
Traditional cable tool drilling from top to bottom
Cone Penetrometer
Geo Probe
Auger drilling

Soil sampling techniques will include one or a combination of the following techniques:

Air Rotary Split Spoon
Cable Tool
Cable Tool and Auger with a Split Spoon Core Barrel
Sonic Core Barrel and Split Spoon
Rotary Coring
Sidewall Sampling
Drive Split-Spoon Sampler

Sidewall samples being brought to the surface will be bagged or sleeved into plastic or other suitable container (e.g. shielded container) after retrieval if decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 disintegrations per minute (dpm) per 100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha. The sampler will then be packaged in a container suitable for shipment to the laboratory for analysis. Other sidewall sampling techniques may involve a lever-action sampler (the sampler is driven into the formation through a cantilever action) or a rotating formation “shaving” device with the sample captured in an under-slung basket.

The brush, used to clean casings, shall be placed in plastic sleeving if decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha when it is removed from the borehole. Pull the casing into plastic sleeving during removal if decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha. Unthread the casing if possible, or cut using a wheel cutter, or disconnected from other segments into a nominal length of ten feet. A high-speed blade wheel cutter is not allowed. When necessary, either to accomplish casing removal for borehole decommissioning or to enable pull-back for sidewall sampling, the casing will be cut at depth using a Bowen casing cutter (or equivalent). If decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha and the casing is sleeved in plastic, no more than one feet of casing shall be exposed to air during the cutting process. Capture cuttings in draped plastic. If decontamination or application of fixatives cannot reduce smearable contamination to less than 100,000 dpm/100 cm^2 for beta/gamma or 2,000 dpm/100 cm^2 for alpha, cap the pieces, cut with plastic or horsetail the sleeving and place sections in a burial box. The hole will be backfilled with clean (nonradioactive) materials (e.g., granular bentonite and/or grout). Casing removal activities are allowed to be performed outside of the containment structure. The closure of the equivalent boreholes may also be performed by backfilling the borehole using a tremie without pulling the casing.

Collect any perched water in the drum at the bottom of the cyclone. Approximately 1,000 gallons of purgewater is allowed to be removed from each equivalent borehole prior to inserting a screen below the water table. After installation of the screen, groundwater samples will be taken. An average of 2,000 gallons of water (which includes perched water, purgewater and groundwater sampling) is allowed to be removed from each equivalent borehole. Perched water and purgewater will be collected in passively ventilated open-top

containers. Water shall be transferred from the passively ventilated containers into a tanker truck for treatment at the 200 Area Effluent Treatment Facility or other permitted storage/treatment facility. Water may be transferred directly from the borehole to the tanker truck, bypassing the intermediate containers.

Approximately 3,500 ft^3 of soil may be excavated per year. Perform excavation using manual methods, backhoe, and/or the Guzzler.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	2.02E-06	Am - 241	1.55E-01	Am - 243	3.45E-06
C - 14	9.47E-04	Cm - 242	1.21E-03	Cm - 243	4.22E-05
Cm - 244	3.93E-04	Co - 60	4.30E-03	Cs - 134	6.58E-05
Cs - 137	8.23E+00	Eu - 152	1.84E-03	Eu - 154	3.86E-02
Eu - 155	1.16E-01	H - 3	3.42E-03	I - 129	7.64E-05
Ni - 59	2.28E-03	Ni - 63	2.22E-01	Np - 237	1.58E-05
Pa - 231	2.10E-06	Pu - 238	9.77E-03	Pu - 239	8.91E-01
Pu - 240	9.40E-02	Pu - 241	5.56E-01	Pu - 242	2.66E-06
Ra - 226	1.64E-07	Ra - 228	8.52E-06	Ru - 106	7.60E-06
Sb - 125	3.23E-03	Sm - 151	8.29E-01	Sn - 126	3.54E-04
Sr - 90	9.19E+01	Tc - 99	1.58E-02	Th - 229	3.45E-07
Th - 232	3.38E-07	U - 232	2.61E-05	U - 233	1.00E-04
U - 234	1.98E-03	U - 235	8.76E-05	U - 236	2.02E-05
U - 238	2.00E-03	Y - 90	9.19E+01	Zr - 93	1.07E-03

4) Approval is given to use a downhole air hammer to drive a sampler while using a closed end probe.

5) APQ associated with the air hammer operation shall not exceed 195 curies. This shall be tracked and documented on an approved log and subtracted from the APQ listed for the emissions associated with diffuse and fugitive emissions.

6) Emissions associated with the downhole air hammer will be routed to a passive or active ventilated HEPA filter. Pressure gauges will be installed on the emissions unit and will be monitored and recorded daily during operation of the downhole air hammer. Operation in the passive mode will not be allowed if the HEPA inlet pressure exceeds 20 inches water gauge and differential pressure exceeds 5.9 inches water gauge. Operation in the active ventilation mode will not be allowed if the HEPA inlet pressure exceeds 20 inches water gauge and differential pressure exceeds 5.9 inches water gauge. The flow shall not exceed the HEPA filter manufactures recommendation. Emissions from the drill rig shall be minimized using a double gasket seal and a chromed casing. This area shall be smear surveyed at the beginning and end of the work cycle and documented to determine adequacy of seal.

7) Emissions for these activities shall be tracked via a log approved by the department. This log shall track the hours of operation and location of use for each type of equipment, estimated and calculated curies encountered, and calculated emissions. Air samples used for periodic confirmatory measurement shall be collected no closer than 3 ft above ground level. These samples shall be composited for each three individual sites (total of three samples) and analyzed at the completion of the borehole activity and casing removal. All periodic confirmatory samples will be collected and analyzed following EPA Method 114.

8) For various characterization options covered under this NOC, the maximum TEDE to the hypothetical off site MEI shall not exceed 7.03 E-02 mrem/year. The maximum TEDE to the MEI shall not exceed 5.7 E-02 mrem/year at the Energy Northwest location as determined by CAP88PC, Version 2 supplied as supporting documentation.

9) Operation of the passive or active ventilation unit during the operation of the air hammer shall be documented on an approved log.

10) Periodic confirmatory sampling is required. For the air hammer method, instead of air sampling near the HEPA as described in the NOC, this shall consist of a destructive or non-destructive analysis of the HEPA filter combined with radiological field surveys during the work. The HEPA type filter located downstream of the process equipment shall be leak tested using a DOP aerosol as defined in ASME N510 or approved equivalent The radiological analyses from the soil samples will be averaged to determine the isotopic distribution of Strontium-90 (Sr-90), Cs-

137, Plutonium-239 (Pu-239), and Americium (Am-241). The record filter will be counted using a gamma spectrometer calibrated to Cs-137. Counting will be done annually using either a destructive or non-destructive technique.

11) The emission unit shall be inspected daily during operation and after any relocations. Line pressure tests will be performed on the line between the well head and the filter and/or fan prior to deploying the air hammer. Line pressure tests will be performed in accordance with ASME/ANSI N510.

Emission Unit ID: 689

100K 100 Area Diffuse/Fugitive

100 Area Diffuse/Fugitive Emissions

This is a MINOR, FUGITIVE, non-point source emission unit.

100 K diffuse/fugitive emissions

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
			Abatement controls as required in the following Conditions and Limitations.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
WAC 246-247-075[3]	Appendix B, Method 114	Each radionuclide that could contribute greater than 10 percent of the potential TEDE	Per the sitewide ambient monitoring program

Sampling Requirements Per the sitewide ambient monitoring program samples will be collected from the existing near-facility monitoring stations

Additional Requirements

See Section 5 of the general conditions in this license for additional information.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a diffuse source for radiological emissions in the form of dust, or emissions that are generated from point sources or areas/buildings where the emissions are not expected to be emitted through a stack. The emission unit is typically part of the surveillance program however there is a number of units that could be used during waste retrieval, decommissioning, and closure, such as but not limited to pits, pipelines, valves, pumps, and diversion boxes. The emission unit does not contain control equipment that is functional or maintained to specifications however, ALARACT methods are used to minimize releases. The area has contamination contained within the soil, a structure without ventilation systems, areas sources with multiple fugitive emission sources, such as but not limited to tanks farms, abandoned buildings/structures, pipelines, valves, pumps, pits, diversion boxes, etc. that may omit fugitive emissions while in operation. If the contamination is buried, or is fixed in such a manner that a release to the air is not expected, then the emission source is not contained within this category of emission units. The emission unit is a continuous source of emissions.

Emission Unit ID: 712

200E P-241C-004

241-C-106

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows the SST to vent to the atmosphere under tank farm storage, maintenance, and operations. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The tanks are scheduled for waste retrieval, decommissioning, and eventual closure under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

Emission Unit ID: 713

200E P-244CR-002

244-CR Vault Passive Filter A

This is a MINOR, PASSIVELY ventilated emission unit.

244-CR VAULT

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a building/facility passive breather filter that is used to ventilate building and facility operations such as but not limited to process vessels, contaminated rooms, cells, glove boxes, hoods, abandoned facilities awaiting decommissioning, and vaults that support tank farm operations, maintenance, and surveillance activities for tank farms. Entry into the building/facility consists of activities to support current surveillance, maintenance, operations, decommissioning, decontamination, and cleanup activities. Many of the activities other than normal surveillance, maintenance, and operation support will be or are regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
244-CR Vault Isolation and Interim Stabilization	AIR 06-644	Not Approved	685

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.10E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 5.82E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The activities performed at the 244-CR Vault Facility, ER-153 and/or 244-A Lift Station include:

Work Area Preparation:

- Miscellaneous work including equipment delivery, movement, set up and maintenance in the general work area

around the 244-CR Vault Facility.

- Construction and take down of open top containment tents (bullpens) over the facility vault area.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs).

- Installation of portable 1,000 cubic feet per minute (cfm) exhauster.

- Removal and/or installation of vault foam covering.

- Application of fixative at pit interior.

- Temporary power installation.

Facility/Interim Stabilization Work:

- Operation of PTRAEU for bullpen ventilation.

- Removal and/or installation of pit covers.

- Inspection of pits, vaults, and tanks.

- Removal and disposition of excess equipment and waste in pits, risers, and tanks.

- Decontamination activities.

- Measurement of liquid level and sludge levels in tanks and sumps.

- Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance.

Facility Equipment Activities:

- Installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment).

- Modifications, maintenance, and/or isolation and sealing of existing risers, pits, vaults and incoming and/or outgoing piping (drain and transfer lines) from 244-CR Vault or connected facility.

Excavation:

- Installation of permanent power to 244-CR Vault Facility.

- Installation/Operation of Passive Breather Filter Assembly.

Waste Transfer and Support Activities:

- Operation of 1,000 cfm portable exhauster at 244-CR Vault.

- New waste transfer system, waste staging/consolidation.

Miscellaneous activities shall include:

- Construction and take down of open top contaminant tents over the facility vault area.

- Open top containment tents (bullpens) shall be constructed over the facility pit area to prevent potential

airborne contamination from the effected work area to the environment. Two bullpens shall be erected around two instrumentation pits at the 244-CR Vault. Upon completion of the first pit's work, the bullpens shall be relocated to the other two pits and their work will be completed.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs)

- A Portable/Temporary Radioactive Air Emission Unit (2,000 cfm) or units (1,000 cfm each) shall be installed to ventilate the bullpens during activities that require work in the pits, cells and tank vault area prior to performing waste transfer activities. One thousand cfm PTRAEUs, if used, shall be directly connected to individual bullpens, while a 2,000 PTRAEU if used, shall be connected to two bullpens. Movement and installation of the PTRAEU can be performed to facilitate ventilation for the four vaults of the 244-CR Vault Facility. The PTRAEU shall operate intermittently (during work activities) and will be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

A portable 1,000 cfm exhauster shall be installed to ventilate the 244-CR Facility vaults and tanks during waste transfer activities. This exhauster shall operate intermittently to support waste transfer and support activities and shall monitor air emissions. The exhauster shall be piped into the existing 244-CR facility ventilation system upstream of the existing (non-operating) exhauster, 296-C-05 and HEPA filters. The existing 244-CR Facility exhaust system shall be isolated and not used. Tie in of the 1,000 cfm exhauster to the existing exhaust system shall be in accordance with ALARACT 16, Tank Farm ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components. After the waste transfer is completed, the exhauster shall be removed in accordance to the requirements of ALARACT 16.

A foam covering has been placed over the 244-CR Vault area to prevent intrusion of precipitation and snowmelt. In order to gain access to the pit cover (metal) plates or concrete cover blocks, sections of the foam shall be removed, packaged, transported and disposed of. ALARACT 4, Tank Farm ALARACT Demonstration for Packaging and Transportation of Waste shall be used to properly disposition the removed foamed covering. Radiation control technicians (RCT) shall monitor the affected work area while the foam covering is being removed. The foam covering shall be replaced after work is complete, as part of intrusion prevention measures completed by the project following waste transfer activities.

A fixative shall be applied either with the pit covers on. The fixatives shall be applied to pit surfaces through a port in the pit cover using a 'whirly' or by fogging. A hand held sprayer is used to apply fixatives to local areas within the pit when the pit cover is off.

Temporary power installation will be limited to meet the needs to support the work described in this NOC. Temporary installations can be removed when no longer needed.

Operation of PTRAEU for Bullpen Ventilation.

Ventilation of the bullpens during pre waste transfer tank activities and prior to the installation of the 1,000 cfm portable exhauster shall be accomplished with the use of PTRAEU(s). The PTRAEU(s) shall be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

Concrete cover key blocks are removed first, and only blocks necessary to perform intended work are removed. Consideration is given to sliding blocks to minimize the number of blocks to be removed. As discussed in the following, pit covers are decontaminated and/or covered with fixative before removal. Pit Covers are raised a minimum distance to safely allow a radiation protection technician to perform a dose rate and contamination survey. Pit covers are wrapped in plastic and set down in a specially prepared lay-down area. On completion of activities, the plastic wrap is removed from the pit covers and the pit covers are re-installed in their original position and orientation. Post-job surveys are performed.

Inspections, such as visual, video, or nondestructive inspections, shall be performed with pit covers in place (for pit with access ports) or removed. The pit cover design, historical inspection information, and ALARA

information shall be used to determine whether the inspection shall be performed manually (with pit cover removed) or remotely with a camera and the pit covers in place.

Excess equipment and debris currently located in the 244-CR vault pits, and in-tank equipment shall be removed to accommodate new waste transfer equipment and piping. Excess equipment shall be replaced with replacement in kind equipment, as necessary.

To facilitate the removal and disposition of these items, size reduction and decontamination activities shall be utilized. Size reduction activities shall include cutting up unusable equipment (usually jumpers/blanks) remotely, using hydraulic shears or low revolutions per minute portable band saws. All size reduction activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal.

Disposition of excess equipment and waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Removable contamination in the accessible portions of the pit is reduced to less than 100,000 disintegrations per minute/100 square centimeters beta/gamma and 2,000 disintegrations per minute/100 square centimeters alpha by washing, or an approved fixative is applied to pit surfaces. Initial washing with a low pressure (125 pounds per square inch gauge), or high pressure (3,000 pounds per square inch gauge) 'whirly' is accomplished through a port in the pit cover blocks. Additional decontamination activities (with the cover block off) include the use of chemicals, peel and strip paints, water, or manual scrub brushes.

After a section of equipment has been washed it shall be pulled into plastic sleeving and sealed by horse tailing and taping.

Liquid and sludge levels are determined using zip cords or other appropriate means that shall not disturb the waste more than zip cords.

Sampling activities shall be performed in the tank and sump area of 244-CR Vault by way of risers in the riser pit in accordance with ALARACT 7, "Tank Farm ALARACT Demonstration For Tank Waste Grab Sampling." Radiological controls for riser preparation/opening listed in ALARACT 1, "Tank Farm ALARACT Demonstration for Riser Preparation/opening," shall be followed.

The waste transfer processes shall transfer waste from tanks CR-011, CR-001, CR-002 and CR-003 and sumps within 244-CR Vault Facility to a staging tank within the 244-CR Facility. The transfer system to consolidate the waste from individual tanks consists of above ground piping of a hose in hose with leak detection at each tank's pit being utilized to support the transfer line. Mixing and dilution of the waste may take place at the receiving tank or within the transfer lines directly. The transfer system may include equipment pump skids and shall include appropriate connections to the transfer lines to accommodate chemical and water addition to the 244-CR Facility tanks and mixing prior to transfer to the designated Double Shell Tank (DST).

Before entry into a pit, an evaluation is made by engineering and/or operations personnel to determine the transfer routing configuration after pit work is complete. On removal of cover blocks, a visual inspection of pit contents is made to verify present configuration.

Tools such as impact wrenches, T-bars, and pike poles are used to repair or replace pit equipment. All equipment coming out of the pit is wrapped in plastic or otherwise contained or decontaminated for reuse or disposal. Removable contamination on the outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha before removal from the bullpen. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Jumper work shall be preceded by flushing the appropriate transfer lines with water. Jumper work is accomplished remotely, using a crane to maneuver heavy equipment and parts. Installation, disconnection,

and/or changing jumpers/blanks are accomplished by slowly loosening the jumper/blank at the connector head. The required jumper/blank is positioned and tightened to the new connector heads. If the process line or equipment being worked on is connected physically to other unnecessary transfer lines, or if the line is to be left unused, a cap, blank, or equivalent is installed on all open nozzles not connected to jumpers.

Leak testing of newly installed jumpers/blanks shall be performed with pressurized water before initiating waste transfers. Occasionally, a jumper leak test is performed during the initial stages of the transfer. In either case, cover blocks shall be in place before leak testing is performed.

Cutting up unusable pit equipment (usually jumpers/blanks) is accomplished remotely using hydraulic shears or low revolutions per minute portable band saws. Cutting activities shall be performed in the bullpen or in glovebags. The goal shall be to maintain a contamination level equal to or less than 1,000 dpm/100 cm2 beta gamma and 20 dpm/100 cm2 alpha, during cutting activities, but may not always be attainable. RCT coverage shall be provided. Should contamination levels exceed 1,000-dpm/100 cm2 additional sleeving, or use of a glove bag shall be used and/or decontamination activities performed to lower the levels in accordance with ALARA. Welding (if required) shall commence once removable contamination levels in the cut and weld area are reduced to ALARA. Size reduction (cutting) activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal. To ensure that water intrusions or potential residual waste in piping are eliminated from the facility, existing piping and transfer lines to and from the 244-CR Vault facility shall be blanked, grouted, or sealed. The isolation includes activities such as installing plugs, caps, blind flanges, or grouting. Isolations may occur at the 244-CR riser pit area or at the other end of the pipe in a diversion or valve box, at the ER153 or the 244A Lift Station.

Modifications to existing in-route pits, vaults and piping shall be required to establish the waste transfer route or to ensure the integrity of the system prior to waste transfer. These modifications can include but are not limited to, removal of existing parts and replacement with like parts, installation of new jumpers, or blanking off of equipment. When possible existing blanks shall be utilized. Pipe cutting shall be minimized in compliance with ALARA. If it is determined that the installation of a new above ground transfer line would be the best engineering method to establish a waste transfer route, a temporary transfer route shall be established following existing design and installation procedures. This temporary route will be either above ground or in a shallow trench. If a trench is required excavation shall be performed as described under that activity in this NOC.

Pit drains are checked using water from a tanker truck or another source. Water at a flow rate of approximately 20 gallons per minute is added to a pit drain line and subsequently monitored to verify the pit drains are free of restrictions. At times it might be necessary to pump the DCRT that receives the water after the water passes through the pit drain if the volume of test water approaches the capacity of the DCRT.

Either flushing with water and/or using a retrieval tool to remove debris from the drain are used to clear plugged drains. Water supply valves are opened slowly to minimize splashing. Pressures above 50 pounds per square inch gauge require approval from the engineering organization. Cover blocks shall remain in place and work is accomplished through a penetration in the cover block.

The waste transfer operations involve the pumping of liquid waste that contains dissolved solids. These solids can precipitate out of solution anywhere in the transfer path and cause blockage. If blockage is detected in the system, flushing the lines with hot water is necessary. The hot water is introduced to the system to be flushed through a pressure manifold by piping connected directly to a jumper or nozzle. These operations shall be performed with the pit covers on.

To ensure that water intrusions are eliminated from the facility, a foam covering will be placed over the 244-CR Vault area after completion of isolation activities.

Other techniques to free blockages could include pressurization, temporary jumpers, and hydraulic scouring. All piping connections are designed to be leak tight and the pit cover block shall be installed before pressurization. If pressurization beyond that obtained from the tank farms water system or supply truck (i.e.,

approximately 150 pounds per square inch gauge) is necessary to remove blockage, an engineering evaluation shall be performed to determine the maximum allowable pressure for operation.

Excavation:

Excavation may be required to support installation of ventilation, electrical support and waste transfer equipment. Modifications to existing in route pits, vaults and piping and/or to support installation of new waste transfer lines from the 244-CR Facility to the identified DST may require excavation. Soil excavation activities will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools), and will follow the radiological controls specified in that ALARACT.

Any Guzzler excavations in contamination areas will be performed in accordance with the December 18, 1998, WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use. Excavation of contaminated soils using heavy equipment shall follow the requirement of Site Wide Guzzler NOC.

Soil excavation outside the tank farm fence also may be performed with heavy equipment.

Soil will be excavated around the 244-CR vault facility to install new piping, equipment slabs, and new waste transfer system support equipment. It is expected that about 1,000 cubic yards may be excavated, with about 600 cubic yards from inside the tank farm. Backfill shall be from the original removed soil or non-contaminated controlled density fill (sand, water and a small amount of cement).

Current power within the 244-CR Vault Facility is limited. To provide power for new equipment installed under the project, the existing power distribution system shall be upgraded. Upgrades shall involve modification to the existing Motor Control Center (MCC), installation of equipment control panels, and installation of new conduits.

A compliant passive breather filter shall be installed to ventilate the 244-CR Facility vaults and tanks once waste transfer activities are completed. The passive breather filters shall be installed at two locations in the 244-CR facility. A 1,000 cfm HEPA filter shall be installed at the air inlet assembly (previously attached to the evaporative cooler) and a 200 cfm HEPA filter shall be installed upstream of the existing HEPA filter pit. Butterfly valves in the ventilation system just downstream of where the filters shall be installed can be shut to prevent any emission from the facility during filter installation. Installation of the filters shall be performed in accordance with ALARACT Demonstration 16, TWRS ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components.

During waste transfer and support activities the tank and vault air space shall be actively ventilated by a temporary ventilation system. The temporary ventilation system shall consist of a portable exhauster that shall be equipped with compliant monitoring and sampling equipment. The purpose of the exhauster is to ensure potential airborne contamination from the pits, cells, or process tanks, is not being released to the environment. Operation of the 1,000 cfm portable exhauster is considered an emissions control.

New waste transfer system, waste staging/consolidation.

The planned transfer system can utilize some existing equipment along with installation of new piping and equipment at 244-CR, ER-153 and/or 244-A Lift Station. Maintenance of the transfer system may be required during the waste staging/consolidation. Equipment, which may require on going maintenance includes but is not limited to leak detection and pump system equipment. The waste can be staged/consolidated in one or two of the 244-CR Facility tanks (CR-001, CR-002, CR-003 and CR-011) prior to transfer to a DST.

The following controls are used for the pit activities:

General Controls:

1. Pre-job and post-job radiation surveys are performed by radiation protection technicians. Radiation work

permits specify permissible occupational radiological limits during activities. Radiation control technicians' survey and release equipment, inspect and approve required containment, and provide radiological surveys to verify compliance to radiation work permit limits.

2. Pit work is shut down (or not initiated) when sustained wind speeds exceed 25 miles per hour as measured in the field and/or reported by the Hanford Meteorological Station.

3. Fixatives shall be applied inside the pit (with cover blocks on or off) or accessible portions of the pit decontaminated to less than 100,000 disintegrations per minute/100 square centimeters beta-gamma and 2,000 disintegrations per minute/100 square centimeters alpha.

4. When cover blocks are removed, a fall protection handrail is installed. This handrail is draped in plastic forming a contamination barrier. The plastic extends to the top of the pit and is taped or sealed at the top of the pit. Decontamination of the containment barrier is conducted as required by the job specific radiation work permit.

5. Radiation control technicians monitor the affected work area when the vault foam covering is removed, when jumpers and equipment are being removed from risers and nozzles, and when risers are entered for sampling of tanks and sumps. Jumpers removed from the pit are drained of free liquid and decontaminated or contained before removal. The outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha. If these limits are exceeded, surfaces shall be decontaminated. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

6. A bullpen designed to minimize the top opening shall be used. Pit covers or cover blocks will be removed as necessary. If the bullpen is to be left unattended at any time, a temporary cover is placed over the pit or the pit covers or cover blocks are reinstalled. Two tents shall be erected over two pits. Upon completion of the work in the first two 244-CR Facility instrumentation pits, the tents will be relocated to the other 244-CR facility instrumentation pits.

7. PTRAEU(s) shall actively ventilate the bullpens during activities that require work in the pits (after removal of the cover blocks) to control radiological releases. The PTRAEU(s) shall operate intermittently and shall be operated in accordance with the latest revision to the WDOH approved. Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

8. A compliant exhauster skid shall ventilate the process cells and tanks during waste transfer activities. The exhauster shall maintain a negative pressure under the cover blocks and prevent contaminants from reaching the environment. The exhauster skid shall be connected to the existing exhaust ductwork with rigid or flexible ductwork.

9. The 1,000 cfm exhauster shall be equipped with a two-stage HEPA filter, which meets the requirements of ASME AG-1, Section FC and shall be tested annually to requirements of ASME N510. The HEPA filters shall have an efficiency of 99.95 percent for 0.3-micron median diameter. Each filter housing shall meet the applicable sections of ASME N509 and the test requirement of ASME N510. The exhaust stack houses a Generic Effluent Monitoring System (GEMS) that contains an air velocity probe and the air sampling probe.

10. The breather filter shall consist of a housing that contains a HEPA filter, an outlet screen, and a small seal loop. Air flowing to and from the 244-CR Facility shall pass horizontally through the filter and vertically through the downward-facing exit weather hood. Seal loops, installed in the exhaust lines, are designed as a safety feature to prevent unlikely accident in which an over pressurization occurs when the HEPA filter is isolated for occasional (infrequent) maintenance.

Specific Controls include:

-Installation of portable 1,000 cfm exhauster shall use ALARACT 16.

-Removal and/or installation of vault foam covering - ALARACT 4.

-Application of fixative at pit interior - see General Controls.

-Temporary power installation - ALARA.

-Operation of PTRAEU for bullpen ventilation - Latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

-Removal and/or installation of pit covers - General Controls.

-Inspection of pits, vaults, and tanks - General Controls.

-Removal and disposition of excess equipment and waste in pits, risers, and tanks - ALARACT 15, and ALARACT 4.

-Decontamination activities - General Controls.

-Measurement of liquid level and sludge levels in tanks and sumps - General Controls.

-Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance - ALARACT 7 and ALARACT 1.

-Facility Equipment Activities: installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment) - ALARACT 4, and ALARACT 15.

-Modifications, maintenance, and/or isolation and sealing of existing in route pits, vaults and piping (drain and transfer lines) to support and/or installation of new transfer lines - General Controls.

-Excavation - ALARACT 5, and/or WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use.

-Installation of permanent power to 244-CR Vault Facility - ALARA.

-Installation of passive breather filter assembly - ALARACT 16.

-Operation of a portable exhauster at 244-CR vault for ventilation - ALARA.

-New waste transfer system, waste staging/consolidation - General Controls.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	6.85E-06	Am - 241	3.13E-03	Am - 243	3.96E-05
Ba - 137 m	6.41E+03	C - 14	3.62E-02	Cd - 113 m	1.99E-02
Cm - 242	8.48E-05	Cm - 243	5.01E-04	Cm - 244	9.49E-03
Co - 60	1.31E-03	Cs - 134	4.22E-04	Cs - 137	6.78E+03
Eu - 152	5.31E-02	Eu - 154	7.09E+00	Eu - 155	1.22E+01
H - 3	3.57E-01	I - 129	6.95E-05	Nb - 93 m	8.10E-03
Ni - 59	1.88E-01	Ni - 63	1.82E+01	Np - 237	1.75E-01
Pa - 231	3.19E-07	Pu - 238	1.75E-01	Pu - 239	7.01E+00
Pu - 240	1.02E+00	Pu - 241	3.66E+00	Pu - 242	8.89E+00
Ra - 226	5.30E-06	Ra - 228	4.68E-05	Ru - 106	1.29E-06

Sb - 125	1.80E-03	Se - 79	1.88E-02	Sm - 151	6.55E+00
Sn - 126	2.69E-03	Sr - 90	3.02E+04	Tc - 99	1.63E+00
Th - 229	3.11E-06	Th - 232	3.53E-05	U - 232	2.61E-03
U - 233	1.01E-02	U - 234	1.72E-01	U - 235	7.61E-03
U - 236	1.95E-03	U - 238	5.05E-03	Y - 90	3.02E+04
Zr - 93	6.85E-03				

4) The filter shall be tested in-place annually to the requirements of ASME N510 and have an efficiency of 99.95 percent.

Emission Unit ID: 714

200E P-244CR-003

244-CR Vault Passive Filter B

This is a MINOR, PASSIVELY ventilated emission unit.

244-CR VAULT

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a building/facility passive breather filter that is used to ventilate building and facility operations such as but not limited to process vessels, contaminated rooms, cells, glove boxes, hoods, abandoned facilities awaiting decommissioning, and vaults that support tank farm operations, maintenance, and surveillance activities for tank farms. Entry into the building/facility consists of activities to support current surveillance, maintenance, operations, decommissioning, decontamination, and cleanup activities. Many of the activities other than normal surveillance, maintenance, and operation support will be or are regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
244-CR Vault Isolation and Interim Stabilization	AIR 06-644	Not Approved	685

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.10E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 5.82E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The activities performed at the 244-CR Vault Facility, ER-153 and/or 244-A Lift Station include:

Work Area Preparation:

- Miscellaneous work including equipment delivery, movement, set up and maintenance in the general work area

around the 244-CR Vault Facility.

- Construction and take down of open top containment tents (bullpens) over the facility vault area.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs).

- Installation of portable 1,000 cubic feet per minute (cfm) exhauster.

- Removal and/or installation of vault foam covering.

- Application of fixative at pit interior.

- Temporary power installation.

Facility/Interim Stabilization Work:

- Operation of PTRAEU for bullpen ventilation.

- Removal and/or installation of pit covers.

- Inspection of pits, vaults, and tanks.

- Removal and disposition of excess equipment and waste in pits, risers, and tanks.

- Decontamination activities.

- Measurement of liquid level and sludge levels in tanks and sumps.

- Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance.

Facility Equipment Activities:

- Installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment).

- Modifications, maintenance, and/or isolation and sealing of existing risers, pits, vaults and incoming and/or outgoing piping (drain and transfer lines) from 244-CR Vault or connected facility.

Excavation:

- Installation of permanent power to 244-CR Vault Facility.

- Installation/Operation of Passive Breather Filter Assembly.

Waste Transfer and Support Activities:

- Operation of 1,000 cfm portable exhauster at 244-CR Vault.

- New waste transfer system, waste staging/consolidation.

Miscellaneous activities shall include:

- Construction and take down of open top contaminant tents over the facility vault area.

- Open top containment tents (bullpens) shall be constructed over the facility pit area to prevent potential

airborne contamination from the effected work area to the environment. Two bullpens shall be erected around two instrumentation pits at the 244-CR Vault. Upon completion of the first pit's work, the bullpens shall be relocated to the other two pits and their work will be completed.

- Installation of Portable/Temporary Radioactive Air Emission Unit(s) (PTRAEUs)

- A Portable/Temporary Radioactive Air Emission Unit (2,000 cfm) or units (1,000 cfm each) shall be installed to ventilate the bullpens during activities that require work in the pits, cells and tank vault area prior to performing waste transfer activities. One thousand cfm PTRAEUs, if used, shall be directly connected to individual bullpens, while a 2,000 PTRAEU if used, shall be connected to two bullpens. Movement and installation of the PTRAEU can be performed to facilitate ventilation for the four vaults of the 244-CR Vault Facility. The PTRAEU shall operate intermittently (during work activities) and will be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

A portable 1,000 cfm exhauster shall be installed to ventilate the 244-CR Facility vaults and tanks during waste transfer activities. This exhauster shall operate intermittently to support waste transfer and support activities and shall monitor air emissions. The exhauster shall be piped into the existing 244-CR facility ventilation system upstream of the existing (non-operating) exhauster, 296-C-05 and HEPA filters. The existing 244-CR Facility exhaust system shall be isolated and not used. Tie in of the 1,000 cfm exhauster to the existing exhaust system shall be in accordance with ALARACT 16, Tank Farm ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components. After the waste transfer is completed, the exhauster shall be removed in accordance to the requirements of ALARACT 16.

A foam covering has been placed over the 244-CR Vault area to prevent intrusion of precipitation and snowmelt. In order to gain access to the pit cover (metal) plates or concrete cover blocks, sections of the foam shall be removed, packaged, transported and disposed of. ALARACT 4, Tank Farm ALARACT Demonstration for Packaging and Transportation of Waste shall be used to properly disposition the removed foamed covering. Radiation control technicians (RCT) shall monitor the affected work area while the foam covering is being removed. The foam covering shall be replaced after work is complete, as part of intrusion prevention measures completed by the project following waste transfer activities.

A fixative shall be applied either with the pit covers on. The fixatives shall be applied to pit surfaces through a port in the pit cover using a 'whirly' or by fogging. A hand held sprayer is used to apply fixatives to local areas within the pit when the pit cover is off.

Temporary power installation will be limited to meet the needs to support the work described in this NOC. Temporary installations can be removed when no longer needed.

Operation of PTRAEU for Bullpen Ventilation.

Ventilation of the bullpens during pre waste transfer tank activities and prior to the installation of the 1,000 cfm portable exhauster shall be accomplished with the use of PTRAEU(s). The PTRAEU(s) shall be operated in accordance with the latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

Concrete cover key blocks are removed first, and only blocks necessary to perform intended work are removed. Consideration is given to sliding blocks to minimize the number of blocks to be removed. As discussed in the following, pit covers are decontaminated and/or covered with fixative before removal. Pit Covers are raised a minimum distance to safely allow a radiation protection technician to perform a dose rate and contamination survey. Pit covers are wrapped in plastic and set down in a specially prepared lay-down area. On completion of activities, the plastic wrap is removed from the pit covers and the pit covers are re-installed in their original position and orientation. Post-job surveys are performed.

Inspections, such as visual, video, or nondestructive inspections, shall be performed with pit covers in place (for pit with access ports) or removed. The pit cover design, historical inspection information, and ALARA

information shall be used to determine whether the inspection shall be performed manually (with pit cover removed) or remotely with a camera and the pit covers in place.

Excess equipment and debris currently located in the 244-CR vault pits, and in-tank equipment shall be removed to accommodate new waste transfer equipment and piping. Excess equipment shall be replaced with replacement in kind equipment, as necessary.

To facilitate the removal and disposition of these items, size reduction and decontamination activities shall be utilized. Size reduction activities shall include cutting up unusable equipment (usually jumpers/blanks) remotely, using hydraulic shears or low revolutions per minute portable band saws. All size reduction activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal.

Disposition of excess equipment and waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Removable contamination in the accessible portions of the pit is reduced to less than 100,000 disintegrations per minute/100 square centimeters beta/gamma and 2,000 disintegrations per minute/100 square centimeters alpha by washing, or an approved fixative is applied to pit surfaces. Initial washing with a low pressure (125 pounds per square inch gauge), or high pressure (3,000 pounds per square inch gauge) 'whirly' is accomplished through a port in the pit cover blocks. Additional decontamination activities (with the cover block off) include the use of chemicals, peel and strip paints, water, or manual scrub brushes.

After a section of equipment has been washed it shall be pulled into plastic sleeving and sealed by horse tailing and taping.

Liquid and sludge levels are determined using zip cords or other appropriate means that shall not disturb the waste more than zip cords.

Sampling activities shall be performed in the tank and sump area of 244-CR Vault by way of risers in the riser pit in accordance with ALARACT 7, "Tank Farm ALARACT Demonstration For Tank Waste Grab Sampling." Radiological controls for riser preparation/opening listed in ALARACT 1, "Tank Farm ALARACT Demonstration for Riser Preparation/opening," shall be followed.

The waste transfer processes shall transfer waste from tanks CR-011, CR-001, CR-002 and CR-003 and sumps within 244-CR Vault Facility to a staging tank within the 244-CR Facility. The transfer system to consolidate the waste from individual tanks consists of above ground piping of a hose in hose with leak detection at each tank's pit being utilized to support the transfer line. Mixing and dilution of the waste may take place at the receiving tank or within the transfer lines directly. The transfer system may include equipment pump skids and shall include appropriate connections to the transfer lines to accommodate chemical and water addition to the 244-CR Facility tanks and mixing prior to transfer to the designated Double Shell Tank (DST).

Before entry into a pit, an evaluation is made by engineering and/or operations personnel to determine the transfer routing configuration after pit work is complete. On removal of cover blocks, a visual inspection of pit contents is made to verify present configuration.

Tools such as impact wrenches, T-bars, and pike poles are used to repair or replace pit equipment. All equipment coming out of the pit is wrapped in plastic or otherwise contained or decontaminated for reuse or disposal. Removable contamination on the outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha before removal from the bullpen. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

Jumper work shall be preceded by flushing the appropriate transfer lines with water. Jumper work is accomplished remotely, using a crane to maneuver heavy equipment and parts. Installation, disconnection,

and/or changing jumpers/blanks are accomplished by slowly loosening the jumper/blank at the connector head. The required jumper/blank is positioned and tightened to the new connector heads. If the process line or equipment being worked on is connected physically to other unnecessary transfer lines, or if the line is to be left unused, a cap, blank, or equivalent is installed on all open nozzles not connected to jumpers.

Leak testing of newly installed jumpers/blanks shall be performed with pressurized water before initiating waste transfers. Occasionally, a jumper leak test is performed during the initial stages of the transfer. In either case, cover blocks shall be in place before leak testing is performed.

Cutting up unusable pit equipment (usually jumpers/blanks) is accomplished remotely using hydraulic shears or low revolutions per minute portable band saws. Cutting activities shall be performed in the bullpen or in glovebags. The goal shall be to maintain a contamination level equal to or less than 1,000 dpm/100 cm2 beta gamma and 20 dpm/100 cm2 alpha, during cutting activities, but may not always be attainable. RCT coverage shall be provided. Should contamination levels exceed 1,000-dpm/100 cm2 additional sleeving, or use of a glove bag shall be used and/or decontamination activities performed to lower the levels in accordance with ALARA. Welding (if required) shall commence once removable contamination levels in the cut and weld area are reduced to ALARA. Size reduction (cutting) activities shall be performed in accordance with ALARACT Demonstration 15, TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal. To ensure that water intrusions or potential residual waste in piping are eliminated from the facility, existing piping and transfer lines to and from the 244-CR Vault facility shall be blanked, grouted, or sealed. The isolation includes activities such as installing plugs, caps, blind flanges, or grouting. Isolations may occur at the 244-CR riser pit area or at the other end of the pipe in a diversion or valve box, at the ER153 or the 244A Lift Station.

Modifications to existing in-route pits, vaults and piping shall be required to establish the waste transfer route or to ensure the integrity of the system prior to waste transfer. These modifications can include but are not limited to, removal of existing parts and replacement with like parts, installation of new jumpers, or blanking off of equipment. When possible existing blanks shall be utilized. Pipe cutting shall be minimized in compliance with ALARA. If it is determined that the installation of a new above ground transfer line would be the best engineering method to establish a waste transfer route, a temporary transfer route shall be established following existing design and installation procedures. This temporary route will be either above ground or in a shallow trench. If a trench is required excavation shall be performed as described under that activity in this NOC.

Pit drains are checked using water from a tanker truck or another source. Water at a flow rate of approximately 20 gallons per minute is added to a pit drain line and subsequently monitored to verify the pit drains are free of restrictions. At times it might be necessary to pump the DCRT that receives the water after the water passes through the pit drain if the volume of test water approaches the capacity of the DCRT.

Either flushing with water and/or using a retrieval tool to remove debris from the drain are used to clear plugged drains. Water supply valves are opened slowly to minimize splashing. Pressures above 50 pounds per square inch gauge require approval from the engineering organization. Cover blocks shall remain in place and work is accomplished through a penetration in the cover block.

The waste transfer operations involve the pumping of liquid waste that contains dissolved solids. These solids can precipitate out of solution anywhere in the transfer path and cause blockage. If blockage is detected in the system, flushing the lines with hot water is necessary. The hot water is introduced to the system to be flushed through a pressure manifold by piping connected directly to a jumper or nozzle. These operations shall be performed with the pit covers on.

To ensure that water intrusions are eliminated from the facility, a foam covering will be placed over the 244-CR Vault area after completion of isolation activities.

Other techniques to free blockages could include pressurization, temporary jumpers, and hydraulic scouring. All piping connections are designed to be leak tight and the pit cover block shall be installed before pressurization. If pressurization beyond that obtained from the tank farms water system or supply truck (i.e.,

approximately 150 pounds per square inch gauge) is necessary to remove blockage, an engineering evaluation shall be performed to determine the maximum allowable pressure for operation.

Excavation:

Excavation may be required to support installation of ventilation, electrical support and waste transfer equipment. Modifications to existing in route pits, vaults and piping and/or to support installation of new waste transfer lines from the 244-CR Facility to the identified DST may require excavation. Soil excavation activities will be performed in accordance with ALARACT Demonstration 5, TWRS ALARACT Demonstration for Soil Excavation (Using Hand Tools), and will follow the radiological controls specified in that ALARACT.

Any Guzzler excavations in contamination areas will be performed in accordance with the December 18, 1998, WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use. Excavation of contaminated soils using heavy equipment shall follow the requirement of Site Wide Guzzler NOC.

Soil excavation outside the tank farm fence also may be performed with heavy equipment.

Soil will be excavated around the 244-CR vault facility to install new piping, equipment slabs, and new waste transfer system support equipment. It is expected that about 1,000 cubic yards may be excavated, with about 600 cubic yards from inside the tank farm. Backfill shall be from the original removed soil or non-contaminated controlled density fill (sand, water and a small amount of cement).

Current power within the 244-CR Vault Facility is limited. To provide power for new equipment installed under the project, the existing power distribution system shall be upgraded. Upgrades shall involve modification to the existing Motor Control Center (MCC), installation of equipment control panels, and installation of new conduits.

A compliant passive breather filter shall be installed to ventilate the 244-CR Facility vaults and tanks once waste transfer activities are completed. The passive breather filters shall be installed at two locations in the 244-CR facility. A 1,000 cfm HEPA filter shall be installed at the air inlet assembly (previously attached to the evaporative cooler) and a 200 cfm HEPA filter shall be installed upstream of the existing HEPA filter pit. Butterfly valves in the ventilation system just downstream of where the filters shall be installed can be shut to prevent any emission from the facility during filter installation. Installation of the filters shall be performed in accordance with ALARACT Demonstration 16, TWRS ALARACT Demonstration for Work on Potentially Contaminated Ventilation System Components.

During waste transfer and support activities the tank and vault air space shall be actively ventilated by a temporary ventilation system. The temporary ventilation system shall consist of a portable exhauster that shall be equipped with compliant monitoring and sampling equipment. The purpose of the exhauster is to ensure potential airborne contamination from the pits, cells, or process tanks, is not being released to the environment. Operation of the 1,000 cfm portable exhauster is considered an emissions control.

New waste transfer system, waste staging/consolidation.

The planned transfer system can utilize some existing equipment along with installation of new piping and equipment at 244-CR, ER-153 and/or 244-A Lift Station. Maintenance of the transfer system may be required during the waste staging/consolidation. Equipment, which may require on going maintenance includes but is not limited to leak detection and pump system equipment. The waste can be staged/consolidated in one or two of the 244-CR Facility tanks (CR-001, CR-002, CR-003 and CR-011) prior to transfer to a DST.

The following controls are used for the pit activities:

General Controls:

1. Pre-job and post-job radiation surveys are performed by radiation protection technicians. Radiation work

permits specify permissible occupational radiological limits during activities. Radiation control technicians' survey and release equipment, inspect and approve required containment, and provide radiological surveys to verify compliance to radiation work permit limits.

2. Pit work is shut down (or not initiated) when sustained wind speeds exceed 25 miles per hour as measured in the field and/or reported by the Hanford Meteorological Station.

3. Fixatives shall be applied inside the pit (with cover blocks on or off) or accessible portions of the pit decontaminated to less than 100,000 disintegrations per minute/100 square centimeters beta-gamma and 2,000 disintegrations per minute/100 square centimeters alpha.

4. When cover blocks are removed, a fall protection handrail is installed. This handrail is draped in plastic forming a contamination barrier. The plastic extends to the top of the pit and is taped or sealed at the top of the pit. Decontamination of the containment barrier is conducted as required by the job specific radiation work permit.

5. Radiation control technicians monitor the affected work area when the vault foam covering is removed, when jumpers and equipment are being removed from risers and nozzles, and when risers are entered for sampling of tanks and sumps. Jumpers removed from the pit are drained of free liquid and decontaminated or contained before removal. The outer-most container shall not exceed 1,000 disintegrations per minute/100 square centimeters beta/gamma and 20 disintegrations per minute/100 square centimeters alpha. If these limits are exceeded, surfaces shall be decontaminated. Disposition of non reusable equipment waste shall be performed in accordance with ALARACT Demonstration 4, TWRS ALARACT Demonstration for packaging and transportation of waste.

6. A bullpen designed to minimize the top opening shall be used. Pit covers or cover blocks will be removed as necessary. If the bullpen is to be left unattended at any time, a temporary cover is placed over the pit or the pit covers or cover blocks are reinstalled. Two tents shall be erected over two pits. Upon completion of the work in the first two 244-CR Facility instrumentation pits, the tents will be relocated to the other 244-CR facility instrumentation pits.

7. PTRAEU(s) shall actively ventilate the bullpens during activities that require work in the pits (after removal of the cover blocks) to control radiological releases. The PTRAEU(s) shall operate intermittently and shall be operated in accordance with the latest revision to the WDOH approved. Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

8. A compliant exhauster skid shall ventilate the process cells and tanks during waste transfer activities. The exhauster shall maintain a negative pressure under the cover blocks and prevent contaminants from reaching the environment. The exhauster skid shall be connected to the existing exhaust ductwork with rigid or flexible ductwork.

9. The 1,000 cfm exhauster shall be equipped with a two-stage HEPA filter, which meets the requirements of ASME AG-1, Section FC and shall be tested annually to requirements of ASME N510. The HEPA filters shall have an efficiency of 99.95 percent for 0.3-micron median diameter. Each filter housing shall meet the applicable sections of ASME N509 and the test requirement of ASME N510. The exhaust stack houses a Generic Effluent Monitoring System (GEMS) that contains an air velocity probe and the air sampling probe.

10. The breather filter shall consist of a housing that contains a HEPA filter, an outlet screen, and a small seal loop. Air flowing to and from the 244-CR Facility shall pass horizontally through the filter and vertically through the downward-facing exit weather hood. Seal loops, installed in the exhaust lines, are designed as a safety feature to prevent unlikely accident in which an over pressurization occurs when the HEPA filter is isolated for occasional (infrequent) maintenance.

Specific Controls include:

-Installation of portable 1,000 cfm exhauster shall use ALARACT 16.

-Removal and/or installation of vault foam covering - ALARACT 4.

-Application of fixative at pit interior - see General Controls.

-Temporary power installation - ALARA.

-Operation of PTRAEU for bullpen ventilation - Latest WDOH approval, AIR 99-1102, for the Portable/Temporary Radioactive Air Emission Unit (PTRAEU) NOC (DOE/RL-96-75).

-Removal and/or installation of pit covers - General Controls.

-Inspection of pits, vaults, and tanks - General Controls.

-Removal and disposition of excess equipment and waste in pits, risers, and tanks - ALARACT 15, and ALARACT 4.

-Decontamination activities - General Controls.

-Measurement of liquid level and sludge levels in tanks and sumps - General Controls.

-Sampling activities in pits, vaults, and tanks including chemical addition and/or waste sampling to determine Double Shell Tank waste acceptance - ALARACT 7 and ALARACT 1.

-Facility Equipment Activities: installation, disconnection, repair, replacement, and/or leak testing, of new and existing facility equipment (valves, jumpers, pumps, leak detectors, or other instrumentation/equipment) - ALARACT 4, and ALARACT 15.

-Modifications, maintenance, and/or isolation and sealing of existing in route pits, vaults and piping (drain and transfer lines) to support and/or installation of new transfer lines - General Controls.

-Excavation - ALARACT 5, and/or WDOH approved Site Wide Guzzler NOC (Air 98-1215), or the most current NOC approved for Guzzler use.

-Installation of permanent power to 244-CR Vault Facility - ALARA.

-Installation of passive breather filter assembly - ALARACT 16.

-Operation of a portable exhauster at 244-CR vault for ventilation - ALARA.

-New waste transfer system, waste staging/consolidation - General Controls.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	6.85E-06	Am - 241	3.13E-03	Am - 243	3.96E-05
Ba - 137 m	6.41E+03	C - 14	3.62E-02	Cd - 113 m	1.99E-02
Cm - 242	8.48E-05	Cm - 243	5.01E-04	Cm - 244	9.49E-03
Co - 60	1.31E-03	Cs - 134	4.22E-04	Cs - 137	6.78E+03
Eu - 152	5.31E-02	Eu - 154	7.09E+00	Eu - 155	1.22E+01
H - 3	3.57E-01	I - 129	6.95E-05	Nb - 93 m	8.10E-03
Ni - 59	1.88E-01	Ni - 63	1.82E+01	Np - 237	1.75E-01
Pa - 231	3.19E-07	Pu - 238	1.75E-01	Pu - 239	7.01E+00
Pu - 240	1.02E+00	Pu - 241	3.66E+00	Pu - 242	8.89E+00
Ra - 226	5.30E-06	Ra - 228	4.68E-05	Ru - 106	1.29E-06

Sb - 125	1.80E-03	Se - 79	1.88E-02	Sm - 151	6.55E+00
Sn - 126	2.69E-03	Sr - 90	3.02E+04	Tc - 99	1.63E+00
Th - 229	3.11E-06	Th - 232	3.53E-05	U - 232	2.61E-03
U - 233	1.01E-02	U - 234	1.72E-01	U - 235	7.61E-03
U - 236	1.95E-03	U - 238	5.05E-03	Y - 90	3.02E+04
Zr - 93	6.85E-03				

4) The filter shall be tested in-place annually to the requirements of ASME N510 and have an efficiency of 99.95 percent.

Emission Unit ID: 716

200E P-241C-002

241-C-104

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 0.17 ft/second. 0.05 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows the SST to vent to the atmosphere under tank farm storage, maintenance, and operations. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The tanks are scheduled for waste retrieval, decommissioning, and eventual closure under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

Emission Unit ID: 717

200E P-241C-003

241-C-105

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows the SST to vent to the atmosphere under tank farm storage, maintenance, and operations. The tanks store radioactive waste until the waste is retrieved, treated, and properly disposed under the applicable federal and state regulations and/or permits. The tanks are scheduled for waste retrieval, decommissioning, and eventual closure under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

Emission Unit ID: 735

200E P-296A044-001

296-A-44

This is a MAJOR, ACTIVELY ventilated emission unit.

241-AN TANK FARM

Emission Unit Information

Stack Height: 28.13 ft. 8.57 m. Stack Diameter 0.84 ft. 0.26 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: 2000.00 ft/second. 609.60 m/second.

Abatement Technology BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	Operational at all times, when the exhauster is in use.
	Heater	1	Operational at all times, when the exhauster is in use.
	Prefilter	1	
	HEPA	2	In series.
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Appendix B, Method 114	Sr-90, Cs-137, Am-241, C-14, Y90, Cs-134, Eu-154, Ac-227, Pa-231, U-233, Pu-238, Pu-240, Pu-241, Cm-244.	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241 AN Tank Farm during storage, maintenance and normal operations. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. This emission unit may be operated in alternation or concurrently with the 296-A-45. The emission unit is a primary exhauster ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of New Ventilation Systems in AN and AW Tank Farms	AIR 06-663	Not Approved	706

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.60E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.33E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The 296-A-44 and 296-A-45 shall ventilate the 241-AN Double Shell Tank (DST) Farm which consists of

seven individual DSTs. The 296-A-46 and 296-A-47 shall ventilate the 241-AW Double Shell Tank (DST) Farm which consists of six individual DSTs. The DSTs are fabricated as two concentric tanks surrounded by a concrete shell. The inner tank containing the waste is 75 feet in diameter and 46.8 feet high at the crown. Each tank stores 1.14E6 gallons. The DSTs are used for storage, treatment, retrieval, and disposal of the waste contained in the tanks, as well as transfers to the Waste Treatment Plant.

The 296-A-44, 296-A-45, 296-A-46 and 296-A-47 ventilation systems serve to remove heat, and serve as containment systems for radioactive particulates present in the tank headspace, they ventilate/remove flammable gases and vapors that evolve from the liquid surface in the DSTs. The ventilation systems do this by drawing air into the tank vapor space. After the air leaves the vapor space the air is conditioned by the ventilation system. It removes entrained moisture, the relative humidity is reduced, and particulates are filtered out. Before discharge of this air to the atmosphere from the stack, the air is monitored and sampled for radionculide particulates.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.30E+02	Am - 241	1.03E+05	Am - 243	1.37E+01
Ba - 137 m	1.75E+07	C - 14	5.07E+02	Cd - 113 m	7.50E+03
Cm - 242	7.57E+01	Cm - 243	8.35E+00	Cm - 244	2.36E+02
Co - 60	4.46E+03	Cs - 134	1.81E+04	Cs - 137	1.85E+07
Eu - 152	1.06E+03	Eu - 154	4.63E+04	Eu - 155	4.56E+04
H - 3	2.71E+03	I - 129	9.18E+00	Nb - 93 m	1.82E+03
Ni - 59	7.70E+02	Ni - 63	7.26E+04	Np - 237	6.20E+01
Pa - 231	2.70E+02	Pu - 238	3.04E+03	Pu - 239	2.92E+04
Pu - 240	5.25E+03	Pu - 241	6.40E+04	Pu - 242	4.05E-01
Ra - 226	2.38E+02	Ra - 228	3.87E+01	Ru - 106	1.02E+03
Sb - 125	2.06E+04	Se - 79	5.70E+01	Sm - 151	1.53E+06
Sn - 126	2.40E+02	Sr - 90	2.30E+07	Tc - 99	6.89E+03
Th - 229	2.49E+01	Th - 232	6.16E+00	U - 232	2.79E+01
U - 233	4.48E+02	U - 234	6.76E+01	U - 235	2.58E+00
U - 236	2.87E+00	U - 238	5.61E+01	Y - 90	2.30E+07
Zr - 93	1.86E+03				

4) HEPA filters shall be individually tested in place at least annually in accordance with the requirements of ASME AG-1 Section TA, and have a minimum efficiency of 99.95%.
5) The Annual Possession Quantity shall be tracked on a WDOH approved log.
6) The ductwork between the de-entrainer and heater, along with the filter housings shall be insulated.
7) The exhauster shall be operational during all waste transfer, waste disturbing, or particulate generating activities.
8) Prior to operation of the ventilation system a leak test of the entire train including the ductwork from the exit of the tank to the entrance to the stack shall be performed meeting the requirements called out in ASME AG-1.
9) The effluent monitoring and sampling system shall meet the requirements of ANSI N13.1-1999. A written technical basis document required by Section 4 of ANSI N13.1-1999 shall be provided to WDOH for review and approval.

Emission Unit ID: 736

200E P-296A045-001

296-A-45

This is a MAJOR, ACTIVELY ventilated emission unit.

241-AN TANK FARM

Emission Unit Information

Stack Height: 28.13 ft. 8.57 m. Stack Diameter 0.84 ft. 0.26 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: 91.31 ft/second. 27.83 m/second.

Abatement Technology BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	Operational at all times, when the exhauster is in use.
	Heater	1	Operational at all times, when the exhauster is in use.
	Prefilter	1	
	HEPA	2	In series.
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Appendix B, Method 114	Sr-90, Cs-137, Am-241, C-14, Y90, Cs-134, Eu-154, Ac-227, Pa-231, U-233, Pu-238, Pu-240, Pu-241, Cm-244.	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241 AN Tank Farm during storage, maintenance, and normal operations. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. This emission unit may be operated in alternation or concurrently with the 296-A-44. The emission unit is a primary exhauster ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of New Ventilation Systems in AN and AW Tank Farms	AIR 06-663	Not Approved	706

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.60E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.33E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The 296-A-44 and 296-A-45 shall ventilate the 241-AN Double Shell Tank (DST) Farm which consists of

seven individual DSTs. The 296-A-46 and 296-A-47 shall ventilate the 241-AW Double Shell Tank (DST) Farm which consists of six individual DSTs. The DSTs are fabricated as two concentric tanks surrounded by a concrete shell. The inner tank containing the waste is 75 feet in diameter and 46.8 feet high at the crown. Each tank stores 1.14E6 gallons. The DSTs are used for storage, treatment, retrieval, and disposal of the waste contained in the tanks, as well as transfers to the Waste Treatment Plant.

The 296-A-44, 296-A-45, 296-A-46 and 296-A-47 ventilation systems serve to remove heat, and serve as containment systems for radioactive particulates present in the tank headspace, they ventilate/remove flammable gases and vapors that evolve from the liquid surface in the DSTs. The ventilation systems do this by drawing air into the tank vapor space. After the air leaves the vapor space the air is conditioned by the ventilation system. It removes entrained moisture, the relative humidity is reduced, and particulates are filtered out. Before discharge of this air to the atmosphere from the stack, the air is monitored and sampled for radionculide particulates.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.30E+02	Am - 241	1.03E+05	Am - 243	1.37E+01
Ba - 137 m	1.75E+07	C - 14	5.07E+02	Cd - 113 m	7.50E+03
Cm - 242	7.57E+01	Cm - 243	8.35E+00	Cm - 244	2.36E+02
Co - 60	4.46E+03	Cs - 134	1.81E+04	Cs - 137	1.85E+07
Eu - 152	1.06E+03	Eu - 154	4.63E+04	Eu - 155	4.56E+04
H - 3	2.71E+03	I - 129	9.18E+00	Nb - 93 m	1.82E+03
Ni - 59	7.70E+02	Ni - 63	7.26E+04	Np - 237	6.20E+01
Pa - 231	2.70E+02	Pu - 238	3.04E+03	Pu - 239	2.92E+04
Pu - 240	5.25E+03	Pu - 241	6.40E+04	Pu - 242	4.05E-01
Ra - 226	2.38E+02	Ra - 228	3.87E+01	Ru - 106	1.02E+03
Sb - 125	2.06E+04	Se - 79	5.70E+01	Sm - 151	1.53E+06
Sn - 126	2.40E+02	Sr - 90	2.30E+07	Tc - 99	6.89E+03
Th - 229	2.49E+01	Th - 232	6.16E+00	U - 232	2.79E+01
U - 233	4.48E+02	U - 234	6.76E+01	U - 235	2.58E+00
U - 236	2.87E+00	U - 238	5.61E+01	Y - 90	2.30E+07
Zr - 93	1.86E+03				

4) HEPA filters shall be individually tested in place at least annually in accordance with the requirements of ASME AG-1 Section TA, and have a minimum efficiency of 99.95%.
5) The Annual Possession Quantity shall be tracked on a WDOH approved log.
6) The ductwork between the de-entrainer and heater, along with the filter housings shall be insulated.
7) he emission unit shall meet the quality assurance requirements of 40 CFR 61 Subpart H, as effective on October 9, 2002.
8) The exhauster shall be operational during all waste transfer, waste disturbing, or particulate generating activities.
9) Prior to operation of the ventilation system a leak test of the entire train including the ductwork from the exit of the tank to the entrance to the stack shall be performed meeting the requirements called out in ASME AG-1.
10) The effluent monitoring and sampling system shall meet the requirements of ANSI N13.1-1999. A written technical basis document required by Section 4 of ANSI N13.1-1999 shall be provided to WDOH for review and approval.

Emission Unit ID: 737

200E P-241C103-001

241-C-103

This is a MINOR, PASSIVELY ventilated emission unit.

241-C TANK FARM

Emission Unit Information

Stack Height: 15.00 ft. 4.57 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements See additional requirements below.

Additional Requirements

Contamination surveys of breather filters with stack extensions will be performed on the downstream side of the filter or on the outside of the screen covering the outlet fo the vent (if one exists) or by removing the test port cap downstream of the HEPA filter, surveying the cap and inserting smear media (e.g. swab, masslin) in the opening and smearing the interior ducting surface on the opposite side of the test port cap opening.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows a SST to vent to the atmosphere under tank farm storage, maintenance, and operation. The tank stores the radioactive waste awaiting retrieval, treatment, and proper disposal under the applicable federal and state regulations and/or permits. The SST scheduled activities of waste retrieval, decommissioning, and eventual closure will be completed under applicable federal and state regulations and/or permits. Any activity other than storage, maintenance, and normal operation conducted at the tank will obtain the appropriate permits for the activity and the emission units associated with the activity as required by the regulations applicable to the activity. The emission unit is a passive breather filter and is part of the tank's ventilation system that operates continuously.

Emission Unit ID: 738

200E P-244A-002

244-A Primary HEPA

This is a MINOR, PASSIVELY ventilated emission unit.

244-A DCRT

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double contained receiver tank (DCRT) passive breather filter ventilation system used to support tank farm operations, such as waste retrieval and operation support activities for the 241-A Tank Farm. The tank stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit has a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Isolation and Closure of Exhaust Stacks 296-A-25, 296-B-28, 296-S-22 and 296-T-18	AIR 06-655	Not Approved	697

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.20E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

244-S DCRT (296-S-22 STACK)

Passive Ventilation Breather Filter System Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver

tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will allow vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

The isolation and removal of the HEPA filter bank located in the 244-S DCRT filter pit will require the deactivation of the HEPA filter bank instrumentation and alarms, the removal and disposal of the HEPA filter bank, and the installation of the filter pit duct jumper assembly, in accordance with ALARACT Demonstrations 6, 14, and 16. The 296-S-22 exhauster is equipped with a HEPA filter bank inside the filter pit. The HEPA filter bank is attached to three nozzles in the filter pit: one nozzle to the catch tank, one nozzle to the annulus, and one nozzle to the ventilation exhaust ductwork. The HEPA filter bank will be disconnected from the nozzles and removed for disposal. A filter pit duct jumper assembly (4" schedule 40 pipe) will be connected to the catch tank nozzle and ventilation exhaust ductwork nozzle to provide the ventilation path to the newly installed passive breather filters. The third nozzle to the annulus will be closed in the filter pit. The filter pit duct jumper assembly will be fabricated in accordance with ASME B31.3 and tested in accordance with ASME AG-1.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-S DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system in accordance with ALARACT 16. Disconnection is the physical disconnection and removal of wires from the power source. Pit entries are not required to disconnect power or isolate instrumentation.

296-S-22 Stack Isolation:

The 296-S-22 stack will be isolated via mechanical isolations. Blank flanges will be installed on the duct end and on the suction side of the exhaust fan. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

244-TX DCRT (296-T-18 STACK)

Passive Ventilation Breather Filter Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for

the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will collect potential airborne radioactive particulates from the annulus space while allowing vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

Removal of the HEPA filter bank in the 244-TX DCRT filter pit is not required. The HEPA filter bank will be isolated via closure of manual valves and the deactivation of motor-controlled valves. Above-grade duct/pipe will be capped. The associated HEPA filter bank instrumentation and alarms will be deactivated. This work will be done in accordance with ALARACT 16.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-TX DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system. Disconnection is the physical disconnection and removal of wires from the power source in accordance with ALARACT Demonstration 16. Pit entries are not required to disconnect power or isolate instrumentation.

296-T-18 Stack Isolation:

The 296-T-18 stack will be isolated via mechanical isolations. A blank flange will be installed at the suction side of the exhaust fan or at another suitable location near the filter pit outlet to the exhaust stack. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	2.04E-02	Am - 241	1.17E+01	Am - 243	3.58E-04
Ba - 137 m	2.69E+03	C - 14	4.06E-01	Cd - 113 m	1.40E+00
Cm - 242	1.19E-02	Cm - 243	6.91E-04	Cm - 244	1.26E-02
Co - 60	6.18E-01	Cs - 134	6.84E-03	Cs - 137	2.84E+03
Eu - 152	1.18E-01	Eu - 154	9.29E+00	Eu - 155	5.09E+00
H - 3	1.53E+00	I - 129	5.01E-03	Nb - 93 m	4.18E-01
Ni - 59	1.57E-01	Ni - 63	1.46E+01	Np - 237	9.67E-03
Pa - 231	4.25E-02	Pu - 238	4.84E-01	Pu - 239	9.45E+00
Pu - 240	1.57E+00	Pu - 241	1.23E+01	Pu - 242	8.61E-05
Ra - 226	3.73E-02	Ra - 228	8.82E-03	Ru - 106	8.01E-06
Sb - 125	6.95E-01	Se - 79	1.22E-02	Sm - 151	3.74E+02
Sn - 126	6.02E-02	Sr - 90	5.31E+03	Tc - 99	2.76E+00
Th - 229	4.01E-03	Th - 232	1.13E-03	U - 232	6.22E-03
U - 233	7.78E-02	U - 234	3.07E-02	U - 235	1.28E-03
U - 236	6.36E-04	U - 238	2.87E-02	Y - 90 m	5.31E+03
Zr - 93	5.03E-01				

4) Each breather filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.

5) The emissions shall be limited to 2.81E-02 mrem/year unabated and 2.81E-04 mrem/yr abated.

6) Under passive ventilation no activities shall be conducted which could generate aerosols within the 244-A DCRT.

Emission Unit ID: 740

200E P-244BX-002

244-BX Primary HEPA

This is a MINOR, PASSIVELY ventilated emission unit.

244-BX-DCRT

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.33 ft. 0.10 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double container receiver tank (DCRT) passive breather filter ventilation system used to support tank farm operations, such as but not limited to waste retrieval and operation support activities for 241 BX Tank Farm. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Isolation and Closure of Exhaust Stacks 296-A-25, 296-B-28, 296-S-22 and 296-T-18	AIR 06-655	Not Approved	697

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.20E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

244-S DCRT (296-S-22 STACK)

Passive Ventilation Breather Filter System Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver

tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will allow vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

The isolation and removal of the HEPA filter bank located in the 244-S DCRT filter pit will require the deactivation of the HEPA filter bank instrumentation and alarms, the removal and disposal of the HEPA filter bank, and the installation of the filter pit duct jumper assembly, in accordance with ALARACT Demonstrations 6, 14, and 16. The 296-S-22 exhauster is equipped with a HEPA filter bank inside the filter pit. The HEPA filter bank is attached to three nozzles in the filter pit: one nozzle to the catch tank, one nozzle to the annulus, and one nozzle to the ventilation exhaust ductwork. The HEPA filter bank will be disconnected from the nozzles and removed for disposal. A filter pit duct jumper assembly (4" schedule 40 pipe) will be connected to the catch tank nozzle and ventilation exhaust ductwork nozzle to provide the ventilation path to the newly installed passive breather filters. The third nozzle to the annulus will be closed in the filter pit. The filter pit duct jumper assembly will be fabricated in accordance with ASME B31.3 and tested in accordance with ASME AG-1.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-S DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system in accordance with ALARACT 16. Disconnection is the physical disconnection and removal of wires from the power source. Pit entries are not required to disconnect power or isolate instrumentation.

296-S-22 Stack Isolation:

The 296-S-22 stack will be isolated via mechanical isolations. Blank flanges will be installed on the duct end and on the suction side of the exhaust fan. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

244-TX DCRT (296-T-18 STACK)

Passive Ventilation Breather Filter Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for

the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will collect potential airborne radioactive particulates from the annulus space while allowing vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

Removal of the HEPA filter bank in the 244-TX DCRT filter pit is not required. The HEPA filter bank will be isolated via closure of manual valves and the deactivation of motor-controlled valves. Above-grade duct/pipe will be capped. The associated HEPA filter bank instrumentation and alarms will be deactivated. This work will be done in accordance with ALARACT 16.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-TX DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system. Disconnection is the physical disconnection and removal of wires from the power source in accordance with ALARACT Demonstration 16. Pit entries are not required to disconnect power or isolate instrumentation.

296-T-18 Stack Isolation:

The 296-T-18 stack will be isolated via mechanical isolations. A blank flange will be installed at the suction side of the exhaust fan or at another suitable location near the filter pit outlet to the exhaust stack. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	4.12E-02	Am - 241	2.37E+01	Am - 243	7.23E-04
Ba - 137 m	5.43E+03	C - 14	8.19E-01	Cd - 113 m	2.83E+00
Cm - 242	2.40E-02	Cm - 243	1.39E-03	Cm - 244	2.56E-02
Co - 60	1.25E+00	Cs - 134	1.38E-02	Cs - 137	5.74E+03
Eu - 152	2.38E-01	Eu - 154	1.88E+01	Eu - 155	1.03E+01
H - 3	3.09E+00	I - 129	1.03E-02	Nb - 93 m	8.44E-01
Ni - 59	3.18E-01	Ni - 63	2.95E+01	Np - 237	1.95E-02
Pa - 231	8.58E-02	Pu - 238	9.78E-01	Pu - 239	1.91E+01
Pu - 240	3.17E+00	Pu - 241	2.48E+01	Pu - 242	1.74E-04
Ra - 226	7.54E-02	Ra - 228	1.78E-02	Ru - 106	1.62E-05
Sb - 125	1.40E+00	Se - 79	2.46E-02	Sm - 151	7.55E+02
Sn - 126	1.22E-01	Sr - 90	1.07E+04	Tc - 99	5.57E+00
Th - 229	8.09E-03	Th - 232	2.28E-03	U - 232	1.26E-02
U - 233	1.57E-01	U - 234	6.19E-02	U - 235	2.59E-03
U - 236	1.28E-03	U - 238	5.80E-02	Y - 90	1.07E+04
Zr - 93	1.02E+00				

4) Each breather filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.

5) The emissions shall be limited to 2.81E-02 mrem/yr unabated and 2.81E-04 mrem/yr abated.

6) Under passive ventilation no activities shall be conducted which could generate aerosols within the 244-BX DCRT.

Emission Unit ID: 742

200W P-244S-002

244-S Primary HEPA

This is a MINOR, PASSIVELY ventilated emission unit.

244 S-DCRT

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double container receiver tank (DCRT) passive breather filter ventilation system used to support tank farm operations, such as but not limited to waste retrieval and operation support activities for 241 S Tank Farm. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Isolation and Closure of Exhaust Stacks 296-A-25, 296-B-28, 296-S-22 and 296-T-18	AIR 06-655	Not Approved	697

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.20E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

244-S DCRT (296-S-22 STACK)

Passive Ventilation Breather Filter System Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The

primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will allow vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

The isolation and removal of the HEPA filter bank located in the 244-S DCRT filter pit will require the deactivation of the HEPA filter bank instrumentation and alarms, the removal and disposal of the HEPA filter bank, and the installation of the filter pit duct jumper assembly, in accordance with ALARACT Demonstrations 6, 14, and 16. The 296-S-22 exhauster is equipped with a HEPA filter bank inside the filter pit. The HEPA filter bank is attached to three nozzles in the filter pit: one nozzle to the catch tank, one nozzle to the annulus, and one nozzle to the ventilation exhaust ductwork. The HEPA filter bank will be disconnected from the nozzles and removed for disposal. A filter pit duct jumper assembly (4" schedule 40 pipe) will be connected to the catch tank nozzle and ventilation exhaust ductwork nozzle to provide the ventilation path to the newly installed passive breather filters. The third nozzle to the annulus will be closed in the filter pit. The filter pit duct jumper assembly will be fabricated in accordance with ASME B31.3 and tested in accordance with ASME AG-1.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-S DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system in accordance with ALARACT 16. Disconnection is the physical disconnection and removal of wires from the power source. Pit entries are not required to disconnect power or isolate instrumentation.

296-S-22 Stack Isolation:

The 296-S-22 stack will be isolated via mechanical isolations. Blank flanges will be installed on the duct end and on the suction side of the exhaust fan. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

244-TX DCRT (296-T-18 STACK)

Passive Ventilation Breather Filter Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will collect

potential airborne radioactive particulates from the annulus space while allowing vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

Removal of the HEPA filter bank in the 244-TX DCRT filter pit is not required. The HEPA filter bank will be isolated via closure of manual valves and the deactivation of motor-controlled valves. Above-grade duct/pipe will be capped. The associated HEPA filter bank instrumentation and alarms will be deactivated. This work will be done in accordance with ALARACT 16.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-TX DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system. Disconnection is the physical disconnection and removal of wires from the power source in accordance with ALARACT Demonstration 16. Pit entries are not required to disconnect power or isolate instrumentation.

296-T-18 Stack Isolation:

The 296-T-18 stack will be isolated via mechanical isolations. A blank flange will be installed at the suction side of the exhaust fan or at another suitable location near the filter pit outlet to the exhaust stack. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	2.04E-02	Am - 241	1.17E+01	Am - 243	3.58E-04
Ba - 137 m	2.69E+03	C - 14	4.06E-01	Cd - 113 m	1.40E+00
Cm - 242	1.19E-02	Cm - 243	6.91E-04	Cm - 244	1.26E-02
Co - 60	6.18E-01	Cs - 134	6.84E-03	Cs - 137	2.84E+03
Eu - 152	1.18E-01	Eu - 154	9.29E+00	Eu - 155	5.09E+00
H - 3	1.53E+00	I - 129	5.10E-03	Nb - 93 m	4.18E-01
Ni - 59	1.57E-01	Ni - 63	1.46E+01	Np - 237	9.67E-03
Pa - 231	4.25E-02	Pu - 238	4.84E-01	Pu - 239	9.45E+00
Pu - 240	1.57E+00	Pu - 241	1.23E+01	Pu - 242	8.61E-05
Ra - 226	3.73E-02	Ra - 228	8.82E-03	Ru - 106	8.01E-06
Sb - 125	6.95E-01	Se - 79	1.22E-02	Sm - 151	3.74E+02
Sn - 126	6.02E-02	Sr - 90	5.31E+03	Tc - 99	2.76E+00
Th - 229	4.01E-03	Th - 232	1.13E-03	U - 232	6.22E-03
U - 233	7.78E-02	U - 234	3.07E-02	U - 235	1.28E-03
U - 236	6.36E-04	U - 238	2.87E-02	Y - 90	5.31E+03
Zr - 93	5.03E-01				

4) Each breather filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.
5) The emissions shall be limited to 3.19E-02 mrem/yr unabated and 3.19E-04 mrem/yr abated.
6) Under passive ventilation no activities shall be conducted which could generate aerosols within the 244-S DCRT.

Emission Unit ID: 744

200W P-244TX-002

244-TX Primary HEPA

This is a MINOR, PASSIVELY ventilated emission unit.

244-TX DCRT

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double container receiver tank (DCRT) passive breather filter ventilation system used to support tank farm operations, such as but not limited to waste retrieval and operation support activities for 241 TX Tank Farm. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Isolation and Closure of Exhaust Stacks 296-A-25, 296-B-28, 296-S-22 and 296-T-18	AIR 06-655	Not Approved	697

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.20E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

244-S DCRT (296-S-22 STACK)

Passive Ventilation Breather Filter System Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver

tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will allow vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

The isolation and removal of the HEPA filter bank located in the 244-S DCRT filter pit will require the deactivation of the HEPA filter bank instrumentation and alarms, the removal and disposal of the HEPA filter bank, and the installation of the filter pit duct jumper assembly, in accordance with ALARACT Demonstrations 6, 14, and 16. The 296-S-22 exhauster is equipped with a HEPA filter bank inside the filter pit. The HEPA filter bank is attached to three nozzles in the filter pit: one nozzle to the catch tank, one nozzle to the annulus, and one nozzle to the ventilation exhaust ductwork. The HEPA filter bank will be disconnected from the nozzles and removed for disposal. A filter pit duct jumper assembly (4" schedule 40 pipe) will be connected to the catch tank nozzle and ventilation exhaust ductwork nozzle to provide the ventilation path to the newly installed passive breather filters. The third nozzle to the annulus will be closed in the filter pit. The filter pit duct jumper assembly will be fabricated in accordance with ASME B31.3 and tested in accordance with ASME AG-1.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-S DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system in accordance with ALARACT 16. Disconnection is the physical disconnection and removal of wires from the power source. Pit entries are not required to disconnect power or isolate instrumentation.

296-S-22 Stack Isolation:

The 296-S-22 stack will be isolated via mechanical isolations. Blank flanges will be installed on the duct end and on the suction side of the exhaust fan. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

244-TX DCRT (296-T-18 STACK)

Passive Ventilation Breather Filter Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for

the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will collect potential airborne radioactive particulates from the annulus space while allowing vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

Removal of the HEPA filter bank in the 244-TX DCRT filter pit is not required. The HEPA filter bank will be isolated via closure of manual valves and the deactivation of motor-controlled valves. Above-grade duct/pipe will be capped. The associated HEPA filter bank instrumentation and alarms will be deactivated. This work will be done in accordance with ALARACT 16.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-TX DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system. Disconnection is the physical disconnection and removal of wires from the power source in accordance with ALARACT Demonstration 16. Pit entries are not required to disconnect power or isolate instrumentation.

296-T-18 Stack Isolation:

The 296-T-18 stack will be isolated via mechanical isolations. A blank flange will be installed at the suction side of the exhaust fan or at another suitable location near the filter pit outlet to the exhaust stack. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	4.12E-02	Am - 241	2.37E+01	Am - 243	7.23E-04
Ba - 137 m	5.43E+03	C - 14	8.19E-01	Cd - 113 m	2.83E+00
Cm - 242	2.40E-02	Cm - 243	1.39E-03	Cm - 244	2.56E-02
Co - 60	1.25E+00	Cs - 134	1.38E-02	Cs - 137	5.74E+03
Eu - 152	2.38E-01	Eu - 154	1.88E+01	Eu - 155	1.03E+01
H - 3	3.09E+00	I - 129	1.03E-02	Nb - 93 m	8.44E-01
Ni - 59	3.18E-01	Ni - 63	2.95E+01	Np - 237	1.95E-02
Pa - 231	8.58E-02	Pu - 238	4.50E+02	Pu - 239	3.16E+01
Pu - 240	1.92E+01	Pu - 241	6.28E+04	Pu - 242	1.74E-04
Ra - 226	7.54E-02	Ra - 228	1.78E-02	Ru - 106	1.62E-05
Sb - 125	1.40E+00	Se - 79	2.46E-02	Sm - 151	7.55E+02
Sn - 126	1.22E-01	Sr - 90	1.07E+04	Tc - 99	5.57E+00
Th - 229	8.09E-03	Th - 232	2.28E-03	U - 232	1.26E-02
U - 233	1.57E-01	U - 234	6.19E-02	U - 235	2.59E-03
U - 236	1.28E-03	U - 238	5.80E-02	Y - 90	1.07E+04
Zr - 93	1.02E+00				

4) Each breather filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.

5) The emissions shall be limited to 3.19E-02 mrem/yr unabated and 3.19E-04 mrem/yr abated.

6) Under passive ventilation no activities shall be conducted which could generate aerosols within the 244-TX DCRT.

Emission Unit ID: 749

200 W-296P048-001

296-P-48

This is a MAJOR, ACTIVELY ventilated emission unit.

Tank Farms

Emission Unit Information

Stack Height: 21.00 ft. 6.40 m. Stack Diameter 0.50 ft. 0.15 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 38.22 ft/second. 11.65 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Demister	1	
	Heater	1	
	Prefilter	1	
	HEPA	2	2 HEPAs in series.
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	Each radionuclides that could contribute greater than 10 percent of the potential TEDE to the MEI, greater than 0.1 mrem/yr potential-to-emit TEDE to the MEI, and greater than 25 percent of the TEDE to the MEI after controls	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a skid/mobile type portable exhauster used to support Tank Farm operations, such as, but not limited to waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and construction ansd operational support activities. The emission unit is a portable exhauster that operate intermittently.

This Emission Unit has 2 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
241-C-200 Series Tanks Retrieval	AIR 06-656	Not Approved	698

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.72E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 2.18E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The activities listed below are approved for the C-200 Series Waste Retrieval effort:

Retrieval Activities (Stack):

i. Operation of the new portable exhauster and ventilation system.
ii. Retrieve wastes from C-201, C-202, C-203, and C-204 using the AMS to vacuum wastes to the central vessel skid.
iii. Pump waste from central vessel skid to the double shell tank system using OGT lines

Diffuse and Fugitive:

a. Proposed Actions for Tanks C-201 through C-204:

i. Removal of weather covers and debris from jet pump pits and ventilation hatchways (ALARACTs 1, 4, 6, 12, 13, 14, and 15)
ii. Remove condenser pit filter assembly and replace tank breather filter with a Y-duct assembly (ALARACTs 1, 4, 12, 15, and 16)
iii. Remove liquid level reels and thermocouple trees, 1 each per tank (ALARACTs 1, 4, 6, 12, 13, 14, and 15)
iv. Remove sluice eductor pump from Tank C-204, if necessary (ALARACTs 1, 4, 6, 12, 13, 14, and 15)

b. Tank Equipment Installations:

i. AMS with connected hydraulic power pack, one per tank (ALARACTs 1, 4, 6, 12, 13, and 14)
ii. Ventiliation inlet filter assembly, one per tank (ALARACTs 1, 4, 12, 13 and 16)
iii. Ventilation exhaust ducting, one per tank (ALARACTs 1, 4, 12, and 16)
iv. Closed circuit TV s, one per tank (ALARACT 1, 4, 12, 13, and 16)
v. Master camera control system skid, and connects to in-tank cameras (ALARACT 6, 13, and 16)
vi. Central vessel skid, connect to individual AMS units, connect to the double shell tank via OGT lines (using hand digging or Guzzler, latest approved revision) (ALARACT 1, 4, 5, 6, 13, and 14)
vii. Pump skid with connected hydraulic power pack, and OGT lines (ALARACT 1, 4, 6, 12, 13, and 14)
viii. Vacuum skid with connected hydraulic power pack (ALARACT 1, 4, 6, 12, 13, and 14)
ix. Portable exhauster skid, connect via HVAC ducting to individual tank ventilation exhaust ducts (ALARACTs 1, 4, 6, 12, 13, and 14)
x. Electrical cable and electric supply to hydraulic power packs, vessel skid, pump skid, vacuum skid, portable exhauster skid, inlet filter, in-tank cameras, and generator, control instrumentation (ALARACT 5)
xi. Air compressor and associated air supply lines to AMS, vessel skid, vacuum skid (ALARACT 5)
xii. Instrumentation control room, water distribution sled, instrument electrical skid, diesel generator

c. Remove tank equipment installed under this NOC for maintenance, repair, disposal, or re-use for future tank retrievals. (ALARACTs 1, 4, 6, 12, 13, 14, 15 and 16)

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.36E-03	Am - 241	4.07E+01	Am - 243	9.41E-04
Ba - 137 m	3.96E+02	C - 14	1.07E-02	Cd - 113 m	3.83E-01
Cm - 242	6.10E-02	Cm - 243	2.92E-03	Cm - 244	1.29E-03
Co - 60	4.48E-03	Cs - 134	3.97E-06	Cs - 137	4.19E+02

Eu - 152	2.16E+00	Eu - 154	1.02E+00	Eu - 155	7.55E+01
H - 3	5.21E-03	I - 129	1.46E-04	Nb - 93 m	1.84E-01
Ni - 59	4.00E+00	Ni - 63	3.73E+02	Np - 237	2.28E-04
Pa - 231	4.61E-05	Pu - 238	2.60E+00	Pu - 239	1.16E+02
Pu - 240	1.91E+01	Pu - 241	1.42E+02	Pu - 242	9.77E-04
Ra - 226	3.47E-04	Ra - 228	9.45E-10	Ru - 106	7.24E-07
Sb - 125	7.50E-03	Se - 79	4.68E-03	Sm - 151	1.66E+02
Sn - 126	2.99E-02	Sr - 90	2.20E+03	Tc - 99	7.51E-02
Th - 229	3.53E-07	Th - 232	2.54E-12	U - 232	4.38E-08
U - 233	1.87E-09	U - 234	2.00E-03	U - 235	8.90E-05
U - 236	1.95E-05	U - 238	2.02E-03	Y - 90	2.20E+03
Zr - 93	2.06E-01				

4) A daily radiological survey of all the ductwork flange connections shall be performed to verify there is no leakage of radiological contamination from the exhauster ductwork.

5) At least once a shift a visual inspection of the ductwork, HEPA filter housing, fan, and flex connections shall be performed to verify the integrity of the ventilation system. Any deficiencies shall be reported to WDOH.

6) The batch holding vessel and associated piping shall be contained in a Conex-type container. That container shall be equipped with a single passive HEPA filter and leak detection devices. The leak detection shall be maintained and monitored in the two manifold boxes while in use [WAC 246-247-040(5)].

7) The differential pressure across the pre-filter, primary HEPA filter, secondary HEPA filter and total differential pressure across the pre-filter, primary HEPA filter and secondary HEPA filter shall be measured and recorded at least once each shift. The differential pressure readings shall be trended and any unexpected fluctuations in the differential pressure shall be reported to WDOH.

8) The new portable exhauster shall operate continuously when the AMS are operating in the tanks. Waste retrieval activities shall cease if the exhauster is not operating [WAC 246-247-040(5)].

9) The heater trip set point shall be set below 200 F. HEPAs shall be individually aerosol tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95% [WAC 246-247-040(5)].

10) The number of gallons of waste retrieved from each C-200 series tank shall be documented and reported to WDOH on completion [WAC 246-247-040(5)].

11) The total abated emission limit for 296-P-48 under this Notice of Construction is limited to 1.12E-03 to the Maximally Exposed Individual, comprised of 2.62E-04 mrem/year offsite and 8.53 E-04 mrem/year onsite. The total unabated emission limit on the potential-to-emit for 296-P-48 under this Notice of Construction is limited to 2.17 mrem/year to the Maximally Exposed Individual, comprised of 4.62E-01 offsite and 1.7E+00 mrem/year onsite to the Maximally Exposed Individual [WAC 246-247-040(5)].

12) Vacuum exhaust drawn from the batch holding vessel shall be routed back to tanks. The tanks shall be maintained under a negative pressure during tank retrieval activities [WAC 246-247-040(5)].

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.31E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.61E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The operation of the waste retrieval system(s) for the removal of radioactive wastes from all 149 Single Shell Tanks (SST) at the Hanford Site.

SALTCAKE DISSOLUTION WASTE RETRIEVAL SYSTEM

The saltcake dissolution waste retrieval system may be used to retrieve soluble saltcake waste. This method retrieves the soluble portion of the waste only, resulting in very few of the solids being pumped from the tank. The saltcake dissolution waste retrieval system deployed in the SSTs is for water, chemical agent, or catalyst liquid to be added to the tank using a variety of spray nozzles or "sprinklers". The approach is to sprinkle the waste surface with water, chemical agent, or catalyst liquid. The added water, chemical agent, or catalyst liquid must stay in contact with the saltcake for a long enough period of time for the brine to become saturated. Once the brine is saturated, it is pumped from the SST to a receiver tank, staging tank, storage DST or other staging/storage vessel associated with the supplemental treatment, packaging or disposal. Salt solution will be removed using the existing saltwell pump or other pump placed into the tank.

A tank not equipped with a saltwell pump, a transfer pump (progressive cavity, vertical turbine) can be installed and operated.

Remotely directable water distribution devices will be located in risers spaced as far apart as practical. A combination of spraying waster, chemical agent, or catalyst liquid to dissolve the saltcake can be used in conjunction with directing a flow of water or recirculating water at the waste to move it to the pump suction to allow the pumping of waste from the tank. Recirculated waste from the pump may be sent back to the tank as an alternative to using water to direct dissolution waste to the pump suction.

MODIFIED SLUCING WASTE RETRIEVAL SYSTEM

Modified sluicing can be used for some SST waste retrieval. Modified sluicing is the introduction of liquid at low to moderate pressures, not to exceed 1200 psi, and volumes into the waste. The liquid dissolves and breaks apart solid materials and suspends them in the waste slurry. A transfer pump installed in the tank provides the motive force to transfer the liquid slurry to a receiver tank.

Modified sluicing introduces sluice liquid in a controlled fashion using multiple sluicing nozzles at varying pressures and flows, then pumps out the resultant waste slurry. This maintains minimal liquid inventories within the tank at all times. The liquids that could be used in modified sluicing include water, recirculated supernatant/water from the receiving Double Shell Tank, recirculated supernatant/water, chemical agent or catalyst liquid.

VACUUM WASTE RETRIEVAL SYSTEM

A vacuum waste retrieval system can be used for waste retrieval activities in the (SSTs). The vacuum waste retrieval system is introduced into the SSTs by means of an articulating mast system (AMS). The AMS has a horizontal reach and rotational capabilities of 360 degrees. The AMS has a retracted position and can be extended vertically. Air is mixed at the suction end of the AMS enabling the required vertical lift for the waste

to a topside receiver tank, batch vessel or a staging SST, storage DST, or other staging/storage vessels associated with supplemental treatment, packaging or disposal.

The AMS will be deployed through and attached to standard riser flanges that are available on the SSTs. Cameras can also be installed in other risers for in-tank viewing and control of the AMS.

For the 200-series tanks in the 241-C, 241-U, 241-B and 241-T Tank Farms a vacuum retrieval process tank, staging tank, staging SST, storage DST or other staging/storage vessel will be deployed. The receiver tank will receive waste in batches from whichever tank is connected into the vacuum retrieval system. The vacuum pressure used to draw up the waste from the tank to the receiver tank is relieved back into the SST being retrieved.

MOBILE RETRIEVAL SYSTEM

A Mobile Retrieval System (MRS) can be used to retrieve waste from some SSTs. The MRS consists of two in-tank systems. The first is a robotic crawler inserted through one riser the second is an AMS inserted through a second riser. The AMS retrieves the sludge from the tank using a vacuum with assisting pneumatic conveyance. The AMS vacuum tube has a horizontal reach and can be extended to the bottom of the tank. The arm rotates 360 degrees. The vacuum will be directed through the AMS in the tank to the end effector, which is in contact with the waste. The pneumatic conveyance-assisted vacuum retrieval system will draw the waste up through the vacuum to the waste vessel in the vessel skid in batches. The AMS is then valved out while the waste vessel is emptied and pumped out through the over ground transfer lines to a DST, a staging SST or other treatment/disposal options. When the waste vessel is nearly empty, the transfer line will be valved out and the AMS will be valved back in and another batch of waste will be removed from the tank. This process will be repeated until waste near the center of the tank is removed. The robotic crawler will be remotely controlled to move and/or wash waste toward the center of the tank.

The robotic crawler is equipped with a plow blade at the front for pushing/pulling wastes, a screw pump to jet wastes through a small nozzle towards the center of the tank, the ability to direct hot or cold water through the same nozzle to wash wastes off of in-tank equipment, dissolve waste agglomerations in the tank, and wash waste toward the center of the tank for removal.

Any new retrieval methods or changes to processes will need to be provided to WDOH in a revised NOC prior to implementation.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.99E+00	Am - 241	8.68E+03	Am - 243	3.39E-01
Ba - 137 m	4.26E+07	C - 14	6.25E+02	Cd - 113 m	4.95E+03
Cm - 242	1.97E+01	Cm - 243	1.80E+00	Cm - 244	1.90E+01
Co - 60	2.52E+03	Cs - 134	3.44E+04	Cs - 137	4.89E+07
Eu - 152	8.49E+02	Eu - 154	1.45E+04	Eu - 155	9.54E+03
H - 3	5.95E+03	I - 129	2.95E+01	Nb - 93 m	1.01E+03
Ni - 59	1.05E+02	Ni - 63	9.30E+03	Np - 237	9.50E+01
Pa - 231	1.25E+01	Pu - 238	1.65E+02	Pu - 239	3.17E+03
Pu - 240	5.36E+02	Pu - 241	4.80E+03	Pu - 242	3.34E-02
Ra - 226	1.27E-02	Ra - 228	1.15E+01	Ru - 106	1.22E-02
Sb - 125	1.73E+04	Se - 79	6.36E+01	Sm - 151	8.93E+05
Sn - 126	2.59E+02	Sr - 90	2.91E+06	Tc - 99	2.24E+04
Th - 229	4.20E-01	Th - 232	1.26E+00	U - 232	3.66E+00
U - 233	3.02E+01	U - 234	1.07E+01	U - 235	4.44E-01
U - 236	2.73E-01	U - 238	9.86E+00	Y - 90	2.91E+06
Zr - 93	1.25E+03				

4) A pre-operational NDA of the exhauster(s) HEPA filters and a post-operational NDA will be performed the first time each of the four waste retrieval methods (mobile retrieval system, vacuum retrieval, supernatant sluicing, and saltcake dissolution with supernatant) when placed into service. The post-operational NDA should occur after one cycle or phase of waste retrieval operation is completed, a method replaces another method during a cycle/phase or six months from the inservice date, whichever occurs first. The facility may opt to replace the exhauster's HEPA filters prior to placing a new waste retrieval method in service and eliminate the pre-operational NDA.
5) All ductwork connections shall have a radiological survey performed monthly to ensure ductwork connections are not degrading.
6) All ductwork shall be pressure tested in accordance with the requirements of ASME AG-1 Section SA.
7) All receiver tanks (including waste retrieval process tanks for tank TRU retrieval (stagging) SSTs, storage DSTs, or other staging/storage vessels, but not including batch vessel supporting vacuum retrieval) shall have active ventilation during waste receipt, unless alternative controls are documented and approved by WDOH.
8) All ventilation ductwork from the exit of the tank to the inlet of the exhauster filter housing shall be insulated.
9) During waste retrieval operations liquid shall be introduced through sluicing and saltcake dissolution nozzles at a pressure not to exceed 1200 psig, and the nozzle shall be at least five inches from the waste surface.
10) Each HEPA filter shall be in-place tested annually in accordance with the requirements of ASME AG-1 Section TA. HEPA filters shall have a minimum efficiency of 99.95%.
11) General WAC 246-247 technology standard exemptions justified and documented in RPP-19233, WAC 246-247 technology standard exemption justification for waste tank ventilation systems, may be applied to Phase II NOC retrieval exhauster operations.
12) Relative humidity shall be monitored, at least once a month, downstream of the heater and prior to the HEPA filters to ensure the air stream does not exceed 70% relative humidity.
13) The annual possession quantity shall be tracked on a WDOH approved log.
14) The differential pressure readings for the pre-filters and both stages of HEPA filters shall be monitored, recorded and trended daily. Action levels shall be developed and provided to WDOH for when actions will be taken to assure the pre-filters and HEPA filters will be operated within their design parameters.
15) This emission unit stack monitoring system shall meet the requirements of ANSI/HPS N13.1-1999 including the stack monitoring system inspection requirements. The technical justification document required by ANSI/HPS N13.1-1999 shall be provided to WDOH for review and approval.

Emission Unit ID: 751

200E P-241AZ301-001

241-AZ-301

This is a MINOR, PASSIVELY ventilated emission unit.

241-AZ TANK FARM

Emission Unit Information

Stack Height: 5.30 ft. 1.62 m. Stack Diameter 0.34 ft. 0.10 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114	Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a catch tank passive breather filter ventilation system used to support tank farm operations, such as but not limited to waste retrieval and operation support activities for 241-AZ Tank Farm. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
E-525 Double-Shell Tank (DST) Transfer System Modifications Project	AIR 06-647	Not Approved	688

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.90E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 5.90E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Performing the following modifications to bring select portions of the DST system into conformance with regulatory, safety, and contractual requirements.

   The modifications shall be accomplished by performing the following activities:

   241-AZ-151 CATCH TANK BYPASS

A new RCRA-compliant condensate distribution system for condensate generated from the existing 241-AZ-702 ventilation system. This new system will consist of a 1200 gallon capacity catch tank (241-AZ-301), secondary containment, piping, pumps, and controls. The system is designed to collect condensate at a rate of 0.29 gallons per minute (154,424 gallons per year). The tank will be emptied every 2 to 3 days. At that time, condensate will be pumped back to one of the 241-AY or 241-AZ tanks at a rate of 4 to 5 gallons per minute.

The new 241-AZ-301 tank and system will be located outside the northeast corner of building 241-AZ-702. Most of the secondary containment structure will be located below grade (except for the cover that will be located above grade) to provide operator access. A HEPA filter will also be installed above grade. This filter will be connected to the 241-AZ-301 tank and will be used as the vent for the 241-AZ-301 tank.

The lower level of the fabricated tank system shall contain the receiver tank for the condensate coming from the AZ-PC-SP-1 seal pot via line AZ-503. Other components housed in the lower level shall include the sump, sump suction line, tank suction piping, tank return piping, tank vent lines, instrument access risers, leak detection, and freeze protection, as required.

The upper level of the fabricated tank system will contain the distribution piping, pumps, valves, instrumentation, and controls. Operator access shall be provided as required (e.g., access ladder, hatch or door in system cover, mid-level grating to support operator). Distribution valves shall be located to provide the ability to use remote valve actuators if required. Freeze protection for the piping, pumps, and valves shall be used as required.

The AZ-PC-SP-1 seal pot is located in the 241-AZ-702 Building and this seal pot serves as a collection point for condensate originating from the 241-AZ-702 ventilation system. The 241-AZ-702 ventilation system provides primary tank ventilation for the 241-AY and 241-AZ DSTs. The existing 241-AZ-151 catch tank would be isolated in a separate effort to support other commitments.

Currently there are two drain paths into the 241-AZ-151 catch tank that will remain active after June 30, 2005. Those two drain paths are the condensate from the 241-AZ-702 Facility and the 241-AZ-801A floor drain. The 241-AZ-702 condensate drain line shall be rerouted to the 241-AY tanks and also to the 241-AZ tanks. In addition, the 241-AZ-801A floor drain shall be isolated.

241-AN AND 241-AW CLEAN OUT BOX TRANSFER LINE MODIFICATIONS

Sixteen Clean Out Boxes (COBs) have been identified on transfer lines. These COBs shall have access ports cut into the non-contaminated 12 inch vertical stand pipe, the primary pipes and encasements shall be cut and caps welded in place; and the upper portion of the structure cut off, isolated, and disposed in accordance with ALARACT 15, "Demonstration for Size Reduction of Waste Equipment for Disposal" and ALARACT 4, "Demonstration for Packaging and Transportation of Waste". This modification will entail approximately 100 one-inch pipe cuts, 20 two-inch pipe cuts, and 10 three-inch pipe cuts. The primary transfer lines and encasement pipes shall be capped on the branch section and welded to the COB structure.

The COBs must either be modified to be regulatory compliant or deactivated/isolated and removed.

The AN and AW Farms COB design consists of a 24-inch diameter steel cylinder formed from a 1/4 inch thick rolled steel plate and mounted on a 12-inch vertical stand pipe. The vertical stand pipe extends about four feet below grade to the slurry transfer line. A concrete anchor block supports the COB, encasement, and transfer pipe.

The sixteen COBs to be deactivated and/or isolated by the E-525 Project are:

AN Farm:
COB-AN-7, COB-AN-8, COB-AN-9

AW Farm:
COB-AW-1, COB-AW-2, COB-AW-3, COB-AW-4, COB-AW-5, COB-AW-6, COB-AW-7, COB-AW-8,

COB-AW-9, COB-AW-10, COB-AW-11, COB-AW-12

242-A Evaporator
COB-A-30

SY TRANSFER LINE MODIFICATIONS

The following transfer lines, SL-177, SN-277, SN-285, SL-180, SN-280, and SN-286 shall be removed, cut into sections, and disposed of in accordance with ALARACT 15 "TWRS ALARACT Demonstration for Size Reduction of Waste Equipment for Disposal", and ALARACT 4, "TWRS ALARACT Demonstration For Packaging and Transportation of Waste". Pit walls shall be core drilled as needed to accommodate the new pipe-in-pipe RCRA compliant configuration.

Pipe trenches shall be excavated to remove and install the new transfer lines. Excavation shall be accomplished with the guzzler and hand digging.

204-AR TRANSFER LINE MODIFICATION

Waste transfer line LIQW-702 shall be modified to extend the transfer line encasement through the pit wall. This pipe is buried approximately three and a half feet below grade, so the excavated area shall be approximately 10' x 10' x 6'. Demolition of a portion of the slab under an old laundry facility and a section of the asphalt surface adjacent to the doorstep of the facility will be required for access.

The new encasement section shall be open-ended, upstream of the exterior wall seal plate. The obsolete air purge connection to the existing encasement shall be removed.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.41E-07	Am - 241	1.82E-01	Am - 243	1.72E-06
Ba - 137 m	4.27E+01	C - 14	1.64E-04	Cd - 113 m	5.09E-03
Cm - 242	3.50E-03	Cm - 243	6.62E-06	Cm - 244	1.11E-04
Co - 60	2.52E-03	Cs - 134	1.30E-04	Cs - 137	4.53E+01
Eu - 152	2.36E-04	Eu - 154	1.02E-02	Eu - 155	1.20E-02
H - 3	1.07E-02	I - 129	3.05E-05	Nb - 93 m	9.15E-04
Ni - 59	5.45E-05	Ni - 63	5.30E-03	Np - 237	1.03E-03
Pa - 231	3.45E-07	Pu - 238	2.98E-04	Pu - 239	4.23E-03
Pu - 240	9.67E-04	Pu - 241	1.93E-02	Pu - 242	1.13E-07
Ra - 226	1.27E-08	Ra - 228	6.84E-06	Ru - 106	4.32E-09
Sb - 125	2.36E-03	Se - 79	1.23E-04	Sm - 151	9.39E-01
Sn - 126	1.70E-04	Sr - 90	1.43E+01	Tc - 99	3.49E-02
Th - 229	2.02E-07	Th - 232	9.02E-07	U - 232	2.18E-05
U - 233	8.95E-05	U - 234	8.06E-05	U - 235	3.11E-06
U - 236	5.81E-06	U - 238	5.92E-05	Y - 90	6.33E+00
Zr - 93	9.61E-04				

4) The breather filter shall be individually tested, annually, to the requirements of ASME AG-1 Section TA, and shall have a minimum efficiency of 99.95%.

Emission Unit ID: 755

200W DVS - Active

Drum Venting System (Active Vent)

This is a MINOR, ACTIVELY ventilated emission unit.

TRU Waste Retrieval

Emission Unit Information

Stack Height: ft. m. Stack Diameter 0.10 ft. 0.03 m.

Average Stack Effluent Temperature: 70 degrees Farenheit. 21 degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA Type Filter	1	Shall be a NucFil Model IHF-004 or other with prior approval by the department.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		TOTAL ALPHA TOTAL BETA TOTAL GAMMA	End of each shift of operation

Sampling Requirements Smears of the exhuast vent at the end of each shift of operation.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities for the TRU Retrieval Project support decontamination and decommissioning operations at the Hanford Site.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of the Transuranic Waste Retrieval Project	AIR 06-657	Not Approved	700

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.30E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Approved is the retrieval (unearth) and inspection of containers of suspect-transuranic (TRU) and TRU waste from trenches in the Low Level Burial Grounds (LLBG) and install NucFil filters or equivalent (as approved by the department) in the unvented (or inadequately vented) TRU containers. Venting and headspace gas sampling (HSGS) may be performed at the LLBG (in place with engineering controls or within venting enclosure) or at the following facilities licensed for such work (CWC, WRAP, or T Plant Complex). In addition, LLW containers posing a safety hazard (e.g., potential for pressurization, bulging, or similar abnormal condition) may also be vented.

   Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 5.40E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	4.30E-04	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Alpha release rate based on Am-241. See condition 4.			
B/G - 0	6.40E-03	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Beta/Gamma release rate based on Cs-137. See condition 4.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 243	Cf - 252	Cm - 244	Cs - 134
Cs - 137	Eu - 152	Eu - 154	Pu - 238	Pu - 239/240
Pu - 241	Sr - 90	U - 234	U - 235	U - 236
U - 238				

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) A maximum of 9,000 containers of TRU waste are approved to be processed per year using the DVS. The processing rate is designed to be 3 to 6 drums per hour, or a maximum of 20 minutes per drum. Only one drum shall be process at a time per DVS unit (If a second DVS is acquired, it shall be registered and licensed by the department prior to use). Using the release fraction of 1.0E-3 for particulates and a time factor of 1.9E-1 (20 minutes per container multiplied by 9, 000 containers and divided by 526,000 minutes per year) the potential unabated release rates using the DVS is 4.3E-4 Ci/yr americium 241 and 6.43E-3 Ci/yr cesium 137. This alternative release fraction is approved for this emission unit.
5) It is recognized that other radionuclides may be present in very limited quantities.
6) The department shall be notified within 24 hours of all drum vents that fail to be installed properly when using the drum venting system. (An example of a "failure" is a pressure release that blows past the seatl of the boot or a deflgration)."
7) The system shall be built to meet NQA-1 requirements and shall be aerosol tested annually using ANSI N-510 as guidance for non-ANSI N-509 systems. If in-field aerosol testing is not feasible, an approved alternative is given to replace the filters on an annual basis with the manufacturer tested and certification of HEPA filter with a tested rating of 99.97% efficiency. Records of this testing shall be maintained on file.
8) This approval applies to these additional activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

TRU Waste Retrieval

The area to be excavated is managed as a 'clean' area, free of surface contamination measurable with field survey instruments. Because of the possibility of encountering previously undetected subsurface contamination, or future contamination from windblown sources, all work will be performed in accordance with as low as reasonably achievable (ALARA) requirements as determined by the Radiological Control organization. These requirements shall be carried out through the activity work packages and associated radiological work permits (RWP) which will be managed as required retrievable records for this activity.
The overburden soil will be removed to expose the waste containers. Excavation equipment will be chosen to effectively remove soil and retrieve the waste containers while minimizing damage to the containers. Excavation activities will be monitored to identify contamination that might be present and to minimize emissions. Any contaminated soils will be managed in accordance with applicable requirements and regulations.

The most efficient methodology for removing the uncontaminated overburden from the containers will include the maximum use of conventional methods such as backhoes, frontend loaders, mechanical brooms (boom mounted), or manual digging with shovels and similar hand tools. Only manual methods shall be used to excavate contaminated

soil. High-efficiency particulate air (HEPA) filtered vacuums are allowed for use for spot contamination in accordance with the HEPA-filtered vacuum unit (HVU) NOC (DOE/RL-97-50, as amended).

The specific steps or approach to uncovering the containers will vary according to the configuration of the trench to be uncovered, the nearby trenches or fences, the designated location of the spoils pile, the planned extent of the soil removal, etc. Therefore, excavation activities will be planned before arriving at the job site. Excavation activities will be controlled closely. When the quantity of soil removed with heavy equipment has reached the logical end, hand tools or HVUs could be used to complete the uncontaminated soil removal operations to access and remove the plastic and plywood materials (to be set aside for reuse or disposal) covering the containers.

The exposed containers will be visually inspected and surveyed for contamination. Abnormal drum conditions will be managed as follow: Contaminated containers will be decontaminated or overpacked. Bulging or potentially pressurized containers will be vented as described in the Venting Containers Section. Retrieval activities will include appropriate disposition of small amounts of incidental contaminated soil (e.g., containerized or fixed in place). Larger areas of contamination shall be fixed and the area posted as required by the Radiological Control organization for later disposition. Bulk transfer of contaminated soils for disposal in another trench also could occur.

All containers will be inspected to verify integrity. The container inspection will consist of a visual examination to determine if there are significant corrosion, holes, dents or other visual deformities. All containers may be moved, turned, or otherwise relocated (manually or with powered equipment, slings, clamps, or appropriate rigging) to facilitate an adequate visual inspection.
Overpacking containers with minor defects (pinholes, corrosion) is routinely performed at the LLBG and CWC and is expected for up to 10 to 50 percent of the retrieved containers. Precautions will be provided to safely retrieve containers of questionable integrity. The process description for management of abnormal containers will be maintained in written procedures. Operating procedures will be established to safely deal with these containers. Containers that obviously are breached or deformed also will be safely removed. Removal methods will be determined on a case-by-case basis. A breached container that can provide secure confinement will be relocated to an area for repackaging or overpacking. If the container cannot provide adequate confinement for the contents, the container and contents will be overpacked before being relocated. The overpacked containers will be managed according to the LLW (including mixed waste) or TRU waste designation (TRU containers are those with TRU content greater than 100 nCi/g), established by records or assay.

After a container is inspected visually and the structural integrity established, the container (if shown by assay or records to be designated as TRU) will be staged for venting, if necessary, or moved to another TSD unit for venting. Retrieved TRU waste containers in their staged configuration at the LLBG will be inspected for outwardly visible signs of corrosion or degradation (overpacking as needed).

9) This approval applies to these additional activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Venting of Containers

All work shall be performed in accordance with the LLBG radiological control procedures and ALARA requirements. These requirements are carried out through the procedures, activity work packages, and associated RWPs.

The vent filters will be installed in designated containers by using the Drum Venting System (DVS) and/or Dart System that ensures personnel and environmental protection. The methodology will require penetrating the container and inserting a vent. Penetration of the lid will be accomplished by either drilling through the lid with a filter assembly fitted with a short hollow drill bit (using DVS) or puncturing the lid with a filter dart (using Dart system). Either method will result in emissions being routed through a filter during the venting process.

Most drums slated for venting will be vented with the DVS, consisting of a trailer with a chamber allowing an operator to sample the drum (screening HSGS for hydrogen content) and install a NucFil filter. Potential emissions from these operations are point source emissions.

Bulging or potentially pressurized drums will be evaluated to determine best method and location to vent (Dart-in place, Dart-relocate, or move to the DVS). The Dart System is a portable unit that straps directly onto a drum, using a pneumatic driver remotely activated by wire or radio transmitter. This system penetrates the drum lid to install a NucFil filter with an aluminum bronze housing to prevent the possibility of sparking. Potential emissions from these operations will be considered diffuse and fugitive. The same Dart System will be used to install sample ports, consisting of a closure set screw covering a septum for withdrawing a sample for HSGS, in containers with existing vents at the LLBG, CWC, WRAP, or T Plant Complex, without creating a new pathway for potential emissions.

Emission Unit ID: 756

200W DVS - Passive

Drum Venting System (Passive Vent)

This is a MINOR, PASSIVELY ventilated emission unit.

TRU Waste Retrieval

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: 70 degrees Farenheit. 21 degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA Type Filter	1	Shall be a Pall Model Ultramet or other with prior approval by the department.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		TOTAL ALPHA TOTAL BETA TOTAL GAMMA	End of each shift of operation.

Sampling Requirements Smears of the exhuast vent at the end of each shift of operation.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities for the TRU Retrieval Project support decontamination and decommissioning operations at the Hanford Site.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of the Transuranic Waste Retrieval Project	AIR 06-657	Not Approved	700

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 4.30E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Approved is the retrieval (unearth) and inspection of containers of suspect-transuranic (TRU) and TRU waste from trenches in the Low Level Burial Grounds (LLBG) and install NucFil filters or equivalent (as approved by the department) in the unvented (or inadequately vented) TRU containers. Venting and headspace gas sampling (HSGS) may be performed at the LLBG (in place with engineering controls or within venting enclosure) or at the following facilities licensed for such work (CWC, WRAP, or T Plant Complex). In addition, LLW containers posing a safety hazard (e.g., potential for pressurization, bulging, or similar abnormal condition) may also be vented.

   Additional approval of the process for this activity is contained in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 5.40E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	4.30E-07	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Alpha release rate based on Am-241. See condition 6.			
B/G - 0	2.20E-05	Liquid/Particulate Solid	WAC 246-247-030(21)(e)
Beta/Gamma release rate based on Cs-137. See condition 6..			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Am - 243	Cf - 252	Cm - 244	Cs - 134
Cs - 137	Eu - 152	Eu - 154	Pu - 238	Pu - 239/240
Pu - 241	Sr - 90	U - 234	U - 235	U - 236
U - 238				

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) It is recognized that other radionuclides may be present in very limited quantities.

5) The department shall be notified within 24 hours of all drum vents that fail to be installed properly when using the drum venting system (An example of a "failure" is a pressure release that blows past the seal of the boot or a deflagration).

6) The passive vent of the DVS exhausts potential emissions from the use of the HEPA Vacuum mounted in the test chamber to collect metal filings after installation of a NucFil filter. Release rates are calculated by multiplying surface area vacuumed by the contamination level. An estimate of the release rate is calculated by assuming the surface area of the boot that covers the drum lid during the filter installation process (8.3 square inches) multiplied by 9,000 drums with an average contamination level of 10,000 dpm/100 cm^2 beta/gamma and 200 dpm/100 cm^2 alpha. Using a release fraction of 1.0 for the HEPA vacuum use, the potential release rates from using the DVS is 4.3E-7 Ci/yr americium-241 and 2.2E-05 Ci/yr cesium-137. This alternative release fraction is approved for this emission unit.

7) The system shall be built to meet NQA-1 requirements and shall be aerosol tested annually using ANSI N-510 as guidance for non-ANSI N-509 systems. If in-field aerosol testing is not feasible, an approved alternative is given to replace the filters on an annual basis with the manufacturer tested and certification of HEPA filter with a tested rating of 99.97% efficiency. Records of this testing shall be maintained on file.

8) The test compartment is passively ventilated with a HEPA-type filter and is designed to withstand a deflagration as described in the performance specification for this venting system. If deflagration occurs, all activities associated with this license shall cease and the department shall be notified.

9) The top of the drum shall be surveyed while inside the DVS, after installation of the NucFil filter. If removable contamination is found, the drum lid shall be decontaminated before removal from the DVS. The drum shall be surveyed prior to leaving or immediately after removal from the DVS. Once removed from the DVS, the drum must be immediately decontaminated or contained such that the drum is free of removable contamination (i.e., less than 20 dpm/ 100 cm2 alpha and less than 1000 dpm/100 cm2 beta/gamma). Decontamination at the LLBG is attempted in a graded approach (dry rags, wet rags, decontamination solutions, fixatives, or overpacking if other methods prove unsuccessful).

10) This approval applies to these additional activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

TRU Waste Retrieval

The area to be excavated is managed as a 'clean' area, free of surface contamination measurable with field survey instruments. Because of the possibility of encountering previously undetected subsurface contamination, or future contamination from windblown sources, all work will be performed in accordance with as low as reasonably

achievable (ALARA) requirements as determined by the Radiological Control organization. These requirements shall be carried out through the activity work packages and associated radiological work permits (RWP) which will be managed as required retrievable records for this activity.
The overburden soil will be removed to expose the waste containers. Excavation equipment will be chosen to effectively remove soil and retrieve the waste containers while minimizing damage to the containers. Excavation activities will be monitored to identify contamination that might be present and to minimize emissions. Any contaminated soils will be managed in accordance with applicable requirements and regulations.

The most efficient methodology for removing the uncontaminated overburden from the containers will include the maximum use of conventional methods such as backhoes, frontend loaders, mechanical brooms (boom mounted), or manual digging with shovels and similar hand tools. Only manual methods shall be used to excavate contaminated soil. High-efficiency particulate air (HEPA) filtered vacuums are allowed for use for spot contamination in accordance with the HEPA-filtered vacuum unit (HVU) NOC (DOE/RL-97-50, as amended).

The specific steps or approach to uncovering the containers will vary according to the configuration of the trench to be uncovered, the nearby trenches or fences, the designated location of the spoils pile, the planned extent of the soil removal, etc. Therefore, excavation activities will be planned before arriving at the job site. Excavation activities will be controlled closely. When the quantity of soil removed with heavy equipment has reached the logical end, hand tools or HVUs could be used to complete the uncontaminated soil removal operations to access and remove the plastic and plywood materials (to be set aside for reuse or disposal) covering the containers.

The exposed containers will be visually inspected and surveyed for contamination. Abnormal drum conditions will be managed as follow: Contaminated containers will be decontaminated or overpacked. Bulging or potentially pressurized containers will be vented as described in the Venting Containers Section. Retrieval activities will include appropriate disposition of small amounts of incidental contaminated soil (e.g., containerized or fixed in place). Larger areas of contamination shall be fixed and the area posted as required by the Radiological Control organization for later disposition. Bulk transfer of contaminated soils for disposal in another trench also could occur.

All containers will be inspected to verify integrity. The container inspection will consist of a visual examination to determine if there are significant corrosion, holes, dents or other visual deformities. All containers may be moved, turned, or otherwise relocated (manually or with powered equipment, slings, clamps, or appropriate rigging) to facilitate an adequate visual inspection.
Overpacking containers with minor defects (pinholes, corrosion) is routinely performed at the LLBG and CWC and is expected for up to 10 to 50 percent of the retrieved containers. Precautions will be provided to safely retrieve containers of questionable integrity. The process description for management of abnormal containers will be maintained in written procedures. Operating procedures will be established to safely deal with these containers. Containers that obviously are breached or deformed also will be safely removed. Removal methods will be determined on a case-by-case basis. A breached container that can provide secure confinement will be relocated to an area for repackaging or overpacking. If the container cannot provide adequate confinement for the contents, the container and contents will be overpacked before being relocated. The overpacked containers will be managed according to the LLW (including mixed waste) or TRU waste designation (TRU containers are those with TRU content greater than 100 nCi/g), established by records or assay.

After a container is inspected visually and the structural integrity established, the container (if shown by assay or records to be designated as TRU) will be staged for venting, if necessary, or moved to another TSD unit for venting. Retrieved TRU waste containers in their staged configuration at the LLBG will be inspected for outwardly visible signs of corrosion or degradation (overpacking as needed).

11) This approval applies to these additional activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Venting of Containers

All work shall be performed in accordance with the LLBG radiological control procedures and ALARA requirements. These requirements are carried out through the procedures, activity work packages, and associated RWPs.

The vent filters will be installed in designated containers by using the Drum Venting System (DVS) and/or Dart System that ensures personnel and environmental protection. The methodology will require penetrating the container and inserting a vent. Penetration of the lid will be accomplished by either drilling through the lid with a filter assembly fitted with a short hollow drill bit (using DVS) or puncturing the lid with a filter dart (using Dart system). Either method will result in emissions being routed through a filter during the venting process.

Most drums slated for venting will be vented with the DVS, consisting of a trailer with a chamber allowing an operator to sample the drum (screening HSGS for hydrogen content) and install a NucFil filter. Potential emissions from these operations are point source emissions.

Bulging or potentially pressurized drums will be evaluated to determine best method and location to vent (Dart-in place, Dart-relocate, or move to the DVS). The Dart System is a portable unit that straps directly onto a drum, using a pneumatic driver remotely activated by wire or radio transmitter. This system penetrates the drum lid to install a NucFil filter with an aluminum bronze housing to prevent the possibility of sparking. Potential emissions from these operations will be considered diffuse and fugitive. The same Dart System will be used to install sample ports, consisting of a closure set screw covering a septum for withdrawing a sample for HSGS, in containers with existing vents at the LLBG, CWC, WRAP, or T Plant Complex, without creating a new pathway for potential emissions.

Emission Unit ID: 855

200E P-296A046-001

296-A-46

This is a MAJOR, ACTIVELY ventilated emission unit.

241-AW TANK FARM

Emission Unit Information

Stack Height: 28.13 ft. 8.57 m. Stack Diameter 0.84 ft. 0.26 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: 91.31 ft/second. 27.83 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	Operational at all times, when the exhauster is in use.
	Heater	1	Operational at all times, when the exhauster is in use.
	Prefilter	1	
	HEPA	2	In series.
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	Sr-90, Cs-137, Am-241, C-14, Y90, Cs-134, Eu-154, Ac-227, Pa-231, U-233, Pu-238, Pu-240, Pu-241, Cm-244.	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241-AW Tank Farm during storage, maintenance, and normal operations. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. This emission unit may be operated in alternation or concurrently with the 296-A-47. The emission unit is a primary exhauster ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of New Ventilation Systems in AN and AW Tank Farms	AIR 06-663	Not Approved	706

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.60E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.33E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The 296-A-44 and 296-A-45 shall ventilate the 241-AN Double Shell Tank (DST) Farm which consists of

seven individual DSTs. The 296-A-46 and 296-A-47 shall ventilate the 241-AW Double Shell Tank (DST) Farm which consists of six individual DSTs. The DSTs are fabricated as two concentric tanks surrounded by a concrete shell. The inner tank containing the waste is 75 feet in diameter and 46.8 feet high at the crown. Each tank stores 1.14E6 gallons. The DSTs are used for storage, treatment, retrieval, and disposal of the waste contained in the tanks, as well as transfers to the Waste Treatment Plant.

The 296-A-44, 296-A-45, 296-A-46 and 296-A-47 ventilation systems serve to remove heat, and serve as containment systems for radioactive particulates present in the tank headspace, they ventilate/remove flammable gases and vapors that evolve from the liquid surface in the DSTs. The ventilation systems do this by drawing air into the tank vapor space. After the air leaves the vapor space the air is conditioned by the ventilation system. It removes entrained moisture, the relative humidity is reduced, and particulates are filtered out. Before discharge of this air to the atmosphere from the stack, the air is monitored and sampled for radionculide particulates.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.29E+02	Am - 241	9.67E+04	Am - 243	1.34E+01
Ba - 137 m	1.61E+07	C - 14	4.38E+02	Cd - 113 m	7.25E+03
Cm - 242	6.99E+01	Cm - 243	7.92E+00	Cm - 244	2.25E+02
Co - 60	4.13E+03	Cs - 134	1.80E+04	Cs - 137	1.70E+07
Eu - 152	1.01E+03	Eu - 154	4.26E+04	Eu - 155	4.42E+04
H - 3	2.47E+03	I - 129	8.13E+00	Nb - 93 m	1.77E+03
Ni - 59	7.44E+02	Ni - 63	7.02E+04	Np - 237	5.81E+01
Pa - 231	2.70E+02	Pu - 238	2.95E+03	Pu - 239	2.71E+04
Pu - 240	4.86E+03	Pu - 241	6.00E+04	Pu - 242	3.77E-01
Ra - 226	2.38E+02	Ra - 228	3.65E+01	Ru - 106	1.02E+03
Sb - 125	2.04E+04	Se - 79	5.38E+01	Sm - 151	1.48E+06
Sn - 126	2.21E+02	Sr - 90	2.08E+07	Tc - 99	6.09E+03
Th - 229	2.49E+01	Th - 232	6.08E+00	U - 232	2.73E+01
U - 233	4.46E+02	U - 234	6.14E+01	U - 235	2.34E+00
U - 236	2.73E+00	U - 238	5.06E+01	Y - 90	2.08E+07
Zr - 93	1.80E+03				

4) HEPA filters shall be individually tested in place at least annually in accordance with the requirements of ASME AG-1 Section TA, and have a minimum efficiency of 99.95%.
5) Prior to operation of the ventilation system a leak test of the entire train including the ductwork from the exit of the tank to the entrance to the stack shall be performed meeting the requirements called out in ASME AG-1.
6) The Annual Possession Quantity shall be tracked on a WDOH approved log.
7) The ductwork between the de-entrainer and heater, along with the filter housings shall be insulated.
8) The effluent monitoring and sampling system shall meet the requirements of ANSI N13.1-1999. A written technical basis document required by Section 4 of ANSI N13.1-1999 shall be provided to WDOH for review and approval.
9) The exhauster shall be operational during all waste transfer, waste disturbing, or particulate generating activities.

Emission Unit ID: 856

200E P-296A047-001

296-A-47

This is a MAJOR, ACTIVELY ventilated emission unit.

241-AW TANK FARM

Emission Unit Information

Stack Height: 28.13 ft. 8.57 m. Stack Diameter 0.84 ft. 0.26 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: 91.31 ft/second. 27.83 m/second.

Abatement Technology NONE WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	Operational at all times, when the exhauster is in use.
	Heater	1	Operational at all times, when the exhauster is in use.
	Prefilter	1	
	HEPA	2	In series.
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	Sr-90, Cs-137, Am-241, C-14, Y90, Cs-134, Eu-154, Ac-227, Pa-231, U-233, Pu-238, Pu-240, Pu-241, Cm-244.	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a primary exhauster used to support tank farm operations by ventilating the DSTs in 241-AW Tank Farm during storage, maintenance, and normal operations. Any activity other than storage, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. This emission unit may be operated in alternation or concurrently with the 296-A-46. The emission unit is a primary exhauster ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Operation of New Ventilation Systems in AN and AW Tank Farms	AIR 06-663	Not Approved	706

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.60E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.33E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The 296-A-44 and 296-A-45 shall ventilate the 241-AN Double Shell Tank (DST) Farm which consists of

seven individual DSTs. The 296-A-46 and 296-A-47 shall ventilate the 241-AW Double Shell Tank (DST) Farm which consists of six individual DSTs. The DSTs are fabricated as two concentric tanks surrounded by a concrete shell. The inner tank containing the waste is 75 feet in diameter and 46.8 feet high at the crown. Each tank stores 1.14E6 gallons. The DSTs are used for storage, treatment, retrieval, and disposal of the waste contained in the tanks, as well as transfers to the Waste Treatment Plant.

The 296-A-44, 296-A-45, 296-A-46 and 296-A-47 ventilation systems serve to remove heat, and serve as containment systems for radioactive particulates present in the tank headspace, they ventilate/remove flammable gases and vapors that evolve from the liquid surface in the DSTs. The ventilation systems do this by drawing air into the tank vapor space. After the air leaves the vapor space the air is conditioned by the ventilation system. It removes entrained moisture, the relative humidity is reduced, and particulates are filtered out. Before discharge of this air to the atmosphere from the stack, the air is monitored and sampled for radionculide particulates.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.29E+02	Am - 241	9.67E+04	Am - 243	1.34E+01
Ba - 137 m	1.61E+07	C - 14	4.38E+02	Cd - 113 m	7.25E+03
Cm - 242	6.99E+01	Cm - 243	7.92E+00	Cm - 244	2.25E+02
Co - 60	4.13E+03	Cs - 134	1.80E+04	Cs - 137	1.70E+07
Eu - 152	1.01E+03	Eu - 154	4.26E+04	Eu - 155	4.42E+04
H - 3	2.47E+03	I - 129	8.13E+00	Nb - 93 m	1.77E+03
Ni - 59	7.44E+02	Ni - 63	7.02E+04	Np - 237	5.81E+01
Pa - 231	2.70E+02	Pu - 238	2.95E+03	Pu - 239	2.71E+04
Pu - 240	4.86E+03	Pu - 241	6.00E+04	Pu - 242	3.77E-01
Ra - 226	2.38E+02	Ra - 228	3.65E+01	Ru - 106	1.02E+03
Sb - 125	2.04E+04	Se - 79	5.38E+01	Sm - 151	1.48E+06
Sn - 126	2.21E+02	Sr - 90	2.08E+07	Tc - 99	6.09E+03
Th - 229	2.49E+01	Th - 232	6.08E+00	U - 232	2.73E+01
U - 233	4.46E+02	U - 234	6.14E+01	U - 235	2.34E+00
U - 236	2.73E+00	U - 238	5.06E+01	Y - 90	2.08E+07
Zr - 93	1.80E+03				

4) HEPA filters shall be individually tested in place at least annually in accordance with the requirements of ASME AG-1 Section TA, and have a minimum efficiency of 99.95%.
5) Prior to operation of the ventilation system a leak test of the entire train including the ductwork from the exit of the tank to the entrance to the stack shall be performed meeting the requirements called out in ASME AG-1.
6) The Annual Possession Quantity shall be tracked on a WDOH approved log.
7) The ductwork between the de-entrainer and heater, along with the filter housings shall be insulated.
8) The effluent monitoring and sampling system shall meet the requirements of ANSI N13.1-1999. A written technical basis document required by Section 4 of ANSI N13.1-1999 shall be provided to WDOH for review and approval.
9) The emission unit shall meet the quality assurance requirements of 40 CFR 61 Subpart H, as effective on October 9, 2002.
10) The exhauster shall be operational during all waste transfer, waste disturbing, or particulate generating activities.

Emission Unit ID: 874

200W Concrete Containers

Concrete Containers

This is a MINOR, PASSIVELY ventilated emission unit.

PLUTONIUM FINISHING PLANT(Z PLANT)

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	WAC 246-247-040(3) & (5)	TOTAL ALPHA TOTAL BETA	Annually at a minimum

Sampling Requirements Radiological surveys to include smears of vents and seal area

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Activities at the concrete containers include maintenance inspections in support of the surveillance and maintenance mission at the Hanford Site. These are minor, passively ventilated emission units at the Plutonium Finishing Plant Complex (PFP).

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Deactivation of the Plutonium Finishing Plant Complex	AIR 06-664	Not Approved	709

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 6.70E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

The proposed activities involve transitioning the PFP Complex to a state of low-risk, low-cost, long-term surveillance and maintenance pending final disposition. All work would be performed in accordance with the approved radiological control procedures and as low as reasonably achievable (ALARA) program requirements as implemented by the project radiological control manual, as amended. These requirements would be carried out through the activity work packages and associated radiological work permits.

This activity includes deactivation of buildings and also includes deactivation of systems no longer necessary once stabilization and storage activities and planned legacy hold-up removal have been concluded; removal/disposition of equipment/components; contamination characterization and reduction/mitigation; packaging plutonium holdup material meeting waste acceptance criteria; maintaining and operating muffle furnaces, as needed, for removed plutonium holdup material; and demolition of radiologically contaminated, non-process ancillary buildings.

This activity also includes deactivation activities or activities to prepare and place a facility in a safe and stable condition to minimize the long-term cost of a surveillance and maintenance program while being protective of personnel, the public, and the environment until demolition of former processing and material storage buildings occurs. Deactivation activities would include those actions foreseeably necessary for implementation of the proposed action, such as associated transportation activities, waste removal and disposal, and award of grants and contracts. Specific actions could include the following work involving the potential for radioactive

contamination:
- Draining and/or de-energizing systems as appropriate.
- Stabilizing contaminated areas (e.g., with fixatives, sealants, paint).
- Stabilizing or removing gloveboxes, process equipment, tanks, piping, fume hoods, and support equipment.
- Removing fencing and paved parking areas adjacent to facilities.
- Installing alternate environmental monitoring, surveillance, and safety components (e.g., lighting, fencing) if required.
- Removing/packaging radioactive (including equipment calibration sources and laboratory standards) and hazardous materials and waste, including stabilization and/or removal of asbestos, and removal, cleanup, and disposition of polychlorinated biphenyls and other regulated materials and transportation to existing waste management facilities.
- Removing equipment and system components.
- Size-reducing process equipment for disposal as waste.
- Performing physical or chemical treatment processes (e.g., neutralization, solidification, filtering) to render a material less hazardous or to reduce the volume (such processes will not increase the potential release rates)..
- Decontamination to support the excess of surplus equipment.
- Removing excess combustible material.
- Disconnecting utilities, piping, and communication service systems (if the systems are not necessary to maintain required environmental monitoring or building safety systems), including associated excavation.
- Ensuring adequate freeze and heat protection.
- Stabilizing, reducing, combining, or removing waste materials at outdoor locations within the PFP Complex (such processes will not increase the potential release rates provided in this NOC).
- Sealing cracks, gratings, and openings to the building exterior, and repairing roofs.
- Conducting general housekeeping activities (e.g., vacuuming, sweeping, dusting) in areas where radiological contamination is not anticipated (e.g., radiological buffer area) but could be encountered.
- Removing or reducing radioactive or hazardous contamination from facilities and equipment by washing, heating, chemical or electrochemical action, mechanical cleaning, or other similar techniques.
- Removing residual plutonium holdup material, which might remain throughout the PFP Complex after stabilization activities described in the PFP EIS have been completed; packaging residual plutonium holdup meeting waste acceptance criteria for shipment to an onsite waste management facility, or thermally stabilizing material in muffle furnace operations and packaging for storage in existing PFP Complex vaults.
- Designing and executing changes to utility service systems and/or utility structures necessary to place a facility in surveillance and maintenance, pending demolition.
- Conducting final process operations to stabilize or eliminate residual operational materials or effluents, such as final process runs; cleaning of vessels, valve pits and pipe trenches; installation and operation of small evaporators; flushing piping systems; removal or replacement of filters; and other similar closeout actions.
- Demolishing non-process ancillary buildings.
- Deactivation activities will require actions to provide for continued routine maintenance, repair, and replacement-in-kind of operating portions of PFP.

Other actions include:
- Remove residual plutonium from gloveboxes, filterboxes, equipment, piping, ductwork, and the building surfaces and package for disposition to onsite or offsite disposal facilities.
- Remove internal equipment from gloveboxes and building equipment/system components and package for disposition to onsite or offsite disposal facilities.
- Decontaminate gloveboxes, filterboxes, ductwork, and equipment to less than transuranic levels if possible.
- Remove gloveboxes, filterboxes, ductwork, and equipment and package for disposition to onsite or offsite disposal facilities.
- Decontaminate or fix contamination on building interior and exterior.
- Disconnect utilities and services not necessary for monitoring.
- Perform radiological and chemical characterization in preparation for dismantlement.

In preparation for the proposed transition activities, housekeeping, assays, preventive maintenance, minor decontamination, and reactivation of glovebox access ports would occur.

See additional process description in the following Conditions/Limitations.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 9.00E+02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	3.20E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Based on Am-241. Isotopes of plutonium and americium may be present based on process knowledge of PFP operations.			
Beta - 0	3.20E-06	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Based on Sr-90.			

The radioactive isotopes identified for this emission unit are (no quantities specified):

Am - 241	Co - 60	Cs - 137	Sr - 90

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

Concrete containers shall be installed as an array of fourteen containers. Existing fuel packages shall be transferred to an area immediately adjacent to the concrete container prepared to receive the fuel. After loading the fuel (via crane), each concrete container shall be closed and managed as a point source. The concrete containers shall be either closed with a seal or vented passively through a NucFil or equivalent filter.

Fuel assemblies/pins repackaging and storage activities shall be conducted outdoors. All work shall be performed in accordance with approved radiological control methods and as low as reasonably achievable (ALARA) program requirements. These requirements shall be carried out through activity work packages and associated radiological work permits.

Presently, at the PFP Complex, there are closed interim storage casks (ISCs) that each contain a core component container (CCC). A CCC contains fuel received from the Fast Flux Test Facility (located in the 400 Area of the Hanford Site). Five (5) of the CCCs have residual surface contamination associated with them due to handling at FFTF.

The lids of each ISC shall be removed and the CCCs transferred via crane to a new concrete container. After loading the CCC (via crane), each concrete container would be closed and managed as a point source. The emptied ISCs shall be closed and returned to FFTF.

Emission Unit ID: 878

200W P-BULKVIT-001

Bulk Vit Demo Exhauster

This is a MAJOR, ACTIVELY ventilated emission unit.

Supplemental Treatment Test Demonstration Facility

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Quench		One in operation
	Mist Eliminator		One in operation
	Heater		One in operation
	HEPAs		Two banks of HEPAs in series.

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	Appendix B, Method 114	Cs-137, C-14, Sr-90, Tc-99	Continuous

Sampling Requirements Record Sample collected biweekly, and a continuous air monitor for beta, and gamma.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a building/facility exhauster that is use to ventilate building and facility operations such as but not limited to process vessels, contaminated rooms, cells, glove boxes, hoods, abandoned facilities awaiting decommissioning, and vaults that support tank farm operations, maintenance and surveillance activities for tank farms. The exhauster can be used to support current surveillance, maintenance activities, operations or decommissioning, decontamination, and cleanup activities within the building/facility. Many of the activities other normal surveillance, maintenance, and operation support will be or are regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a building/facility exhauster ventilation system that operates intermittently. This exhauster is not operational at this time.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Supplemental Treatment Test and Demonstration Facility	AIR 06-662	Not Approved	705

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 5.50E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 7.35E+01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Liquid salt-solution received at the Demonstration Bulk Vitrification System (DBVS) from the 241-S-109 Single Shell Tank will be mixed with appropriate glass formers and excess water will be removed from the

mixture. The mixture will be transported and distributed into a refractory-lined waste container, where electrodes, penetrating the waste mixture, will vitrify the waste via resistive heating. Preparation of the DBVS site could require excavation of up to 5,445 cubic feet of radioactively contaminated soil.

After completion of the vitrification process, soil and sand will be added to sufficiently fill the void container volume. The waste and waste container will undergo cooling, sampling, and external decontamination. The waste container with final vitrified waste will be allowed to cool, and will be stored at the Test and Demonstration Facility awaiting transfer to an approved storage facility or transferred to an approved onsite low-level burial ground.

The DBVS RD&D program will be operated in two phases. The Phase 1 DBVS will consist of treatment of up to three container loads, each incorporating up to 1135 L (300 gallons) of tank waste. Simulants (i.e., materials similar in chemical composition to tank waste) will be added to the waste load along with the glass formers to create a container load (including insulation materials) up to 54.4 m3 (1920 ft3). The containers will be stored at the Test and Demonstration Facility and ultimately be transferred to the IDF or another permitted disposal facility.

The goal of Phase 2 is to optimize the DBVS performance and operation for full-scale use. Phase 2 will consist of treatment of up to 50 (including containers from Phase I) container loads of waste totaling up to 1,355,500 L (300,000 gallons) of tank waste. Tank waste, process additives, and process control parameters will be varied to establish optimum operating process parameters or envelopes. It is anticipated that one container load of material will be vitrified weekly over one operating year.

The DBVS will receive Low Activity Waste (LAW) from Tank 241-S-109 into tanks for process feed, storage, and sampling. The tank capacities for the DBVS waste receipt are 18,000 gallons, and will be used in the production of up to 50 containers. The waste receipt tanks will be vented through the Off Gas Treatment System (OGTS). The 1,000 gallon staging tank used for receipt of waste for up to 3 batches will be passively ventilated through a HEPA filter.

Process Additives

The DBVS will receive soil, glass additives, container refractory sand, and other material necessary to the vitrification process. Soil will be used to form the matrix for the vitrification process. Vitrification aids such as graphite, boron, and zirconium can be used to initiate melting and increase glass performance (waste retention).

Waste Feed Preparation

Prior to starting the vitrification process, the waste feed material will be mixed with soil and additives and dried to approximately two percent moisture content. The mixer/dryer will be heated by steam from an onsite boiler. The dry material transfer system will be equipped with weigh stations to control the amount of material being added to the mixer/dryer. The design capacity of the mixer/dryer is 2,640 gallons (10,000 L) and the nominal cycle time is between six and eight hours. During the mixing/drying cycle the unit will be operated under a vacuum.

Vitrification Container Preparation

The waste containers will be a steel box approximately 10 feet high by 8 feet wide and 24 feet long. Prior to waste being added to the container the box will be lined with insulating board, sand, and a layer of castable refractory which will face the waste material. A layer of melt-initiating graphite and soil will be placed over the castable refractory in the bottom of the container. A steel lid with attached electrodes will be sealed to the box, using bolted flanges and a refractory gasket, prior to waste being added. The lid contains several ports for waste material addition, electrode connections, venting, sampling, and introduction of post-vitrification materials. All connections to the lid will be mechanically sealed. In addition the waste transfer connections will be equipped with shutoff valves to prevent spillage of material as the chute is attached to and removed from the port. Each connection port will be equipped with secondary containment and spilled material recovery provisions during material transfer, melting and cool down. The container-filling operation is performed under

negative pressure and exhausted out the vent port to the OGTS.

In-Container Vitrification

The waste mixture from the mixer/dryer will be placed into the vitrification container through ports in the sealed box lid. Electrical power will be applied to the electrodes, vitrifying the container contents via resistive heating. Ambient air, filtered through a HEPA filter, is injected to cool the vitrification offgases and provide thermal protection for the sintered metal filters. Both "bottom-up" and "top-down" melting can be conducted during testing. Top-down melting is conducted by applying power to the electrodes only after all waste materials and process additives have been placed in the container. Bottom-up melting begins melting with a shallow layer of material in the container and continues as more material is added until the desired depth of melt is obtained.

Post-Vitrification Container Handling

After vitrification has been completed the container connection to the OGTS will be maintained, and clean fill materials will be added to fill cavities around the electrodes and cover the top of the vitrified waste to minimize headspace in the container. Sampling of the vitrified waste, radiation surveying, and external decontamination can be conducted after initial cooling has been completed. Sampling of the melt will be conducted as required by a coring process through a port in the side of the container. Temporary storage of up to 50 treated waste containers will be located at the Test and Demonstration Facility.

Offgas Treatment System

The offgas treatment for the DBVS operations will include the following:
Particulate and gaseous emissions from waste receipt;
Particulate emissions from process additive receipt, storage, and transfer;
Particulate and gaseous emissions from mixer/dryer;
Particulate and gaseous emissions from waste container filling and vitrification;
Particulate emissions from waste container topoff after vitrification.

Mixer/Dryer Offgass emissions will be partially treated for moisture removal using a glycol-cooled condenser and mist eliminator prior to being routed to the OGTS downstream of the venturi scrubber.

The Offgas Treatment System shall consist of two sintered metal filters in series, a quencher, venturi scrubber, and mist eliminator system. Dilute sodium hydroxide will be injected in both the quencher and venturi scrubber to reduce hydrogen chloride and other acid gas emissions. Scrubber offgases will pass through an additional condenser and mist eliminator, with drainage from those units routed to the scrubber recycle tanks. An offgas heater, two banks of HEPA filters (in series), and a carbon filter will follow the mist eliminator. A polishing filter will be installed downstream of the carbon filter. Based on results from Phase l a larger selective catalytic reduction unit can be added or an additional SCR unit added in series. An optional packed tower scrubber may be used.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	1.40E-03	Am - 241	4.82E+00	Am - 243	1.37E-04
Ba - 137 m	2.23E+04	C - 14	3.76E+01	Cd - 113 m	8.88E+01
Cm - 242	9.18E-03	Cm - 243	7.16E-04	Cm - 244	7.16E-03
Co - 60	2.10E+01	Cs - 134	2.09E-01	Cs - 137	2.36E+04
Eu - 152	3.96E+00	Eu - 154	9.65E+01	Eu - 155	7.95E+01
H - 3	1.09E+02	I - 129	3.47E-01	Nb - 93 m	1.80E+01
Ni - 59	4.20E+00	Ni - 63	3.89E+02	Np - 237	6.69E-01
Pa - 231	6.25E-03	Pu - 238	1.48E-01	Pu - 239	7.26E+00
Pu - 240	1.11E+00	Pu - 241	6.91E+00	Pu - 242	4.90E-05
Ra - 226	2.25E-04	Ra - 228	6.78E-02	Ru - 106	7.24E-05

Sb - 125	3.98E+01	Se - 79	5.02E-01	Sm - 151	1.68E+04
Sn - 126	3.04E+00	Sr - 90	8.70E+03	Tc - 99	1.80E+02
Th - 229	1.77E-03	Th - 232	6.60E-03	U - 232	1.03E-02
U - 233	4.21E-02	U - 234	3.73E-02	U - 235	1.56E-03
U - 236	9.91E-04	U - 238	3.54E-02	Y - 90	8.70E+03
Zr - 93	2.46E+01				

4) During waste and soil additions and during the melting process the Ancillary Waste Transfer Enclosure (AWTE) shall be inplace. Any time the AWTE is removed the container shall be surveyed and wiped down to remove any contamination on the outside of the waste container.

5) HEPA filters shall be tested in-place at least annually in accordance with the requirements of ASME AG-1 Section TA, and have a minimum efficiency of 99.95%.

6) In order to confirm the use of alternative release fractions and the proposed potential-to-emit, a Non-Destructive Analysis (NDA) of the HEPA filters using gamma spectroscopy shall be performed prior to the introduction of radioactive material. Another NDA shall be performed after 25 containers have been processed, or if the HEPA filters are changed out prior to 25 containers. Based on the data obtained from the NDA a potential-to-emit shall be calculated to verify operations are within the bounds of activities described in this approval. Results shall be provided to WDOH within 60 days of the final NDA.

7) Prior to operation of the ventilation systems a leak test of the entire train, from the waste receipt tanks to the exhaust fan shall be performed, meeting the requirements called out in ASME AG-1.

8) The effluent monitoring and sampling system shall meet the requirement of ANSI 13.1-1999. A written technical basis document are required by Section 4 of ANSI 13.1-1999 shall be provided to WDOH for review and approval prior to installation of the sampling system.

9) The HEPA filters in the current trailer shall be replaced by a new HEPA filter housing compliant with the requirements of ASME AG-1 Section HA and use filters compliant with Section FC.

Emission Unit ID: 885

200 W-296P049-001

296-P-49

This is a MAJOR, ACTIVELY ventilated emission unit.

Tank Farms

Emission Unit Information

Stack Height: 28.00 ft. 8.53 m. Stack Diameter 0.83 ft. 0.25 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 91.72 ft/second. 27.96 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deentrainer	1	Operational at all times, when the exhauster is in use.
	Heater	1	Operational at all times, when the exhauster is in use.
	Prefilter	1	
	HEPA	2	In series.
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	Each radionuclides that could contribute greater than 10 percent of the potential TEDE to the MEI, greater than 0.1 mrem/yr potential-to-emit TEDE to the MEI, and greater than 25 percent of the TEDE to the MEI after controls	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a skid/mobile type portable exhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities. The emission unit is a portable exhauster that operates intermittently or continuously. The exhauster is not operational at this time.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Categorical Tank Farm Facility Waste Retrieval and Closure: Phase II Waste Retrieval Operations	AIR 06-660	Not Approved	703

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.31E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.61E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)),

may be conducted.

The operation of the waste retrieval system(s) for the removal of radioactive wastes from all 149 Single Shell Tanks (SST) at the Hanford Site.

SALTCAKE DISSOLUTION WASTE RETRIEVAL SYSTEM

The saltcake dissolution waste retrieval system may be used to retrieve soluble saltcake waste. This method retrieves the soluble portion of the waste only, resulting in very few of the solids being pumped from the tank. The saltcake dissolution waste retrieval system deployed in the SSTs is for water, chemical agent, or catalyst liquid to be added to the tank using a variety of spray nozzles or "sprinklers". The approach is to sprinkle the waste surface with water, chemical agent, or catalyst liquid. The added water, chemical agent, or catalyst liquid must stay in contact with the saltcake for a long enough period of time for the brine to become saturated. Once the brine is saturated, it is pumped from the SST to a receiver tank, staging tank, storage DST or other staging/storage vessel associated with the supplemental treatment, packaging or disposal. Salt solution will be removed using the existing saltwell pump or other pump placed into the tank.

A tank not equipped with a saltwell pump, a transfer pump (progressive cavity, vertical turbine) can be installed and operated.

Remotely directable water distribution devices will be located in risers spaced as far apart as practical. A combination of spraying waster, chemical agent, or catalyst liquid to dissolve the saltcake can be used in conjunction with directing a flow of water or recirculating water at the waste to move it to the pump suction to allow the pumping of waste from the tank. Recirculated waste from the pump may be sent back to the tank as an alternative to using water to direct dissolution waste to the pump suction.

MODIFIED SLUCING WASTE RETRIEVAL SYSTEM

Modified sluicing can be used for some SST waste retrieval. Modified sluicing is the introduction of liquid at low to moderate pressures, not to exceed 1200 psi, and volumes into the waste. The liquid dissolves and breaks apart solid materials and suspends them in the waste slurry. A transfer pump installed in the tank provides the motive force to transfer the liquid slurry to a receiver tank.

Modified sluicing introduces sluice liquid in a controlled fashion using multiple sluicing nozzles at varying pressures and flows, then pumps out the resultant waste slurry. This maintains minimal liquid inventories within the tank at all times. The liquids that could be used in modified sluicing include water, recirculated supernatant/water from the receiving Double Shell Tank, recirculated supernatant/water, chemical agent or catalyst liquid.

VACUUM WASTE RETRIEVAL SYSTEM

A vacuum waste retrieval system can be used for waste retrieval activities in the (SSTs). The vacuum waste retrieval system is introduced into the SSTs by means of an articulating mast system (AMS). The AMS has a horizontal reach and rotational capabilities of 360 degrees. The AMS has a retracted position and can be extended vertically. Air is mixed at the suction end of the AMS enabling the required vertical lift for the waste to a topside receiver tank, batch vessel or a staging SST, storage DST, or other staging/storage vessels associated with supplemental treatment, packaging or disposal.

The AMS will be deployed through and attached to standard riser flanges that are available on the SSTs. Cameras can also be installed in other risers for in-tank viewing and control of the AMS.

For the 200-series tanks in the 241-C, 241-U, 241-B and 241-T Tank Farms a vacuum retrieval process tank, staging tank, staging SST, storage DST or other staging/storage vessel will be deployed. The receiver tank will receive waste in batches from whichever tank is connected into the vacuum retrieval system. The vacuum pressure used to draw up the waste from the tank to the receiver tank is relieved back into the SST being retrieved.

MOBILE RETRIEVAL SYSTEM

A Mobile Retrieval System (MRS) can be used to retrieve waste from some SSTs. The MRS consists of two in-tank systems. The first is a robotic crawler inserted through one riser the second is an AMS inserted through a second riser. The AMS retrieves the sludge from the tank using a vacuum with assisting pneumatic conveyance. The AMS vacuum tube has a horizontal reach and can be extended to the bottom of the tank. The arm rotates 360 degrees. The vacuum will be directed through the AMS in the tank to the end effector, which is in contact with the waste. The pneumatic conveyance-assisted vacuum retrieval system will draw the waste up through the vacuum to the waste vessel in the vessel skid in batches. The AMS is then valved out while the waste vessel is emptied and pumped out through the over ground transfer lines to a DST, a staging SST or other treatment/disposal options. When the waste vessel is nearly empty, the transfer line will be valved out and the AMS will be valved back in and another batch of waste will be removed from the tank. This process will be repeated until waste near the center of the tank is removed. The robotic crawler will be remotely controlled to move and/or wash waste toward the center of the tank.

The robotic crawler is equipped with a plow blade at the front for pushing/pulling wastes, a screw pump to jet wastes through a small nozzle towards the center of the tank, the ability to direct hot or cold water through the same nozzle to wash wastes off of in-tank equipment, dissolve waste agglomerations in the tank, and wash waste toward the center of the tank for removal.

Any new retrieval methods or changes to processes will need to be provided to WDOH in a revised NOC prior to implementation.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.99E+00	Am - 241	8.68E+03	Am - 243	3.39E-01
Ba - 137 m	4.26E+07	C - 14	6.25E+02	Cd - 113 m	4.95E+03
Cm - 242	1.97E+01	Cm - 243	1.80E+00	Cm - 244	1.90E+01
Co - 60	2.52E+03	Cs - 134	3.44E+04	Cs - 137	4.89E+07
Eu - 152	8.49E+02	Eu - 154	1.45E+04	Eu - 155	9.54E+03
H - 3	5.95E+03	I - 129	2.95E+01	Nb - 93 m	1.01E+03
Ni - 59	1.05E+02	Ni - 63	9.30E+03	Np - 237	9.50E+01
Pa - 231	1.25E+01	Pu - 238	1.65E+02	Pu - 239	3.17E+03
Pu - 240	5.36E+02	Pu - 241	4.80E+03	Pu - 242	3.34E-02
Ra - 226	1.27E-02	Ra - 228	1.15E+01	Ru - 106	1.22E-02
Sb - 125	1.73E+04	Se - 79	6.36E+01	Sm - 151	8.93E+05
Sn - 126	2.59E+02	Sr - 90	2.91E+06	Tc - 99	2.24E+04
Th - 229	4.20E-01	Th - 232	1.26E+00	U - 232	3.66E+00
U - 233	3.02E+01	U - 234	1.07E+01	U - 235	4.44E-01
U - 236	2.73E-01	U - 238	9.86E+00	Y - 90	2.91E+06
Zr - 93	1.25E+03				

4) A code compliance matrix demonstrating compliance to AG-1 shall be provided to WDOH prior to installation of the exhausters.

5) A pre-operational NDA of the exhauster(s) HEPA filters and a post-operational NDA will be performed the first time each of the four waste retrieval methods (mobile retrieval system, vacuum retrieval, supernatant sluicing, and saltcake dissolution with supernatant) when placed into service. The post-operational NDA should occur after one cycle or phase of waste retrieval operation is completed, a method replaces another method during a cycle/phase or six months from the inservice date, whichever occurs first. The facility may opt to replace the exhauster's HEPA filters prior to placing a new waste retrieval method in service and eliminate the pre-operational NDA.

6) All ductwork connections shall have a radiological survey performed monthly to ensure ductwork connections are

not degrading.

7) All ductwork shall be pressure tested in accordance with the requirements of ASME AG-1 Section SA.
8) All receiver tanks (including waste retrieval process tanks for tank TRU retrieval (stagging) SSTs, storage DSTs, or other staging/storage vessels, but not including batch vessel supporting vacuum retrieval) shall have active ventilation during waste receipt, unless alternative controls are documented and approved by WDOH.
9) All ventilation ductwork from the exit of the tank to the inlet of the exhauster filter housing shall be insulated.
10) During waste retrieval operations liquid shall be introduced through sluicing and saltcake dissolution nozzles at a pressure not to exceed 1200 psig, and the nozzle shall be at least five inches from the waste surface.
11) Each HEPA filter shall be in-place tested annually in accordance with the requirements of ASME AG-1 Section TA. HEPA filters shall have a minimum efficiency of 99.95%.
12) General WAC 246-247 technology standard exemptions justified and documented in RPP-19233, WAC 246-247 technology standard exemption justification for waste tank ventilation systems, may be applied to Phase II NOC retrieval exhauster operations.
13) Relative humidity shall be monitored, at least once a month, downstream of the heater and prior to the HEPA filters to ensure the air stream does not exceed 70% relative humidity.
14) The annual possession quantity shall be tracked on a WDOH approved log.
15) The differential pressure readings for the pre-filters and both stages of HEPA filters shall be monitored, recorded and trended daily. Action levels shall be developed and provided to WDOH for when actions will be taken to assure the pre-filters and HEPA filters will be operated within their design parameters.
16) The emission unit stack monitoring system shall meet the requirements of ANSI/HPS N13.1-1999 including the stack monitoring system inspection requirements. The technical justification document required by ANSI/HPS N13.1-1999 shall be provided to WDOH for review and approval.

Emission Unit ID: 886

200 W-296P050-001

296-P-50

This is a MAJOR, ACTIVELY ventilated emission unit.

Tank Farms

Emission Unit Information

Stack Height: 28.00 ft. 8.53 m. Stack Diameter 0.83 ft. 0.25 m.

Average Stack Effluent Temperature: 90 degrees Farenheit. 32 degrees Celsius.

Average Stack ExhaustVelocity: 91.72 ft/second. 27.96 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	Deenttrainer	1	Operational at all times, when exhauster is in use.
	Heater	1	Operational at all times, when exhauster is in use.
	Prefilter	1	
	HEPA	2	In series.
	Fan	1	

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(2)	40 CFR 61, Appendix B Method 114	Each radionuclides that could contribute greater than 10 percent of the potential-to-emit TEDE to the MEI, greater than 0.1 mrem/yr potential-to-emit TEDE to the MEI, and greater than 25 percent of the TEDE to the MEI after controls	Continuous

Sampling Requirements Record sample collected biweekly

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a skid/mobile type portable exhauster used to support tank farm operations, such as but not limited to, waste characterization, waste retrieval, decommissioning, deactivation, maintenance, and construction and operation support activities. The emission unit is a portable exhauster that operates intermittently or continuously. The exhauster is not operational at this time.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Categorical Tank Farm Facility Waste Retrieval and Closure: Phase II Waste Retrieval Operations	AIR 06-660	Not Approved	703

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.31E+00 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.61E+03 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)),

may be conducted.

The operation of the waste retrieval system(s) for the removal of radioactive wastes from all 149 Single Shell Tanks (SST) at the Hanford Site.

SALTCAKE DISSOLUTION WASTE RETRIEVAL SYSTEM

The saltcake dissolution waste retrieval system may be used to retrieve soluble saltcake waste. This method retrieves the soluble portion of the waste only, resulting in very few of the solids being pumped from the tank. The saltcake dissolution waste retrieval system deployed in the SSTs is for water, chemical agent, or catalyst liquid to be added to the tank using a variety of spray nozzles or "sprinklers". The approach is to sprinkle the waste surface with water, chemical agent, or catalyst liquid. The added water, chemical agent, or catalyst liquid must stay in contact with the saltcake for a long enough period of time for the brine to become saturated. Once the brine is saturated, it is pumped from the SST to a receiver tank, staging tank, storage DST or other staging/storage vessel associated with the supplemental treatment, packaging or disposal. Salt solution will be removed using the existing saltwell pump or other pump placed into the tank.

A tank not equipped with a saltwell pump, a transfer pump (progressive cavity, vertical turbine) can be installed and operated.

Remotely directable water distribution devices will be located in risers spaced as far apart as practical. A combination of spraying waster, chemical agent, or catalyst liquid to dissolve the saltcake can be used in conjunction with directing a flow of water or recirculating water at the waste to move it to the pump suction to allow the pumping of waste from the tank. Recirculated waste from the pump may be sent back to the tank as an alternative to using water to direct dissolution waste to the pump suction.

MODIFIED SLUCING WASTE RETRIEVAL SYSTEM

Modified sluicing can be used for some SST waste retrieval. Modified sluicing is the introduction of liquid at low to moderate pressures, not to exceed 1200 psi, and volumes into the waste. The liquid dissolves and breaks apart solid materials and suspends them in the waste slurry. A transfer pump installed in the tank provides the motive force to transfer the liquid slurry to a receiver tank.

Modified sluicing introduces sluice liquid in a controlled fashion using multiple sluicing nozzles at varying pressures and flows, then pumps out the resultant waste slurry. This maintains minimal liquid inventories within the tank at all times. The liquids that could be used in modified sluicing include water, recirculated supernatant/water from the receiving Double Shell Tank, recirculated supernatant/water, chemical agent or catalyst liquid.

VACUUM WASTE RETRIEVAL SYSTEM

A vacuum waste retrieval system can be used for waste retrieval activities in the (SSTs). The vacuum waste retrieval system is introduced into the SSTs by means of an articulating mast system (AMS). The AMS has a horizontal reach and rotational capabilities of 360 degrees. The AMS has a retracted position and can be extended vertically. Air is mixed at the suction end of the AMS enabling the required vertical lift for the waste to a topside receiver tank, batch vessel or a staging SST, storage DST, or other staging/storage vessels associated with supplemental treatment, packaging or disposal.

The AMS will be deployed through and attached to standard riser flanges that are available on the SSTs. Cameras can also be installed in other risers for in-tank viewing and control of the AMS.

For the 200-series tanks in the 241-C, 241-U, 241-B and 241-T Tank Farms a vacuum retrieval process tank, staging tank, staging SST, storage DST or other staging/storage vessel will be deployed. The receiver tank will receive waste in batches from whichever tank is connected into the vacuum retrieval system. The vacuum pressure used to draw up the waste from the tank to the receiver tank is relieved back into the SST being retrieved.

MOBILE RETRIEVAL SYSTEM

A Mobile Retrieval System (MRS) can be used to retrieve waste from some SSTs. The MRS consists of two in-tank systems. The first is a robotic crawler inserted through one riser the second is an AMS inserted through a second riser. The AMS retrieves the sludge from the tank using a vacuum with assisting pneumatic conveyance. The AMS vacuum tube has a horizontal reach and can be extended to the bottom of the tank. The arm rotates 360 degrees. The vacuum will be directed through the AMS in the tank to the end effector, which is in contact with the waste. The pneumatic conveyance-assisted vacuum retrieval system will draw the waste up through the vacuum to the waste vessel in the vessel skid in batches. The AMS is then valved out while the waste vessel is emptied and pumped out through the over ground transfer lines to a DST, a staging SST or other treatment/disposal options. When the waste vessel is nearly empty, the transfer line will be valved out and the AMS will be valved back in and another batch of waste will be removed from the tank. This process will be repeated until waste near the center of the tank is removed. The robotic crawler will be remotely controlled to move and/or wash waste toward the center of the tank.

The robotic crawler is equipped with a plow blade at the front for pushing/pulling wastes, a screw pump to jet wastes through a small nozzle towards the center of the tank, the ability to direct hot or cold water through the same nozzle to wash wastes off of in-tank equipment, dissolve waste agglomerations in the tank, and wash waste toward the center of the tank for removal.

Any new retrieval methods or changes to processes will need to be provided to WDOH in a revised NOC prior to implementation.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	5.99E+00	Am - 241	8.68E+03	Am - 242	3.39E-01
Ba - 137 m	4.26E+07	C - 14	6.25E+02	Cd - 113 m	4.95E+03
Cm - 242	1.97E+01	Cm - 243	1.80E+00	Cm - 244	1.90E+01
Co - 60	2.52E+03	Cs - 134	3.44E+04	Cs - 137	4.89E+07
Eu - 152	8.49E+02	Eu - 154	1.45E+04	Eu - 155	9.54E+03
H - 3	5.95E+03	I - 129	2.95E+01	Nb - 93 m	1.01E+03
Ni - 59	1.05E+02	Ni - 63	9.30E+03	Np - 237	9.50E+01
Pa - 231	1.25E+01	Pu - 238	1.65E+02	Pu - 239	3.17E+03
Pu - 240	5.36E+02	Pu - 241	4.80E+03	Pu - 242	3.34E-02
Ra - 226	1.27E-02	Ra - 228	1.15E+01	Ru - 106	1.22E-02
Sb - 125	1.73E+04	Se - 79	6.36E+01	Sm - 151	8.93E+05
Sn - 126	2.59E+02	Sr - 90	2.91E+06	Tc - 99	2.24E+04
Th - 229	4.20E-01	Th - 232	1.26E+00	U - 232	3.66E+00
U - 233	3.02E+01	U - 234	1.07E+01	U - 235	4.44E-01
U - 236	2.73E-01	U - 238	9.86E+00	Y - 90	2.91E+06
Zr - 93	1.25E+03				

4) A code compliance matrix demonstrating compliance to AG-1 shall be provided to WDOH prior to installation of the exhausters.

5) A pre-operational NDA of the exhauster(s) HEPA filters and a post-operational NDA will be performed the first time each of the four waste retrieval methods (mobile retrieval system, vacuum retrieval, supernatant sluicing, and saltcake dissolution with supernatant) when placed into service. The post-operational NDA should occur after one cycle or phase of waste retrieval operation is completed, a method replaces another method during a cycle/phase or six months from the inservice date, whichever occurs first. The facility may opt to replace the exhauster's HEPA filters prior to placing a new waste retrieval method in service and eliminate the pre-operational NDA.

6) All ductwork connections shall have a radiological survey performed monthly to ensure ductwork connections are

not degrading.

7) All ductwork shall be pressure tested in accordance with the requirements of ASME AG-1 Section SA.
8) All receiver tanks (including waste retrieval process tanks for tank TRU retrieval (stagging) SSTs, storage DSTs, or other staging/storage vessels, but not including batch vessel supporting vacuum retrieval) shall have active ventilation during waste receipt, unless alternative controls are documented and approved by WDOH.
9) All ventilation ductwork from the exit of the tank to the inlet of the exhauster filter housing shall be insulated.
10) During waste retrieval operations liquid shall be introduced through sluicing and saltcake dissolution nozzles at a pressure not to exceed 1200 psig, and the nozzle shall be at least five inches from the waste surface.
11) Each HEPA filter shall be in-place tested annually in accordance with the requirements of ASME AG-1 Section TA. HEPA filters shall have a minimum efficiency of 99.95%.
12) General WAC 246-247 technology standard exemptions justified and documented in RPP-19233, WAC 246-247 technology standard exemption justification for waste tank ventilation systems, may be applied to Phase II NOC retrieval exhauster operations.
13) Relative humidity shall be monitored, at least once a month, downstream of the heater and prior to the HEPA filters to ensure the air stream does not exceed 70% relative humidity.
14) The annual possession quantity shall be tracked on a WDOH approved log.
15) The differential pressure readings for the pre-filters and both stages of HEPA filters shall be monitored, recorded and trended daily. Action levels shall be developed and provided to WDOH for when actions will be taken to assure the pre-filters and HEPA filters will be operated within their design parameters.
16) The emission unit stack monitoring system shall meet the requirements of ANSI/HPS N13.1-1999 including the stack monitoring system inspection requirements. The technical justification document required by ANSI/HPS N13.1-1999 shall be provided to WDOH for review and approval.

Emission Unit ID: 887

200E J-244ER152-002

244-A Lift Station Valve Pit

This is a MINOR, ACTIVELY ventilated emission unit.

244-A DCRT

Abatement Technology BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency

Sampling Requirements None

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a diffuse source for radiological emissions in the form of dust, or emissions that are generated from point sources or areas/buildings where the emissions are not expected to be emitted through a stack. The emission unit is typically part of the surveillance program however there is a number of units that could be used during waste retrieval, decommissioning, and closure, such as but not limited to pits, pipelines, valves, pumps, and diversion boxes. The emission unit does not contain control equipment that is functional or maintained to specifications however, ALARACT methods are used to minimize releases. The area has contamination contained within the soil, a structure without ventilation systems, areas sources with multiple fugitive emission sources, such as but not limited to tanks farms, abandoned buildings/structures, pipelines, valves, pumps, pits, diversion boxes, etc. that may omit fugitive emissions while in operation. If the contamination is buried, or is fixed in such a manner that a release to the air is not expected, then the emission source is not contained within this category of emission units. The emission unit is a continuous source of emissions.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Tank Farm Waste Transfer Pits 241-ER-152 and 244-A Lift Station	AIR 06-625	Not Approved	660

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.45E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 2.45E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

   Work in the Tank Farm Waste Transfer Pits 241-ER-152 and 244-A Lift Station Valve Pit.

   These activities include:
   a) Remove or install cover blocks;
   b) Perform inspections;
   c) Install, disconnect, change and cut up jumpers/blanks or other pit equipment;
   d) Repair/replace valves, jumpers, pumps, filters, leak detectors or other instrumentation/equipment;
   e) Perform decontamination activities;
   f) Apply fixative with cover blocks on or off;
   g) Clear drains, and check flow of drains.

Waste transfer pits are located at transfer piping network intersections and provide access from the surface to process piping and tank risers. Pits are the points where jumpers, pumps, and other equipment are installed to establish waste transfer routings. Leak detection is provided in pits used during transfers.

The 244-A Lift Station

A Double Contained Receiver Tank (DCRT) is a type of waste transfer pit which, together with its related equipment, constitutes a short term storage facility for liquid waste and a pump pit for waste transfer operations. This DCRT is passively ventilated and consists of an underground concrete structure that contains a filter pit, pump pit and a vault in which a receiver tank is installed. This station provides short term storage and waste routing for interstitial liquid wastes pumped from the 241-B, 241-BX, 241-BY Tank Farms and B plant in the 200 East Area, pumped cross-site, and as a pump pit by installing a jumper between connecting nozzles. Waste transferred out of the 244-A Lift Station can be routed to any of the 200 East Area double shell tanks (DSTs).

The receiver tank has a capacity of approximately 16,000 gallons and is constructed of carbon steel. It is surrounded by a tank vault that acts as a secondary containment vessel. The tank and vault are separated by an annular space. The floor is sloped to a sump for leak detection, collection and pump out.

The receiver tank and the tank vault annulus are vented through a single exhaust system. Remote instrument readout and alarm panels are located in the 242-A Evaporator control room and Computer Automated Surveillance System (CASS) room.

Outside air enters the double contained receiver tank (DCRT) annulus through an air intake equipped with an electric heater, prefilter, and a single stage high efficiency particulate air (HEPA) filter. The vault and receiver tank air streams flow through one of two parallel HEPA filter banks in the filter pit, and then join into a single line. The DCRT is currently passively ventilated through the atmosphere through stack 296-A-25. The only physical tie-in for ventilation to the pit is a small nozzle through which there is minimal flow. This stack also services the rest of 244-A Lift Station (this constitutes the majority of the flow).

This ventilation system is operating when pit activities are being conducted. However, emissions through the 296-A-25 stack are minimal during the performance of pit activities, since the unused nozzles are capped and there is one remaining nozzle that could allow ventilation in-flow to the stack.

241-ER-152 Pit is a diversion box which is covered, below grade, reinforced concrete structure that provides a flexible method of directing liquid waste from one point to another. Diversion boxes also provide confinement for leaks in waste transfer lines and leaks at jumper nozzle connections. Waste transfer lines are connected inside the diversion box.

Minimal controls are used for all activities. The following activities require only these minimal controls; (1) pre-job and post-job rad surveys are performed by HPTs. Radiation Work Permit (RWPs) specify permissible occupational radiological limits during activities. HPTs survey and release equipment, inspect and approve required containment and provide radiological surveys to verify compliance to RWP limits; (2) Pit work is shut down (or will not be initiated) when sustained wind speeds exceed 25 miles per hour (mph) or are predicted to do so by Hanford Meteorological Station during the period of planned pit work.

* Perform remote inspections with cover block on;
* Perform decontamination of pit surfaces or pit contents with cover bocks on;
* Apply fixative with cover blocks on;
* Flush drains and check flow of drains with cover blocks on.

In addition to the minimum controls a fall protection handrail draped in plastic forming a contamination barrier around the top of the pit is used for the following activities:

* Remove/replace cover blocks;

* Perform inspections with cover blocks off;
* Perform decontamination of pit surfaces or pit contents with cover blocks off;
* Apply fixative with a hand held (Hudson Type) sprayer with cover blocks off;
* Flush drains and check flow of drains with cover blocks off;
* Repair/replace/ move leak detectors or other pit instrumentation/equipment with cover blocks off.

In addition to the minimum controls a fall protection handrail draped in plastic forming a contamination barrier around the top of the open pit and a bull pen with an operating portable exhauster(s) are required for the following activities:

* Removal of cover blocks and performing the following operations: install, disconnect, change or cut up jumpers/blanks/valves or nozzles.

While cover blocks are on, low pressure fogging or a low volume whirly shall apply a fixative through an open valve handle hole or port which is closed during fixative application. The fogging or whirly operation is initiated gradually to coat the pit surfaces and cover blocks with fixative which reduces the potential for dislodging any contamination. Continuous surveys are performed during the fixative application. Additional fixative shall be applied, using a low pressure wand at any time there is an additional need for contamination control.

Anytime jumper work will be done a bull pen shall be in place. Jumper work in a pit cannot be performed without the use of a crane, therefore the bull pen top cannot be closed during jumper work.

The portable exhauster(s) shall be used anytime the pit is uncovered and the bull pen is in place.

Cutting up unusable pit equipment with hydraulic shears or a low revolutions per minute (RPM) portable band saw shall be done within the pit with the bull pen in place and the portable exhauster operating.

The cover blocks are replaced at the end of each work shift.

The bull pen is continuously occupied to assure that required pit controls remain in place any time the pit is uncovered. If a temporary pit cover is used, it will be put in place to fully cover the pit openings. If the temporary cover used is 3/4 inch plywood sheets, they are wrapped in plastic, placed over the pit, and weighted down by using lead filled blankets. If a tarp is used as a temporary cover, it is laid over the handrail surrounding the pit and extends to the ground on all four sides. This tarp is then secured around the outside perimeter near ground level using tape or an elastic strap. In this way, the tarp forms a cap over the pit and raised portion of the handrail structure.

During 244-A Lift Station Valve Pit and 241-ER-152 pit work operations, primary air inflow shall be through the open top of the bull pen and out the operating portable exhauster(s).

Additional special controls shall be added based upon the removable contamination level, contamination stability, and the operation to be performed as outlined in Attachment A of TFC-ESHQ-RP_RWP-C-02, Radiological Containment.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Am - 241	8.48E+00	Cm - 244	4.83E+00	Co - 60	3.87E-01
Cs - 137	3.01E+03	Eu - 154	2.05E+00	Np - 237	1.35E-02
Pu - 238	2.70E-01	Pu - 239	4.40E+00	Pu - 241	1.05E+01
Sr - 90	3.61E+02	Y - 90	3.61E+02		

4) If flushing pressure is expected to exceed 50 psig, the department must be notified and assured that proper hoses, couplings and fittings are appropriate for the pressure used. Between 50 and 120 psig a notification is required. Anything above 120 psig requires approval from the department.

5) The annual possession quantity is limited to 3.92E+03 curies per pit.

Emission Unit ID: 888

Hanford Sitewide

Tanker Loading of Contaminated Waste Water

This is a MINOR, PASSIVELY ventilated emission unit.

Tanker Truck Loading Catagorical

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)	Appendix B, Method 114	Total alpha, total beta	As listed in the following Conditions and Limitations.

Sampling Requirements As listed in the following Conditions and Limitations.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status Tanker truck designed to transport low-level contaminated liquid to LERF and/or ETF.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Tanker Truck Loading of Radioactively Contaminated Waste Water	AIR 06-654	Not Approved	696

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 6.00E-02 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

The approved activities are limited to: transfer radioactive waste water (e.g., purgewater, pool cell water, decontamination solutions) from various locations on the Hanford site to mobile tanker trucks, and transport the wastewater to the Liquid Effluent Retention Facility (LERF) and/or 200 Areas Effluent Treatment Facility (ETF). The proposed action includes isolated instances where small quantities of wastewater might be transferred to 55 gallon drums or smaller containers, for transport to LERF and/or ETF. The license is a categorical license under WAC 246-247-060(8). In the text of the license conditions, it should be understood that the term "tanker" or "tanker/drum" or variants of these terms includes smaller containers, so that the license shall apply to loading of tankers, drums, or smaller containers.

The physical and chemical processes associated with tanker truck loading activities are:

Isotopic analysis of wastewater.
Tanker truck or truck deployment.
Hookup of transfer equipment for transfer of wastewater into tanker, drums, or smaller containers.
Wastewater transfer to the tanker truck, drums, or smaller containers via pumping or vacuum transfer.
Associated surveys, spill prevention, other radcon activities.
Decontamination of tanker/drums/smaller containers.
Decontamination or packaging of transfer equipment for transport.
Decontamination or packaging of spillage and resulting contamination.

Unloading of the tanker trucks, drums, or smaller containers is not licensed under this approval.

3) The PTE for this project as determined under WAC 246-247-030(21)(a-e) [as specified in the application] is 6.00E-02 mrem/year. Approved are the associated potential release rates (Curies/year) of:

Alpha - 0	3.60E-07	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Any radionuclide on the chart of the nuclides could be encountered during tanker loading operations. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all beta/gamma is assumed to be Cs-137 and all alpha is assumed to be Am-241 for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.			
Beta - 0	1.10E-02	Liquid/Particulate Solid	WAC 246-247-030(21)(a)
Any radionuclide on the chart of the nuclides could be encountered during tanker loading operations. The radionuclides specifically listed in the NOC application were chosen to conservatively represent all radionuclide emissions that may occur in particulate form. A small contribution from the gaseous radionuclides may be encountered. Although any radionuclide could be present, for conservatism all beta/gamma is assumed to be Cs-137 and all alpha is assumed to be Am-241 for dose calculation estimates. Other radionuclides may be encountered and are approved so long as they are conservatively represented by the total alpha and total beta-gamma constituents.			

The potential release rates described in this Condition were used to determine control technologies and monitoring requirements for this approval. DOE must notifiy the Department of a "modification" to the emission unit, as defined in WAC 246-247-030(16). DOE must notify the Department of any changes to a NESHAP major emission unit when a specific isotope is newly identified as contributing greater than 10% of the potential TEDE to the MEI, or greater than 25% of the TEDE to the MEI after controls. (WAC 246-247-110(9)) DOE must notify the Department of any changes to potential release rates as required by state or federal regulations including changes that would constitute a significant modification to the Air Operating Permit under WAC 173-401-725(4). Notice will be provided according to the particular regulation under which notification is required. If the applicable regulation(s) does not address manner and type of notification, DOE will provide the Department with advance written notice by letter or electronic mail but not solely by copies of documents.

4) At all times, activities shall conform to procedures for prior characterization and handling of radioactive liquid approved in accord with applicable QA program. Prior to commencing liquid transfer into tanker/drum/smaller container:

a) Waste liquid shall be characterized, and acceptability at the ETF and/or LERF shall be verified.
b) All transfer line hookups shall be inspected to verify leak-tight connections.
c) Spill prevention measures shall be verified to be in place.
d) Volume of tanker/drum/smaller container contents shall be verified and documented.
e) Seals separating tanker/drum/smaller container contents from environment shall be verified fully functional.

During the loading operation:

f) Surveys shall be performed according to radiation control procedures approved via applicable QA program.
g) Fill rates shall be controlled below 50 cfm.

On completion of the loading operation:

h) All tanker/drum fittings shall be disconnected and closed.
i) All liquid/gas release points on the tanker/drum shall be closed and shall remain closed until commencement of unloading operations at the LERF or ETF
j) Spill prevention measures shall remain in place until the tanker/drum is closed.
k) The tanker/drum shall be surveyed and if necessary decontaminated before release for transport.
l) Transfer equipment shall be surveyed and if necessary decontaminated or packaged for transport subject to radcon procedures approved in accord with applicable QA program.
m) Spillage shall be surveyed and if necessary decontaminated or packaged for transport and disposal subject to radcon procedures approved in accord with applicable QA program.
n) Volume of tanker/drum contents shall be verified and documented.

The surface contamination release criteria for the vehicle, tanker, drums, and transport equipment shall be documented and approved in accord with an applicable QA program.

(WAC 246-247-040(5))

5) Log, Monitoring, and Demonstration of Compliance to Licensed Emission Limit:

a) A single log shall be maintained, reflect each individual loading operation, and be updated after each individual tanker/drum/container is offloaded, so long as the emissions associated with the transferred but un-logged quantity (material residing in partially filled tankers) remain less than 10% of licensed limit, as estimated using the method described in this condition.

b) The log shall record the sum to date of the calendar year's emissions estimated using the method described in this condition for activities herein licensed.

c) The log shall include monthly confirmation that licensed annual emission limits have not been exceeded, that transfer flow rates remain below the limit specified in this license, and identify the radiological work package under which each loading is accomplished.

d) The estimated emissions for each loading operation shall be determined using one of the following methods:

Method 1: From the characterization of the liquid being loaded, gross alpha and gross beta/gamma activities shall be determined. The emission shall be determined using the volume of liquid transferred, an assumed release fraction of 0.001, location-specific dose conversion factors from the latest revision of HNF-3602, assuming gross alpha is 241-Am and gross beta/gamma is 137-Cs

Method 2: From the characterization of the liquid being loaded, a complete isotopic distribution of radionuclides shall be determined. The emission shall be determined using the volume of liquid transferred, an assumed release fraction of 0.001, and location-specific dose conversion factors from the latest revision of HNF-3602 for the known isotopes

(WAC 246-247-040(5), WAC 246-247-080(7), WAC 246-247-075(3))

Emission Unit ID: 894

200W P-241UX302A-001

241-UX-302A

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows the catch tank to vent to the atmosphere under tank farm storage, maintenance, and operations. Any activity other than waste transfer support, maintenance, and normal opeations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Installation and Operation of Breather Filter on Tank 241-UX-302A, 241-AZ-154, and 241-U-301B	AIR 06-624	Not Approved	659

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.73E-06 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 2.73E-04 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

   Installation of a passive breather filter on the 241-UX-302A catch tank. The breather filter will be a radial HEPA filter with a removal efficiency of 99.97% and a rated capacity of 40 cfm. The filter will be replaced on an annual basis, eliminating the need for annual aerosol testing.

   The 241-UX-302A catch tank is a 17,760 gallon capacity catch tank which has been isolated and currently contains 1,736 gallons of waste. The breather filter shall minimize the amount of radioactive particulates emitted as a consequence of tank breathing due to barometric pressure changes. The catch tank will breath at a rate of approximately 0.007 cfm with a flow rate less than 1 cfm.

The 241-AZ-154 catch tank is an 869 gallon capcity catch tank designed to receive condensate from the 241-AZ and 241-AY double shell tank heating coils. The steam coils have sense been blanked off and use fo the catch tank dicontinued in 1992. Current data indicates this tank is empty.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Alpha - 0	8.48E-05	Beta - 0	3.02E+00	Gamma - 0	3.14E-01

4) The breather filter must be replaced annually. The new filter must be a Type 1 (radial flow filter) with a Type C filter pack, as define by AG-1 Code on Nuclear Air and Gas Treatment Section FK, Special HEPA Filters. The filter frames, end-caps, flanges, and grilles must be made of 304/304L stainless steel. The filter must use UL-586 compliant resin to provide the sealing of the filter media to the frame. The filter must have a minimum removal efficiency of 99.97% and a rated flow of 40 cfm.

5) All removal and installation operations, of the breather filter, must follow the requirements outlined in ALARACT 1 "Demonstration for Riser Preparation/Opening", and ALARACT 16 "Demonstration for Work on Potentially Contaminated Ventilation System Components".

6) The breather filter must meet all of the requirements as described in the "AG-1 COMPLIANCE MATRIX FOR FLANDERS FILTER MODEL 0-007-1-12-RF-NU-00-E3-Z04059B", of the DOE letter 06-ED-001, dated January 18, 2006 titled RADIOACTIVE AIR EMISSIONS NOTICE OF CONSTRUCTION APPLICATION FOR INSTALLATION OF A BREATHER FILTER ON TANK 241-UX-302A.Should a change to the Compliance Matrix be required, WDOH approval of the deviation shall be obtained prior to installation of the new breather filter.

Emission Unit ID: 910

200 E P-241ER311-001

ER311

This is a MINOR, PASSIVELY ventilated emission unit.

Tank Farms

Emission Unit Information

Stack Height: 6.25 ft. 1.91 m. Stack Diameter 0.34 ft. 0.10 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a passive breather filter that allows the catch tank to vent to the atmosphere under tank farm storage, maintenance, and operations. Any activity other than waste transfer support, maintenance, and normal operations will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

Emission Unit ID: 912

200E P-244A-003

244-A Annulus HEPA

This is a MINOR, ACTIVELY ventilated emission unit.

244-A DCRT

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 0.31 ft. 0.09 m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: 1.90 ft/second. 0.58 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double contained receiver tank (DCRT) passive breather filter ventilation system used to support tank farm operations, such as waste retrieval and operation support activities for the 241-A Tank Farm. The tank stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit has a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Isolation and Closure of Exhaust Stacks 296-A-25, 296-B-28, 296-S-22 and 296-T-18	AIR 06-655	Not Approved	697

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.20E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

244-S DCRT (296-S-22 STACK)

Passive Ventilation Breather Filter System Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver

tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will allow vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

The isolation and removal of the HEPA filter bank located in the 244-S DCRT filter pit will require the deactivation of the HEPA filter bank instrumentation and alarms, the removal and disposal of the HEPA filter bank, and the installation of the filter pit duct jumper assembly, in accordance with ALARACT Demonstrations 6, 14, and 16. The 296-S-22 exhauster is equipped with a HEPA filter bank inside the filter pit. The HEPA filter bank is attached to three nozzles in the filter pit: one nozzle to the catch tank, one nozzle to the annulus, and one nozzle to the ventilation exhaust ductwork. The HEPA filter bank will be disconnected from the nozzles and removed for disposal. A filter pit duct jumper assembly (4" schedule 40 pipe) will be connected to the catch tank nozzle and ventilation exhaust ductwork nozzle to provide the ventilation path to the newly installed passive breather filters. The third nozzle to the annulus will be closed in the filter pit. The filter pit duct jumper assembly will be fabricated in accordance with ASME B31.3 and tested in accordance with ASME AG-1.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-S DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system in accordance with ALARACT 16. Disconnection is the physical disconnection and removal of wires from the power source. Pit entries are not required to disconnect power or isolate instrumentation.

296-S-22 Stack Isolation:

The 296-S-22 stack will be isolated via mechanical isolations. Blank flanges will be installed on the duct end and on the suction side of the exhaust fan. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

244-TX DCRT (296-T-18 STACK)

Passive Ventilation Breather Filter Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for

the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will collect potential airborne radioactive particulates from the annulus space while allowing vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

Removal of the HEPA filter bank in the 244-TX DCRT filter pit is not required. The HEPA filter bank will be isolated via closure of manual valves and the deactivation of motor-controlled valves. Above-grade duct/pipe will be capped. The associated HEPA filter bank instrumentation and alarms will be deactivated. This work will be done in accordance with ALARACT 16.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-TX DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system. Disconnection is the physical disconnection and removal of wires from the power source in accordance with ALARACT Demonstration 16. Pit entries are not required to disconnect power or isolate instrumentation.

296-T-18 Stack Isolation:

The 296-T-18 stack will be isolated via mechanical isolations. A blank flange will be installed at the suction side of the exhaust fan or at another suitable location near the filter pit outlet to the exhaust stack. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	2.04E-02	Am - 241	1.17E+01	Am - 243	3.58E-04
Ba - 137 m	2.69E+03	C - 14	4.06E-01	Cd - 113 m	1.40E+00
Cm - 242	1.19E-02	Cm - 243	6.91E-04	Cm - 244	1.26E-02
Co - 60	6.18E-01	Cs - 134	6.84E-03	Cs - 137	2.84E+03
Eu - 152	1.18E-01	Eu - 154	9.29E+00	Eu - 155	5.09E+00
H - 3	1.53E+00	I - 129	5.01E-03	Nb - 93 m	4.18E-01
Ni - 59	1.57E-01	Ni - 63	1.46E+01	Np - 237	9.67E-03
Pa - 231	4.25E-02	Pu - 238	4.84E-01	Pu - 239	9.45E+00
Pu - 240	1.57E+00	Pu - 241	1.23E+01	Pu - 242	8.61E-05
Ra - 226	3.73E-02	Ra - 228	8.82E-03	Ru - 106	8.01E-06
Sb - 125	6.95E-01	Se - 79	1.22E-02	Sm - 151	3.74E+02
Sn - 126	6.02E-02	Sr - 90	5.31E+03	Tc - 99	2.76E+00
Th - 229	4.01E-03	Th - 232	1.13E-03	U - 232	6.22E-03
U - 233	7.78E-02	U - 234	3.07E-02	U - 235	1.28E-03
U - 236	6.36E-04	U - 238	2.87E-02	Y - 90 m	5.31E+03
Zr - 93	5.03E-01				

4) Each breather filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.

Emission Unit ID: 922

200E 200E P-244BX-003

244-BX Annulus HEPA

This is a MINOR, PASSIVELY ventilated emission unit.

244-BX-DCRT

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double container receiver tank (DCRT) passive breather filter ventilation system used to support tank farm operations, such as but not limited to waste retrieval and operation support activities for 241-BX Tank Farm. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal opeation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Isolation and Closure of Exhaust Stacks 296-A-25, 296-B-28, 296-S-22 and 296-T-18	AIR 06-655	Not Approved	697

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.20E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

244-S DCRT (296-S-22 STACK)

Passive Ventilation Breather Filter System Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver

tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will allow vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

The isolation and removal of the HEPA filter bank located in the 244-S DCRT filter pit will require the deactivation of the HEPA filter bank instrumentation and alarms, the removal and disposal of the HEPA filter bank, and the installation of the filter pit duct jumper assembly, in accordance with ALARACT Demonstrations 6, 14, and 16. The 296-S-22 exhauster is equipped with a HEPA filter bank inside the filter pit. The HEPA filter bank is attached to three nozzles in the filter pit: one nozzle to the catch tank, one nozzle to the annulus, and one nozzle to the ventilation exhaust ductwork. The HEPA filter bank will be disconnected from the nozzles and removed for disposal. A filter pit duct jumper assembly (4" schedule 40 pipe) will be connected to the catch tank nozzle and ventilation exhaust ductwork nozzle to provide the ventilation path to the newly installed passive breather filters. The third nozzle to the annulus will be closed in the filter pit. The filter pit duct jumper assembly will be fabricated in accordance with ASME B31.3 and tested in accordance with ASME AG-1.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-S DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system in accordance with ALARACT 16. Disconnection is the physical disconnection and removal of wires from the power source. Pit entries are not required to disconnect power or isolate instrumentation.

296-S-22 Stack Isolation:

The 296-S-22 stack will be isolated via mechanical isolations. Blank flanges will be installed on the duct end and on the suction side of the exhaust fan. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

244-TX DCRT (296-T-18 STACK)

Passive Ventilation Breather Filter Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for

the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will collect potential airborne radioactive particulates from the annulus space while allowing vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

Removal of the HEPA filter bank in the 244-TX DCRT filter pit is not required. The HEPA filter bank will be isolated via closure of manual valves and the deactivation of motor-controlled valves. Above-grade duct/pipe will be capped. The associated HEPA filter bank instrumentation and alarms will be deactivated. This work will be done in accordance with ALARACT 16.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-TX DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system. Disconnection is the physical disconnection and removal of wires from the power source in accordance with ALARACT Demonstration 16. Pit entries are not required to disconnect power or isolate instrumentation.

296-T-18 Stack Isolation:

The 296-T-18 stack will be isolated via mechanical isolations. A blank flange will be installed at the suction side of the exhaust fan or at another suitable location near the filter pit outlet to the exhaust stack. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	4.12E-02	Am - 241	2.37E+01	Am - 243	7.23E-04
Ba - 137 m	5.43E+03	C - 14	8.19E-01	Cd - 113 m	2.83E+00
Cm - 242	2.40E-02	Cm - 243	1.39E-03	Cm - 244	2.56E-02
Co - 60	1.25E+00	Cs - 134	1.38E-02	Cs - 137	5.74E+03
Eu - 152	2.38E-01	Eu - 154	1.88E+01	Eu - 155	1.03E+01
H - 3	3.09E+00	I - 129	1.03E-02	Nb - 93 m	8.44E-01
Ni - 59	3.18E-01	Ni - 63	2.95E+01	Np - 237	1.95E-02
Pa - 231	8.58E-02	Pu - 238	9.78E-01	Pu - 239	1.91E+01
Pu - 240	3.17E+00	Pu - 241	2.48E+01	Pu - 242	1.74E-04
Ra - 226	7.54E-02	Ra - 228	1.78E-02	Ru - 106	1.62E-05
Sb - 125	1.40E+00	Se - 79	2.46E-02	Sm - 151	7.55E+02
Sn - 126	1.22E-01	Sr - 90	1.07E+04	Tc - 99	5.57E+00
Th - 229	8.09E-03	Th - 232	2.28E-03	U - 232	1.26E-02
U - 233	1.57E-01	U - 234	6.19E-02	U - 235	2.59E-03
U - 236	1.28E-03	U - 238	5.80E-02	Y - 90	1.07E+04
Zr - 93	1.02E+00				

4) Each breather filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.

Emission Unit ID: 959

200W

244-S Annulus HEPA

This is a MINOR, PASSIVELY ventilated emission unit.

244 S-DCRT

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double container receiver tank (DCRT) passive breather filter ventilation system used to support tank farm operations, such as but not limited to waste retrieval and operation support activities for 241-S Tank Farm. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission untis associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Isolation and Closure of Exhaust Stacks 296-A-25, 296-B-28, 296-S-22 and 296-T-18	AIR 06-655	Not Approved	697

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.20E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

244-S DCRT (296-S-22 STACK)

Passive Ventilation Breather Filter System Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver

tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will allow vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

The isolation and removal of the HEPA filter bank located in the 244-S DCRT filter pit will require the deactivation of the HEPA filter bank instrumentation and alarms, the removal and disposal of the HEPA filter bank, and the installation of the filter pit duct jumper assembly, in accordance with ALARACT Demonstrations 6, 14, and 16. The 296-S-22 exhauster is equipped with a HEPA filter bank inside the filter pit. The HEPA filter bank is attached to three nozzles in the filter pit: one nozzle to the catch tank, one nozzle to the annulus, and one nozzle to the ventilation exhaust ductwork. The HEPA filter bank will be disconnected from the nozzles and removed for disposal. A filter pit duct jumper assembly (4" schedule 40 pipe) will be connected to the catch tank nozzle and ventilation exhaust ductwork nozzle to provide the ventilation path to the newly installed passive breather filters. The third nozzle to the annulus will be closed in the filter pit. The filter pit duct jumper assembly will be fabricated in accordance with ASME B31.3 and tested in accordance with ASME AG-1.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-S DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system in accordance with ALARACT 16. Disconnection is the physical disconnection and removal of wires from the power source. Pit entries are not required to disconnect power or isolate instrumentation.

296-S-22 Stack Isolation:

The 296-S-22 stack will be isolated via mechanical isolations. Blank flanges will be installed on the duct end and on the suction side of the exhaust fan. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

244-TX DCRT (296-T-18 STACK)

Passive Ventilation Breather Filter Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for

the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will collect potential airborne radioactive particulates from the annulus space while allowing vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

Removal of the HEPA filter bank in the 244-TX DCRT filter pit is not required. The HEPA filter bank will be isolated via closure of manual valves and the deactivation of motor-controlled valves. Above-grade duct/pipe will be capped. The associated HEPA filter bank instrumentation and alarms will be deactivated. This work will be done in accordance with ALARACT 16.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-TX DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system. Disconnection is the physical disconnection and removal of wires from the power source in accordance with ALARACT Demonstration 16. Pit entries are not required to disconnect power or isolate instrumentation.

296-T-18 Stack Isolation:

The 296-T-18 stack will be isolated via mechanical isolations. A blank flange will be installed at the suction side of the exhaust fan or at another suitable location near the filter pit outlet to the exhaust stack. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	2.04E-02	Am - 241	1.17E+01	Am - 243	3.58E-04
Ba - 137 m	2.69E+03	C - 14	4.06E-01	Cd - 113 m	1.40E+00
Cm - 242	1.19E-02	Cm - 243	6.91E-04	Cm - 244	1.26E-02
Co - 60	6.18E-01	Cs - 134	6.84E-03	Cs - 137	2.84E+03
Eu - 152	1.18E-01	Eu - 154	9.29E+00	Eu - 155	5.09E+00
H - 3	1.53E+00	I - 129	5.10E-03	Nb - 93 m	4.18E-01
Ni - 59	1.57E-01	Ni - 63	1.46E+01	Np - 237	9.67E-03
Pa - 231	4.25E-02	Pu - 238	4.84E-01	Pu - 239	9.45E+00
Pu - 240	1.57E+00	Pu - 241	1.23E+01	Pu - 242	8.61E-05
Ra - 226	3.73E-02	Ra - 228	8.82E-03	Ru - 106	8.01E-06
Sb - 125	6.95E-01	Se - 79	1.22E-02	Sm - 151	3.74E+02
Sn - 126	6.02E-02	Sr - 90	5.31E+03	Tc - 99	2.76E+00
Th - 229	4.01E-03	Th - 232	1.13E-03	U - 232	6.22E-03
U - 233	7.78E-02	U - 234	3.07E-02	U - 235	1.28E-03
U - 236	6.36E-04	U - 238	2.87E-02	Y - 90	5.31E+03
Zr - 93	5.03E-01				

4) Each breather filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.

Emission Unit ID: 969

200W

244-TX Annulus HEPA

This is a MINOR, PASSIVELY ventilated emission unit.

244-TX DCRT

Emission Unit Information

Stack Height: 3.00 ft. 0.91 m. Stack Diameter 1.00 ft. 0.30 m.

Average Stack Effluent Temperature: 55 degrees Farenheit. 13 degrees Celsius.

Average Stack ExhaustVelocity: 1.91 ft/second. 0.58 m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a double container receiver tank (DCRT) passive breather filter ventilation system used to support tank farm operations, such as but not limited to wasted retrieval and operation support activities for 241-TX Tank Farm. The tanks stored radioactive waste during transfer operations. Any activity other than temporary storage and normal operation support will be regulated and/or permitted under the appropriate regulations and/or permits for the activity being performed and the emission units associated with the activity. The emission unit is a passive breather filter ventilation system that operates continuously.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Isolation and Closure of Exhaust Stacks 296-A-25, 296-B-28, 296-S-22 and 296-T-18	AIR 06-655	Not Approved	697

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 1.20E-03 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 1.20E-01 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in WAC 246-247-030(16), may be conducted.

244-S DCRT (296-S-22 STACK)

Passive Ventilation Breather Filter System Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver

tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will allow vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

The isolation and removal of the HEPA filter bank located in the 244-S DCRT filter pit will require the deactivation of the HEPA filter bank instrumentation and alarms, the removal and disposal of the HEPA filter bank, and the installation of the filter pit duct jumper assembly, in accordance with ALARACT Demonstrations 6, 14, and 16. The 296-S-22 exhauster is equipped with a HEPA filter bank inside the filter pit. The HEPA filter bank is attached to three nozzles in the filter pit: one nozzle to the catch tank, one nozzle to the annulus, and one nozzle to the ventilation exhaust ductwork. The HEPA filter bank will be disconnected from the nozzles and removed for disposal. A filter pit duct jumper assembly (4" schedule 40 pipe) will be connected to the catch tank nozzle and ventilation exhaust ductwork nozzle to provide the ventilation path to the newly installed passive breather filters. The third nozzle to the annulus will be closed in the filter pit. The filter pit duct jumper assembly will be fabricated in accordance with ASME B31.3 and tested in accordance with ASME AG-1.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-S DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system in accordance with ALARACT 16. Disconnection is the physical disconnection and removal of wires from the power source. Pit entries are not required to disconnect power or isolate instrumentation.

296-S-22 Stack Isolation:

The 296-S-22 stack will be isolated via mechanical isolations. Blank flanges will be installed on the duct end and on the suction side of the exhaust fan. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

244-TX DCRT (296-T-18 STACK)

Passive Ventilation Breather Filter Installation:

A passive ventilation breather filter system will be installed on an existing above-grade riser on the primary receiver tank in accordance with ALARACT Demonstration 1 and 16. The primary tank breather filter will serve as the static vent for the instrument air injected (at a maximum of 9 cubic feet per hour) into the receiver tank through a set of three weight-factor dip tubes, which mixes with, and dilutes, any flammable gases. The primary tank breather filter will allow flammable gases to escape while collecting any airborne radioactive particulates.

A passive ventilation breather filter system will be installed above-grade on an existing riser or the existing annulus inlet filter riser in accordance with ALARACT 1 and 16. The annulus breather filter will provide for

the exchange of ambient air with the annulus tank during atmospheric pressure fluctuations and will collect potential airborne radioactive particulates from the annulus space while allowing vapors to escape.

The breather filter system will, at a minimum, consist of an isolation valve (normally open during operation), filter housing, HEPA filter, and loop seal assembly. The isolation valve will isolate the HEPA filter from the tank to facilitate testing of the filter, and to isolate the system until the filter or housing can be replaced.

HEPA Filter Bank Isolation and Removal:

Removal of the HEPA filter bank in the 244-TX DCRT filter pit is not required. The HEPA filter bank will be isolated via closure of manual valves and the deactivation of motor-controlled valves. Above-grade duct/pipe will be capped. The associated HEPA filter bank instrumentation and alarms will be deactivated. This work will be done in accordance with ALARACT 16.

Electrical Equipment and Instrumentation Isolation:

The isolation of electrical equipment and instrumentation on the 244-TX DCRT will require the disconnection of various power supplies (e.g., exhaust fan, motor operated valves, heat trace, sampler pumps, continuous air monitor, and alarms) and isolation of instrumentation (e.g., HEPA filter bank pressure indicators) that support operation and monitoring of the stack ventilation system. Disconnection is the physical disconnection and removal of wires from the power source in accordance with ALARACT Demonstration 16. Pit entries are not required to disconnect power or isolate instrumentation.

296-T-18 Stack Isolation:

The 296-T-18 stack will be isolated via mechanical isolations. A blank flange will be installed at the suction side of the exhaust fan or at another suitable location near the filter pit outlet to the exhaust stack. A closure cap will be installed on top of the exhaust stack. The exhaust stack drain line will be cut and capped above grade. This work will be done in accordance with ALARACT Demonstration 16.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

Ac - 227	4.12E-02	Am - 241	2.37E+01	Am - 243	7.23E-04
Ba - 137 m	5.43E+03	C - 14	8.19E-01	Cd - 113 m	2.83E+00
Cm - 242	2.40E-02	Cm - 243	1.39E-03	Cm - 244	2.56E-02
Co - 60	1.25E+00	Cs - 134	1.38E-02	Cs - 137	5.74E+03
Eu - 152	2.38E-01	Eu - 154	1.88E+01	Eu - 155	1.03E+01
H - 3	3.09E+00	I - 129	1.03E-02	Nb - 93 m	8.44E-01
Ni - 59	3.18E-01	Ni - 63	2.95E+01	Np - 237	1.95E-02
Pa - 231	8.58E-02	Pu - 238	4.50E+02	Pu - 239	3.16E+01
Pu - 240	1.92E+01	Pu - 241	6.28E+04	Pu - 242	1.74E-04
Ra - 226	7.54E-02	Ra - 228	1.78E-02	Ru - 106	1.62E-05
Sb - 125	1.40E+00	Se - 79	2.46E-02	Sm - 151	7.55E+02
Sn - 126	1.22E-01	Sr - 90	1.07E+04	Tc - 99	5.57E+00
Th - 229	8.09E-03	Th - 232	2.28E-03	U - 232	1.26E-02
U - 233	1.57E-01	U - 234	6.19E-02	U - 235	2.59E-03
U - 236	1.28E-03	U - 238	5.80E-02	Y - 90	1.07E+04
Zr - 93	1.02E+00				

4) Each breather filter shall be individually tested, annually, to the requirements of ASME N510, and shall have a minimum efficiency of 99.95%.

Emission Unit ID: 1128

400 400 Area Diffuse/Fugitive

400 Area Diffuse/Fugitive Emissions

This is a MINOR, FUGITIVE, non-point source emission unit.

400 diffuse/fugitive emissions

Abatement Technology ALARACT WAC 246-247-040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
WAC 246-247-075(3)	Appendix B, Method 114	Each radionuclide that could contribute greater than 10 percent of the potential-to-emit TEDE	Per the sitewide ambient monitoring program

Sampling Requirements Per the sitewide ambient monitoring program samples will be collected from the existing near-facility monitoring stations

Additional Requirements

See Section 5 of the general conditions in this license for additional information.

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status This emission unit is a diffuse source for radiological emissions in the form of dust, or emissions that are generated from point sources or areas/buildings where the emissions are not expected to be emitted through a stack. The emission unit is typically part of the surveillance program however there is a number of units that could be used during waste retrieval, decommissioning, and closure, such as but not limited to pits, pipelines, valves, pumps, and diversion boxes. The emission unit does not contain control equipment that is functional or maintained to specifications however, ALARACT methods are used to minimize releases. The area has contamination contained within the soil, a structure without ventilation systems, areas sources with multiple fugitive emission sources, such as but not limited to tanks farms, abandoned buildings/structures, pipelines, valves, pumps, pits, diversion boxes, etc. that may omit fugitive emissions while in operation. If the contamination is buried, or is fixed in such a manner that a release to the air is not expected, then the emission source is not contained within this category of emission units. The emission unit is a continuous source of emissions.

Emission Unit ID: 1129

200W

241-U-301B

This is a MINOR, PASSIVELY ventilated emission unit.

241-U TANK FARM

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status The 241-U301B catch tank is a 36,000 gallon capacity catch tank designed to support waste transfers from 244-TX via 241-U-151 and 241-U-152. Waste was last transferred out of U-301B by truck in December of 2003. The transfer route was taken out of service in June of 2005. Currently data indicates that 1,467 gallons of waste remian in this tank.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Installation and Operation of Breather Filter on Tank 241-UX-302A, 241-AZ-154, and 241-U-301B	AIR 06-624	Not Approved	659

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.73E-06 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 2.73E-04 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

   Installation of a passive breather filter on the 241-UX-302A catch tank. The breather filter will be a radial HEPA filter with a removal efficiency of 99.97% and a rated capacity of 40 cfm. The filter will be replaced on an annual basis, eliminating the need for annual aerosol testing.

   The 241-UX-302A catch tank is a 17,760 gallon capacity catch tank which has been isolated and currently contains 1,736 gallons of waste. The breather filter shall minimize the amount of radioactive particulates emitted as a consequence of tank breathing due to barometric pressure changes. The catch tank will breath at a rate of approximately 0.007 cfm with a flow rate less than 1 cfm.

The 241-AZ-154 catch tank is an 869 gallon capcity catch tank designed to receive condensate from the 241-AZ and 241-AY double shell tank heating coils. The steam coils have sense been blanked off and use fo the catch tank dicontinued in 1992. Current data indicates this tank is empty.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

4) The breather filter must meet all of the requirements as described in the "AG-1 COMPLIANCE MATRIX FOR FLANDERS FILTER MODEL 0-007-1-12-RF-NU-00-E3-Z04059B", of the DOE letter 06-ED-001, dated January 18, 2006 titled RADIOACTIVE AIR EMISSIONS NOTICE OF CONSTRUCTION APPLICATION FOR INSTALLATION OF A BREATHER FILTER ON TANK 241-UX-302A.

   Should a change to the Compliance Matrix be required, WDOH approval of the deviation shall be obtained prior to installation of the new breather filter.

5) All removal and installation operations, of the breather filter, must follow the requirements outlined in ALARACT 1 "Demonstration for Riser Preparation/Opening", and ALARACT 16 "Demonstration for Work on Potentially Contaminated Ventilation System Components".

6) The breather filter must be replaced annually. The new filter must be a Type 1 (radial flow filter) with a Type C filter pack, as define by AG-1 Code on Nuclear Air and Gas Treatment Section FK, Special HEPA Filters. The filter frames, end-caps, flanges, and grilles must be made of 304/304L stainless steel. The filter must use UL-586 compliant resin to provide the sealing of the filter media to the frame. The filter must have a minimum removal efficiency of 99.97% and a rated flow of 40 cfm.

Emission Unit ID: 1130

200E

241-AZ-154

This is a MINOR, PASSIVELY ventilated emission unit.

241-AZ TANK FARM

Emission Unit Information

Stack Height: ft. m. Stack Diameter ft. m.

Average Stack Effluent Temperature: degrees Farenheit. degrees Celsius.

Average Stack ExhaustVelocity: ft/second. m/second.

Abatement Technology

BARCT WAC 246-247-040(3), 040(4)

state only enforceable: WAC 246-247-010(4), 040(5), 060(5)

Zone or Area	Abatement Technology	Required # of Units	Additional Description
	HEPA	1	Passive Breather Filter

Monitoring Requirements

state enforceable: WAC 246-247-040(5), 060(5), and federally enforceable: 40 CFR 61 subpart H

Federal and State Regulatory	Monitoring and Testing Requirements	Radionuclides Requiring Measurement	Sampling Frequency
40 CFR 61.93(b)(4)(i) & WAC 246-247-075(3)		Levels below 10,000 dpm/100cm2 beta/gamma and 200 dpm/100cm2 alpha will verify low emissions.	1 per year

Sampling Requirements Smear survey on the inside surface of the ducting and downstream of the HEPA filter or on the outside of the screen covering the outlet of the vent.

Additional Requirements

Additional monitoring or sampling requirements established by this License will be listed in the Conditions and Limitations section, if applicable.

Operational Status The 241-AZ-154 catch tank is an 869 gallon capacity catch tank designed to receive condensate from the 241-AZ and 241-AY double shell tank heating coils. The steam coils have since been blanked off and use fo the catch tank discontinued in 1992. Currently data indicates this tank is empty. Periodically water intrusion is seen in this tank from rain and snow.

This Emission Unit has 1 active Notice(s) of Construction.

Project Title	Approval No	Date Approved	NOC_ID
Installation and Operation of Breather Filter on Tank 241-UX-302A, 241-AZ-154, and 241-U-301B	AIR 06-624	Not Approved	659

Conditions (state only enforceable)

1) The total abated emission limit for this Notice of Construction is limited to 2.73E-06 mrem/year to the Maximally Exposed Individual (WAC 246-247-040(5)). The total limit on the Potential-To-Emit for this Notice of Construction is limited to 2.73E-04 mrem/year to the Maximally Exposed Individual (WAC 246-247-030(21)).

2) This approval applies only to those activities described below. No additional activities or variations on the approved activities that constitute a "modification" to the emission unit, as defined in (WAC 246-247-030(16)), may be conducted.

   Installation of a passive breather filter on the 241-UX-302A catch tank. The breather filter will be a radial HEPA filter with a removal efficiency of 99.97% and a rated capacity of 40 cfm. The filter will be replaced on an annual basis, eliminating the need for annual aerosol testing.

   The 241-UX-302A catch tank is a 17,760 gallon capacity catch tank which has been isolated and currently contains 1,736 gallons of waste. The breather filter shall minimize the amount of radioactive particulates emitted as a consequence of tank breathing due to barometric pressure changes. The catch tank will breath at a rate of approximately 0.007 cfm with a flow rate less than 1 cfm.

The 241-AZ-154 catch tank is an 869 gallon capcity catch tank designed to receive condensate from the 241-AZ and 241-AY double shell tank heating coils. The steam coils have sense been blanked off and use fo the catch tank dicontinued in 1992. Current data indicates this tank is empty.

3) **The Annual Possession Quantity is limited to the following radionuclides (Curies/year):**

4) The breather filter must meet all of the requirements as described in the "AG-1 COMPLIANCE MATRIX FOR FLANDERS FILTER MODEL 0-007-1-12-RF-NU-00-E3-Z04059B", of the DOE letter 06-ED-001, dated January 18, 2006 titled RADIOACTIVE AIR EMISSIONS NOTICE OF CONSTRUCTION APPLICATION FOR INSTALLATION OF A BREATHER FILTER ON TANK 241-UX-302A.

   Should a change to the Compliance Matrix be required, WDOH approval of the deviation shall be obtained prior to installation of the new breather filter.

5) All removal and installation operations, of the breather filter, must follow the requirements outlined in ALARACT 1 "Demonstration for Riser Preparation/Opening", and ALARACT 16 "Demonstration for Work on Potentially Contaminated Ventilation System Components".

6) The breather filter must be replaced annually. The new filter must be a Type 1 (radial flow filter) with a Type C filter pack, as define by AG-1 Code on Nuclear Air and Gas Treatment Section FK, Special HEPA Filters. The filter frames, end-caps, flanges, and grilles must be made of 304/304L stainless steel. The filter must use UL-586 compliant resin to provide the sealing of the filter media to the frame. The filter must have a minimum removal efficiency of 99.97% and a rated flow of 40 cfm.

Attachment 2 Table 2-1 Diffuse and Fugitive Emission Units

Table 2–1. The List of Current Diffuse or Fugitive Radioactive Air Emission Sources at the Hanford Site. See Section 5.0 of the License for a description of monitoring and reporting requirements.

169	P-241ER153-001	170	P-241ER152-001	424	P-340BBLDG-001
808	V10-11-1	809	216A-2-2	818	State Approved Land Disposal Structure Pipeline 1
819	State Approved Land Disposal Structure Pipeline 2	820	State Approved Land Disposal Structure Pipeline 3	821	State Approved Land Disposal Structure Pipeline 4
822	State Approved Land Disposal Structure Pipeline 5	823	State Approved Land Disposal Structure Pipeline 6	824	State Approved Land Disposal Structure Pipeline 7
825	State Approved Land Disposal Structure Pipeline 8	826	State Approved Land Disposal Structure Pipeline 9	827	State Approved Land Disposal Structure Pipeline 10
828	State Approved Land Disposal Structure Pipeline 11	829	State Approved Land Disposal Structure Pipeline 12	830	State Approved Land Disposal Structure Pipeline 13
832	WESF LLW Floor Drain Vent (Central)	833	WESF LLW Floor Drain Vent (Southeast)	841	291-B-1
895	200-E-44	896	200-E-5	897	200-E-117
898	200-E-118	899	200-E-120	900	200-E-121
901	200-E-125	902	207-B	903	207-A-SOUTH
904	216-A-24	905	216-A-40	906	216-B-3
907	218-E-10	908	218-E-12A	909	218-E-12B
911	241-A-302A	913	P-241ER151-001	914	P-241AX155-001
915	P-241AR151-001	916	241-A	917	241-AN
918	241-AP	919	241-AW	920	241-AX
921	241-AY	923	241-AZ	924	241-B
925	241-BX-154	926	241-BX/BY	927	241-EW-151
928	244-AR Vault	929	UPR-200-E-18	930	UPR-200-E-100
931	UPR-200-E-112	932	241-C	933	UPR-200-E-78
934	UPR-200-E-84	935	UPR-600-20	936	200-W-54
937	200-W-81	938	200-W-82	939	200-W-83
940	200-W-84	941	200-W-92	942	200-W-106
943	207-U	944	216-T-4b	945	218-W-3A
946	218-W-3AE	947	218-W-4B	948	218-W-4C
949	231-W-151	950	241-S	951	241-SX
952	241-SY	953	241-T	954	241-TX
955	241-TX-154	956	241-TX-155	957	241-TY
958	241-U	960	241-U-151	961	241-U-152
962	242-T-135	963	291-S	964	291-U
965	600-148	966	UPR-200-W-38	967	UPR-20-W-65;UPR-200-W-73
968	UPR-200-W-82	970	UPR-200-W-113	971	UPR-200-E-83
972	UPR-200-N-1	973	116-K-3	978	2025EC71
979	203A	980	204A	981	206A
982	207BA	983	207S	984	207SL

Table 2–1. The List of Current Diffuse or Fugitive Radioactive Air Emission Sources at the Hanford Site. See Section 5.0 of the License for a description of monitoring and reporting requirements.

985	210A	986	210E	987	211A
988	211B	989	211BA	990	211BA151
991	211BB	992	211S	993	211T
994	211T52	995	212A	996	212B
997	212N	998	212P	999	212R
1000	213A	1001	214T	1002	215C
1003	216A	1004	216A29A	1005	216A524
1006	216E28A	1007	216E28B	1008	216E28C
1009	216ZP1	1010	216ZP1A	1011	216ZP1B
1012	216ZP1C	1013	217B	1014	218B
1015	218E14	1016	218E15	1017	218E7
1018	221A	1019	221BA	1020	221BB
1021	221BC	1022	221BD	1023	221BF
1024	221BG	1025	221BK	1026	221TA
1027	211TB	1028	222B	1029	222T
1030	224U	1035	225EC	1036	225W
1037	225WA	1038	231Z	1039	241B361
1040	241WR	1041	2420W	1042	242AL11
1043	242B	1044	242BL	1045	252AB
1046	252AC	1047	2706T	1048	2706TA
1049	2706TB	1050	2710S	1051	2711A
1052	2711B	1053	2711S	1054	2712A
1055	2713W	1056	2714A	1057	2715B
1058	2716B	1059	2716T	1060	2718S
1061	271B	1062	271BA	1063	271T
1064	271U	1065	2727W	1066	272B
1067	272BA	1068	272BB	1069	275EA
1070	276B	1071	276C	1072	276S
1073	276S141	1074	276S142	1075	276U
1076	281A	1077	2901A	1078	2904S160
1079	2904S170	1080	2904S171	1081	2904S172
1082	2904SA	1083	291A	1084	291AA
1085	291AB	1086	291AC	1087	291AD
1088	291AE	1089	291AF	1090	291AG
1091	291AH	1092	291AJ	1093	291AK
1094	291B	1095	291BA	1096	291BB
1097	291BC	1098	291BD	1099	291BF
1100	291BG	1101	291BH	1102	291BJ
1103	291BK	1104	292AA	1105	292AB

Table 2–1. The List of Current Diffuse or Fugitive Radioactive Air Emission Sources at the Hanford Site. See Section 5.0 of the License for a description of monitoring and reporting requirements.

1106	292B	1107	292S	1108	292T
1109	292U	1110	293A	1111	293S
1112	294A	1113	294B	1114	295A
1115	295AA	1116	295AB	1117	295AC
1118	295AD	1119	295AE	1120	296S012
1121	307	1122	403	1123	4713C
1124	4717	1125	Alkali Metal	1136	241-BY
1137	241-A-401	1138	241-A-431	1140	241-AP-271
1141	241-BY-254	1142	241-BY-301	1143	241-BY-302
1144	241-CX-70	1145	241-CX-71	1146	241-CX-72
1147	242-A-702	1148	243-G-8	1149	2707-AR
1150	2714-S	1151	271-CR	1152	292-AR

Attachment 3 ALARACT Agreements

ALARACT 1

TANK FARM ALARACT DEMONSTRATION FOR RISER PREPARATION/OPENING

1. **Description of Activity/Requirements**

   This ALARACT demonstration applies to risers which open directly into tanks containing high level waste, such as waste storage tanks, catch tanks, double contained receiver tanks and IMUSTs. Other potentially, and known, contaminated risers in Tank Farm facilities shall be accessed using appropriate controls from the HNF-5183, Tank Farms Radiological Control Manual and the latest revision of the Radiological Containment Guide matrix and the latest revision of the Containment Selection Guide, Attachment A, in TFC-ESHQ-RP_RWP-C-02, latest revision.

   Risers may have screw caps, blind flanges, shield plugs, or equipment installed in them. Preparation may include the following:

   Screw caps: A pre-work survey is completed of the riser and the area around the riser. Soil covering is installed around the riser. If the riser or screw cap is highly contaminated, a glove bag may be installed to control contamination spread. Slight contamination is wiped off the riser with damp rags.

   Blind flanges: A pre-work survey is completed of the riser and the immediate work area around the riser, a glove bag may be used to contain the blind flange during removal. Slight contamination is removed with damp rags.

   Shield plugs and other equipment to be removed from risers: Risers may have various types of equipment installed. The equipment will be installed and removed per ALARACT 13. To open the riser, it will be necessary to remove the equipment. A pre-work survey is completed of the riser, installed equipment, and the area around the riser. Soil covering is installed around the risers. If necessary, glove bags or sleeving may be used on smaller pieces of equipment to be removed. Larger items may require the need for a windbreak or containment tent.

   When the riser is opened, Industrial Hygiene samples may be taken.

   All containments used are in accordance with the Containment Selection Guide, Attachment A, found in TFC-ESHQ-RP_RWP-C-02, latest revision.

   Soil covering may be of a material such as, plastic sheeting, rubber matting, foil backed paper, griflon, or any material that will prevent possible contamination from reaching the soil.

   The riser will be closed after all riser activities are completed

2. **Radiological Controls**

   a. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

   b. Follow ALARACT demonstration for "Installation, Operation, and Removal of Equipment" (ALARACT 13)

c. Pre-job survey is performed

d. Use approved Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

e. Do not open risers if sustained winds are >25 mph. A local wind speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device and the measured wind speed readings taken from it must be documented in the JCS Work Record.

f. Open riser time will be minimized.

g. HPT coverage will be performed as specified in the Radiological Work Permit

3. <u>Monitoring</u>

a. At a minimum, pre and post-job surveys (smears) shall be taken.

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual

4. <u>Records/Documentation</u>

a. Work Package

b. Radiological Work Permit

c. Radiological survey report's

5. <u>Emission Pathway</u>

a. Existing, active or passive point source

6. <u>Facility Description</u>

a. All Tank Farm Facilities

ALARACT 2

TANK FARM ALARACT DEMONSTRATION FOR INSTALLATION/OPERATION/REMOVAL OF PUSH MODE CORE SAMPLING EQUIPMENT

1. Description of Activity/Requirements

Push Mode Core Sampling (PMCS) is conducted with the Rotary Mode Core Sampling (RMCS) System. The RMCS System can operate in either push mode or rotary mode. The preferred mode of RMCS sampling is push mode, which does not involve rotation of the drill string or significant purge gas flow, and is the subject of this ALARACT demonstration. Each RMCS System consists of the sample truck, an optional diesel powered electric generator, an optional in-tank video camera, a pressurized nitrogen supply, and other support equipment. In addition to the three RMCS Systems, there is one PMCS System that operates only in push mode

Core Sampling system set up and sampling are controlled by operating procedures. Prior to moving the RMCS truck and equipment onto a tank, a walk down is performed. The walk down identifies any physical obstructions/barriers to truck placement and verifies the riser locations. The Core Sampling truck and equipment are then moved to the tank farm for system set up. System set up includes installation of the riser sleeve and riser equipment. This requires that the riser flange cover be removed. Following removal of the riser flange cover, the riser sleeve and riser adapter equipment are installed. This equipment seals against the riser flange, protecting the air pathway. The time between the removal of the flange cover and installation of the riser adapter equipment is kept to the minimum necessary to safely complete the task. HPT coverage is provided the entire time the riser is open.

The operation of core sampling begins by inserting a drill string made up of drill rod sections, into the waste. The first section to be installed is the core barrel in which the core sampler itself is seated. The rotary mode core samplers contain a seal against the bottom of the core barrel. The seal is designed to prevent back flow of tank waste into the drill string. This protects the air pathway out of the tank. The remaining drill rod sections are screwed on to the drill string and inserted into the tank until the starting point for the first core sample segment is reached.

After the first core sample segment has been taken, additional drill string sections and samplers may be added as needed. During push mode sampling, nitrogen (or other fluid such as water with a Lithium Bromide tracer) is used only in amounts sufficient to maintain the hydrostatic head and prevent or minimize movement of tank waste into the core barrel.

When the segment is complete, the drill string is disconnected from the core sample truck and is capped. The core sampler truck platform is rotated to align and connect the shielded receiving vessel (shielded receiver) with the drill string. During the connection the air pathway is protected by closed valves on the shielded receiver and on the adapter on the end of the drill string.

When the sampler is removed from the tank, it is placed directly into the shielded receiver without disturbing the air-tight seal between the shielded receiver and the drill string. The isolation valves on the shielded receiver and the drill string adapter are closed before disconnecting the shielded receiver from the drill string. The truck platform then rotates to place the shielded receiver either directly over a shipping cask, or the shielded receiver may be positioned over an x-ray machine to allow the sampler to be x-rayed. In either case, the sealed drill string remains in place at the tank riser to maintain the seal to

the atmosphere. From the shielded receiver, the sampler is mechanically lowered into a transport cask. Once the sampler is in the transport cask and the shielded receiver has been disconnected, the cask is immediately sealed. While the sampler is being replaced after each segment, with the RMCS System, nitrogen is injected into the drill string at approximately 0.03 cubic meter per minute. This maintains the hydrostatic head in the drill string, minimizing waste from entering the drill string. This also allows for pressurization and depressurization of the shielded receiver, as necessary, for sampler change out. For the PMCS System, water is used to maintain the hydrostatic head. Once a complete core has been obtained, the RMCS truck can be repositioned on the same riser or moved to a different riser on the same tank to obtain additional cores. During RMCS breakdown, the drill string is sleeved as it is removed from the tank and placed into a waste container. When sampling is complete at one tank, the RMCS system will be disconnected and moved to the next tank

2. <u>Radiological Controls</u>

a. When opening riser, use ALARACT demonstration controls for "Riser Preparation/Opening" (ALARACT 1)

b. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

c. HPT coverage will be performed as specified in the Radiological Work Permit

d. Do not initiate sampling activities if sustained winds are >25 mph. A local wind speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device and the measured wind speed readings taken from it must be documented in the JCS Work Record.

e. Valves, caps, and plugs are used to minimize open riser time

f. Core sampler seal in place

g. Threaded connections and/or cam-locks

h. Verify passive or active HEPA filtration on tanks

I. Use approved Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

3. <u>Monitoring</u>

a. At a minimum, pre and post-job surveys (smears) shall be taken

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual.

4. <u>Records/Documentation</u>

a. Work package

b. Radiological work permit

c. Radiological survey report(s)

5. **Emission Pathway**

   a. Existing active or passive point sources (Displacement gas is used in drill string which is a closed system and has minimal/no emission impact

6. **Facility Description**

   a. All SSTs, DSTs and IMUST

ALARACT 3

TANK FARM ALARACT DEMONSTRATION FOR INSTALLATION/OPERATION/REMOVAL OF AUGER SAMPLING EQUIPMENT

1. Description of Activity/Requirements

Auger sampling represents one technique to remove a sample from tanks that have less than 25 vertical inches of hardened waste material. The auger sampling assembly uses the auger "bit" to obtain a sample of tank waste. Auger sampling equipment consists of an auger "bit," auger rod, auger sleeving assembly, receiving cask, and an on-site transfer cask (OTC)

To begin, a tank riser is opened and the auger adapter sleeving assembly is installed into the tank headspace. The installation of the auger sleeving assembly reduces open riser time. The auger sleeving assembly provides lateral strength to the auger bit and auger rod, and extends from the riser to the top of the waste surface. The receiver cask is then mounted on top of the auger adapter sleeving assembly via a cam lock fitting. This cam lock fitting seals the receiver cask to the auger adapter assembly that is sealed to the riser, thereby minimizing the open riser time.

The auger rod and auger bit assembly are lowered through the top of the receiver cask assembly, through the interior of the auger sleeving assembly, down to the surface of the tank waste. The portion of the auger rod extending above the riser is then hand rotated forcing the auger bit to penetrate the tank waste. The tank waste material fills the grooves (flutes) of the auger bit and this constitutes the waste sample.

The auger bit (now containing the sample) and auger rod are pulled up from the tank waste surface, through auger sleeving, and into the receiver cask on top of the riser. During this sample removal step, the auger rod exits the top of the receiver cask into the ambient environment. The auger rod is surveyed for contamination as it is extracted and contained if found to be contaminated. When the auger bit (sample) is within the receiver cask, a ball valve, mounted on the bottom of the receiver cask is closed. The receiver cask is then isolated by placing a temporary cover over the auger rod port.

The receiver cask is moved via crane to the OTC. Once the receiver cask has been connected by a cam lock to the OTC, a handle is connected to the auger bit through the top of the receiver cask and the sample is lowered into the cask. The OTC is sealed and then provides a shipping container for the auger sample

2. Radiological Controls

a. Follow ALARACT demonstration for "Riser Preparation/Opening" (ALARACT 1)

b. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

c. HPT coverage will be performed as specified in the Radiological Work Permit

d. Do not initiate auger sampling if sustained winds are >25 mph. A local wind speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device and the measured wind speed readings taken from it must be documented in the JCS Work Record.

e. Use valves, caps, and plugs to minimize open riser time

f. Cam locks used to secure receiving cask to riser and shipping cask

g. Verify passive or active HEPA filtration on tanks

h. Contain contaminated equipment

I. Temporary cover placed on top of receiving cask

j. Sample contained when in shipping cas

3. <u>Monitoring</u>

a. At a minimum, pre and post-job smears (surveys) shall be taken.

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual

4. <u>Records/Documentation</u>

a. Work package

b. Radiological work permit

c. Radiological survey report(s)

5. <u>Emission Pathway</u>

a. Existing, active or passive point source

6. <u>Facility Description</u>

a. All Tank Farm Facilities

ALARACT 4

TANK FARM ALARACT DEMONSTRATION FOR PACKAGING AND TRANSPORTATION OF WASTE

1. **Description of Activity/Requirements**

   Some materials become contaminated during work conducted within all Tank Farm facilities. Such contaminated materials, which are not released or otherwise controlled, are handled as radioactive waste. Radioactive waste generated from Tank Farms operations activities such as pit work, excavations, surveillances, housekeeping, maintenance and tank sampling, will be double-contained at a minimum. A radiological survey is conducted prior to storage or transportation of the outer-most container to verify that removable contamination meets the requirements under the Radiological Controls section

2. **Radiological Controls**

   a. Follow ALARACT demonstration for "Size Reduction of Waste Equipment for Disposal" (ALARACT 15)

   b. Radiological controls shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual

3. **Monitoring**

   a. At a minimum, pre and post-job surveys (smears) shall be taken

   b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual

4. **Records/Documentation**

   a. Radiological survey report(s))

   b. Radiological work permit

5. **Emission Pathway**

   a. Active or passive, point sources and fugitive source

6. **Facility Description**

   a. All Tank Farm facilities (except special nuclear material in 2718-E

ALARACT 5

TANK FARM ALARACT DEMONSTRATION SOIL EXCAVATION (using hand tools)

1. **Description of Activity/Requirements**

Soil is routinely excavated in the Tank Farm facilities to support riser preparation, repair and maintenance activities, soil sampling, cleanup of contamination, removal of vegetation and biological hazards, and operational activities (laying conduit or cables for power). An initial survey is performed of the area to be excavated. Surveys are performed throughout the excavation to assure that worker safety and environmental protection is maintained. Once the excavation begins, water is used, as necessary, to prevent the spread of dust. To the extent practicable using hand held instrument field survey techniques, the clean soil is separated from the soil identified as contaminated. The contaminated soil has a fixative applied or is covered by plastic at the end of the shift, and as necessary, to stabilize the contaminated soil. The activities covered by this ALARACT demonstration do not include D&D. All radioactively contaminated soil excavation is conducted using hand tools

2. **Radiological Controls**

a. Follow ALARACT demonstration for "Packaging and Transportation of Waste. (ALARACT 4)

b. HPT coverage will be performed as specified in the radiological work permit.

c. A beta-gamma survey of the ground surface is required prior to excavation in Contamination Areas (CA's), High Contamination Areas (HCA's), Soil Contamination Areas (SCA's), and Underground Radioactive Material Areas (URMA's). An alpha survey may be required prior to excavation per the "Justification for Dual Survey Exemption in Tank Farm Facilities," HNF-3391.

d. For excavation in CA's, HCA's, SCA's, and URMA's, if beta-gamma activity greater than 1000 dpm/probe area (5000 dpm/100cm 2) is identified, alpha surveys will also be performed.

c. Suppressants such as water, fixatives, covers, or windscreens will be used as necessary, including at the end of each shift or when sustained or predicted winds are >20mph.

d. Excavation of radioactive material shall not commence if sustained winds are predicted to exceed 20 mph during the work shift.

e. Excavation of radioactive material shall cease if sustained winds exceed 20 mph. A local wind-speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device and the measured wind-speed readings taken from it must be documented in the JCS Work Record.

f. If the net contamination for the general area is greater than 200 dpm/probe area alpha or greater than 500,000 dpm/probe area beta-gamma, stop work, notify Environmental and Radcon, and implement the controls listed below. Once notifications have been made and the following controls implemented, excavation may continue:

g. Soil shall be wetted prior to excavation if not already damp

h. General area workplace air monitoring shall be performed during excavation activities

i. Excavation and contaminated soil piles will be covered with plastic, or fixative applied at the end of each shift, and/or as necessary to prevent airborne dust particles

j. Contaminated soil containing >500,000 dpm per probe area beta-gamma or >200 dpm/probe area alpha will be containerized or covered with clean fill if it is to be left for greater than 48 hours

k. If soil contamination exceeds 20 mrad/hr (open window reading), work will be stopped, Environmental and Radcon notified, and adequacy of controls will be reassessed. WDOH will be notified. Work may continue when approved by Environmental and Radcon with WDOH concurrence.

l. If hot specks are detected during the radiological surveys, the specks will be removed and contained before the activity is allowed to continue unless located in the bottom of the trench after excavation has been completed. Specks found in the bottom of the completed trench may be covered with clean fill. A hot speck will be defined as a very small amount (i.e. less than or equal to 100 cm 2) of contamination reading greater than or equal to 1,000,000 dpm/probe size beta-gamma and/or greater than or equal to 490 dpm/probe size alpha

3. <u>Monitoring</u>

a. At a minimum, pre and post-job surveys shall be made

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

4. <u>Records/Documentation</u>

a. Work package

b. Radiological work permit

c. Radiological survey report(s

5. <u>Emission Pathway</u>

a. Existing passive (fugitive/diffuse

6. <u>Facility Description</u>

a. All Tank Farm facilitie

ALARACT 6

TANK FARM ALARACT DEMONSTRATION FOR PIT ACCESS

1. **Description of Activity/Requirements**

This ALARACT demonstration applies to all pits and filter pits which have the potential for exposing tank waste to the pit environment, except 241-ER-152, 241-S-151, 241-UX-154, 241-TX-154, 244-CR Vault DCRT, 244-A Lift Station DCRT, and 244-TX DCRT. Access to these pits must follow the existing Notice of Construction.

If the work activities are such that they can be performed without removal of pit covers, the controls listed in this ALARACT demonstration do not apply. Instead, the work shall be performed using appropriate controls from HNF-5183 "Tank Farms Radiological Control Manual" and the latest revision of the approved Radiological Containment Selection Guide matrix from TFC-ESHQ-RP_RWP-C-02. Activities which may be conducted in this manner include pit videos/boroscopes, filling seal loops, valve handle change-out, pit wash-downs, fixative application, radiological surveys, remote operation of pit drains, leak detector troubleshooting or changeout, pit drain leak rate tests and removal or insertion of gas sampling lines. Any activity not included in this list must be approved by WDOH on a case-by-case basis.

Pits that do not have the potential for exposing tank waste to the pit environment do not require implementation of ALARACT controls for entry. Examples include flush pits, service pits, annulus pump pits and leak detection pits. These pits shall be accessed using appropriate controls from HNF-5183 "Tank Farms Radiological Control Manual" and the latest revision of the Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

PREPARATION WORK: A pre-job survey is performed on the exterior surface of the pit and the surrounding area. For pits that are partially or entirely below grade, a fall protection handrail is installed around the pit. The fall protection is draped in plastic sheeting that extends to the top of the pit. This establishes a splashguard around the pit. Before the pit covers are removed, an approved fixative may be applied inside the pit or the pit may be decontaminated as described below. These processes are generally performed through an access port. If there is no access port(s), the pit covers are raised and suspended, a radiological survey is performed, and/or a fixative may be applied inside the pit as described in Section 2, Radiological Control. The pit covers are removed.

DECONTAMINATION: Uniformly distributed removable contamination levels in the pit are decontaminated to less than 100,000 dpm/100 cm 2 beta/gamma and 2,000 dpm/100 cm 2 alpha by washing or an approved fixative is applied to pit surfaces. A fixative will matrix the contamination to ensure minimization of potential airborne contamination. If a high pressure (up to 3,000 psi) or low pressure (approximately 125 psi) whirly is installed, it is done through an opening (if one exists) in the pit covers and the pit is washed down. The pit covers are lifted and contained if the removable level is greater than 50,000 dpm/100 cm 2 beta/gamma and 20 dpm/100 cm 2 alpha. The pit covers are then moved to a storage area. With the pit covers off, additional decontamination activities may include the use of chemicals, peel and strip paints, water, or manual scrub brushes. When decontamination activities are complete, other work may begin or a temporary cover is installed over the pit.

CLOSURE: After all activities in the pit are completed, the pit covers are reinstalled and the splashguard

is removed

2. **Radiological Controls**

a. Follow ALARACT demonstration for "Riser Preparation/Opening" (ALARACT 1)

b. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

c. Uniformly distributed removable contamination levels within the pit are decontaminated so that a swipe reads less than 100,000 dpm/100 cm 2 beta/gamma and 2,000 dpm/100 cm 2 alpha. Alternatively, a fixative may be applied. An approved fixative will be applied to pit surfaces if contamination levels exceed the limits stated above or as needed. Note: The fixative will matrix the contamination to ensure minimization of potential airborne contamination.

d. Swipes will be taken to determine that splash guards are to be maintained below 50,000 dpm/100 cm 2 beta/gamma and 20 dpm/100 cm 2 alpha.

e. Use a splashguard extending to the edge of the pit. Splashguard will be taped or sealed to the edge of the pit. If it is not feasible to seal the splashguard to the edge of the pit, an additional rail will be installed at the base of the handrail and the splashguard will be taped or sealed to that bottom rail. This rail will be as close as possible to the pit edge. A ground cover will be placed around the edge of the pit and extending under the bottom rail.

f. Pit work will not be performed if sustained winds are >25 mph. A local wind speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device and the measured wind speed readings taken from it must be documented in the JCS Work Record.

g. HPT coverage will be performed as specified in the Radiological Work Permit

h. Use approved Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

i. Active ventilation may be utilized in accordance with the PTRAEU NOC

3. **Monitoring**

a. At a minimum, pre and post-job surveys (smears) shall be taken.

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual

4. **Records/Documentation**

a. Work package

b. Radiological work permit

c. Radiological survey report(s

5. **Emission Pathway**

a. Existing passive non-point source

6. Facility Description

a. This ALARACT demonstration applies to all Tank Farm pits except 241-ER-152, 241-S-151, 241-UX-154, 241 TX-154, 244-CR Vault DCRT, 244-A Lift Station DCRT, and 244-TX DCRT

ALARACT 7

TANK FARM ALARACT DEMONSTRATION FOR TANK WASTE GRAB SAMPLING

1. Description of Activity/Requirements

Grab sampling is used to obtain small volume samples of tank waste materials. Individual samples are typically <1 liter, but multiple samples can be taken from the tank. The sampled material consists of liquid, sludges, and solids. Grab sampling techniques are suitable for relatively soft waste. If the waste material is too thick or hard, other sampling techniques (such as core sampling) may be required.

Grab samples are acquired through tank risers. A riser is prepared for grab sampling by first installing a riser adapter called a top hat. The top hat acts as a temporary seal for the open riser to minimize open riser time. The next step is to install a glove bag over the tank riser.

The sampling assembly consists of a sample device suspended on a wire cable. The most commonly used sample devices are a bottle in a weighted bottle holder, and a finger sampler. The bottle is used when the waste material is primarily liquid, while the finger sampler is used to sample relatively solid material.

The sample assembly is placed into the glovebag, the glovebag is closed and the riser is opened. The sample device is lowered with a winch, the waste sample collected, and retrieved from the tank. If the collected sample is a bottle, the bottled is capped, bagged and placed into a shielded container. If the sample is collected in a finger sampler, the waste is transferred to a secondary container, bagged and placed into the shielded container. If the sample is collected in a finger sampler, the waste is transferred to a secondary container, bagged and placed into a shielded container. If a glovebag is used the sample assembly is placed in the glovebag. The glovebag is closed and the riser is opened. If a glovebox is used, the sample assembly is contained in the glovebox. If the sample is collected in a clam shell sampler, it is clipped, removed from the sampler body, transferred to a secondary container, bagged, and placed into the shielded container.

When sampling is finished, the glove bag is collapsed, venting air through a small HEPA type filter, and all contaminated sampling equipment contained inside is disposed as waste. If a glovebox is used, the glovebox is decontaminated, as necessary, and stored for future sampling evolutions. Air from the glovebox is vented through a "paint can" HEPA filter.

A small percentage of grab-sampling jobs are performed on top of a tank riser without a glovebag. An example would be raising a saltwell pump (accessed from within a pit) and sampling between the pump legs and the saltwell screen. Such sample jobs are controlled through work planning utilizing the Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

2. Radiological Controls

a. Follow ALARACT demonstration for "Riser Preparation/Opening" (ALARACT 1)

b. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

c. Follow ALARACT demonstration for "Pit Access" (ALARACT 6), if applicable

d. HPT coverage will be performed as specified in the Radiological Work Permit

e. Do not initiate sampling if sustained winds are >25 mph. A local wind speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device and the measured wind speed readings taken from it must be documented in the JCS Work Record.

f. Use riser adapter to minimize open riser time

g. Samples contained prior to placement in a shielded container

h. Sample contained when in shipping cask

i. Contain contaminated equipment

j. Use approved Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

3. <u>Monitoring</u>

a. At a minimum, pre and post-job surveys (smears) shall be taken.

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual

4. <u>Records/Documentation</u>

a. Work package

b. Radiological work permit

c. Radiological survey report(s

5. <u>Emission Pathway</u>

a. Existing active or passive point source

6. <u>Facility Description</u>

a. All Tank Farm SST's, DST's and IMUST'

ALARACT 8

TANK FARM ALARACT DEMONSTRATION FOR VAPOR SAMPLING

1. Description of Activity/Requirements

Vapor Samples are acquired through risers or other accessible ports such as Standard Hydrogen Monitoring Systems (SHMS) ports, flush ports, or test ports. There are two methods to collect vapor samples from waste tanks: grab sampling (with SUMMA canisters), and In-Situ Vapor Sampling (ISVS or Type IV) equipment. SUMMA is an evacuated container. Other equivalent evacuated containers may be used in its place

SUMMA VAPOR SAMPLING

SUMMA sampling equipment consists of a riser adapter (not used for drill string vapor samples), sample tubing, and SUMMA canisters.

To begin SUMMA sampling through a tank riser, the riser is opened and the riser adapter is installed. The riser adapter contains sampling tubes that extend above the top of the riser and continue down into the tank headspace. The sampling tubes are fitted with isolation valves. An installed riser adapter with the sample tube valve closed isolates the tank vapor space from the ambient environment. To sample through a port, the port is opened, a tube is inserted and an adapter or fitting is installed as appropriate.

In the first step, the sampling tube is purged using portable industrial hygiene instruments and the headspace vapor is drawn into the tube. A tank headspace sample is collected by attaching a SUMMA canister to the top end of a sampling tube and opening the valve. The SUMMA canister, an evacuated container, allows the tank headspace gas to be pulled into the container. The self-contained sample canister is shipped to a laboratory for analysis.

When vapor sampling is finished, the riser adapter/tubing assembly is removed, surveyed by an HPT, and placed into containment sleeving if found contaminated. If a riser is used, a cap or flange is then installed.

TYPE IV VAPOR SAMPLING

The second method of vapor sampling is the In-Situ Vapor sampling (ISVS or Type IV sampling) method. Contrasting SUMMA grab sampling, ISVS sample media is directly exposed to tank vapor gases by placement in the tank headspace. The ISVS sampling equipment consists of a riser adapter, an air pump mounted on a handcart, a manifold for connecting sample tubing, tube bundle assembly which has a sampling head containing the sample and the sample media.

The sampling begins by opening a tank riser designated for sampling; installing the riser adapter; inserting the plastic sleeved sample tubes (with the sampling head/media attached) into the riser to the required sampling depth; attaching the sample tubes to the air pump handcart; sampling for a period of time; removal of the sample lines and sample media; removal of the riser adapter and closing the riser; packaging the samples for shipment to a laboratory; and packaging waste for eventual disposal

2. Radiological Controls

a. Follow ALARACT demonstration for "Riser Preparation/Opening" (ALARACT 1)

b. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

c. HPT coverage will be performed as specified in the Radiological work permit

d. Minimize open riser and port time

e. Verify passive or active HEPA filtration on tanks

f. HEPA-type filtration in sample line

g. Contain contaminated equipment

h. Sample contained when in shipping containe

3. <u>Monitoring</u>

a. At a minimum, pre and post-job surveys (smears) shall be taken.

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

4. <u>Records/Documentation</u>

a. Work package

b. Radiological work permit

c. Radiological survey report(s

5. <u>Emission Pathway</u>

a. Existing active or passive point source

6. <u>Facility Description</u>

a. All Tank Farm SSTs, DSTs, and IMUST

ALARACT 9

TANK FARM ALARACT DEMONSTRATION FOR LIGHT DUTY UTILITY ARM (LDUA)

1. **Description of Activity/Requirements**

The Light Duty Utility Arm is a long robotic manipulator arm that is installed, operated, and removed in waste tanks through existing tank risers. A variety of tools (called 'end effectors') can be installed on the end of the arm to perform activities such as: sampling waste materials, tank surveillance and inspections, manipulating in-tank equipment, and performing in-tank analysis of waste properties. The end effectors may be locally waste disturbing near the waste surface (up to 12 inches deep) by probing, scraping, grabbing or sampling tank waste at various locations within the tank. In addition, the end effectors may be used to place monitoring equipment onto or into tank waste.

The manipulator arm is maintained in a housing on a truck that transports the equipment. The truck contains equipment for vertical and horizontal positioning of the arm and housing. The manipulator arm, housing, and positioning equipment is collectively called the Vertical Positioning Mast (VPM)

The riser is opened per ALARACT 1 and a riser isolation valve is installed. The VPM is connected to the riser isolation valve with the Tank Riser Interface and Confinement (TRIC) system. The TRIC provides radiological confinement when the riser isolation valve is open. The TRIC contains gloved ports for hands-on activities, access to change end effectors, and to allow vapor sampling. The TRIC is equipped with a HEPA-type filter.

A decontamination system provides for gross removal of external contamination from the mast, arm, and end effector. The decontamination system is attached to the bottom of the confinement enclosure. The decontamination system sprays a ring of water through which the mast, arm, and end effector are withdrawn from the tank and into the housing of the VPM.

When the LDUA is operated in a waste tank, a purge system provides a constant low volume flow of instrument grade air into the LDUA, VPM, and any end effectors. The purge air creates a positive pressure inside the system. This is required for operation in flammable gas environments and also minimizes radioactive contamination from entering the in-tank components. The purge gas exits through the TRIC HEPA-type filter or the tank ventilation system

2. **Radiological Controls**

a. Follow ALARACT demonstration for "Riser Preparation/Opening" (ALARACT 1)

b. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

c. HPT coverage will be performed as specified in the Radiological Work Permit

d. Verify passive or active HEPA filtration on tanks

e. The LDUA TRIC will not be set up or removed if sustained winds are >25 mph. A local wind speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device

and the measured wind speed readings taken from it must be documented in the JCS Work Record.

f. Riser isolation valve minimizes open riser time

g. HEPA-type filter equipped TRIC. The HEPA-type filter is tested by the manufacturer and used once per tank evolution

h. VPM Housin

3. **Monitoring**
   a. At a minimum, pre and post-job surveys (smears) shall be taken

   b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

4. **Records/Documentation**
   a. Work package

   b. Radiological work permit

   c. Radiological survey report(s

5. **Emission Pathway**
   a. Existing active or passive point source

6. **Facility Description**
   a. All Tank Farm SST's, DST's, and IMUST

ALARACT 10

TANK FARM ALARACT DEMONSTRATION FOR WATER LANCING

1. Description of Activity/Requirements

Water lancing the waste in an underground storage tank is performed to determine the depth of the tank from the riser location and to prepare for equipment installation, such as salt well screens, jet pump assemblies and liquid observation wells

There are two types of water lances:

a) A long pipe approximately 7.62 cm in diameter with a single nozzle at the end. This design uses hot water (supplied by a truck) at low pressure, approximately 1034 kilopascals (150 psi). Use of this design may require the lance to be raised and lowered into the waste multiple times so that a large enough hole can be formed in the waste to accommodate the equipment to be installed in the hole.

b) A newer design lance has a 28 cm diameter pipe and multiple nozzles on the bottom to facilitate waste penetration. It is designed to create a large hole with one insertion of the lance into the waste. This design requires less (hot) water volume and operates at higher pressure, 20685 kilopascals (3000 psi).

C) A pipe approximately 7.62 cm in diameter with multiple nozzles on the bottom to facilitate waste penetration. It is designed to create a larger hole with one insertion into the waste. This design uses hot water and operates at a pressure of approximately 20685 kilopascals (3000+/- 20%).

In each case, a hose from a water truck is connected to the top end of the water lance. The water lance is inserted into a tank riser which has a water spray ring mounted within the riser. Additionally, a plastic sleeve is staged and tied off at the top of the lance for deployment during lance retrieval. During insertion of the water lance, air emissions are controlled by the use of the water spray ring. The water spray ring sprays water in the annulus between the outside diameter of the water lance and the inside diameter of the riser. The water lance is lowered until it penetrates the solid portions of the waste that need to be broken up to allow insertion of the saltwell screen or other equipment. The water lance withdrawal steps are the reverse of the insertion sequence. The water spray ring is used to wash radioactive tank waste from the outside of the water lance. Hand wiping of the lance may also take place immediately above the riser and below the plastic sleeving. Washing is repeated until radiation readings are <100 mrem/hr. If the lance cannot be decontaminated below 100 mrem/hr, the lance will be sleeved in plastic, removed from the tank, and stored. The pit or riser will be closed.

Contingency plans within the scope of this ALARACT demonstration are:

a) Removing the lance from the tank for further decontamination by washing, wiping or brushing. The activities will be conducted in accordance with the Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

b) Replacement of contaminated parts if they cannot be adequately decontaminated as noted in (a) above. This activity will be conducted in accordance with the Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

c) Packaging, storing and transporting the lance "as is" if the external dose rates exceed 100 mrem/hr.

As the water lance is withdrawn from the tank, it is placed inside a plastic sleeve (during the withdrawal process), surveyed, and stored until its next use.

The actual water lancing time (residence time in waste) usually ranges from 10 minutes to 4 hours with an average time of about 30 minutes. Riser open time is minimized

2. <u>Radiological Controls</u>

a. Follow ALARACT demonstration for "Riser Preparation/Opening" (ALARACT 1)

b. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

c. Follow ALARACT demonstration for "Pit Access" (ALARACT 6), if applicable

d. Follow ALARACT demonstration for "Packaging and Transportation of Equipment" (ALARACT 12)

e. During insertion and removal, radionuclide control is achieved by spraying the annulus between the lance outside diameter and riser inside diameter with water

f. Verify passive or active HEPA filtration on tanks

g. Use approved Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

h. HPT coverage will be performed as specified in the Radiological Work Permi

3. <u>Monitoring</u>

a. At a minimum, pre and post-job surveys (smears) shall be taken

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

4. <u>Records/Documentation</u>

a. Work package

b. Radiological work permit

c. Radiological survey report(s

5. <u>Emission Pathway</u>

a. Existing active or passive point source

6. <u>Facility Description</u>

a. All Tank Farm SSTs, DSTs, and IMUST

ALARACT 11

TANK FARM ALARACT DEMONSTRATION FOR WASTE TRANSFERS

1. **Description of Activity/Requirements**

   Wastes are transferred to, from, and within actively ventilated tank farm storage facilities (i.e. double-shell tanks), chemical processing facilities, receiver vaults, mobile tanks, and evaporators. Wastes are also transferred from single-shell tanks during (and due to) salt well pumping. Transfers are made through a network of existing or to be installed above or below ground pipelines, and operating equipment. Transfers also utilize the existing network of controls or transfer structures (currently in use, or constructed under a Notice of Construction) such as diversion boxes, valve pits, double contained receiver tanks, and diverter stations. Jet, submersible, or transfer pumps are used to transfer waste at flow rates up to 300 gallons (1,132 liters) per minute. The pit covers are reinstalled on the pits before starting any waste transfer operation. Occasionally, water is added to a tank or transfer system to prevent or remove plugs. Other techniques to free blockages include chemical flushing, pressurization, temporary jumpers, hydraulic scouring, and the use of heat tracing. Flow rates and pressures used are determined by engineering evaluations. Flow into the sending/receiving tank is exhausted using a HEPA filtered vent

2. **Radiological Controls**

   a. Verify HEPA filtration on receiving tanks

   b. Follow ALARACT demonstration for "Riser Preparation/Opening" (ALARACT 1)

   c. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

   d. Follow ALARACT demonstration for "Pit Access" (ALARACT 6)

   e. Follow ALARACT demonstration for "Packaging and Transportation of Equipment and Vehicles" (ALARACT 12)

   f. Follow ALARACT demonstration for "Installation and Removal of Equipment from Tanks" (ALARACT 13)

   g. Follow ALARACT demonstration for "Pit Work" (ALARACT 14

3. **Monitoring**

   a. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual

   b. Radiological surveys of the work area as required by the work package and/or procedure

   c. Post job survey(s

4. **Records/Documentation**

   a. Flow rate and pressure engineering evaluations

b. Work package and/or Procedures

c. Radiological work permit

d. Radiological survey report(s

5. **Emission Pathway**
   a. Existing active Tank Farm passive point sources or fugitive non-point source

6. **Facility Description**
   a. All Tank Farm Facilitie

ALARACT 12

TANK FARM ALARACT DEMONSTRATION FOR PACKAGING AND TRANSPORTATION OF EQUIPMENT & VEHICLES

1. **Description of Activity/Requirements**

   Equipment and vehicles that become contaminated during work activities are reused when possible. If the equipment or vehicle is to be reused or stored in a contamination area, the removable activity levels on the surface of the item, or the outer-most container, must be in accordance with the latest revision of HNF-5183, "Tank Farms Radiological Control Manual.

2. **Radiological Controls**

   a. Radiological controls shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

3. **Monitoring**

   a. At a minimum, pre and post-job surveys (smears) shall be taken

   b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

4. **Records/Documentation**

   a. Radiological work permit

   b. Radiological survey report(s

5. **Emission Pathway**

   a. Fugitive/diffuse source

6. **Facility Description**

   a. All Tank Farm facilitie

ALARACT 13

TANK FARM ALARACT DEMONSTRATION FOR INSTALLATION, OPERATION, AND REMOVAL OF TANK EQUIPMENT

1. Description of Activity/Requirements

This ALARACT demonstration does not provide approval for the following activities: waste sampling, sluicing, lancing, operations of mixer pumps, and use of the LDUA. While operating under these activities, the applicable ALARACT demonstrations must be complied with.

A multitude of equipment may be installed, operated, and removed from tanks (actively and passively ventilated) and cascade of transfer lines. For purposes of this ALARACT, the term equipment covers any expanding foam or other types of material added to a cascade or transfer line to plug the line and preclude waste or water movement necessary for interim isolation of a tank.

When installing and removing equipment from tanks, risers and pits are opened. ALARACT 1 (Riser Preparation/Opening) and ALARACT 6 (Pit Access) describe the activities necessary to prepare the risers and pits.

If water lancing is performed to assist in the installation of equipment, it will be done in accordance with ALARACT 10 (Water Lancing)

Equipment is lowered into and removed from tanks either manually or remotely (e.g. using a crane). Once the equipment is installed, mating surfaces of the equipment and riser are sealed.

All equipment removed from tanks is contained using glovebags, sleeving, or other containment devices in accordance with the latest revision of the Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

The riser is closed under ALARACT 1 (Riser Preparation/Opening) and the pit is closed under ALARACT 6 (Pit Access) following installation or removal of equipment.

Waste is packaged and transported per ALARACT 4 (Packaging and Transportation of Waste). Equipment is packaged and transported per ALARACT 12 (Packaging and Transportation of Equipment and Vehicles)

2. Radiological Controls

a. Follow ALARACT demonstration for "Riser Preparation/Opening" (ALARACT 1)

b. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

c. Follow ALARACT demonstration for "Pit Access" (ALARACT 6)

d. Follow ALARACT demonstration for "Water Lancing" (ALARACT 10)

e. Follow ALARACT demonstration for "Packaging and Transportation of Equipment and Vehicles" (ALARACT 12)

f. Follow ALARACT demonstration for "Size Reduction of Waste Equipment for Disposal" (ALARACT 15)

g. Equipment is decontaminated or contained when removed from tanks

h. Swipes will be taken to determine that the surface of the item or the outermost surface of the container are maintained <50,000 dpm/100 cm 2 beta/gama and/or <20 dpm/100 cm 2 alpha

i. HPT coverage will be performed as specified in the Radiological Work Permit

j. Do not install or remove equipment if sustained winds are >25 mph. A local wind speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device and the measured wind speed readings taken from it must be documented in the JCS Work Record.

k. Use approved Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

3. <u>Monitoring</u>

a. At a minimum, pre and post-job surveys (smears) shall be taken

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

4. <u>Records/Documentation</u>

a. Work package

b. Radiological work permit

c. Radiological survey report(s

5. <u>Emission Pathway</u>

a. Active or passive, point sources and fugitive source

6. <u>Facility Description</u>

a. All Tank Farm facilitie

ALARACT 14

TANK FARM ALARACT DEMONSTRATION FOR PIT WORK This ALARACT demonstration applies to all pits except 241-ER-152, 241-S-151, 241-UX-154, 241-TX-154, 244-CR Vault DCRT, 244-A Lift Station DCRT, and 244-TX DCRT.

1. **Description of Activity/Requirements**

When entering or exiting the pit, ALARACT 6 "Pit Access" must be complied with.

All equipment removed from the pit is decontaminated or contained. A temporary or permanent cover is placed over the pit if ever left unattended.

Installing pit leak detectors, unplugging drains, and housekeeping/waste removal activities are performed following the above description

Specific activities performed in pits follows:

(NOTE: the "Pit Viper" may be used for any of the following activities as long as the appropriate controls, indentified below, are implemented.)

Jumper Work

Before any jumper work takes place, the affected lines are flushed (if possible) and an approved fixative is applied. The fixative will be applied in accordance with ALARACT 6 "Pit Access" and reapplied as necessary.

Swipes of the splash guard will be taken during the jumper work. If a used jumper is to be removed from the pit, it is drained and a fixative is applied. If removable contamination is greater than 50,000 dpm/100 cm 2 beta/gamma and/or 20 dpm/100 cm 2 alpha, the jumper will be contained and/or decontaminated.

If jumpers are cut, they are cut by hydraulic shears or a portable band saw within the pit. The pieces are contained before they are removed from the pit.

Pressure Testing Lines

A pressure test assembly is installed on the line to be tested in one pit. A blank with a drain is installed on the other end of the line in a separate pit. Temporary and/or permanent covers are placed over the pits during the pressure test

2. **Radiological Controls**

a. Follow ALARACT demonstration for "Riser Preparation/Opening" (ALARACT 1)

b. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

c. Follow ALARACT demonstration for "Pit Access" (ALARACT 6)

d. Follow ALARACT demonstration for "Packaging and Transportation of Equipment and Vehicles" (ALARACT 12)

e. A splashguard will extend to the edge of the pit where it is taped or sealed. If it is not feasible to seal the splashguard to the edge of the pit, an additional rail will be installed at the base of the handrail and the splashguard will be taped or sealed to that bottom rail. This rail will be as close as possible to the pit edge. A ground cover will be placed around the edge of the pit and extending under the bottom rail.

f. Swipes will be taken to determine that splash guards are maintained below 50,000 dpm/100 cm 2 beta/gamma and 20 dpm/100 cm 2 alpha

g. Uniformly distributed removable contamination levels within the pit are decontaminated so that a swipe reads less than 100,000 dpm/100 cm 2 beta/gamma and 2,000 dpm/100 cm 2 alpha. An approved fixative will be applied to pit surfaces if contamination levels exceed the limits stated above or as needed. Note: The fixative will matrix the contamination to ensure minimization of potential airborne contamination.

h. If a used jumper is to be removed from the pit, it is drained and a fixative is applied. If removable contamination is greater than 50,000 dpm/100 cm 2 beta/gamma and/or 20 dpm/100 cm 2 alpha, the jumper will be contained and/or decontaminated.

I. A temporary or permanent cover is placed over the pit if the pit is ever left unattended

j. Pit work will not be performed if sustained winds are >25 mph. A local wind speed measurement device may be utilized in lieu of Hanford Meteorological Station readings, provided the reading is taken in an unobstructed location that is representative of the work area. Use of a local device and the measured wind speed readings taken from it must be documented in the JCS Work Record.

k. HPT coverage will be performed as specified in the Radiological Work Permi

3. <u>Monitoring</u>

a. At a minimum, pre and post-job surveys (smears) shall be taken

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

4. <u>Records/Documentation</u>

a. Work package

b. Radiological work permit

c. Radiological survey report(s

5. <u>Emission Pathway</u>

a. Existing passive non-point source

6. <u>Facility Description</u>

a. This ALARACT demonstration applies to all Tank Farm pits except 241-ER-152, 241-S-151, 241-

ALARACT 15

TANK FARM ALARACT DEMONSTRATION FOR SIZE REDUCTION OF WASTE EQUIPMENT FOR DISPOSAL

1. Description of Activity/Requirements

Size reducing, cutting or disassembling contaminated material and equipment is done for more economical waste packaging. Containment devices are employed as applicable per the Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision. The process is limited to mechanical cutting techniques such as low speed and high speed sawing, snipping, shearing, as well as hot work such as cutting torches. The process will also include bending, crimping, and compaction to preclude the need for cutting operations.

Examples of items cut up or disassembled for waste disposal during facility operations include long-length contaminated equipment (i.e. waste tank level instrumentation, thermocouple trees, specific gravity probes, observation ports, hose and piping), waste sampling equipment (i.e. drill strings or augers), pumps, compressors, and deactivated exhausters with associated ductwork. This includes replacement and disposal of flexible ventilation ductwork located upstream of HEPA filtration

2. Radiological Controls

a. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

b. Equipment with removable contamination will be contained per the Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision, or decontaminated.

c. HPT coverage as specified in the Radiological Work Permit

3. Monitoring

a. At a minimum, pre and post-job surveys (smears) shall be taken

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

4. Records/Documentation

a. Radiological work permit

b. Radiological survey report(s

5. Emission Pathway

a. Active or passive, point sources and fugitive source

6. Facility Description

a. All Tank Farm Facilitie

ALARACT 16

TANK FARM ALARACT DEMONSTRATION FOR WORK ON POTENTIALLY CONTAMINATED VENTILATION SYSTEM COMPONENTS

1. Description of Activity/Requirements

Scope will include work on potentially contaminated ventilation system components. This may include repair or replacement of ductwork, dampers, valves, recirculation fans, flexible boots, heaters, instrumentation, or other ventilation system components.

The process will be performed using mechanical techniques such as unbolting, drilling, snipping, shearing, cutting, abrading, or low and high-speed sawing, as well as hot work such as cutting torches. Other activities may include installation of instrumentation, test ports, or sample ports. Containment devices are employed as applicable per the Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision. .

If exhaust systems are replaced under the "replacement-in-kind" provisions of WAC 246-247 utilizing this ALARACT demonstration, then the abatement controls of the new system must be equivalent or better than those of the system that is replaced. The operational flow rate of the new system may not exceed that of the replaced system

2. Radiological Controls

a. Follow ALARACT demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

b. Work with removable contamination will be contained per the latest revision of the Containment Selection Guide, Attachment A, from TFC-ESHQ-RP_RWP-C-02, latest revision.

c. HPT coverage as specified in the Radiological Work Permi

3. Monitoring

a. At a minimum, pre and post-job survey (smears) shall be taken

b. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manua

4. Records/Documentation

a. Radiological work permit

b. Radiological survey report(s

5. Emission Pathway

a. Active and passive, point sources and fugitive source

6. Facility Description

a. All Tank Farm Facilitie

ALARACT 18

ENVIRONMENTAL RESTORATION PROGRAM
ALARACT DEMONSTRATION FOR DRILLING

1. Description of Activity/Requirements

Drilling, outside of the Tank Farms fence line, is conducted to meet multiple needs on the Hanford Site. These include, but are not limited to, the installation of groundwater monitoring wells, extraction wells, injection wells, vadose zone characterization, aquifer/river sampling tubes, etc. The drilling methods currently used include cable tool, sonic, air rotary, diesel hammer direct push, and mud rotary technologies as described in Appendix 1. In some cases, more than one method (e.g. air rotary and cable tool) may be used to complete a boring. All drilling and well decommissioning activities are conducted in compliance with WAC 173-160.

The drilling process generates wastes, such as soil cuttings, purge water, decontamination fluids and other wastes that are managed in accordance with applicable regulations and contractor procedures. Soil and/or groundwater samples may be taken during the drilling process. Upon reaching the desired total depth, some borings are completed as groundwater monitoring wells. Groundwater wells and borings that have no further intended purpose are decommissioned.

The drilling and sampling equipment is cleaned between borings to prevent cross contamination. Equipment cleaning techniques for push technologies include wiping/scrubbing with clean paper towels and/or rags, and may be followed by a 3 bucket wash. These methods are used to remove smearable contamination prior to transporting the equipment to another location. These methods are also used for the other drilling techniques. High temperature and pressure (180 °F and 1000 psi) washing at a decontamination pad is necessary as a final cleaning step for some drilling equipment.

Abrasive decontamination methods are sometimes needed to remove small isolated areas of fixed contamination after all smearable contamination has been eliminated. It may consist of scrubbing the contaminated area with a wire brush (or other mechanical means) using an approved cleaner, or removing a thin layer of metal using a metal file and/or sandpaper.

The following is a description of drilling techniques that may be utilized in areas outside the Tank Farms fence line.

Cable Tool Drilling:

A temporary drive casing and cuttings drive barrel is driven into the soil by mechanical means at ground surface. The outer drive casing prevents caving of the formations penetrated as the hole is advanced. Once filled, the barrel is withdrawn to the surface and the cuttings are emptied from the barrel into an appropriate waste container, or to ground surface, depending on environmental and health risk determination. “Hard tool” cable tool drilling is used in difficult to penetrate formations. In this case, water is added to form a slurry at the bottom of the hole to facilitate cuttings removal by means of a wireline bailer. With either method, if contamination levels of concern are present, the cuttings are placed in a containment drum for appropriate disposal. This process is repeated until the drive casing reaches the desired depth. The inner barrel is then withdrawn, and the drive casing is incrementally pulled back to the surface as well completion components are installed, or plug back materials are placed

if the hole is decommissioned.

Sonic Drilling:

This drilling method consists of a drive casing and may include an inner cuttings barrel system. A vibration is induced in the drive casing system and it is mechanically pushed into the formation. As the system advances, formation materials are compressed as the tool advances. If sampling is desired, an inner sample barrel can be installed to capture a sample of the material penetrated. Excess material is compressed outside the drive casing. The drive casing/inner barrel assembly is advanced incrementally to obtain a sample, the inner barrel is withdrawn, and the cuttings are contained or discarded, as described above. This process is repeated until the drive casing reaches the desired depth. Boring completion or decommissioning is similar to the cable tool method.

Direct Push Technologies:

Push technology is conducted on the Hanford site using cone penetrometers, Geoprobes™ , and hand driving techniques. The Geoprobe and cone penetrometers utilize hydraulics to push small diameter rods (1” to 3”) into the formation by using the weight of the heavy truck as resistance. The system minimizes contaminant exposure since there are no drill cuttings or exhaust air as the hole is advanced. An instrumented real-time sensor can be used on the cone penetrometer to obtain formation parameters as it is being pushed, and a detachable (pull-back) shoe can be opened to obtain formation or groundwater samples by means of a retrievable inner wire-line tool. Limited geophysical logging can also be conducted in these holes using very small diameter tools compatible with steel casing. Hand driving for aquifer tube installation uses sledges, portable jackhammers, etc., to mechanically drive ~1” diameter rods to very shallow depths (<30 ft). A miniature screen with attached polyethylene tubing is placed in the hand driven holes prior to withdrawing the rod. The Geoprobe is sometimes used to support aquifer tube installations, and sonic technology can be used to assist small diameter cone penetrometer rod penetration.

Air Rotary Drilling:

This drilling method consists of a dual-wall casing, assembly consisting of an outer drive casing and an inner rotary drill stem and bit assembly. The outer drive casing is driven from ground surface, or hydraulically pushed down, as the inner rotary assembly advances into the formation. Air is injected through the inner drill stem/bit and flushes the cuttings up the drive casing/drill stem annulus. Cuttings are handled as above. Advancing the boring is generally continuous since cuttings are removed as the boring is advanced. Water may be added to the air stream to assist in lifting the cuttings and to minimize dust emissions. Return air is put through cyclone separators to remove solids and minimize dust. This process is repeated until the drive casing reaches the desired depth. Boring completion or decommissioning is similar to the cable tool method.

Diesel Hammer Drilling:

The drive casing in this drilling method is advanced using a diesel hammer technique. Drill cuttings are removed using an inner core barrel on a wire-line system. Cuttings are handled as above. This process is repeated until the drive casing reaches the desired depth. Boring completion or decommissioning is similar to the cable tool method.

Mud Rotary Drilling:

Mud rotary drilling is a drilling method that involves the continuous circulation of fluids (commonly referred to a drilling mud) in the borehole as the drill bit is advanced. There are two methods where drilling fluids are used: 1) direct rotary and 2) reverse circulation rotary. With either method, the drilling mud is circulated from the surface to the bottom of the borehole and into a pit collection system at the surface. The drilling method itself involves the rotation of a bit attached to a drill string with downward applied weight or pressure to advance the borehole. The method is similar to Air Rotary drilling discussed above, except that a fluid is circulated instead of air. The essential functions of a drilling mud are to:

1) Lift the formation cuttings from the bottom of the hole to the surface and carry them to a settling tank.
2) Seal the borehole wall to reduce mud loss to the formation.
3) Cool and clean the drilling bit.
4) Lubricate the drilling bit, bearings, mud pump and drill pipe.
5) Allow drill cuttings to be easily removed through solids control.
6) Clean the bottom of the hole.
7) Aid in formation evaluation.
8) Aid in formation stability.

The drilling mud requires constant monitoring and conditioning to ensure required mud properties are maintained to meet the above functions.

The drilling mud and drill cuttings are disposed of as appropriate either in an approved disposal facility, or to ground surface, depending on environmental and health risk determination. Borehole completion or decommissioning is similar to the cable tool method.

2. Radiological Controls

a. Contractor radiological, waste management, sampling, decontamination, drilling, decommissioning, transportation, and health and safety procedures are followed.

b. A Radiological Risk Assessment is conducted prior to, and for, each prospective drilling location. A Radiological Risk Assessment Checklist is completed, and a Hanford Site Excavation Permit is completed and approved. A Radiological Work
Permit (RWP) is completed for all High Risk intervals to be drilled.

c. A ranking system is used at each drilling location (and the intervals within, as appropriate) of Low, Medium, or High Risk. It is important to note that different depth intervals may have different risk levels in the same well. Controls are upgraded and downgraded according to the interval exposed during the drilling process.

d. Controls are based on risk level and the site-specific drilling location.

High Risk borings (e.g., those located in a crib, pond or ditch) are drilled using methods that have the least potential for air releases (i.e., not air rotary). The equipment is wiped clean as it is brought out of the boring. Core barrel samples are contained in plastic sleeves and the bottom tied off. The sleeves and drill cuttings are placed into appropriate containers for analysis and/or disposal. Continuous radiological control technician (RCT) coverage is provided for the duration of the High Risk drilling. The RWP

identifies radiological conditions, establishes worker protection and monitoring requirements, and contains specific approvals for radiological work activities. When characterizing highly contaminated waste sites a HEPA ventilated glove bag or enclosure is used to obtain samples of the cuttings.

Medium Risk borings (e.g., those located within 50 feet of a crib, pond or ditch) are evaluated on a case-by-case basis and controls depend on site-specific factors. In most cases, the boring is drilled in a conservative manner using methods that have the least potential for air releases (i.e., not air rotary). Continuous RCT coverage is provided. If radioactivity is detected, the work is immediately stopped, and the boring is upgraded to High Risk with appropriate controls in place prior to proceeding.

Low Risk borings (balance of the Hanford site) may be drilled with any of the methods described in Appendix 1. If using air rotary techniques, water may be added to minimize dust and assist in cuttings removal. RCT surveys are conducted either every morning or afternoon to verify the absence of contamination. If radioactivity is detected, the work is immediately stopped, and the boring is upgraded to High Risk with appropriate controls in place prior to proceeding.

Drilling equipment is checked for contamination prior to moving it to a new location. Smearable contamination is removed by the manual methods discussed earlier. It is sometimes necessary to apply a fixative or to wrap the area to prevent the spread of contamination that is not easily washed or wiped off. High temperature and pressure (180 °F and 1000 psi) washing is necessary as a final cleaning step for some drilling equipment.

3. <u>Monitoring</u>

Air monitoring is required for drilling in High Risk intervals. Existing near-facility air monitoring stations will be utilized when possible. If existing near-facility air monitoring stations do not provide adequate coverage for the predominate wind direction, additional monitoring will be conducted.

4. <u>Records/Documentation</u>

a. Radiological Work Permit, if applicable.

b. Analytical results from the near-facility air monitoring station.

c. Notify the WDOH of all drilling locations prior to initiating field activities and in the event that unanticipated contamination is encountered.

5. <u>Emission Pathway</u>

a. Potential fugitive emissions

6. <u>Facility Description</u>

a. Hanford Site outside of the Tank Farms fence line

ALARACT 26

DISPOSAL BY BURNING OF POTENTIALLY CONTAMINATED TUMBLEWEEDS

1. **Description of Activity/Requirements**

   Windblown collections of tumbleweeds along fence lines, buildings, and other locations must be removed for purposes involving safety and security. Due to the volume and makeup of these collections, the only reasonable option for large-scale disposal is collection followed by controlled burning outdoors.

   Some burns are conducted near the collection point while others are conducted in designated central locations which receive compacted, shredded, or pitched loads of the weeds during various times of the year. Due to their being an opportunistic invader species with deep roots, there are very infrequent occasions where the weeds may grow in areas with contaminated soil, and uptake low levels of radioactive contamination. This ALARACT demonstration provides the description of radiological controls and monitoring that will be performed in taking reasonable precautions during disposal of the weeds by open burning.

2. **Radiological Controls**

   If collected in areas, which may reasonably provide some potential for incurring contaminated windblown tumbleweeds, collection of the windblown weeds includes radiological, field surveys using hand held instruments. The surveys are conducted of each weed upon their first being handled. Handling may involve loading for transport, compacting, shredding, piling for disposal, or other manual methods.

   If the weeds prepared for burning have been in place for longer than one week, additional field surveys will be conducted around the perimeter of the burn pile to assure no detectable windblown contamination has settled in the burn area. This precaution is taken even though it is known only a very few locations might be impacted by windblown contamination. Any detected contamination will be removed prior to burning.

   The burning will not occur in any area posted as containing radioactive contamination.

   The burning will be conducted under an approved Hanford Fire burn plan, and with constant job coverage by Hanford Fire personnel and equipment.

   Note: If radioactive contamination is found after the burn, DOH will be notified.

3. **Monitoring**

   Monitoring will consist of the radiological field surveys conducted as part of the activities described above.

4. **Records/Documentation**

   Tumbleweeds collected from areas with a reasonable potential for contamination are surveyed using hand held instruments. The surveys are conducted of each weed upon their first being handled.

   Surveys are documented on Radiological Survey Reports, reviewed, and retained with HSO Radiological Control Organization at MO 406 according to Department of Energy requirements.

The burning will be conducted under Special Prescribed Fire Proposal - Hanford Site Designated Safe Areas # FH-0201185.

5. **Emission Pathway**

   Emission from the proposed burn will be a diffuse emission.

6. **Facility Description**

   The Waste Information Data System site 200-W BP (also known as 200-W Burning Pit, Pit 34).

ALARACT 28

SHUTDOWN OF STACK SYSTEM(s) (Maintenance and incidental)

1. **Description of Activity/Requirements**

The listed facilities are currently under Surveillance and Maintenance (S&M) status, meaning active processing has ceased with radioactive feed materials no longer brought in. Surveillances and maintenance activities are performed in these facilities including, but not limited to minor activities such as exterior and interior inspections; checking for door security, for any unauthorized building intrusions, and for structural integrity; water intrusion cleanup; waste handling/removal; maintaining radiological airborne control zones; animal or insect intrusion abatement; maintaining operating systems and building integrity, eliminating utilities when possible; identifying and reducing hazards; and housekeeping. The primary ventilation systems and associated record sampling systems operate at each facility as described in the Hanford Site Air Operating Permit.

At certain times to support these various S&M activities, or related to maintenance or replacement-in-kind, any one of these primary ventilation systems may be shut down for a period exceeding two days duration.

The four ventilation systems which may be shut down are: 332 REDOX, 402 B-Plant, 369 PUREX, 310 U-Plant.

2. **Radiological Controls**

It was agreed that an As Low As Reasonably Achievable Control Technology (ALARACT) demonstration is appropriate to address control and monitoring of potential radioactive air emissions during these extended periods of shutdown.

During shutdown periods exceeding two days, the following controls will be implemented:

Inform the Washington Department of Health (WDOH) by telecon or email at the start of each use of this ALARACT action or as soon as it is realized that the systems will be shutdown for more than two days.

To provide assurance that containment of airborne contamination is maintained during the subject periods of shutdown, Fluor Hanford (or successor)
Contractor Radiological Control Technicians (RCTs) will perform daily (during normal work days I.e., not weekends or holidays) radiological swipe
surveys on a representative few normally accessible outer facility doors. If an increase in removable (smearable) contamination is detected at any of
these locations during the period of shutdown, notify the WDOH and describe containment measures to be taken.

During the subject periods of shutdown, to avoid situations which might encourage increased diffuse or fugitive emissions, no activities will be
conducted inside the facility except those approved for unfiltered containment in accordance with established Radiological Control criteria.

If the fans are not restarted within the scheduled time discussed with WDOH, WDOH will be contacted, and continued monitoring and/or airborne controls will be discussed.

3. **Monitoring**

It was agreed that an As Low As Reasonably Achievable Control Technology (ALARACT) demonstration is appropriate to address control and monitoring of potential radioactive air emissions during these extended periods of shutdown.

4. **Records/Documentation**

5. **Emission Pathway**

6. **Facility Description**

ALARACT 29

242-A EVAPORATOR MAINTENANCE FACILITY SHUTDOWNS

1. **Description of Activity/Requirements**

   Scope will include planned maintenance facility shutdowns at 242-A Evaporator where electrical power to both 296-A-21 and 296-A-22 stacks are de-energized for greater than 24 hours.

   The process of planned maintenance outages and facility upgrades that require de-energizing both the building stack (296-A-21) and vessel vent (296-A-22) for facility upgrades or maintenance will be performed. Building process areas will have the interior doors sealed with tape to help minimize diffuse and fugitive emissions to facility personnel and the outside ambient atmosphere pursuant to meeting WAC 246-247-130 to meet ALARACT compliance demonstration requirements. If entry to process areas is required then radiological controls will be done per HNF-5183 to minimize both time and provide controls for diffuse and fugitive emissions. No facility operational (double shell tank liquid minimization) activities will be performed during the time that neither the 296-A-21 and 296-A-22 stacks are not operating. Radiological containment practices and devices will be employed as applicable per the Containment Selection Guide Attachment A, in TFC-ESHQ-RP_RWP-C-02, latest revision.

2. **Radiological Controls**

   - Work with removable contamination will be contained per the latest revision of the Containment Selection Guide, Attachment A, in TFC-ESHQ-RP_RWP-C-02, latest revision.

   - HPT coverage as specified in the Radiological Work Permit.

3. **Monitoring**

   - Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual.

4. **Records/Documentation**

   - Radiological Work Permit.

   - Radiological survey report(s).

5. **Emission Pathway**

   - Active and passive, point sources and fugitive sources

6. **Facility Description**

   The 242-A Evaporator Facility stacks 296-A-21 and 296-A-22.

ALARACT 30

TANK FARM ALARACT DEMONSTRATION FOR STACK EXTENSION AND PASSIVE EMISSION POINT VENTURI

1. Description of Activity/Requirements

This work is for passively ventilated tank that have a breather filter for filtration that require a stack extension to aid chemical vapors in the work space. These filter attachments will be attached, bolted, flanges attached and welds applied to raise the stack exit height. There is no plan to change the existing breather filter housings other than modification of the downstream and upstream piping simply to aid placement of the stack extension.

The process will be performed using mechanical techniques such as unbolting, drilling, snipping, shearing, cutting, grinding, abrading, or law and high speed sawing, as well as hot works such as cutting torches or welding. Other activities may include installation of instrumentation, test ports, or sample ports. Containment devices are employed as applicable per the Containment Selection Guide Attachment A, in TFC-ESHQ-RP-RWP-C-02, latest revision.

If exhaust systems are replaced under the "replacement-in-kind" provision of WAC 246-247 utilizing this ALARACT demonstration, then the abatement controls of the new system must be equivalent or better than those of the system that is replaced.

2. Radiological Controls

a. Follow ALARACT Demonstration for "Packaging and Transportation of Waste" (ALARACT 4)

b. Follow ALARACT Demonstration for "Size Reduction of Waste Equipment for Disposal" (ALARACT 15)

c. Follow Tank Farm ALARACT Demonstration for "Work on Potentially Contaminated Ventilation System Components" (ALARACT 16)

d. Work with removable contamination will be contained per the latest revision of the Containment Selection Guide, Attachment A in TFC-ESHQ-RP-RWP-C-02, latest revision.

E. HPT coverage as specified in the Radiological Work Permit.

3. Monitoring

a. At a minimum, pre and post-job survey (smears) shall be taken.

B. Radiological monitoring shall be in accordance with the latest revision of HNF-5183, Tank Farms Radiological Control Manual.

4. Records/Documentation

a. Radiological Work Permit.

B. Radiological Survey Report(s).

5. **Emission Pathway**

   Active and passive, point source and fugitive sources.

6. **Facility Description**

   All tank farm facilities.